

CORRIGENDUM- 01, Dt. 23.04.2021

Sub: Fabrication of Structure against S.O. No. 7906 at ADM site of BHEL-HPVP, Visakhapatnam with free issue materials

Ref.: Tender Enquiry ref. OS/21-22/7906/STR/34/002, Dated 10.04.2021

Technical Clarifications

a) Break-up of the Total Structure:

Plate formed Box Sections - around 170 - 200 MT (Plate thickness vary from 16 mm - 32mm)

All box sections are to be fabricated with full butt weld at corners. (Refer attached standard drawing for preparation of box columns)

Plate formed I – Beams - around 70 MT

Fabrication of balance qty. is with rolled sections.

b) 100% UT in Ceiling girder for Flange & Web butt joint shall be carried out as per the approved QAP and weight of such structure shall be around 50 MT.

c) 100% Radiography Test of Butt welds for thickness > 32 mm shall be carried out as per QAP and the weight of such structure shall be around 80 MT.

d) 100% MPI of Butt Weld Joints for thickness $> 25 \text{ mm} \leq 32 \text{ mm}$ shall be carried out as per the approved QAP and weight of such structure shall be around 70 MT.

e) Maximum length of the structural components to be handled is around 15 Metre and Max. Weight is around 18MT.

Note: Duly signed & stamped Corrigendum should be submitted along with the techno-commercial bid.

All the intended bidders are requested to make a note of the above and submit their competitive offers latest by 14:00 Hrs on the extended due date i.e. on 01.05.2021.

For Bharat Heavy Electricals Limited,

*Y.V.R. RAO
Dy. Gen. Manager (OS)
Bharat Heavy Electricals Ltd.
HPVP VISAKHAPATNAM-12*