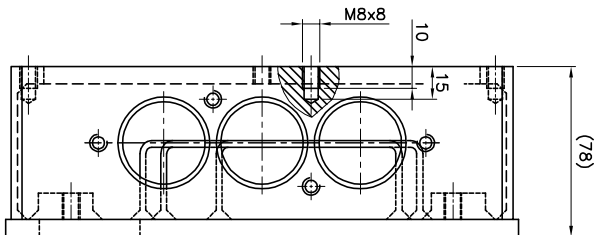


TOOL LIST		
IT.NO.	TOOL LIST	DESCRIPTION
001	1578012	DRILL JIG FOR ALL HOLES

[illegible]

NOTES:-

1. ALL SHARP EDGES TO BE REMOVED.
2. MANUFACTURER'S IDENTIFICATION MARK SHALL BE PROVIDED ON EACH ASSY. AT SUITABLE LOCATION.
3. PACKING - BEFORE PACKING THE MATERIALS, APPLY RUST PREVENTING OIL/GREASE THEN WRAP THE MATERIALS BY POLYTHENE PAER FOLLOEED BY CORRUGATED PAPER AND FINALLY BE SEALED IN WOODEN BOX SO THAT NO DAMAGE CAN ARISE DURING TRANSPORTATION.
4. THIS IS A COMMON DRAWING OF 6F9A-6068 AND 6F9A-7059.
- THIS C & D NO. FOR 6F9A-7059 IS 5811/300.

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ADDITIONAL INFORMATION
3TWD.096.059, (ALT.3)
STATUS OF DRAWING


TYPE OF PRODUCT
OR
NAME OF CUSTOMER/PROJECT

6FRA 6068

	NAME	SIGN	DATE	NO. OF VAR.
DRN.	S.D.BHAGAT	-sd-	03/09/10	
CHD.	D.K.	-sd-	03/09/10	
APPD. A.S.		-sd-	03/09/10	

SURFACE ROUGHNESS VALUE TO IS:3073	GRADE NUMBER		N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
	Ra μ m													
	SYMBOL													
A	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	~	

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
03	14.12.13	CHECKED <i>gsh</i>	02	23.11.11	CHECKED <i>msk</i>	01	18.01.11	CHECKED <i>gsh</i>
IN BOM ASSY. REF. NO.			TOOL LIST WAS NOT ON.			DRG. UPDATE & DIGITIZED.		
ZONE			ZONE			ZONE		

DEPT. TIME	UNTO. DIMS. GR.	SCALE	WEIGHT (K.G.)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEM
CODE 405		N.T.S.	0 445 31 64 052		009	001

MACHINED TERMINAL BOX

ASSY.

DRAWING NO.	3 445 31 64 053	REV.	03
SHT. NO.	01	NO. OF SHT.	01

142048/2024/HEP-TXM20500
INVENTORY NO. SIGN. &

150 49 13 544 2 ON GRD

FIRST ANGLE PROJECTION

2

3

4

5

6

7

8

ALL DIMENSIONS ARE IN mm

SECTION A-A (252.5)

DETAIL SECTION B-B

001, 002, 003, 004, 005, 006, 007, 008

235, 200, 175, 130, 22.5, 9.3, 36, 7.5, 15, 2.5, 10, 43, 75, 65, 92, 85, 50, 15, 6, 15, 4X, R1, 0.3, 0.4

REV.	DATE	ALTERED	CHECKED	APPROVED	ZONE	REV.	DATE	ALTERED	CHECKED	APPROVED	ZONE
01	14.01.11					02	14.12.13				

WAS NOT ON.

