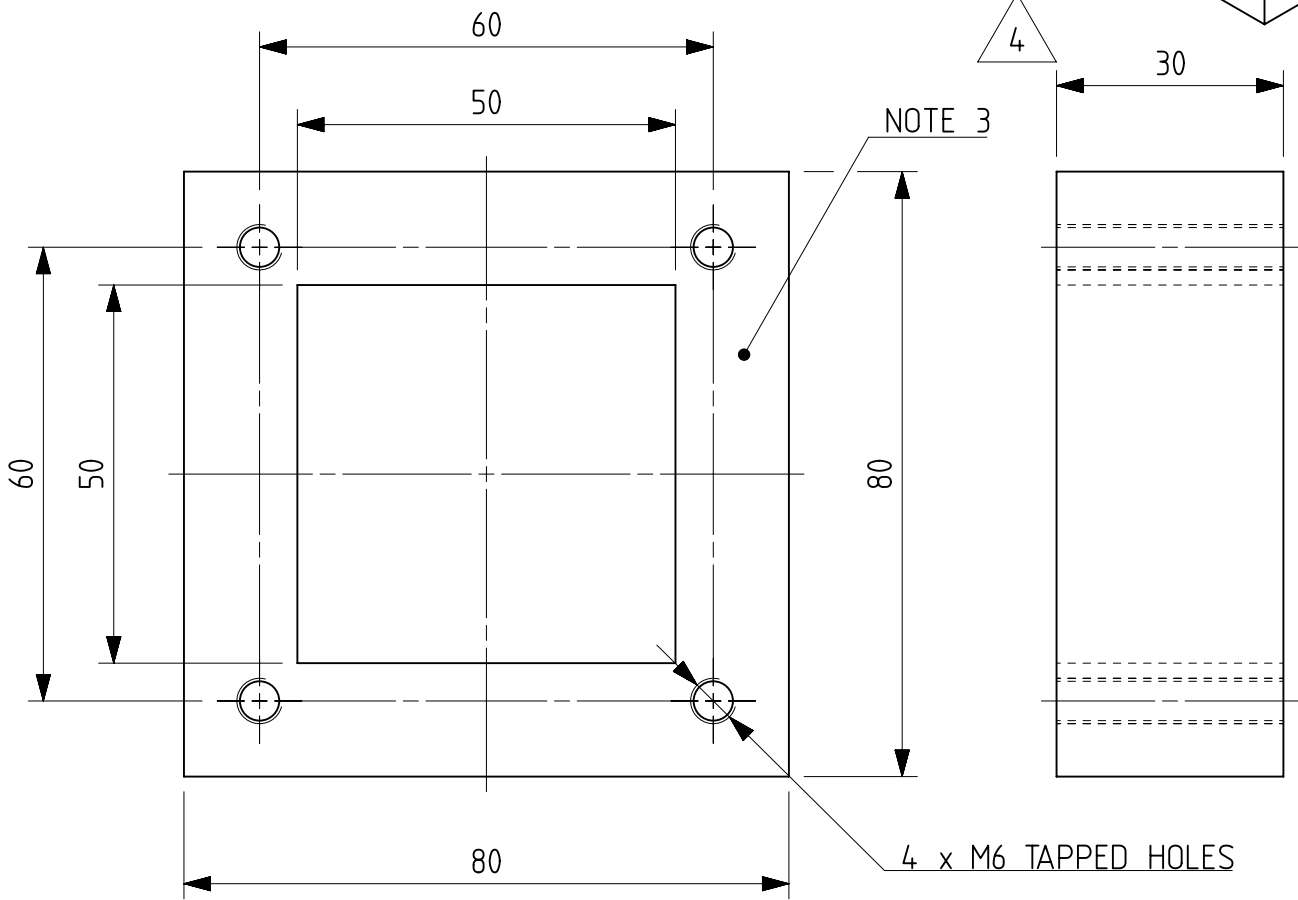


29/11/2024/HEP-TXM20500

Digitally signed by JUTTAL
ROYCHOUDHURY
Date: 2022.06.04
12:48:09 IST
Reason: IREPS
Document
Location: IREPS-CRIS

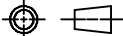


NOTE:-

- GENERAL TOLERANCE ± 0.3
- THIS IS A COMMON DRAWING OF 6FRA-6068 AND 6FXA-7059. THE C&D NO. FOR 6FXA-7059 IS 5811/206
- FIRM'S IDENTIFICATION MARK SHOWN AT SPECIFIED LOCATION

