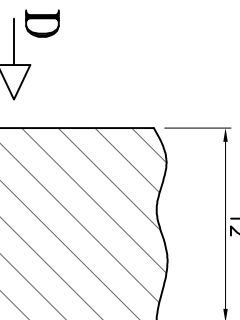


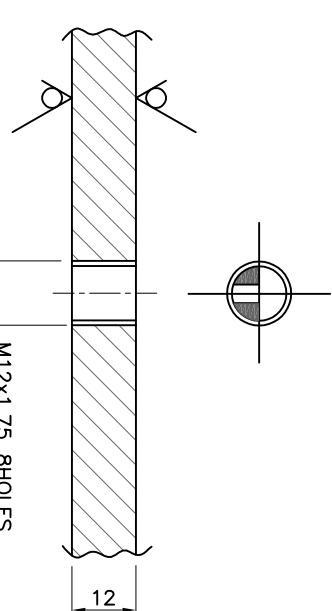
1. DELETED.
2. ALL MACHINED SURFACES SHALL BE SUBJECTED TO FT.
3. ALL SHARP CORNERS SHALL BE ROUNDED OFF.
4. THREADING SHALL BE ACCORDING TO ISO GR. 6H TOLERANCE.
5. THREADED HOLE SHALL BE PROTECTED AND PRESERVED CLEAN UNTIL ASSEMBLY.
6. ALL SS MATERIAL SHALL BE PICKLED AND PASSIVATED BEFORE USE IN ASSEMBLY.

ALL PITCHES PARALLEL  
TO 0°-270° DATUM



SECTION C-C  
(TRP)  
(AT 4 LOCATIONS IN BAFLE &  
IN TOP BAFLE)

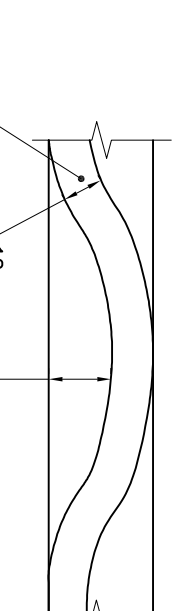
VIEW-D  
DETAIL-A



VIEW FROM SHELL SIDE (3341-HX1&3341-HX4)  
(TOP BAFLE)

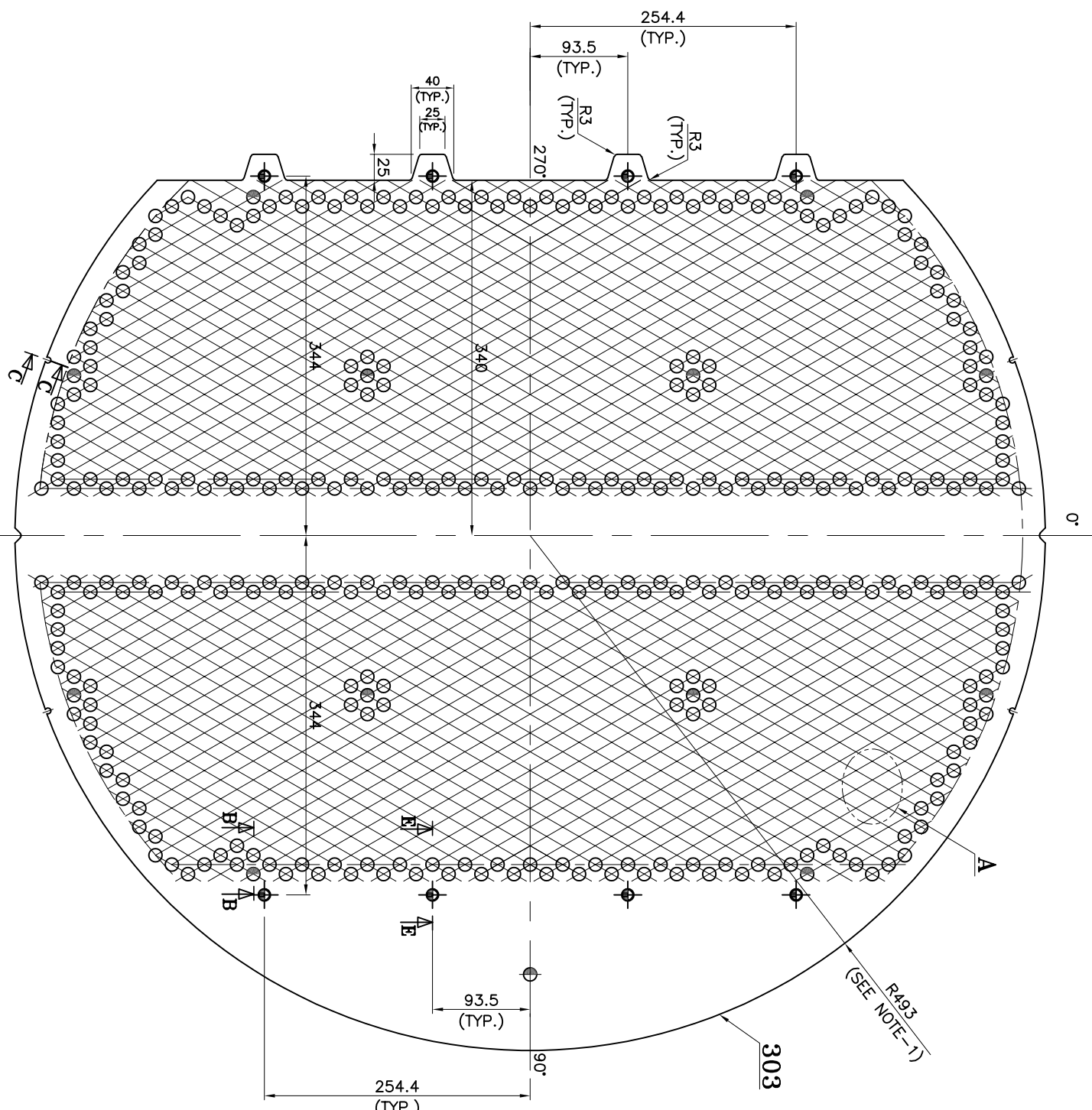
SECTION-EE  
(FOR TOP BAFLES ONLY)

