भारत हेवी इलेक्टिकल्स लिमिटेड (सार्वजनिक क्षेत्र का उपक्रम) **Bharat Heavy Electricals Limited** (A Public Sector Undertaking)



पावर सेक्टर- पश्चिमी क्षेत्र Power Sector-Western Region श्रीमोहिनी काम्पलेक्स, 345 किंग्सवे, नागप्र Shreemohini complex, 345 Kingsway Nagpur - 440 001 फोन / Phone 0712- 2858600, फैक्स FAX: 0712-2858699 www.bhelpswr.co.in

BHEL PAN: AAACB4146P

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ALL BIDDERS

Sub: Corrigendum-07: BOQ Clarification

Job: Civil and Architectural Works of Power House Area Unit-1 and Unit-2 at 2x800 MW NTPC Lara Stage-II

Tender Specification Number: BHE/PW/PUR/LRPT2-PH U1 U2/2925

NIC Tender ID: 2024_BHEL_32868_1

Bidders to kindly take note of the following:

AA) Bidders are requested to take note of the following clarification.

S No	BOQ Sr No	Existing Description as per BHE/PW/PUR/LRPT2-PH U1 U2/2925/Corg 06 Dt: 14/03/2024	Description amended as
1	B2301	Supply, fabrication (Site Welded as per specification), transportation from fabrication yard and erection of Medium and High Tensile structural steel (Grade designation E350 Quality B0 (Fully killed), conforming to IS 2062. Plates beyond 40mm thickness shall be vacuum degassed & furnace normalised.Plates beyond 40mm thickness shall be vacuum degassed & furnace normalised and shall also be 100% ultrasonically tested as per ASTM –A578 level BS2.)with rolled section / built up section / combination of both conforming to IS:2062, pipes conforming to IS:1161/ IS:1239, chequered plate conforming to IS: 3052, mild steel rounds, monorails, stays, safety chains, ladders, MS grating etc. in columns, beams, gantry girders, bunkers, silos, hoppers, roof trusses, portals, laced purlins, space frames, hangers, struts, monorails, galleries, stiffeners, wall beams, sheeting runners, brackets, stub columns, bracings, cleats, trestles, base	Transportation from BHEL Store/ Yard, fabrication (Site Welded as per specification), transportation from fabrication yard and erection of Medium and High Tensile structural steel (Grade designation E350 Quality B0 (Fully killed), conforming to IS 2062. Plates beyond 40mm thickness shall be vacuum degassed & furnace normalised.Plates beyond 40mm thickness shall be vacuum degassed & furnace normalised and shall also be 100% ultrasonically tested as per ASTM –A578 level BS2.)with rolled section / built up section / combination of both conforming to IS:2062, pipes conforming to IS:1161/ IS:1239, chequered plate conforming to IS: 3052, mild steel rounds, monorails, stays, safety chains, ladders, MS grating etc. in columns, beams, gantry girders, bunkers, silos, hoppers, roof trusses, portals, laced purlins, space frames, hangers, struts, monorails, galleries, stiffeners, wall beams, sheeting runners, brackets,

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S No	BOQ Sr No	Existing Description as per BHE/PW/PUR/LRPT2-PH U1 U2/2925/Corg 06 Dt: 14/03/2024	Description amended as
		plates, splice plates, chequered plate flooring, decking and seal	stub columns, bracings, cleats, trestles, base plates, splice
		plates, steel frame grid over false ceiling, walkway platforms,	plates, chequered plate flooring, decking and seal plates, steel
		ladders, stairs, stringers, treads, landings, hand-rails etc	frame grid over false ceiling, walkway platforms, ladders, stairs,
		including 2 coats of redoxide zinc-chromate primer (one coat at	stringers, treads, landings, hand-rails etc including 2 coats of
		shop and one coat after erection), connection design &	redoxide zinc-chromate primer (one coat at shop and one coat
		preparation of fabrication drgs (Modelling in 3D software like	after erection), connection design & preparation of fabrication
		TEKLA and model submission is mandatory), collection of steel	drgs (Modelling in 3D software like TEKLA and model submission
		from stores, fabrication, straightening, cutting, bending, rolling,	is mandatory), collection of steel from stores, fabrication,
		grinding, machining, drilling, welding, electrodes and other	straightening, cutting, bending, rolling, grinding, machining,
		consumables, alignment, erection bolts & nuts (weight of erection	drilling, welding, electrodes and other consumables, alignment,
		bolts, nuts and welds not payable), assembly, edge preparation, preheating (min preheat and interpass temperature of 20o C for	erection bolts & nuts (weight of erection bolts, nuts and welds not payable), assembly, edge preparation, preheating (min
		welding over 20 mm and upto 40 mm & 660 C for welding over	preheat and interpass temperature of 200 C for welding over 20
		40 mm and upto 63 mm & 1100 C for thickness over 63 mm &	mm and upto 40 mm & 66o C for welding over 40 mm and upto
		use of low hydrogen/ radiogenic electrodes), post heating, testing	63 mm & 1100 C for thickness over 63 mm & use of low
		of welders, inspection of welds, visual inspection, non destructive	hydrogen/ radiogenic electrodes), post heating, testing of
		and special testing, rectification and correction of defective	welders, inspection of welds, visual inspection, non destructive
		welding works, production test plate, inspection and testing,	and special testing, rectification and correction of defective
		erection scheme, protection against damage in transit, stability of	welding works, production test plate, inspection and testing,
		structures, installation of temporary structures, setting column	erection scheme, protection against damage in transit, stability
		bases, surface preparation by means of manual or mechanical	of structures, installation of temporary structures, setting
		power tools as per IS:1477 part 1, touch-up painting,	column bases, surface preparation by means of manual or
		rectification, dismantling and removal of all temporary structures	mechanical power tools as per IS:1477 part 1, touch-up
		(weight of temporary structures not payable), return of surplus /	painting, rectification, dismantling and removal of all temporary
		waste steel materials to store etc all complete. Including	structures (weight of temporary structures not payable), return
		appointment of a seperate agency, approved by BHEL, for review	of surplus / waste steel materials to store etc all complete.
		and approval of fabrication drgs, in consultation with BHEL.(Rate	Including appointment of a seperate agency, approved by BHEL,
		shall be exclusive of surface preparation and primer)	for review and approval of fabrication

All other Terms and conditions of the Tender Specification shall remain unaltered unless expressly amended by BHEL in writing.

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Bidders are requested to submit as a part of Technical Bid, a copy of this corrigendum duly countersigned by the authorized signatory and stamped with the Official seal as a token of Bidder's unqualified acceptance of this corrigendum/ digitally signed.

BIDDERS WHO HAVE ALREADY SUBMITTED THEIR OFFERS PRIOR TO ISSUANCE OF THIS CORRIGENDUM IN E-TENDER PORTAL ARE REQUIRED TO RE-SUBMIT THEIR OFFER AFTER TAKING COGNIZANCE OF THIS CORRIGENDUM.

Thanking you, Yours Sincerely AGM(Purchase)