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1127690/2022/HEP-TXM20500

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

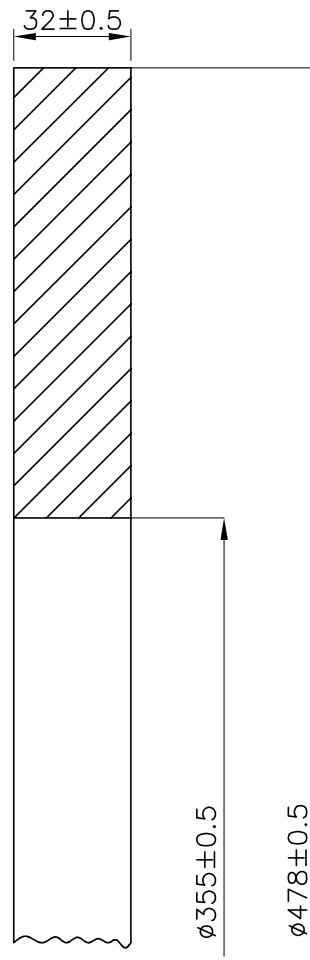
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2022/REP-1-XM20500						
REV. 02	DATE 03.06.14	ALTERED CHECKED APPROVED	REV. 01	DATE 14.01.11	ALTERED CHECKED APPROVED	ADDITIONAL INFORMATION
ZONE	NOTE-5 WAS NOT ON.		ZONE	DRG. UPDATED & DIGITIZED		STATUS OF DRAWING
						DISTRIBUTION OF PRINTS
						TME-1, TXM-3 TNX-1
REV. 03	DATE 28.05.22	ALTERED CHECKED APPROVED				
ZONE	IN BOM WT. OF IT. 001, 22.89 KG WAS 23.3 KG. NOTE 5 WAS ON.					

32±0.5

NOTE:-

1. MACHINE ALL OVER TO FINISH $\nabla^{12.5}$
2. ALLOWANCES ON FORGING TO BE ADDED AS REQUIRED.
3. MATERIAL SHOULD BE AS PER RDSO SPEC. NO. RDSO/2008/EL/SPEC/0064.
4. LATEST VERSION (AS ON DATE OF TENDERING) OF ABOVE RDSO SPEC. TO BE FOLLOWED.



	SEE NOTE		001	RES. RING CU FORGING 478 O/DX355 I/DX32					KG	22.89				
59	64	65	75	25	27	29	58	59	34	45	55	56	58	65
VAR00		REMARKS		ITEM NO.		DESCRIPTION		STD	MATL. CODE		A	UNIT	UNIT WT.	
									MATL. SPCN.		C		QTY.	
28 → CARD TYPE-3				28 → CARD TYPE-1				28 → CARD TYPE-2						



BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

	NAME	SIGN	DATE	NO. OF VAR.
DRN.	SANTOSH	-sd-	10.09.10	
CHD.	D.K.	-sd-	10.09.10	
APPD.	V.R.	-sd-	10.09.10	

DEPT. TME	UNTOL. DIMS. GR.	SCALE	WEIGHT (K.G.)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEM
CODE 405		NTS	22.89KG	34454564052	001	01
TITLE ZIRCONIUM COPPER RESISTANCE RING ROUGH FINISHED (SLOTTED DESIGN) 6FRA 6068				DRAWING NO.	REV.	
				4 445 45 64 055	03	
SHT. NO.		01	NO. OF SHT.		01	

SIZE A4