



- NOTES:-**
1. DIMENSIONS OF UNTOLERATED DIMENSIONS TO BE ± 0.3
 2. ITEM 002 TO BE MADE FROM INCHES OF ITEM 001.
 3. THE CHAMFERING SHALL BE PROVIDED ON ROTOR END PLATE IN OPPOSITE DIRECTION FOR UPPER & LOWER END PLATE FOR EACH IVC SET. UPPER PLATE SHALL BE MARKED AS 'X' & LOWER PLATE SHALL BE MARKED AS 'Y' IN REF.
 4. THE ROTOR END PLATE TO BE PACKED ALONG WITH ROTOR WIND & IVC STAMPINGS - TO AVOID MISALIGNMENT.
 5. THE STATOR END PLATE TO BE PACKED ALONG WITH STATOR MAIN STAMPINGS - TO AVOID MISALIGNMENT.
 6. NO OF SLOTS IN ROTOR 48
 7. 4 HOLES 612 ON PCD 324 AND HOLE 68 ON PCD 190 ARE FOR TOOLING PURPOSE ONLY.
 8. BURR LEVEL SHOULD NOT BE MORE THAN 50 MICRON.
 9. ENSURE FLATNESS OF THE PLATE BEFORE MACHINING.
 10. PAINT BOTH SIDE WITH ANTI CORROSION PAINT AS PER INTL. SPEC. AAS610.