SECTION-BB  
(1728 TUBE HOLES)  
13 TIE ROD HOLES

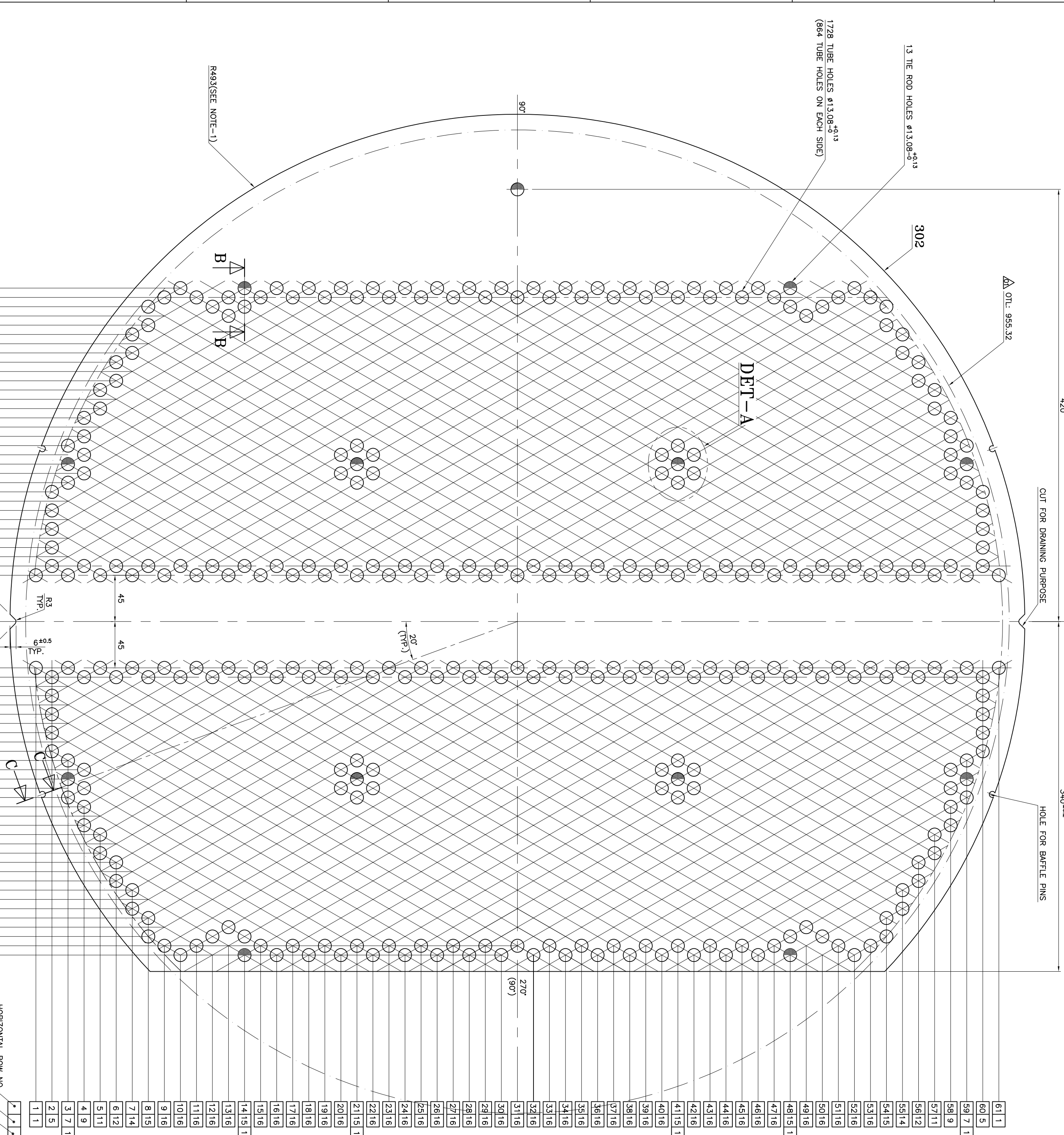


STRAIGHTNESS REQUIRED

- LEGEND:-
- ⊕ TIE ROD HOLE
  - ⊕ TUBE HOLE
  - ⊕ HOLE M12x1.75  
(FOR FIXING ROD OF ANTI  
VIBRATION FLATS ASSY.)



VIEW FROM SHELL SIDE (3341-HX1&3341-HX4)  
(TOP BAFLE)



(VIEW FROM SHELL SIDE)  
(BAFFLE)

NO. OF TIE ROD HOLES  
NO. OF TUBE HOLES  
(VNO.)

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64
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NO. OF TIE ROD HOLES  
NO. OF TUBE HOLES  
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