

Enquiry No 4101700025 dt 01.07.2017 - Procurement of Inconel Y Piece

Dear Sir / Madam,

Sub: Procurement of Inconel Y Piece as per BHEL Enquiry- 4101700025 dt 01.07.2017.

With regard to the subject Open Tender Enquiry for the **"Procurement of Inconel Y Piece"** as per BHEL Enquiry No 4101700025 dt 01.07.2017, **Corrigendum #1** is being issued for the following-

- Tender due date has been extended till 08.08.2017.
- Drawing Nos 2-80-301-14549 & 2-80-301-14548 have been revised to Revision 02. Previous revision R01 stands withdrawn.

Prospective bidders are required to take note of the drawing revision and submit their quote before the extended tender due date.

For BHEL Piping Centre,

Anil Sree
Sr.Engineer / Purchase
BHEL Piping Centre
+91-044-28161378
+91-9488360515

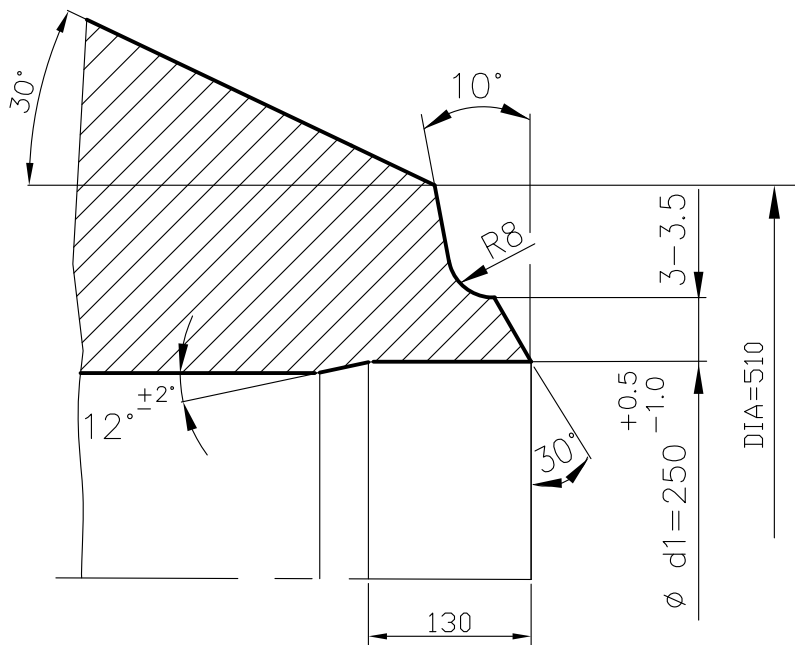
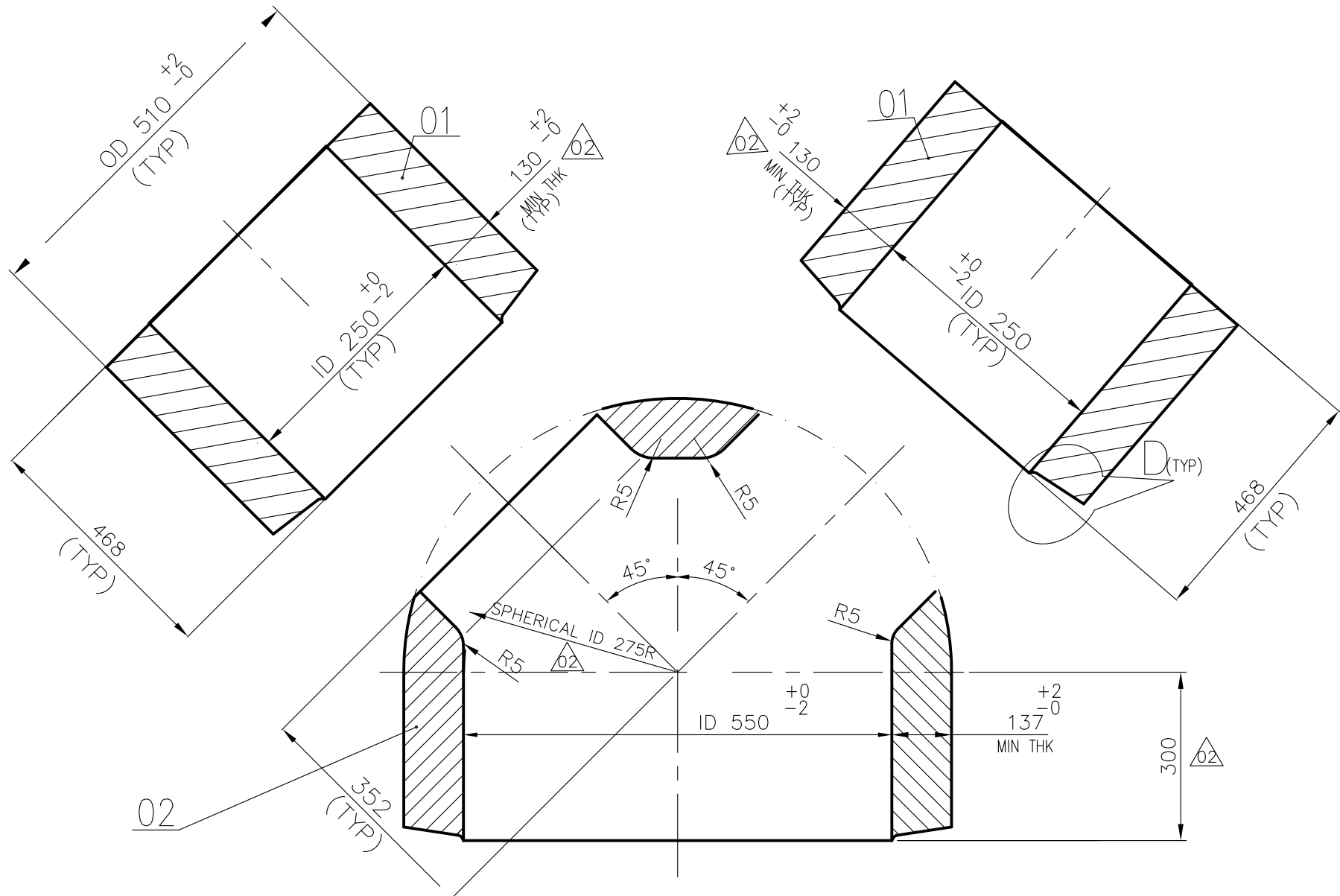
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2-80-301-14549