IN BOM ASSY. REF. IT. NO. 001

DWG. UPDATED & DIGITIZED

REV.	DATE	ALTERED	CHECKED	APPROVED	ZONE
01	14.01.11				

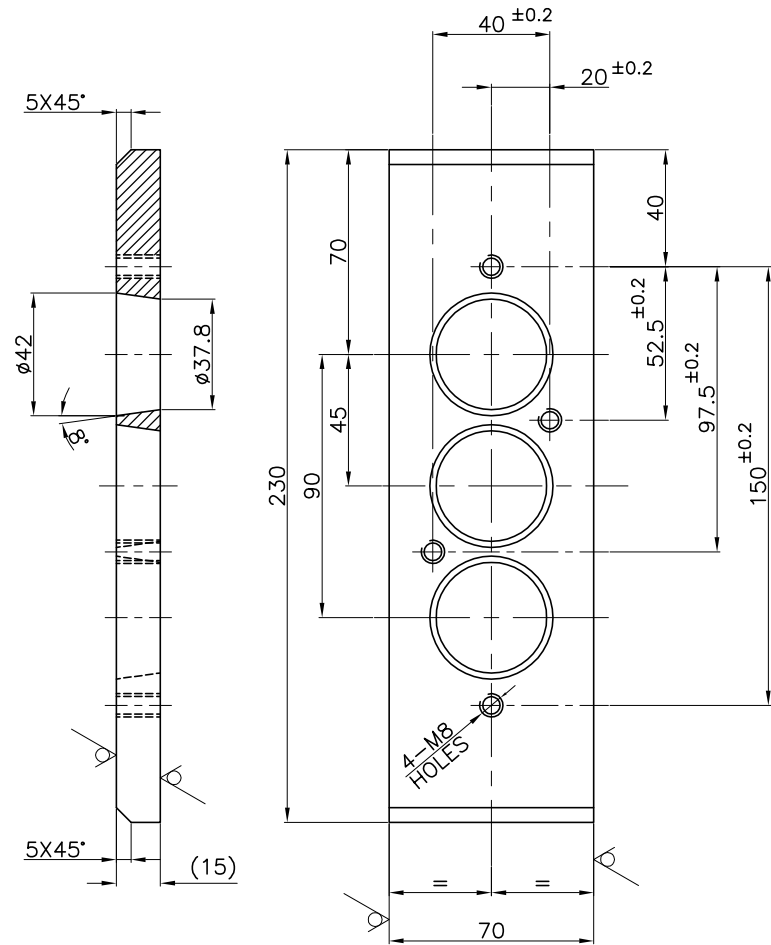
WELDED TERMINAL BOX

6FRA 6068


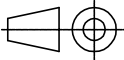
01

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REV.	DATE	ALTERED	SDB	REV.	DATE	ALTERED	ADDITIONAL INFORMATION
02	29.07.21	CHECKED	ABHIJIT	01	14.12.13	CHECKED	4.TWD.096.058, ALT.0
		APPROVED	ABHIJIT			APPROVED	
IN BOM SPEC. OF ITEM 001 MODIFIED.				IN BOM ASSY. REF. NO. 24453164051, IT. NO. 001 & WT. 1.90KG. WERE NOT ON.			
				STATUS OF DRAWING			
				DISTRIBUTION OF PRINTS			
				TME-1, TNX-1 TXM-4			

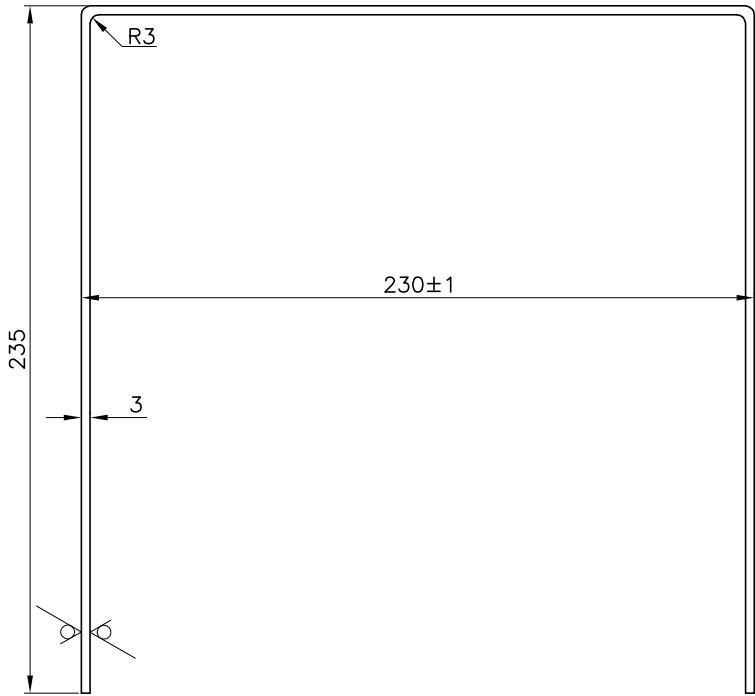
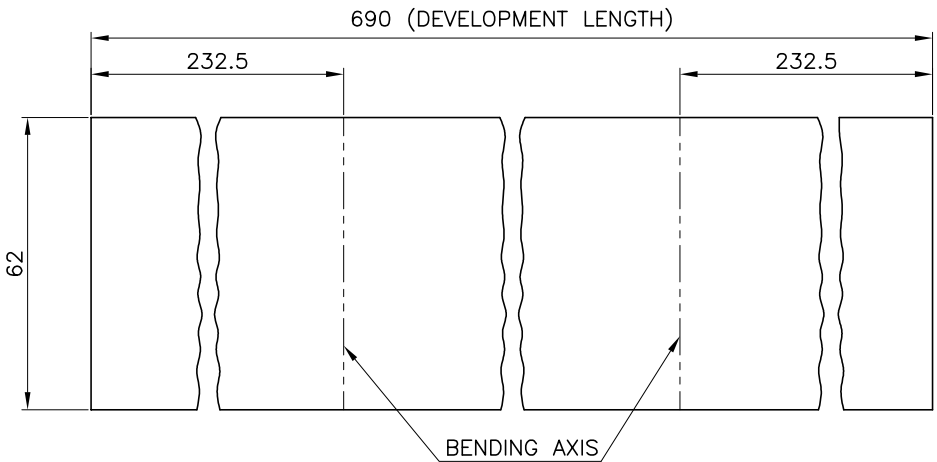


