

Corrigendum -2 to Tender Specification BHEL PSSR SCT 1502

Volume 1A PART –II Chapter -4 Preservation (revised)

2.4 PRESERVATION / TOUCH UP PAINTING

- 2.4.1 Contractor shall carryout cleaning and preservation / touch up painting as a part of erection work for the materials / equipments under this tender specification right from pre-assy stage, during erection and after erection till the equipment is cleared for final painting, wherever deficiency in painting / rusting is noticed. The primer paint shall be matching shop primer. The required manpower, other required consumables, T & P etc shall be provided by the contractor within the quoted rate. The arrangement of primer/paint will be in contractor's scope.
- 2.4.2 The contractor shall effectively protect the finished work from action of weather and from damage of defacement and shall cover the finished parts, then and there, for their protection.
- 2.4.3 Components are received duly painted from manufacturing unit. Due to handling or deterioration due to life of paint or deterioration due to climatic / storage condition etc., paint may get peeled off or rubbed off. This needs preservation to avoid further rusting of components. Also, during this activity, the painting / repainting of W.O. No. and other relevant particulars that may need to be painted on the components is also covered with in the scope of work.
- 2.4.4 This may call for handling / re-handling of materials. All materials consumables, including, manpower, tools and plant required for this work has to be provided by the contractor. Required paints, grease varnish, oil, consumables, etc., to be arranged by the contractor at their cost. Crane, forklift or any other handling equipment as may be required shall be arranged by the contractor at their cost. BHEL will not provide any T & P, for this scope of Work.
- 2.4.5 For either touch up painting or full coat painting, the surface to be painted shall have to be thoroughly cleaned with emery paper, wire brush either manually or mechanically.