

BHEL HYD	PRODUCT STANDARD TURBINES & COMPRESSORS	TC 58048
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DILLO UNION

(FOR INTERNAL REFERENCE ONLY)

REMOVE THIS PREFACE SHEET BEFORE ISSUING TO SUPPLIER

DESIGNATION: Dillo Union to this standard shall be designated as follows:

ON DRAWINGS:

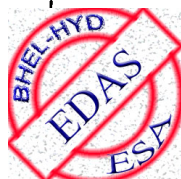
Material specification: TC 58048
Description: Dillo Union - M3B8G-PN320
Material code: TC9758048015

ON INDENTS:

Material specification: TC 58048
Description: Dillo Union-M3B8G-PN320
Material code: TC9758048015

ON ENQUIRIES & PURCHASE ORDERS:

A copy of this product standard shall be enclosed without preface sheet.



FORMAT TD-201 REV-00	Prepared: DSR <i>br</i>	Approved: DSR <i>br</i>	Date: 21-11-95
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DILO UNION

1.0 SCOPE:

This standard specifies the requirement of Dilo Union used in Bearing Pedastal assly of steam turbine.

2.0 TECHNICAL REQUIREMENTS:

	VARIANT-01	VARIANT-02
DILO Union Size	:- M3B8G - PN 320	M3B16G-PN320
Size:-	Pipe end : DIA 13.5 X 2.6	DIA 21.3X2.9
	Threaded end : G 1/2"	G 1"
Material	:- C 22.8	C22.8
M/S Siemens (KWU) TIN No	:- A58H96C85	A58D53K39
M/S Siemens (KWU) dwg. no.	:- 7385-11182/324	7386-26105/063
BHEL Material code	:- TC9758048015	TC9758048023

3.0 GUARANTEE CERTIFICATE:

A guarantee certificate for 24 months of trouble free opeartion from the date of shipment or 12 months from the date of commissioning, whichever is earlier, shall be furnished.

4.0 DOCUMENTS:

Technical literature shall accompany the offer.

5.0 PACKING:

The material shall be properly packed to ensure that it is capable of withstanding transit risks without damage.

6.0 MARKING

6.1. A tag bearing the relevant 12 digit material code of BHEL shall be attached for each item.

7. The following details shall be marked on packing case:

1. Manufacturer's name
2. BHEL order no.
3. BHEL standard no.

7.0 BHEL CODIFICATION: AS PER ABOVE TABLE.

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