REF. DRG. NO.	001	FRONT LEDGE	KG.	1.90
REMARKS	ITEM NO.	DESCRIPTION	STD	UNIT WT.
				QTY.
CARD TYPE 3	28	28	CARD TYPE 1	28
CARD TYPE 2				


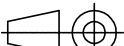
<div><div>बी.एच.ई.एल.</div><div></div></div> <div>BHARAT HEAVY ELECTRICALS LTD. BHOPAL</div>			NAME		SIGN	DATE	NO.OF VAR.	
			DRN.	S.D.BHAGAT	-sd-	09/09/10		
			CKD.	D.K.	-sd-	09/09/10		
			APPD.	A.S.	-sd-	09/09/10		
DEPT.	UNTOL. DIMS. GR. TM20079 GR.'M'		SCALE NTS	WEIGHT(KG) 1.90	REF.TO ASSY.DRG. 2 445 31 64 051		ITEM NO. 001	NO.OF ITEM 001
TME								
CODE 405								
TITLE <div>FRONT LEDGE</div> <div>6FRA-6068</div>					DRAWING NO. <div>44453164051</div>		REV 02	
					SHT.NO 01	NO.OF.SHT. 01		

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REV.	DATE	ALTERED	SDB	REV.	DATE	ALTERED	ADDITIONAL INFORMATION
02	29.07.21	CHECKED	ABHIJIT	01	14.12.13	CHECKED	4.TWD.096.057, ALT.0
		APPROVED	ABHIJIT			APPROVED	
IN BOM SPEC. OF ITEM 001 MODIFIED.				IN BOM WT. 1.01KG. WAS NOT ON.			
				STATUS OF DRAWING			
				DISTRIBUTION OF PRINTS			
				TME-1, TNX-1 TXM-4			

