

BHEL	PRODUCT STANDARD	TC 5 8019	
		REV NO: 00	
		PAGE 0	OF 2
HYD	TURBINES & COMPRESSORS		

UNION

(FOR INTERNAL REFERENCE ONLY)

REMOVE THIS PREFACE SHEET BEFORE ISSUING TO SUPPLIER

DESIGNATION: Union to this standard shall be designated as follows

ON DRAWINGS:

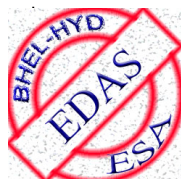
Material specification: TC 58019
Description: Union-DILO- C.S - W8 -13.5x2.6 PN 250
Material code: TC 9758019015

ON INDENTS:

Material specification: TC 58019
Description: Union-DILO- C.S - W8 -13.5x2.6 PN 250
Material code: TC 9758019015

ON ENQUIRIES & PURCHASE ORDERS:

A copy of this product standard shall be enclosed without preface sheet.



FORMAT TD-201 REV-00	Prepared: DSR <i>ls</i>	Approved: DSR <i>ls</i>	Date: 17-10-95
REF-DOC	<p align="center">COPYRIGHT AND CONFIDENTIAL</p> <p>The information on this document is the property of BHEL. It must not be used directly or indirectly in any way detrimental to the interest of the company</p>		

BHEL HYD	PRODUCT STANDARD TURBINES & COMPRESSORS	TC 5 8019	
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UNION

1.0 SCOPE:

This standard specifies the requirement of Union used in bearing pedestal assembly of steam turbine.

2.0 TECHNICAL REQUIREMENTS:

DILO Type : W8-13.5x2.6 PN 250
 Material : C 22.8
 Seimens (KWU) TIN No.: A58C69F15

3.0 GUARANTEE CERTIFICATE:

A guarantee certificate for 24 months of trouble free operation from the date of shipment or 12 months from the date of commissioning, whichever is earlier, shall be furnished.

4.0 DOCUMENTS:

Technical literature shall accompany the offer.

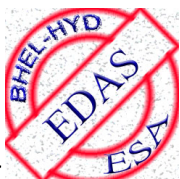
5.0 PACKING:

The material shall be properly packed to ensure that it is capable of withstanding transit risks without damage.

6.0 MARKING

- 6.1. A tag bearing the relevant 12 digit material code of BHEL shall be attached for each item.
- 6.2 The following details shall be marked on packing case:
 1. Manufacturer's name
 2. BHEL order no.
 3. BHEL standard no.

7.0 BHEL CODIFICATION: TC 9758019015 (for Variant 01)



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