

Bharat Heavy Electricals Ltd.,

(A Government of India undertaking)

Solar Business Division

Prof C N Rao Circle, Opp IISC, Malleshwaram, Bangalore-560012

Corrigendum 01 against RFQ SPKSCPV072, due date 24.07.2021

Dated: 19.07.2021

Corrigendum is issued for following:

1. Pre-dispatch inspection as per attached QAP.
2. Clause no. 7 of SCC to be read as :

Foreign purchase:

Price to be quoted as per attached format (Unpriced Price Bid) for below:

1. On CPT-BIAL, Bangalore basis for 25,00,000 Nos.
2. On CFR-ICD, Bangalore basis for 50,00,000 Nos.

Insurance is in the scope of BHEL.

All the other applicable taxes including Income taxes (TDS) as per prevailing Indian law shall be deducted from the payables & paid to Govt. by BHEL.

Tax Deduction at Source (TDS) shall be applicable on the Third Party Inspection Charges. Foreign Vendor shall provide Form 10F, Tax Residency Certificate & No Permanent Establishment (PE) certificate for the same.

3. New Transit insurance details updated, to be replaced in cl.no. 13 in SCC:

In BHEL Scope.

Prior Dispatch, intimation shall be issued to Insurance agency by the supplier about the value of consignment, dispatch details, along with one set of documents consisting of LR /BL copy, Packing List, Challan indicating the items dispatched (with their weights). A copy of above should be sent by email to General.Claims@tataaig.com , Saurabh1.Agrawal@tataaig.com & Samir.Paul@tataaig.com and copy to the following BHEL Email IDs of dealing executives

Insurance Details:

For export/import:

Insurer: Tata AIG General Insurance Company Limited

Policy no: 0865092106 Period: 01/06/2021 – 31/05/2022

ADDRESS: 301, 3rd floor, RG City Center, LSC Block-B, Lawrence Road, New Delhi, 110035. Tel: 011-27196505; Fax: 011-27196516

For Indigenous:

Insurer: Tata AIG General Insurance Company Limited

Policy no: 0865092085

Period: 01/06/2021 – 31/05/2022

ADDRESS: 301, 3rd floor, RG City Center, LSC Block-B, Lawrence Road, New Delhi, 110035. Tel: 011-27196505; Fax: 011-27196516

4. Clause no. 24/8 of SCC to be read as :

In case of any Bidder opting to not quote for Third Party Inspection Charges, loading @ 0.2032% of their total basic prices shall be loaded for evaluation purpose.

All other terms and conditions remain same as per original RFQ.



BHARAT HEAVY ELECTRICALS LIMITED
SOLAR BUSINESS DIVISION
PROF.C.N.R RAO CIRCLE, IISc POST MALLESHWARAM,
BENGALURU-560012

STANDARD QUALITY ASSURANCE PLAN
ITEM : 157 MM DWS MULTI CRYSTALLINE MCCE SOLAR
SILICON WAFER

QP NO.: EPD/QP/SPV/2021-22/0001
REV. NO.: 00
DATE: 13.07.2021
PAGE 1 OF 2

SL. NO	COMPONENT & OPERATIONS	CHARACTERISTIC S	CLASS	TYPE OF CHECK	QUANTUM OF CHECK		REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY		REMARKS
					M	B				M	B	
1.	2.	3.	4.	5.	6.	7.	8.	9.	D*	**	10.	11.

1	VISUAL	Visual defects	Critical	Visual	Manufacturer plant standard	General inspection level-I AQL 1.0% IS 10673, 1983	BHEL Spec. PS 439-411-REV01	The wafers shall be of prime category without any micro cracks. Wafers shall be free from edge chips, cracks, micro cracks, pin holes, stains, water marks and any other contamination.	Inspection Report	V	P	W	
2.0	DIMENSIONAL												
2.1		Length	Critical	Dimensional	MFR. PLANT STANDARD	SPECIAL INSPECTION LEVEL S4, AQL 2.5% IS10673, 1983	BHEL Spec. PS 439-411-REV01	157± 0.25 mm	Insp. Report	V	P	W	
2.2		Width	Critical	Dimensional				157± 0.25 mm	Insp. Report	V	P	W	
2.3		Thickness	Critical	Dimensional				180 ± 20 microns	Insp. Report	V	P	W	
2.4		Diagonal Difference	Critical	Dimensional				≤ 0.5 mm	Insp. Report	V	P	W	
2.5		Wafer bow (mm)	Major	Dimensional				≤ 50 microns	Insp. Report	V	P	W	
2.6		Total Thickness variation(TTV)	Critical	Dimensional				≤ 30 microns	Insp. Report	V	P	W	
3.0	TESTING												
3.1		Resistivity	Critical	Functional	MFR. PLANT STANDARD		BHEL Spec. PS 439-411-REV01	0.8-2.0 Ohm-cm	Inspection Report	V	P	W	
3.2		Textured Surface Reflectivity	Critical	Functional				17.5% ± 2.5%	Inspection Report	V	P	W	

LEGEND: *D: RECORDS, IDENTIFIED WITH "TICK" (✓) SHALL BE ESSENTIALLY INCLUDED BY VENDOR IN QA DOCUMENTATION.

** M: MANUFACTURER/SUB-VENDOR, B: BHEL/BHEL NOMINATED INSPECTION AGENCY

P: PERFORM W: WITNESS AND V: VERIFICATION, AS APPROPRIATE

CHP: CUSTOMER HOLD POINT BY BHEL/BHEL NOMINATED INSPECTION AGENCY SHALL IDENTIFIED IN COLUMN "B" AS 'W'

REVIEWED BY: GSK

APPROVED BY:YS

Yashraj Sharm, S.D. General Manager Quality & BE

BHEL-EPD, Bengaluru - 560 012



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					M	B				M	B		
1.	2.	3.	4.	5.	6.		7.	8.	9.	D *	**	10.	11.
3.3		Life time measurement of wafers	Major	Functional	MFR. PLANT STANDARD	10 NOS	BHEL Spec. PS 439-411-REV 01	>=5 micro second	Inspection Report	V	P	W	
3.4	PARAMETERS TO BE VERIFIED	Brick life time	Major	Functional	MFR. PLANT STANDARD	MFR. PLANT STD	BHEL Spec. PS 439-411-REV 01	>=5 micro second	Manufacturer record	V	P	V	Record review of corresponding brick /brick lot
3.5		P Type	Major	Verification	MFR. PLANT STANDARD	MFR. PLANT STD		Boron, Gallium doped	COC	V	P	V	
3.6		Oxygen concentration	Major	Verification	MFR. PLANT STANDARD	MFR. PLANT STD		As per spec	Supplier Test report	V	P	V	
3.7		Carbon Concentration	Major	Verification	MFR. PLANT STANDARD	MFR. PLANT STD		As per spec	Supplier Test report	V	P	V	
4	PACKING												
4.1		Packing	Major	Visual	100%	Random check	BHEL Spec. PS 439-411-REV 01	As per spec	Packing report	V	P	W	

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YOGESH SHARMA, Sr. Dy. General Manager/Quality & BE

BHEL-EPD, Bengaluru - 560 012