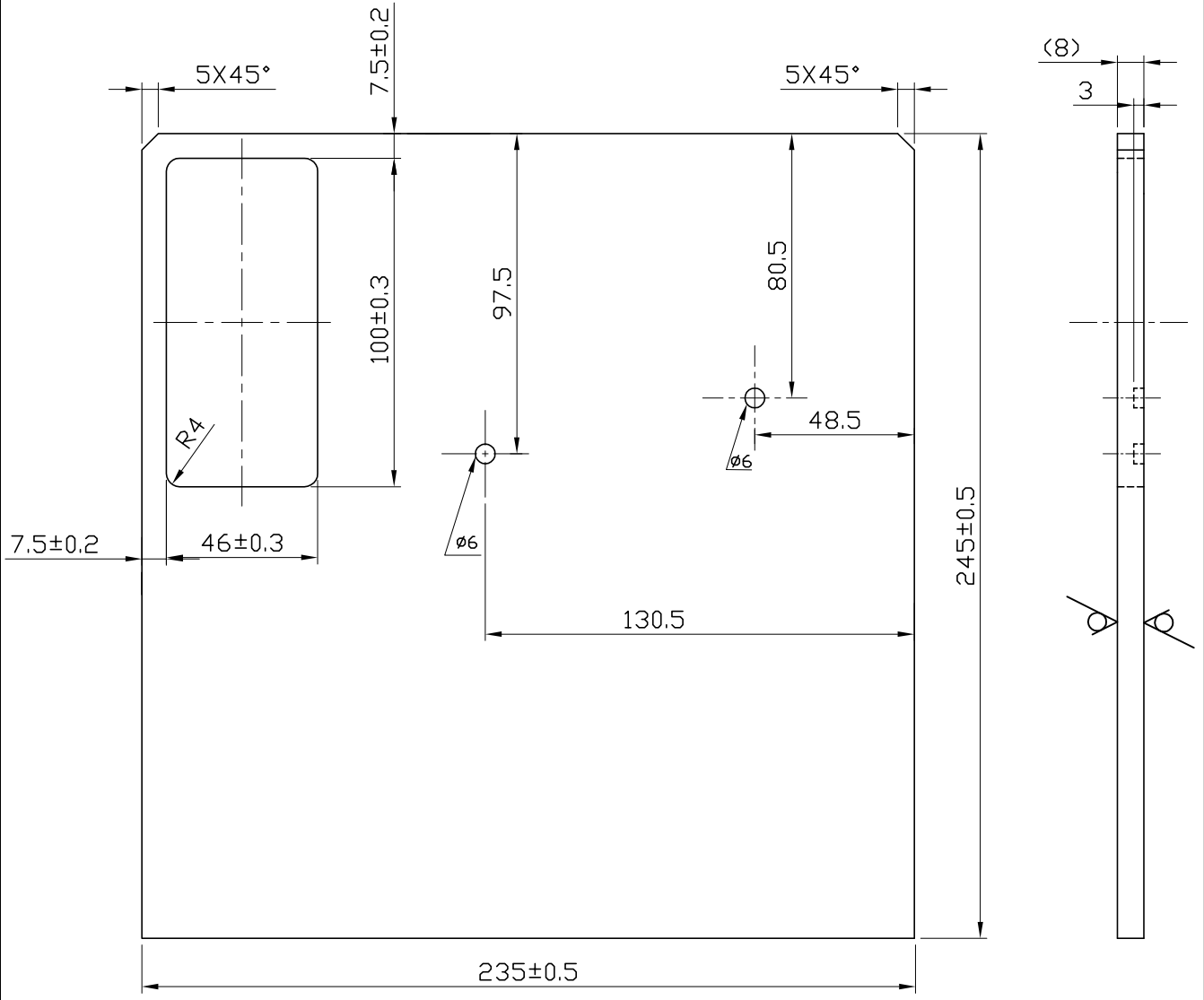


001	CASE	TM11495	KG.	1.01
REMARKS	ITEM NO.	DESCRIPTION	MATL. CODE	UNIT WT.
			MATL. SPECN.	QTY.
CARD TYPE 3 → 28		28 → CARD TYPE 1	28 → CARD TYPE 2	


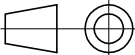
<div><div>बी.एच.ई.एल.</div><div></div></div>		BHARAT HEAVY ELECTRICALS LTD. BHOPAL		NAME		SIGN	DATE	NO.OF VAR.
				DRN.	ASWINI.J.	—sd—	09/09/10	
				CKD.	D.K.	—sd—	09/09/10	
				APPD.	A.S.	—sd—	09/09/10	
DEPT. TME	UNTOL. DIMS. GR. TM20079 GR.'M'		SCALE NTS	WEIGHT(KG) 1.01	REF.TO ASSY.DRG.		ITEM NO.	NO.OF ITEM
CODE 405					2 445 31 64 051		002	001
TITLE <div>CASE</div> <div>6FRA-6068</div>					DRAWING NO.			REV
					44453164052			02
					SHT.NO 01		NO.OF.SHT.	01

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WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

REV.	DATE	ALT.	SDB	REV.	DATE	ALT.	SVB	ADDITIONAL INFORMATION
04	29.07.21	CKD:	ABHIJIT	03	09.12.16	CHK.	NK	4TWD.096.054, ALT.03
		APP:	ABHIJIT			APPD.	NK	
ZONE	IN BOM SPEC. OF ITEM 001 MODIFIED.			ZONE	DIMN. 7.5±0.2 WAS 15.5±0.2. MATL.GRADE IS:2062 Gr.E250BR (KILLED)WAS IS:2062 Gr.B			STATUS OF DRAWING
								DISTRIBUTION OF PRINTS
								TME-1, TXM-3 TNX-1

