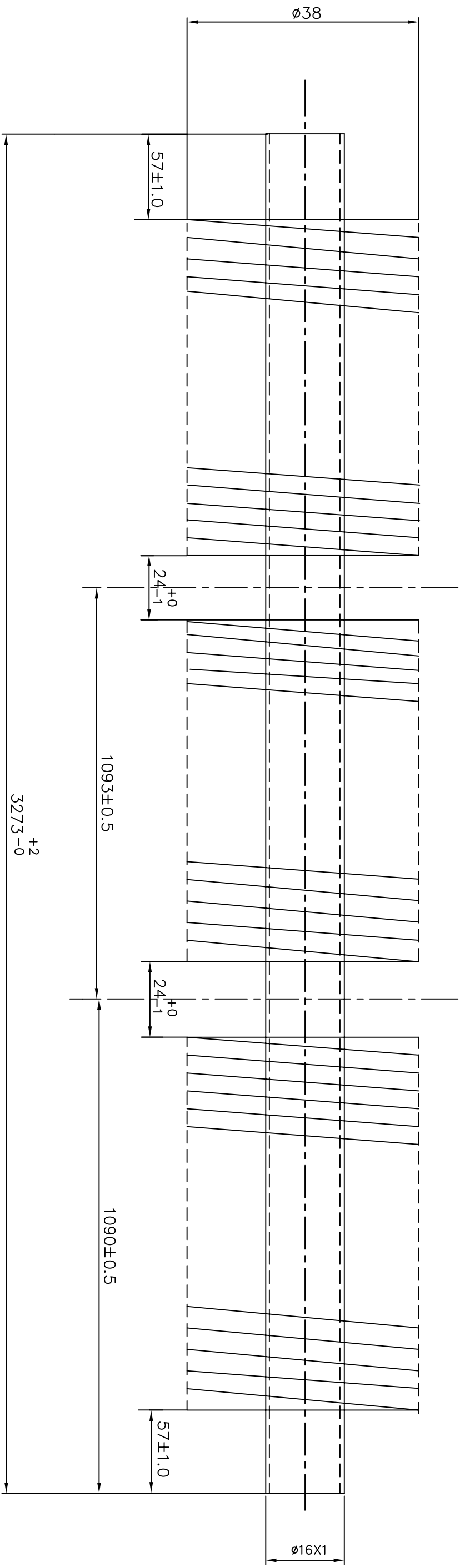


FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. NO. 3-166-03-00232

DRG.



NOTES: —

1. ALL TECHNICAL CONDITIONS AS PER SA 249 TP304 OF
ASME SEC-II PART-A. CODE & ADDENDA AS PER INDENT/P.O.
2 EACH TUBE TO BE EDDY CURRENT TESTED
3 HYDRAULIC TEST BEFORE FINNING TO BE CONDUCTED AT 70 atg
4 HYDRAULIC TEST AFTER FINNING AND BONDING TO BE CARRIED OUT
AT 20 ATG

TUBE DATA

1. TUBE MATERIAL-----S.S.(SA 249 TP304)
- 2 FIN MATERIAL-----ALUMINIUM
3. TUBE THICKNESS-----1mm
4. FIN CONFIGURATION-----HELICALLY WOUND PLAIN FIN 433 FINS/METER,0.4 mm THK.
5. TUBE PITCH-----42 mm

[illegible]