

The following Changes are made in Clause nos: 1.5a, 1.7, 2.5a, 2.7, 5.2 (point-2) of specification of full-length expansion machine.

Changes in specification as follows:

Existing Clause no: 1.5 a: Range of % of expansion (1-3%)

Revised Clause no: 1.5 a: Tube wall reduction (1-3%)

Existing Clause no.1.7: Tube sheet thickness 630mm –

Revised Clause no.1.7: Tube sheet thickness 630mm, Tube hole size:
Ø16.13±0.05mm

Existing Clause no: 2.5 a: Range of % of expansion (1-3%)

Revised Clause no.2.5 a: Tube wall reduction (1- 3%)

Existing Clause no: 2.7: Tube sheet thickness 540 mm

Revised Clause no: 2.7: Tube sheet thickness 540 mm, Tube hole size:
Ø16.13±0.05mm

Existing Clause no: 5.2(Point no.2): % of expansion shall as confirmed by the supplier.

Revised Clause no: 5.2(Point no.2): Tube wall reduction percentage shall be as confirmed by the supplier.