

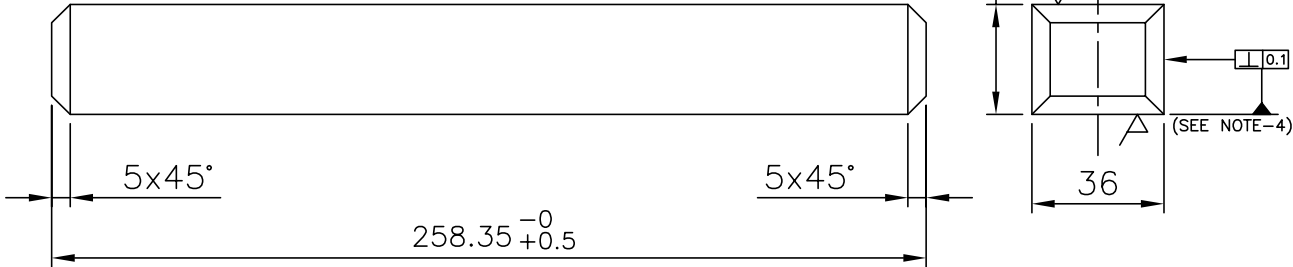
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IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY
WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

FIRST ANGLE PROJECTION
177142/2024/HEP-TXM20581

ALL DIMENSIONS ARE IN mm.

83/98

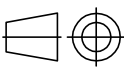
REV.	DATE	ALTERED	—SD—	REV.	DATE	ALTERED	—SD—	ADDITIONAL INFORMATION
07	27.03.96	CHECKED	—SD—	06	04.05.95	CHECKED	—SD—	
		APPROVED	—SD—			APPROVED	—SD—	
ZONE	TOOL NO. 1406829 WAS ON.			ZONE	DRG. REDRAWN. SIDE VIEW UPDATED. DIMNS. $36^{+0}_{-0.16}$ & $30^{+0}_{-0.16}$ WERE DIMNS. 36 & $30^{+0}_{-0.15}$. TOOL NO. 922, 923 & NOTES 3 & 4 WERE NOT ON.			STATUS OF DRAWING
								DISTRIBUTION OF PRINTS TME—1, TXM—3, TNX—1
REV.	DATE	ALTERED	VK <i>rigydr</i>	REV.	DATE	ALTERED	VK <i>rigydr</i>	
08	08.02.19	CHECKED	BKT <i>rigydr</i>	09	13.07.22	CHECKED	SKY <i>rigydr</i>	
		APPROVED	BKT <i>rigydr</i>			APPROVED	SKY <i>rigydr</i>	
ZONE	TYPE OF PRODUCT WAS TM4603AZ.			ZONE	DIMN. $258.35^{+0}_{-0.5}$ WAS $238.35^{+0}_{-0.5}$			




TOOL LIST		
IT. NO.	TOOL NO.	DESCRIPTION
	1406829	DRILL JIG
	1406922	SNAP GAUGE FOR $30^{+0}_{-0.16}$
	1406923	SNAP GAUGE FOR $36^{+0}_{-0.16}$

NOTES:—

1. REMOVE SHARP CORNERS AND BURRS.
2. TOLERANCE ON UNTOLERATED DIMN. TO BE ± 0.25 mm.
3. IF HIGHER SIZE MATERIAL USED BY SUPPLIER MACHINING ON ALL FOUR FACES TO BE CARRIED OUT.
4. FOUR FACES TO BE PERPENDICULAR WITHIN 01 TO EACH OTHER.

INVENTORY NO.	DEPT. TME		UNTOL. DIMS. GR. 'M'		SCALE	WEIGHT (K.G.)	REF. TO ASSY. DRG.		ITEM NO.		NO. OF ITEM
	CODE 405				NTS	2.2	14393237003		012		001
	TITLE <u>MAIN POLE TAPPING BAR</u>						DRAWING NO. 44393241001				REV. 09
							SHEET NO. 01		NO. OF SHEET 01		

SIGN. & DATE	TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT											
	<div><div></div><div>BHARAT HEAVY ELECTRICALS LTD. BHOPAL</div></div>							NAME	SIGN	DATE	NO. OF VAR. 00	
							DRN.	AGB	—SD—	18.09.86		
							CHD.	SGD	—SD—	19.09.86		
						APPD.	SKB	—SD—	26.09.86			

REF. DRG. NO.	—	STYLE NO. 9094544067	001	MAIN POLE TAPPING BAR 36 SQ. x 260			AA1010412221		NA	NA	2.7	
						AA10112						
	59 64 65 75 25 27 29	REMARKS	ITEM NO.	DESCRIPTION		58 59 29 31 34	MATL. CODE	45 55 56 58	UNIT WT.	65		
	VAR 00					STD 32 33 46	MATL. SPCN.	54 68 71	QTY.			

SIZE A4