

29/07/2024/HEP-TXM20500

Digitally signed by

SOURAV DHAR

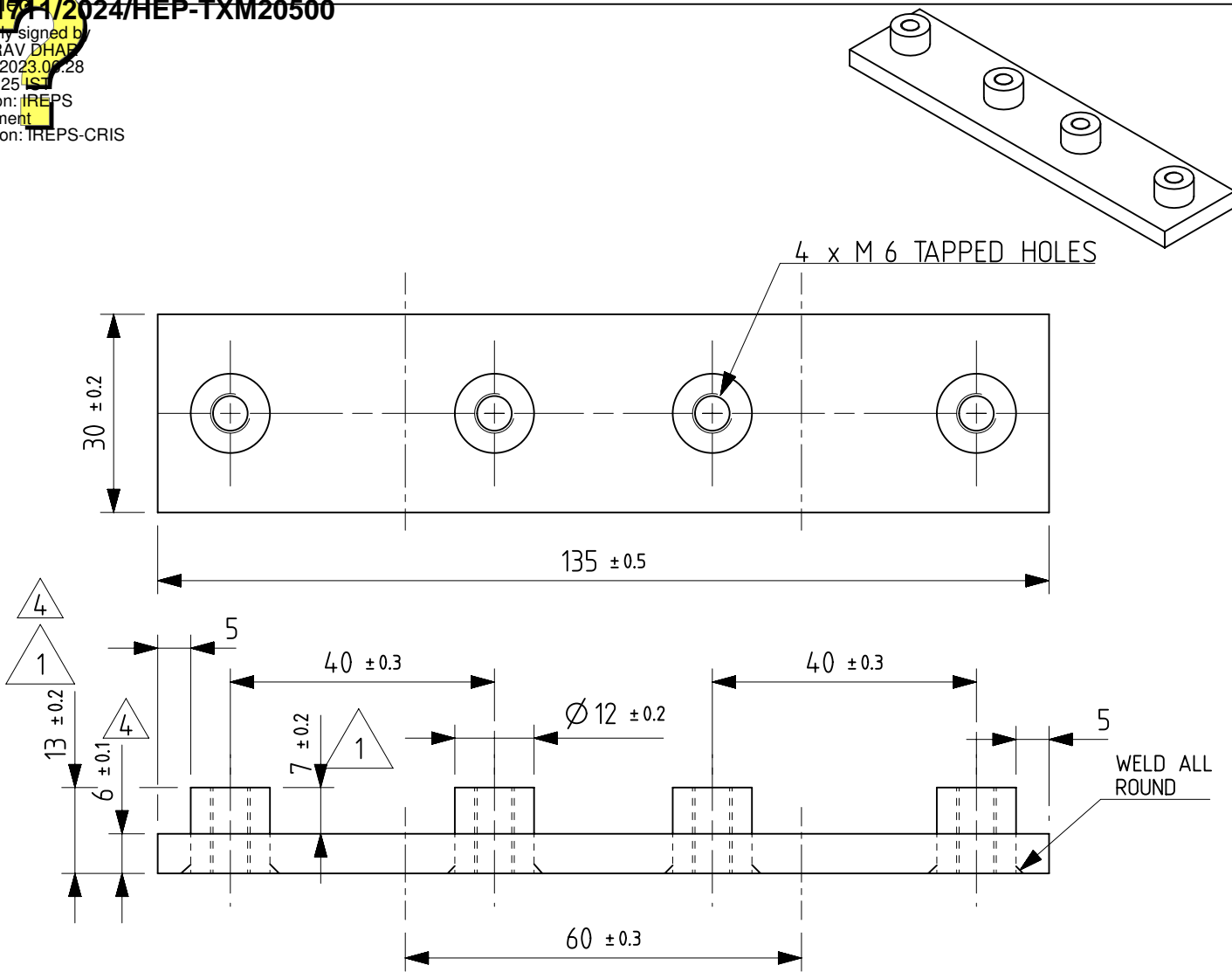
Date: 2023.07.28

18:24:25 IST

Reason: IREPS

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Location: IREPS-CRIS



NOTE:

- MATERIAL: STEEL TO IS:2062'11 Gr.E250BR(KILLED) OR LATEST VERSION.
- PACKING - BEFORE PACKING THE MATERIALS, APPLY RUST PREVENTING OIL/GREASE, THEN WRAPPED THE MATERIALS BY POLYTHENE PAPER FOLLOWED BY CORRUGATED PAPER AND FINALLY BE SEALED IN A GUNNY BAG SO THAT NO DAMAGE CAN BE ARISE DURING TRANSPORTATION.

C&D NO.: 5711/310
QTY/TM: 1 NO

4	DY.CEE/TMD	DIM. CHANGED FROM 3 ± 0.1 TO 6 ± 0.1 & 10 ± 0.2 TO 13 ± 0.2										03.02.17			चिततरंजन रेलइंजन कारखाना CHITTARANJAN LOCOMOTIVE WORKS, INDIA																					
3	DY.CEE/TMD	MATERIAL GRADE MODIFIED										17.10.16			पदार्थ MATL	SEE NOTE 1		प्रति भार कि. ग्रा. WT. EACH IN KG																		
2	-	REDRAWN IN NX WITH 3RD ANGLE PROJECTION.										18-11-09																								
1	DY.CEE/TMD	DRG ALTERED, DIMENSION 10 ± 0.2 WAS 7 ± 0.2.										14-08-00																								
परिवर्तन संख्या ALT.NO.	प्राधिकार AUTHY	वर्णन DESCRIPTION										दिनांक DATED INITIAL		समीक्षित स.वि.अ. / द.वि.अ. REVIEWED AEE / SEE	RISHAP CHAUDHARI Digitally signed by RISHAP CHAUDHARI DN: cn=RISHAP CHAUDHARI, o=CHITTARANJAN LOCOMOTIVE WORKS, ou=CHITTARANJAN LOCOMOTIVE WORKS, email=RISHAP.CHAUDHARI@CLW.CO.IN, c=IN, serial=141800919, c=IN, serial=141800919		विशिष्ट SPECN	SEE NOTE 1																		
सतह - रूखाता का मान या. मा. 3073 / अ. मा. सं. 1302 SURFACE ROUGHNESS VALUE TO IS:3073 / ISO:1302													अनिर्दिष्ट सद्य - सीमा या. मा. : 2102 / अ. मा. सं. : 2768 UNSPECIFIED TOLERANCE TO IS : 2102 / ISO : 2768		TOL. CLS.			अनुमोदित उ.मु.वि.अ. APPROVED DYCEE				वर्णन DESCRIPTION	WELDING PLATE													
धातु-वेल्डिंग चिह्न या. मा. : 813 / अ. मा. सं. : 2553 WELDING SYMBOLS TO IS:813 / ISO:2553															दिनांक DATE				07-08-20		आरेखण संख्या DRAWING NO.				4TWD.096.068											
पदार्थ GRADE NO.													सं1 N1	सं2 N2	सं3 N3	सं4 N4		सं5 N5	सं6 N6	सं7 N7	सं8 N8		सं9 N9	सं10 N10	सं11 N11	सं12 N12	रेखिक अनुपात SCALE		1:1							
Rz													0.16-0.3	0.5-0.7	0.9-1.1	1.5-2.0	2.5-3.8	5.0-6.3	9.0-12	16-25	30-40	50-63	75-100	160-250												
Ra μm													0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50												
चिह्न SYMBOL																																				

SIZE A4