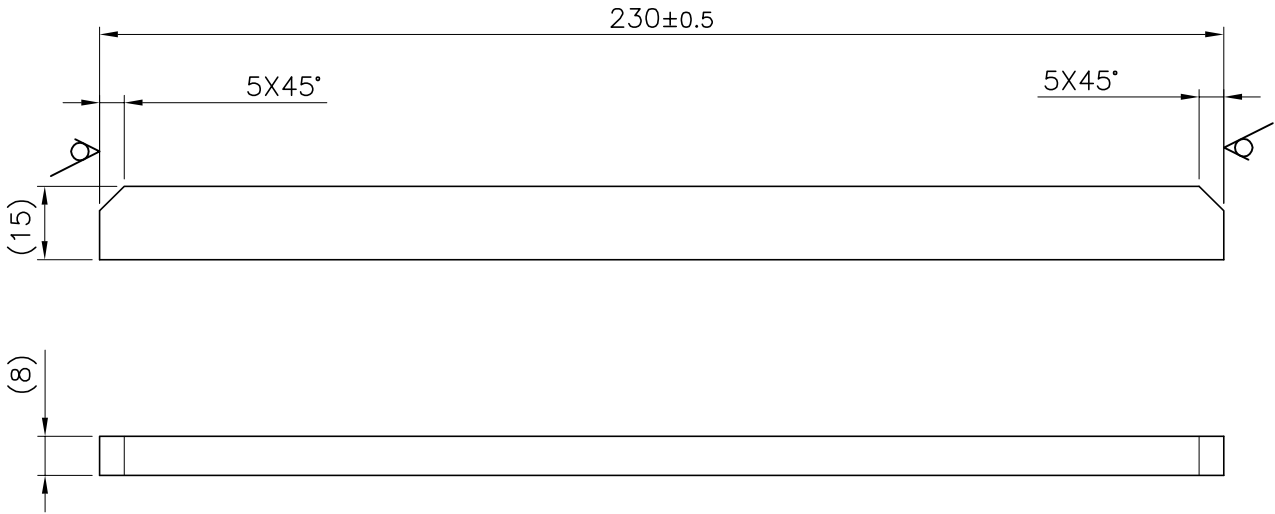


		001	BOTTOM LEDGE				KG.	3.62						
						TM11495								
59	64	65	75	25	27	29	58	59	34	45	55	56	58	65
VAR00	REMARKS		ITEM NO.	DESCRIPTION		STD						UNIT	UNIT WT.	
28 —→ CARD TYPE-3			28 —→ CARD TYPE-1			28 —→ CARD TYPE-2								

<div></div> <div>BHARAT HEAVY ELECTRICALS LTD. BHOPAL</div>						NAME	SIGN	DATE	NO. OF VAR.
					DRN.	S.D.BHAGAT	—sd—	03/09/10	
					CHD.	D.K.	—sd—	03/09/10	
					APPD.	A.S.	—sd—	03/09/10	
DEPT.	TME	UNTOL. DIMS. GR.		SCALE	WEIGHT (K.G.)	REF. TO ASSY. DRG.		ITEM NO.	NO. OF ITEM
CODE		TM20079 GR. 'M'		N.T.S.	3.62	2 445 31 64 051		005	
405									
TITLE <div><u>BOTTOM LEDGE</u> <u>6FRA-6068</u></div>						DRAWING NO.			REV.
						4 445 31 64 053			04
						SHT. NO.		01	NO. OF SHT.

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REV. 02	DATE 13.12.13	ALTERED CHECKED APPROVED	@Bhagat Bhagat Bhagat	REV. 01	DATE 15.01.11	ALTERED CHECKED APPROVED	@Bhagat Bhagat Bhagat	ADDITIONAL INFORMATION	4TWD.096.055, ALT.0
ZONE	IN TITLE BLOCK ASSY. REF. IT. NO. 004 & WT. 0.22KG. WERE NOT ON.			ZONE	DRG. UPDATED & DIGITIZED.			STATUS OF DRAWING	
								DISTRIBUTION OF PRINTS	
								TME-1, TXM-3 TNX-1	
REV. 03	DATE 29.07.21	ALT. SDB CHK. ABHIJIT APPD. ABHIJIT	@Bhagat Abhi Abhi						
ZONE	IN BOM SPEC. OF ITEM 001 MODIFIED.								



