





ANNEXURE-A (PI No 221120072 Date 16/01/2023)

| S.No. | Item Description | No of Baffles/Set | No of Sets | Total Number of baffles |
|--------------|---|-------------------|------------|-------------------------|
| 1 | COMPLETE CNC DRILLING & RADIUSING OF HOLES,O/D M/CING OF BAFFLE PLATE (12mm Thk) AND MOCK UP PLATE OF SDC TO DRG NO 11650340885 ITEM 302 AS PER TECH SPEC-BHEL/NPCIL/30599/HCM/D20-BDP | 8 | 4 | 32 |
| 2 | COMPLETE CNC DRILLING & RADIUSING OF HOLES,O/D M/CING OF TOP BAFFLE PLATE (12mm Thk) AND MOCK UP PLATE OF SDC TO DRG NO 11650340885 ITEM 303 AS PER TECH SPEC BHEL/NPCIL/30599/HCM/D20-BDP | 1 | | 4 |
| 3 | COMPLETE CNC DRILLING & RADIUSING OF HOLES,O/D M/CING OF THERMAL BAFFLE PLATE (7mm Thk) AND MOCK UP PLATE OF SDC TO DRG NO 11650340886 ITEM 304 AS PER TECH SPEC BHEL/NPCIL/30599/HCM/D20-BDP | 1 | | 4 |
| Total | | 10 | 4 | 40 |

Notes

| | |
|---|--|
| 1 | Proper care (packing) should be taken during transportation & storage of SS raw material. |
| 2 | Mild Steel contamination is NOT allowed with the SS baffles during storage, drilling & machining operation. |
| 3 | Proper care should be taken to preserve the identification and NPCIL seal area on baffle plate throughout the process for traceability of Raw material at inspection stages. |
| 4 | 20 Nos(approx.) Mock up Blocks shall be issued for 4 sets(10 Nos/Set).The mock up block shall be used for drilling qualification and as production quality control(PQC) Block in line with Tech spec: BHEL/NPCIL/30599/HCM/D20-BDP |
| 5 | All Mock up plates(Either drilled or Undrilled) to be returned along with drilled baffle plate. |
| 6 | Vendor to start drilling operations only after getting latest drawing and written confirmation from BHEL. |

(Vishnu Agrawal)

 पंकज निमजे, PANKAJ NIMJE

 उप महाप्रबंधक / DGM

 एच. सो.एम. विभाग / HCM Division

 बी.एच.ई.एल., भोपाल / B.H.E.L., BHOPAL