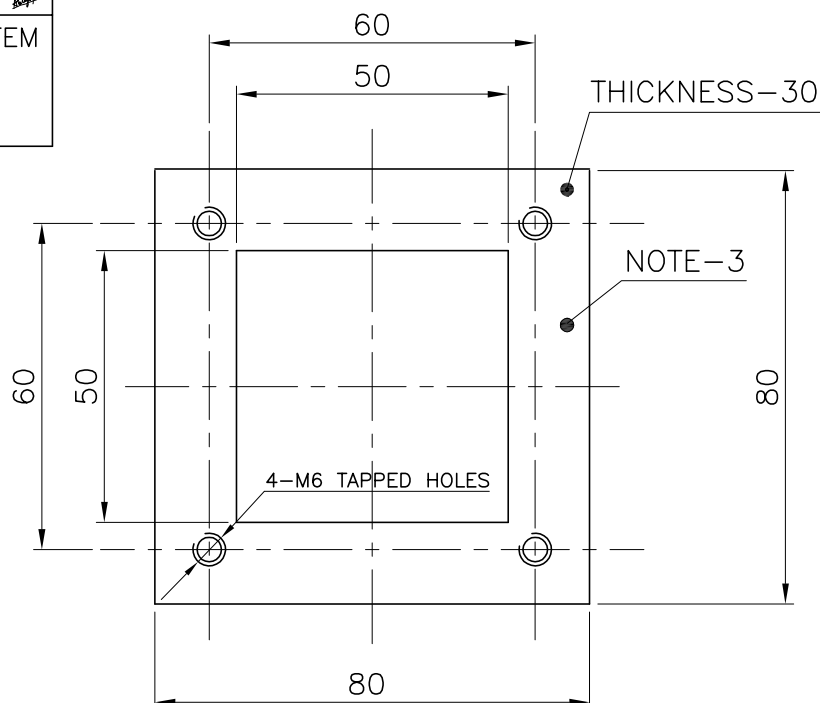
C&D NO.: 5711/308

QTY/TM: 1 NO

6	DY.CEE/TMD	MATERIAL GRADE MODIFIED		17.10.16			चित्तरंजन रेलइंजन कारखाना			
5	-	REDRAWN IN NX WITH 3RD ANGLE PROJECTION		13-11-09			CHITTARANJAN LOCOMOTIVE WORKS, INDIA			
4	DY.CEE/TMD	THK. INCREASED 25mm TO 30mm VIDE REF. EL/TM3009 DT. 7-3-08		12-03-08						
3	DY.CEE/TMD	REDRAWN		18-06-03						
परिवर्तन संख्या	प्राधिकार	वर्णन		दिनांक	समीक्षित		परिवर्तन संख्या			
ALT.NO.	AUTHY	DESCRIPTION		DATED INITIAL	REVIEWED AEE / SEE		ALTERATION. NO.			
सतह — रूखाता का मान वा. मा. 3073 / अ. मा. सं. 1302		अनिर्दिष्ट सद्य — सीमा वा. मा. : 2102 / अ. मा. सं. : 2768		TOL. CLS.	अनुमोदित उ.मु.वि.अ.	पदार्थ				
SURFACE ROUGHNESS VALUE TO IS:3073 / ISO:1302		UNSPECIFIED TOLERANCE TO IS : 2102 / ISO : 2768			APPROVED DYCEE	MATL				
		धातु-वेल्डन चिन्ह वा. मा. : 813 / अ. मा. सं. : 2553			दिनांक	STEEL				
		WELDING SYMBOLS TO IS:813 / ISO:2553			DATE	प्रति भार कि. ग्रा.				
					07-08-20	WT. EACH IN KG				
						विशिष्ट				
						SPECN				
						IS:2062*11GR-E250BR(KILLED)OR LATEST VERSION				
						वर्णन				
						DESCRIPTION				
						FLANGE				
						आरेखण संख्या				
						DRAWING NO.				
						4TWD.096.067				
						संदर्भ / REF.				
						4TWD.096.067 ALT.-2				
						परि				
						SHEET				
						1 OF 1				
						A4				

IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.


REV.	DATE	ALTERED	SDB	ADDITIONAL INFORMATION
02	8.10.13	CHECKED	AS	
		APPROVED	AS	
ZONE	IN BOM R/WT. 1.51KG. & WT. 0.90KG. WERE NOT ON.			STATUS OF DRAWING
REV.	DATE	ALTERED	SDB	4TWD.096.067, ALT.5
01	14.01.11	CHECKED	AS	
		APPROVED	AS	
ZONE	DRG. UPDATED & DIGITIZED.			DISTRIBUTION OF PRINTS
REV.	DATE	ALT.	SDB	TME-1, TXM-3 TNX-1
03	29.7.21	CHK. ABHIJIT		
		APPD. ABHIJIT		
ZONE	IN BOM SPEC. OF ITEM 001 MODIFIED.			

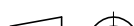


NOTES:—

1. GENERAL TOLERANCE ± 0.3 .
2. THIS IS A COMMON DRAWING OF 6FRA-6068 AND 6FXA-7059, THE C & D NO. FOR 6FXA-7059 IS 5811/206.
3. FIRM'S IDENTIFICATION MARK SHOWN AT SPECIFIED LOCATION.

		RAW WT. 1.51KG.	001	FLANGE								KG.	0.90	
59	64	65	75	25	27	29	58	59	34	45	55	56	58	63
VAR00		REMARKS	ITEM NO.			DESCRIPTION	STD		MATL. CODE		A I C	UNIT	UNIT WT.	
									MATL. SPCN.				QTY.	
28 → CARD TYPE-3				28 → CARD TYPE-1				28 → CARD TYPE-2						

	BHARAT HEAVY ELECTRICALS LTD. BHOPAL		NAME	SIGN	DATE	NO. OF VAR.
		DRN.	S.D.BHAGAT	—sd—	03.09.10	
		CHD.	D.K.	—sd—	03.09.10	
		APPD.	A.S.	—sd—	03.09.10	

DEPT.	UNTOL. DIMS. GR.		SCALE	WEIGHT (K.G.)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEM
TME	TM20079		NTS	0.90	04453164052	010	001
CODE	GR. 'M'						
405							
TITLE <u>FLANGE</u> <u>6FRA6068</u>					DRAWING NO.		REV.
					4 445 31 64 059		03
					SHT. NO.	NO. OF SHT.	
					01	0	