

E

D

C

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F

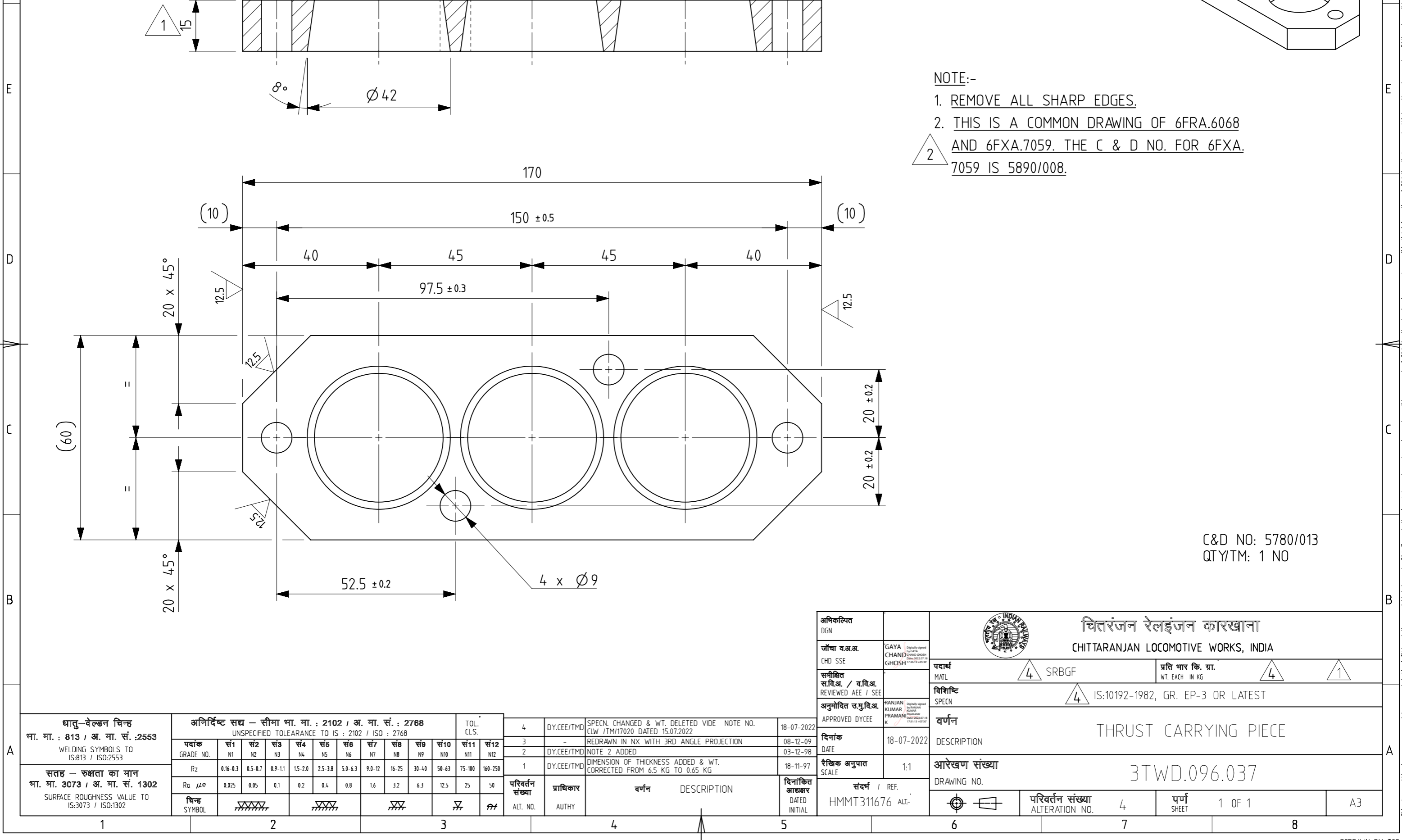
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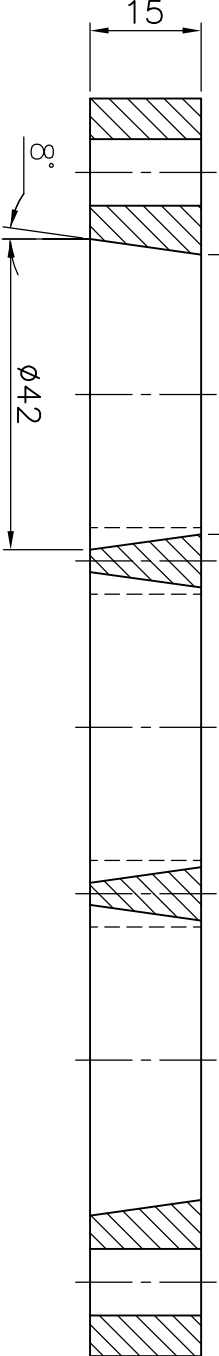
NOTE:-
1. REMOVE ALL SHARP EDGES.
2. THIS IS A COMMON DRAWING OF 6FRA.6068 AND 6FXA.7059. THE C & D NO. FOR 6FXA.7059 IS 5890/008.

