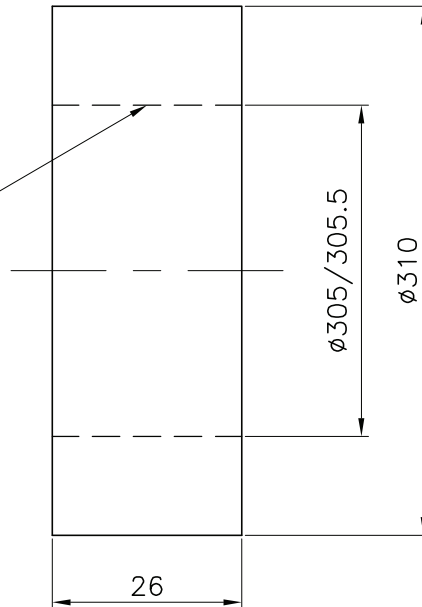


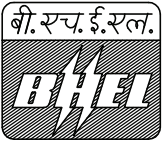
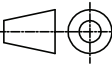
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REV.	DATE	ALTERED	REV.	DATE	ALTERED	ADDITIONAL INFORMATION
		CHECKED			CHECKED	
		APPROVED			APPROVED	
						STATUS OF DRAWING
						DISTRIBUTION TME-1, TNX-1 OF PRINTS TXM-3

SEE NOTE-1

**NOTES:-**

1. THE INNER SURFACE OF THE RING SHALL BE UNIFORMLY SODIUM ETCHED FOR BONDING ITEM WITH EPOXY COMPOUND.
2. PTFE RING SHALL BE SUPPLIED WITH 3-4% RESIDUAL STRAINS WITH SUITABLE IDENTIFICATION SUITABLE FOR FITMENT BY MECHANICAL EXPANSION. PTFE RING SHALL COME BACK TO ORIGINAL DIA. (305/305.5) WITHIN 30 MINUTES AFTER RELEASE FROM EXPANDED DIA. (305/305.5)+15mm. & KEPT FOR 5 MINUTES.
3. OUTER SURFACE SHALL HAVE SMOOTH GLOSSY FINISH OF 0.5 TO 1.5 MICRONS.

REF. DRG. NO.	001	PTFE RING		BP22899					
	REMARKS	ITEM NO.	DESCRIPTION	STD	MATL. CODE	A/C	UNIT WT.		
					MATL. SPECN.		QTY.		
SIGN. & DATE	CARD TYPE 3 → 28		28 → CARD TYPE 1		28 → CARD TYPE 2				
	 BHARAT HEAVY ELECTRICALS LTD. BHOPAL				DRN.	S.D.BHAGAT	SIGN. 	DATE 21/09/20	NO.OF VAR.
INVENTORY NO.					CKD.	P.TELANG	SIGN. 	DATE 21/09/20	00
					APPD.	P.TELANG	SIGN. 	DATE 21/09/20	
DEPT. TME		UNTOL. DIMS. GR.		SCALE	WEIGHT(KG)	REF.TO ASSY.DRG.		ITEM NO.	NO.OF ITEM
CODE 405		TM20079		NTS	-	04394028002		063	001
TITLE						DRAWING NO.		REV	
PTFE RING (TM4303BY)						44394028010		00	
						SHT.NO 01	NO.OF.SHT.		01