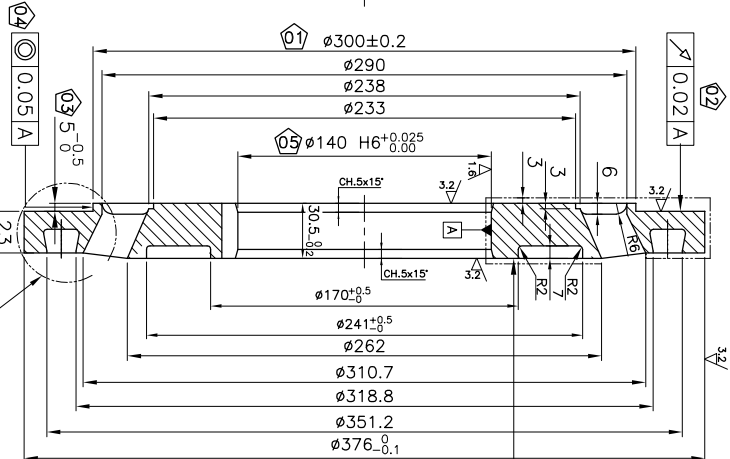
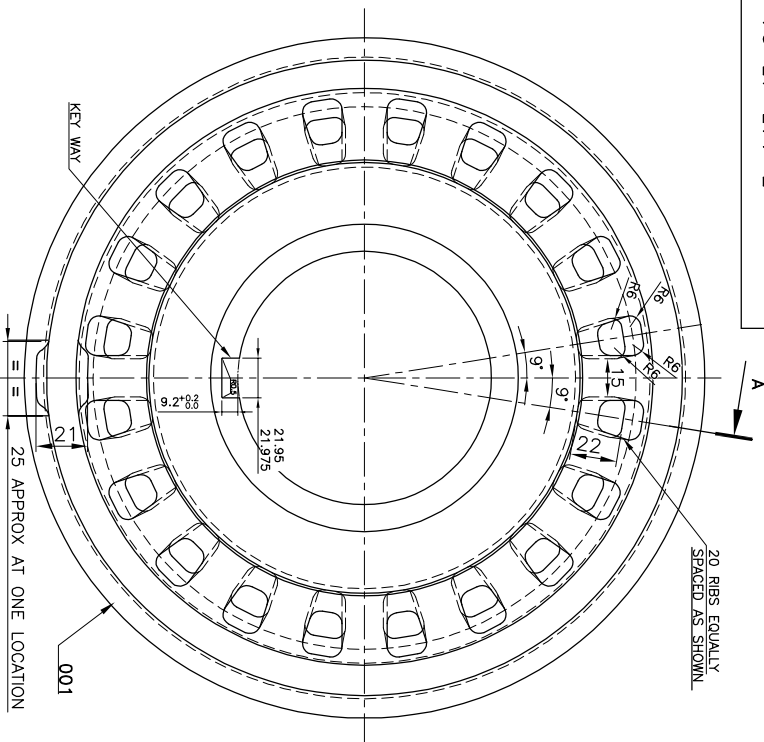





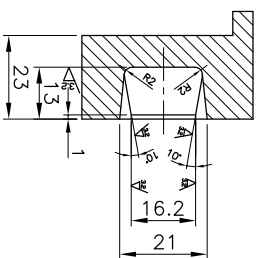
DRG. NO. 3 445 45 91 076



	0.02	A
	0.02	A

NOTES:-

1. REMOVE SHARP EDGES
2. CASTING TO BE SAND BLASTED AND PRIMER PAINTED TO TM64217 CL.5.
3. FOR ROUGH MACHINED CASTING REEF CHAIN DOTTED LINE IN THE SECTIONAL VIEW.
4. CASTING TOLERANCE ON UNTOLEARED CAST DIMENSIONS TO IS:4897 CLASS-2.
5. SURFACE FINISH ON UNMACHINED SURFACES TO BE AS PER IS:3073.
6. ALL OS NOS. "\* MARKED DIMENSIONS ARE CRITICAL TO QUALITY (C70) & SL. NO. OF CTQ DIMENSIONS ARE INSCRIBED IN  e.g. 
7. ALL CORNER TO BE ROUNDED WITH RADIUS 1MM. OTHERWISE SPECIFIED
8. DAP FOR CASTING TO BE AS PER QTM/QAP/VENDOR/13-14/001 (LATEST REV.).
9. COMPONENT SHOULD BE STATICALLY BALANCED.




ENLARGED DETAIL--'A'




INVENTORY NO.	SIGN. & DATE	REF. DRG. NO.
---------------	--------------	---------------

REV. DATE	06.10.20	ALTERED	SDB	02	REV. DATE	28.11.19	ALTERED	SDB	02
03	06.10.20	CHECKED	MONTH	02	03	28.11.19	CHECKED	MONTH	02
		APPD.	MONTH				APPD.	MONTH	
ø170 <sup>+0.5</sup> , ø241 <sup>+0.5</sup> & DEPTH 7 ADDED.					IN DETAIL - 'A' DIM. 23 WAS 22. RIGHT HAND SIDE GEO. TOL. ADDED. KEY WAY DIM. 21.95/21.975 & 9.2 <sup>+0.0</sup> WERE 22 <sup>+0.0</sup> & 8.9 <sup>+0.0</sup> .				

REV.	DATE	ALTERED	APPROVED
01	26.06.19	CHECKED	APPROVED
	TOOL LIST ADDED.	APPRD.	APPROVED
	(TCM354)		

DEPT. T.M.E.	GRADE OF UN.TOL.	SCALE 	WEIGHT(K.G.)	REF. TO ASSY.DWG.	ITEM NO. ITEM	NO. OF ITEM
CODE 405		NTS	13.5	24454591077	003	01
TITLE ROTOR END PLATE DE (MACHINED)				DRAWING NO. 3 445 45 91 076		
				SHT. NO. 01	NO. OF SH.T. 01	

ADDITIONAL INFORMATION
STATUS OF DRAWING
DISTRIBUTION OF PRINTS
TIME - 1 TXM - 4
TXM - 1

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT					IM4504AZ				
					NAME	SIGN	DATE	NO. OF VAR.	
BHARAT HEAVY ELECTRICALS LTD.					DRN	A.J.HARIA		08.04.19	
BHO PAL					CKD	MOHIT.P		08.04.19	
					APPO	MOHIT.P		08.04.19	

[illegible]

SECTION-AA

SEE ENLARGED DETAIL-'A'