C&D NO: 5780/013
QTY/TM: 1 NO

धातु-वेल्डन चिन्ह भा. मा. : 813 / अ. मा. सं. :2553 WELDING SYMBOLS TO IS:813 / ISO:2553	अनिर्दिष्ट सद्य — सीमा भा. मा. : 2102 / अ. मा. सं. : 2768 UNSPECIFIED TOLERANCE TO IS : 2102 / ISO : 2768											TOL. CLS.	4	DY.CEE/TMD	SPECN. CHANGED & WT. DELETED VIDE NOTE NO. CLW /TM/17020 DATED 15.07.2022	18-07-2022	APPROVED DYCEE		वर्णन DESCRIPTION THRUST CARRYING PIECE																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	पदांक GRADE NO.	स1 N1	स2 N2	स3 N3	स4 N4	स5 N5	स6 N6	स7 N7	स8 N8	स9 N9	स10 N10	स11 N11	स12 N12	3	-	REDRAWN IN NX WITH 3RD ANGLE PROJECTION	08-12-09	दिनांक DATE		18-07-2022																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
सतह — रुक्षता का मान भा. मा. 3073 / अ. मा. सं. 1302 SURFACE ROUGHNESS VALUE TO IS:3073 / ISO:1302	Rz	0.16-0.3	0.5-0.7	0.9-1.1	1.5-2.0	2.5-3.8	5.0-6.3	9.0-12	16-25	30-40	50-63	75-100	160-250	2	DY.CEE/TMD	NOTE 2 ADDED	03-12-98	रैखिक अनुपात SCALE	1:1	आरेखण संख्या DRAWING NO. 3TWD.096.037																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
	Ra μ m	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	1	DY.CEE/TMD	DIMENSION OF THICKNESS ADDED & WT. CORRECTED FROM 6.5 KG TO 0.65 KG	18-11-97	संदर्भ / REF. HMMT311676 ALT-																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
	चिन्ह SYMBOL													परिवर्तन संख्या ALT. NO.	प्राधिकार AUTHY	वर्णन DESCRIPTION	दिनांकित आद्यक्षर DATED INITIAL																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			

DRG.

<u>TOOL LIST</u>		
IT. NO.	TOOL NO.	DESCRIPTION
1.	1605018	DRILL JIG FOR 4 HOLES



NOTES:-

- THE C&D NO. FOR 6FXA7059 IS 5890/008.

[illegible]

CARD TYPE 3 — 28

200 → CARD TYPE 1

CARD TYPE 1

→ CARD TYPE 2

ADDITIONAL INFORMATION

3TWD.096.037

STATUS OF DRAWING


TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT

6FRA-6068

SURFACE ROUGHNESS Rz : 3013 67		GRADE NUMBER											
Symbol	Rz m	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
		0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50

DISTRIBUTION OF PRINTS		NAME		DATE	NO. OF
TME-1	TXM-3	DRN	A.K.J.	-sd-	7.9.10
TXN-1		CKD	D.K.	-sd-	7.9.10
		APPD	A.S.	-sd-	7.9.10

REV.	DATE	ALTERED	SDB
03	27.07.22	<div> <div>ALTERED</div> <div>CHECKED</div> <div>APPD.</div> </div>	<div> <div>SDB</div> <div>ABHJIT</div> <div>ABHJIT</div> </div>

REV.	DATE	ALTERED	AKU	DEPT.	GRADE OF UN.TOL.	SCALE	WEIGHT(K.G.)	REF.TO ASSY.DRG.	ITEM NO.	NO.OF ITEM
01	17.06.11	CHECKED	DK	T.M.E.	DIM. ϕ /M/		0.135	0 445 10 64 051	018	001
		APPD.	SANTOSH	CODE	TM20079					

IN BOM SPEC. OF ITEM 001
MODIFIED.

3TWD.096.037.

INVENTORY NO.

SIGN. & DATE

REF. DRG. NO.

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63207/2024/HEP-TXM20500

A3 SIZE