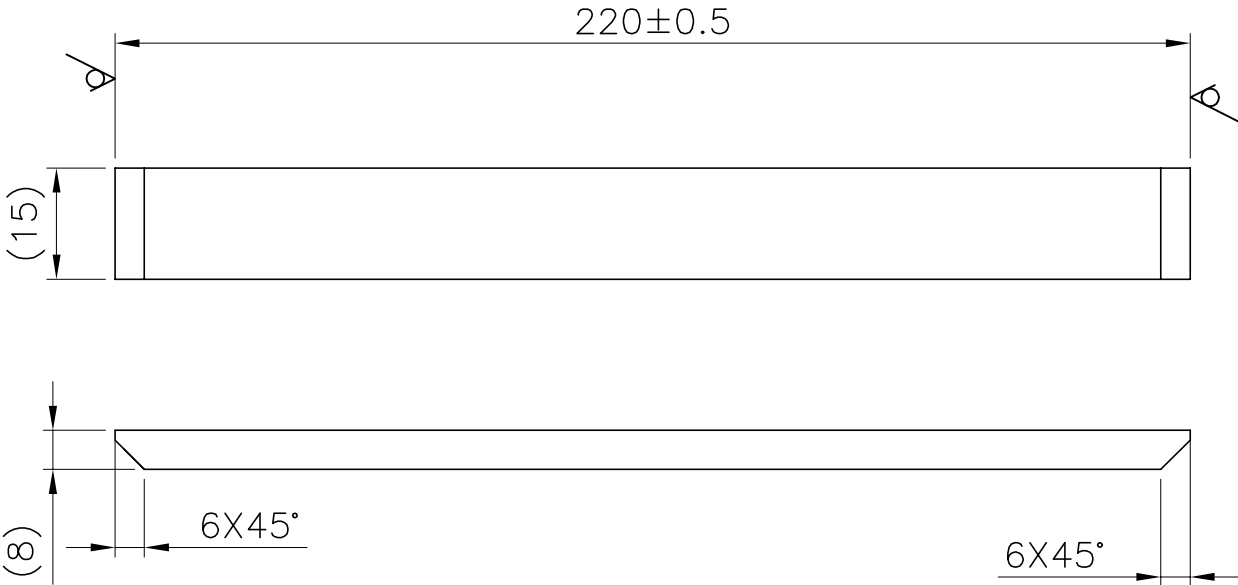
		001	LEDGE FOR TERMINAL BOX				KG.	0.22						
						TM11495								
59	64	65	75	25	27	29	58	59	34	45	55	56	58	65
VAR00	REMARKS		ITEM NO.	DESCRIPTION		STD		MATL. CODE			A	UNIT	UNIT WT.	
								MATL. SPCN.			C		QTY.	
28 → CARD TYPE-3			28 → CARD TYPE-1			28 → CARD TYPE-2								

				BHARAT HEAVY ELECTRICALS LTD. BHOPAL					NAME	SIGN	DATE	NO. OF VAR.
								DRN.	S.D.BHAGAT	-SD-	03.09.10	
								CHD.	D.K.	-SD-	03.09.10	
								APPD.	A.S.	-SD-	03.09.10	

DEPT. TME	UNTOL. DIMS. GR.		SCALE	WEIGHT (K.G.)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEM	
CODE 405	TM20079 GR.'M'		NTS	0.22	24453164051	004	01	
TITLE <div>LEDGE (FOR TERMINAL BOX) 6FRA6068</div>					DRAWING NO.		REV.	
					4 445 31 64 054		03	
					SHT. NO. 01	NO. OF SHT. 01		

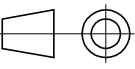
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WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

REV.	DATE	ALTERED	REV.	DATE	ALTERED	ADDITIONAL INFORMATION 4TWD.096.056, ALT.0
02	13.12.13	CHECKED	01	15.01.11	CHECKED	
		APPROVED			APPROVED	
ZONE	IN TITLE BLOCK ASSY. REF. IT. NO. 003 & WEIGHT 0.21KG. WERE NOT ON.			ZONE	STATUS OF DRAWING	
					DISTRIBUTION TME-1, TXM-3 OF PRINTS TNX-1	
REV.	DATE	ALT.	SDB			
03	29.07.21	CHK.	ABHIJIT			
		APPD.	ABHIJIT			
ZONE	IN BOM SPEC. OF ITEM 001 MODIFIED.					



