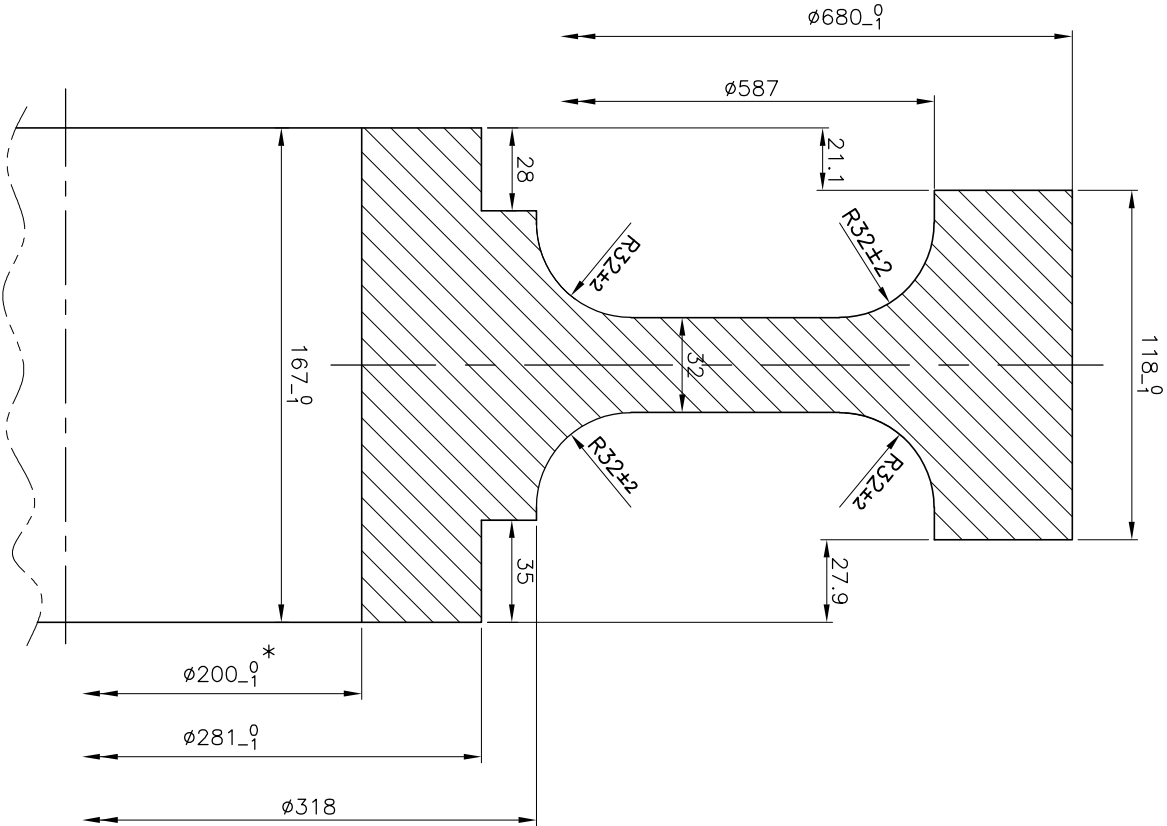


110 14 91 634 3 NO. 3 ON DRG

STYLE NO.			ST. NO.
S.NO.	DECRPTION		
1	ROUGH M/CD GEAR WHEEL BLANK FOR 94 TEETH GEAR		BP9094762374

NOTES:-

1. THIS BLANK IS SUITABLE FOR GEARWHEEL TO DRG. NO. 24391641020.
2. SIZES MENTIONED IN THIS DRG. ARE FOR ROUGH M/CD BLANK.
3. MAX. PERMISSIBLE ECCENTRICITY TO BE WITHIN ±0.5 MM.
4. UNSPECIFIED MACHINING TOLERANCES TO BE ±0.5 MM.
5. MACHINE ALL OVER  $\sqrt[6.3]{}$
6. UNSPECIFIED RADIUS TO BE 2R.
7. BREAK ALL SHARP CORNERS WITH CHAMFER OF 1.5X45°.



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INVENTORY NO.	SIGN. & DATE	REF. DRG. NO.
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REV.	DATE	ALTERED	A.U.	CHECKED	R.C.	APPROVED	R.C.	ZONE
02	12.07.18							

REV.	DATE	ALTERED	CKSB
01	05.06.12		

<div>भारत भार</div>						NO. OF VAR.	
<div><div></div></div>						00	
BHARAT HEAVY ELECTRICALS LTD.							
BHOPAL							
DEPT.	UNTOL. DIMS. GR.		SCALE	WEIGHT (K.G.)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEM
TIME	'M'						
CODE	AA0230208	<div><div></div></div>	NTS	198.0	2 439 16 41 020	001	001
405							
TITLE							
ROUGH M/CD GEAR WHEEL BLANK							
FOR 94 TEETH GEAR							
(CASE CARBURISED)							
DRAWING NO.				REV.			
3 439 16 41 017				02			
SHT. NO.		01		NO. OF SHT.		01	