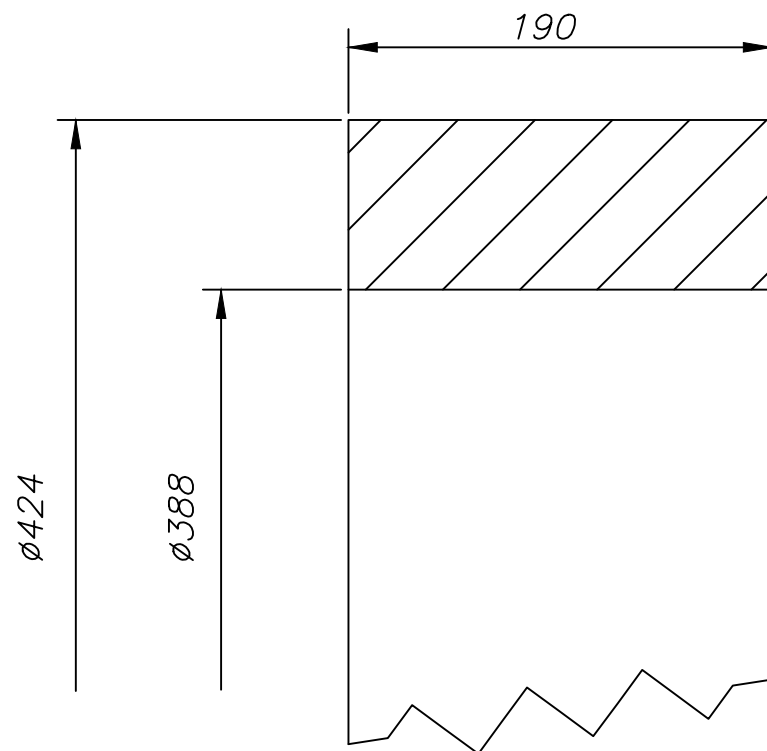


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DRG.NO. 34028042020


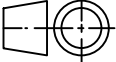


TECHNICAL REQUIREMENTS:—

1. RING TO BE FORGED MEETING PROPERTIES TO BP19383
& ULTRASONICALLY TESTED AS PER SPEC.
2. MACHINE ALL OVER. $\nabla^{12.5}$
3. SHARP EDGES TO BE REMOVED.

STYLE NO. :- BP9504323928

[illegible]

28		→ CARD TYPE-3		28		→ CARD TYPE-1		28		→ CARD TYPE-2									
ADDITIONAL INFORMATION W.O. 44249A407-11				TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT															
STATUS OF DRAWING				<div><div></div><div>BHARAT HEAVY ELECTRICALS LTD. BHOPAL</div></div>															
DISTRIBUTION OF PRINTS																			
AME - 1, FBM - 4																			
IMM - 3																			
GTG (IMM) - 1				DRN		NAME VASU		SIGN -sd-		DATE 14.03.95		NO.OF VAR.							
				CKD		J.C.G		-sd-		15.03.95									
				APPD		V.K.J./P.B		-sd-		10.06.95									
REV		DATE		ALTD. - -sd-		DEPT.AME		UNTOL.DIMS.GR.		SCALE		WEIGHT(K.G.)		REF. TO ASSY. DRG.		ITEM NO.		NO.OF ITEMS	
01		24.09.98		CHKD. - -sd-		CODE 404				NTS		35							
				APPD. - -sd-															
MATL. SPEC. WAS BP10787.				TITLE RETAINING RING								DRAWING NO. 34028042020				REV. 04			
												SHEET NO. 1		NO. OF SHEETS 1					