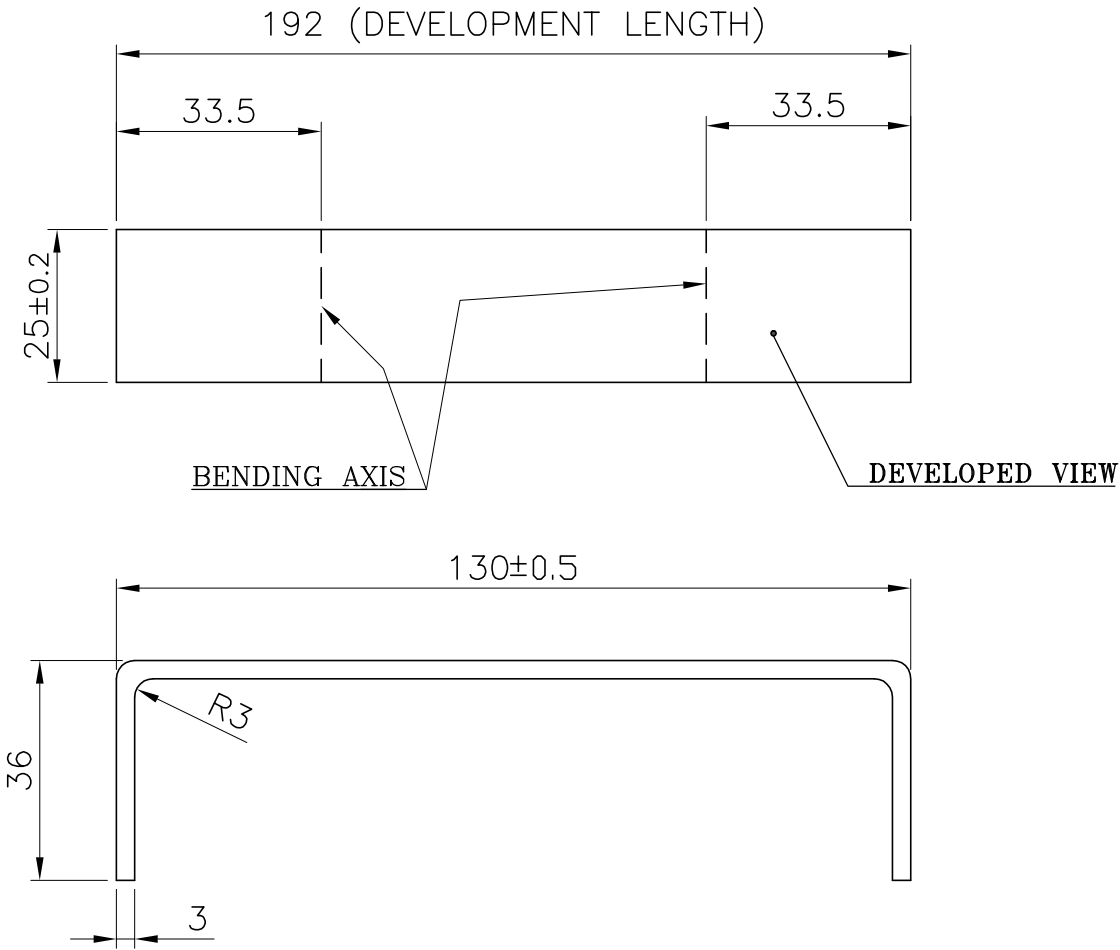
		001	LEDGE FOR TERMINAL BOX			KG.	0.21
59	64	65	75	25	27	29	58
VAR00	REMARKS		ITEM NO.	DESCRIPTION		STD	
28		CARD TYPE-3		28		CARD TYPE-1	
28		CARD TYPE-3		28		CARD TYPE-2	

		BHARAT HEAVY ELECTRICALS LTD.		BHOPAL		NAME	SIGN	DATE	NO. OF VAR.
						DRN.	S.D.BHAGAT	-SD-	03.09.10
						CHD.	D.K.	-SD-	03.09.10
						APPD.	A.S.	-SD-	03.09.10


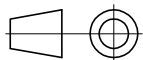
DEPT.	TME	UNTOL. DIMS. GR.		SCALE	WEIGHT (K.G.)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEM
CODE	405	TM20079 GR.'M'		NTS	0.21	24453164051	003	001
TITLE						DRAWING NO.	REV.	
LEDGE (FOR TERMINAL BOX) 6FRA 6068						4 445 31 64 055	03	
						SHT. NO.	01	NO. OF SHT. 01

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IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY
WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

REV.	DATE	ALT.	SDB	REV.	DATE	ALTERED	ADDITIONAL INFORMATION
03	29.07.21	CHK.	ABHIJIT	02	14.12.13	CHECKED	4TWD.096.051, ALT.0
		APPD.	ABHIJIT			APPROVED	
ZONE	IN BOM SPEC. OF ITEM 001 MODIFIED.			ZONE	IN TITLE BLOCK ASSY. REF. NO. 007 & WT. 0.11KG. WERE NOT ON.		
					STATUS OF DRAWING		
					DISTRIBUTION OF PRINTS		
					TME-1, TXM-3 TNX-1		

