

HYDRO GENERATOR MANUFACTURING

PI-220341031 (Machining of top bracket centre assembly)


Annexure-I

Scope of work-

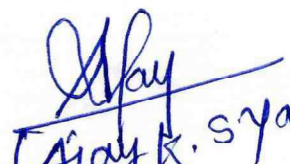
Complete Machining of top bracket center assy as per machining drawing No. 12560112705 Rev-02 except joint face holes.

Note-

- 1) Top bracket center assy in fabricated form will be issued from BHEL Bhopal. Raw material weight approx. 24.866 MT.
- 2) Each joint face machining shall be done as per drg but drilling operation of 16 nos holes of dia 45 mm and spot face dia 90 mm on each joint face is not in vendor scope work.
- 3) All tools/jigs required for machining will be arranged by vendor only.
- 4) Scrap generated during machining work will be retained by vendor and scrap cost @ Rs40.80 per kg plus extra GST charges on scrap cost will be adjusted in bill payment.
- 5) Transportation and insurance will be in vendor scope.
- 6) Vendor to confirm latest revision of drawing each time before machining work.


(Vishal Sharma)


(Ajeet Kumar)


(Ajay K. Syadan)