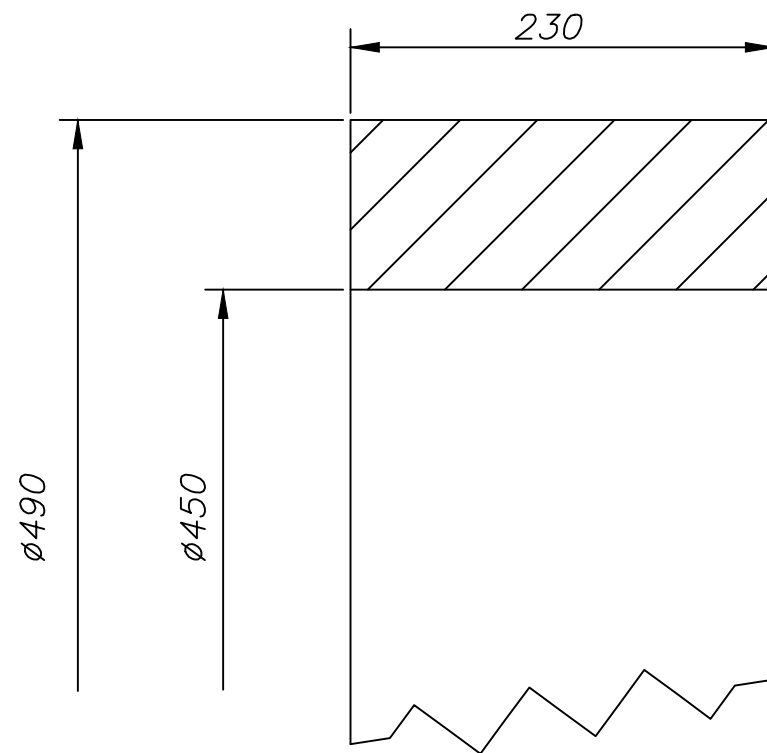


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DRG.NO. 34028042016




1. RING TO BE FORGED MEETING PROPERTIES TO BP19383
& ULTRASONICALLY TESTED AS PER SPEC.
2. MACHINE ALL OVER. $\nabla^{12.5}$
3. SHARP EDGES TO BE REMOVED.

STYLE NO. :- BP9504323910

01		SEE T.R.			001		RETAINING RING FORGED						53.50								
										BP 19383											
59	64	65	75	78	79	25	27	29	58	59	60	77	29	31	34	45	55	56-57	58	65	72
VAR 01		REMARKS		VAR. NO.		ITEM NO.		DESCRIPTION		STD.		DRAWING NO.		IT. NO.	MATL. CODE		A	UNIT	UNIT WT.		QTY.
														32	33	46	54		C	66	
28		→		CARD TYPE-3		28		→		CARD TYPE-1		28		→		CARD TYPE-2					

ADDITIONAL INFORMATION W.O. 42197A407-11,21		TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT																						
STATUS OF DRAWING																								
DISTRIBUTION OF PRINTS AME - 1, FBM - 4 IMM - 3 GTG (IMM) - 1				BHARAT HEAVY ELECTRICALS LTD. BHOPAL		<table><tr><td></td><td>NAME</td><td>SIGN</td><td>DATE</td><td rowspan="4">NO.OF VAR.</td></tr><tr><td>DRN</td><td>P.SURANGE</td><td>-sd-</td><td>30.04.93</td></tr><tr><td>CKD</td><td>V.K.JAIN</td><td>-sd-</td><td>01.05.93</td></tr><tr><td>APPD</td><td>V.R.G.</td><td>-sd-</td><td>01.05.93</td></tr></table>			NAME	SIGN	DATE	NO.OF VAR.	DRN	P.SURANGE	-sd-	30.04.93	CKD	V.K.JAIN	-sd-	01.05.93	APPD	V.R.G.	-sd-	01.05.93
	NAME	SIGN	DATE	NO.OF VAR.																				
DRN	P.SURANGE	-sd-	30.04.93																					
CKD	V.K.JAIN	-sd-	01.05.93																					
APPD	V.R.G.	-sd-	01.05.93																					

SEP INVENTOYR NO.	REV. 03	DATE 18.05.13	ALTD. - K.N.P.-sd- CHKD. - J.K.-sd- APPD. - M.K.M.-sd-	REV. 02	DATE 24.04.98	ALTD. - DHOTE -sd- CHKD. - P.B. -sd- APPD. - P.B. -sd-	REV. 01	DATE 11.08.95	ALTD. - -sd- CHKD. - -sd- APPD. - -sd-	DEPT. AME	UNTOL.DIMS.GR.		SCALE NTS	WEIGHT(K.G.)	REF. TO ASSY. DRG.	ITEM NO.	NO.OF ITEMS
	STYLE NO. ADDED.			DRAWING REDRAWN. OLD ORIGINAL			DRAWING REDRAWN. OLD ORIGINAL			TITLE			DRAWING NO.			REV.	
	DRAWING REDRAWN.			SCRAPED.			SCRAPED.			RETAINING RING			34028042016			04	
													SHEET NO. 1			NO. OF SHEETS 1	