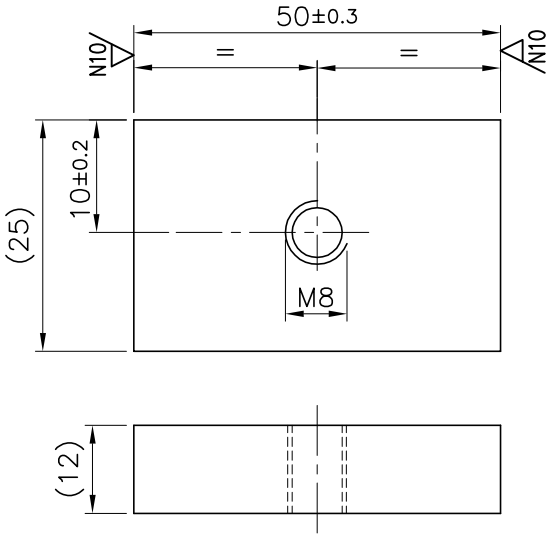


		001	ANGLE			KG.	0.11
					TM11495		
59	64	65	75	25	27	29	58
VAR00	REMARKS		ITEM NO.	DESCRIPTION		STD	
28		CARD TYPE-3		28		CARD TYPE-1	
28		CARD TYPE-3		28		CARD TYPE-1	
28		CARD TYPE-3		28		CARD TYPE-1	

<div><div>बी एच ई एल</div><div></div></div> <div>BHARAT HEAVY ELECTRICALS LTD. BHOPAL</div>					NAME	SIGN	DATE	NO. OF VAR.
				DRN.	S.D.BHAGAT	—SD—	03.09.10	
				CHD.	D.K.	—SD—	03.09.10	
				APPD.	A.S.	—SD—	03.09.10	
DEPT.	TME	UNTOL. DIMS. GR. TM20079 GR. 'M'		SCALE NTS	WEIGHT (K.G.) 0.11	REF. TO ASSY. DRG. 24453164051	ITEM NO. 007	NO. OF ITEM 001
CODE	405							
TITLE <div>ANGLE</div> <div>6FRA—6068</div>						DRAWING NO.		REV. 03
						4 445 31 64 056		
						SHT. NO.		01


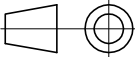
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WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

REV.	DATE	ALTERED	REV.	DATE	ALTERED	ADDITIONAL INFORMATION
02	14.12.13	CHECKED	01	14.01.11	CHECKED	4TWD.096.053, ALT.0
		APPROVED			APPROVED	
ZONE	IN TITLE BLOCK ASSY. REF. IT. NO. 006 & WT. 0.12KG. WERE NOT ON.				STATUS OF DRAWING	
					DISTRIBUTION OF PRINTS	TME-1, TXM-3 TNX-1
REV.	DATE	ALT.	SDB			
03	29.07.21	CHK.	ABHIJIT			
		APPD.	ABHIJIT			
ZONE	IN BOM SPEC. OF ITEM 001 MODIFIED.					



NOTE:-

1. REMOVE ALL SHARP EDGES.

1. REMOVE ALL SHARP EDGES.																							
				001		CAM				TM11495				KG.		0.12							
59	64	65	75		25	27	29	58	59	34	45	55	56	58	65								
VAR00		REMARKS			ITEM NO.		DESCRIPTION			STD	MATL. CODE		A	UNIT		UNIT WT.							
					NO.						MATL. SPCN.		C			QTY.							
28				→ CARD TYPE-3				28				→ CARD TYPE-1				28				→ CARD TYPE-2			
-																							
<div><div></div><div>BHARAT HEAVY ELECTRICALS LTD. BHOPAL</div></div>																							
										NAME		SIGN		DATE		NO. OF VAR.							
										DRN.		S.D.BHAGAT		-SD-		02.09.10							
										CHD.		D.K.		-SD-		02.09.10							
										APPD.		A.S.		-SD-		02.09.10							
INVENTORY NO.		DEPT.		TME		UNTOL. DIMS. GR.				SCALE		WEIGHT (K.G.)		REF. TO ASSY. DRG.		ITEM NO.		NO. OF ITEM					
		CODE		405		TM20079 GR.'M'				NTS		0.12		24453164051		006		001					
TITLE												DRAWING NO.				REV.							
												4 445 31 64 060				03							
												SHT. NO.		01		NO. OF SHT.		01					