FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

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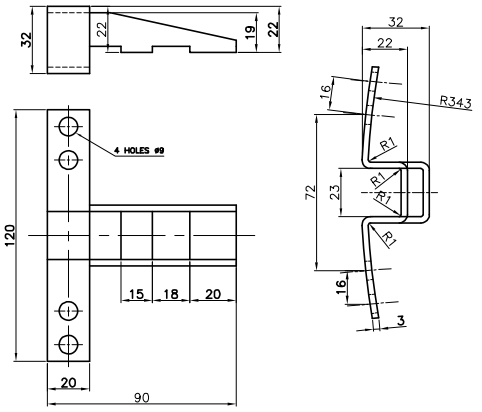
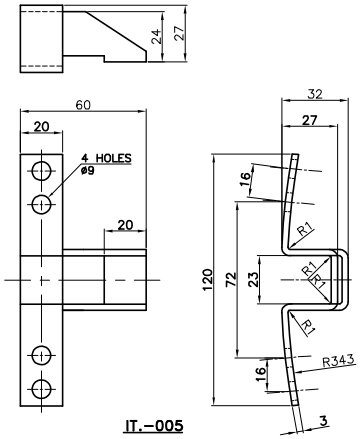
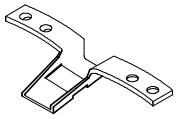
DRG. NO. -3 445 31 64 058



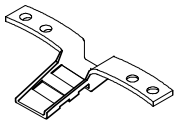
IT.-006
SUPPORT CLAMP FOR CONNECTING END OVERHANG



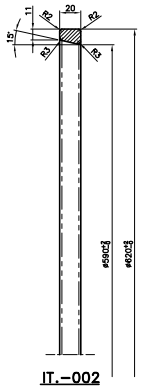
IT.-005
SUPPORT CLAMP FOR NON CONNECTION OVERHANG



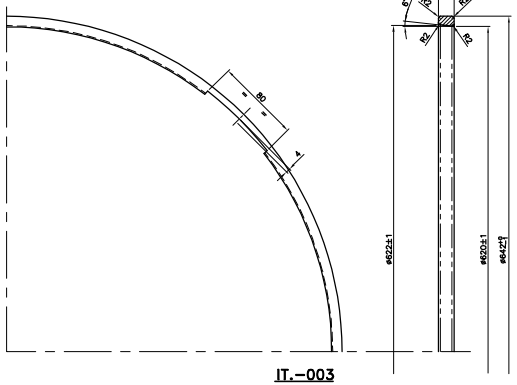
ITEM-005



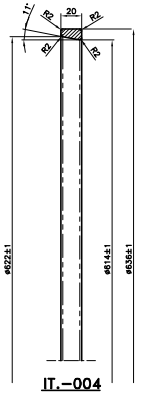
ITEM-006



IT.-002



IT.-003



IT.-004

NOTES:-

1. MATERIAL & TEST:- AS PER IS10192'82, Gr.''EP-3''.
2. GLASS FIBRE REINFORCEMENT-CONTINUOUS CLASS 'E' GLASS FIBRE ROVING 30 OR 60 ENDS.
3. RESIN EPOXY.
4. RING TO BE MOULDED IN STEEL MOULDS TO ACHIEVE DIMNESIONAL CONSISTANCY.
5. RING TO BE REMOVED FROM MOULD AFTER COLD SET (24 HRS.) AT ROOM TEMPERATURE.
6. BRACKETS TO BE DE-BURRED & FINISH BLACKODIZED.

VAR.OO	REMARKS	VAR NO.	ITEM NO.	DESCRIPTION	STD.	DRAWING NO.	IT.NO.	MATL. CODE	A/C	UNIT	UNIT WT.	GS
070			008	PLAIN WASHER-9 (ZN-PLATED TO IS:2016)				IS:2062'11,Gr.E 250A				
064			007	HEX. SOCKET HEAD CAP SCREW M-8x20				IS:2269				
008			006	SUPPORT CLAMP				IS:2062'11,Gr.E 250A				
008			005	SUPPORT CLAMP				IS:2062'11,Gr.E 250A				
001	SEE NOTES		004	BRACING RING (DE)								
001	SEE NOTES		003	BRACING RING (NDE)								
001	SEE NOTES		002	BRACING RING (NDE)								
1 SET			001	ACCESSORIES OF 3 PHASE STATOR CHAMBER								

28 → CARD TYPE-3 | 28 → CARD TYPE-1 | 28 → CARD TYPE-2

REF. DRG. NO.

SIGN. & DATE

INVENTORY NO. 160238/2022/HEP-TXM20513

ADDITIONAL INFORMATION
REF. DRG. NO. 3TWD.096.167

STATUS OF DRAWING

DISTRIBUTION OF PRINTS
TME – 1 TNX – 1
TXM – 3

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT: 6FRA-6068

BHARAT HEAVY ELECTRICALS LTD. BHOPAL

	NAME	SIGN	DATE
DRN	SDB		05.06.21
CKD	AJ/PT		05.06.21
APPD	AJ/PT		05.06.21

NO. OF VAR. 00

REV.	DATE	ALTERED / CHECKED / APPD.	REV.	DATE	ALTERED / CHECKED / APPD.	REV.	DATE	ALTERED / CHECKED / APPD.
		ALTERED SDB			ALTERED SDB	02	09.4.22	ALT. SDB
		CHECKED			CHECKED			CHK. AJ/PT
		APPD.			APPD.			APPD AJ/PT
						01	28.6.21	ALTERED SDB
								CHECKED AJ/PT
								APPD. AJ/PT

DIMENSION REVISED INLINE WITH RELEVANT CLW DRAWING.

ITEMS 002 TO 006 MODIFIED.

DEPT.	UNTOL. DIMS. GR.	SCALE	WEIGHT(K.G.)	REF.TO ASSY.DRG.	ITEM NO.	NO.OF ITEM
TME	'M'	NTS	NA	3 445 33 64 053	001 TO 005	008
CODE 405	–					

TITLE: ACCESSORIES OF 3 PHASE STATOR CHAMBER

DRAWING NO. 3 445 31 64 058 REV. 02

SHT. NO. 01 NO. OF SHT. 01

A3 SIZE