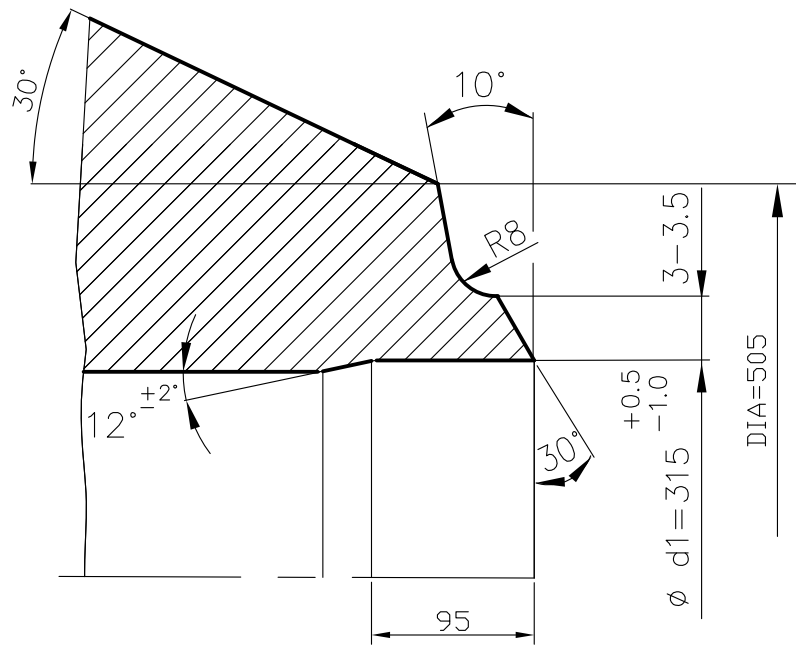
ALL DIMENSIONS ARE IN MILLIMETRES

NOTES :-

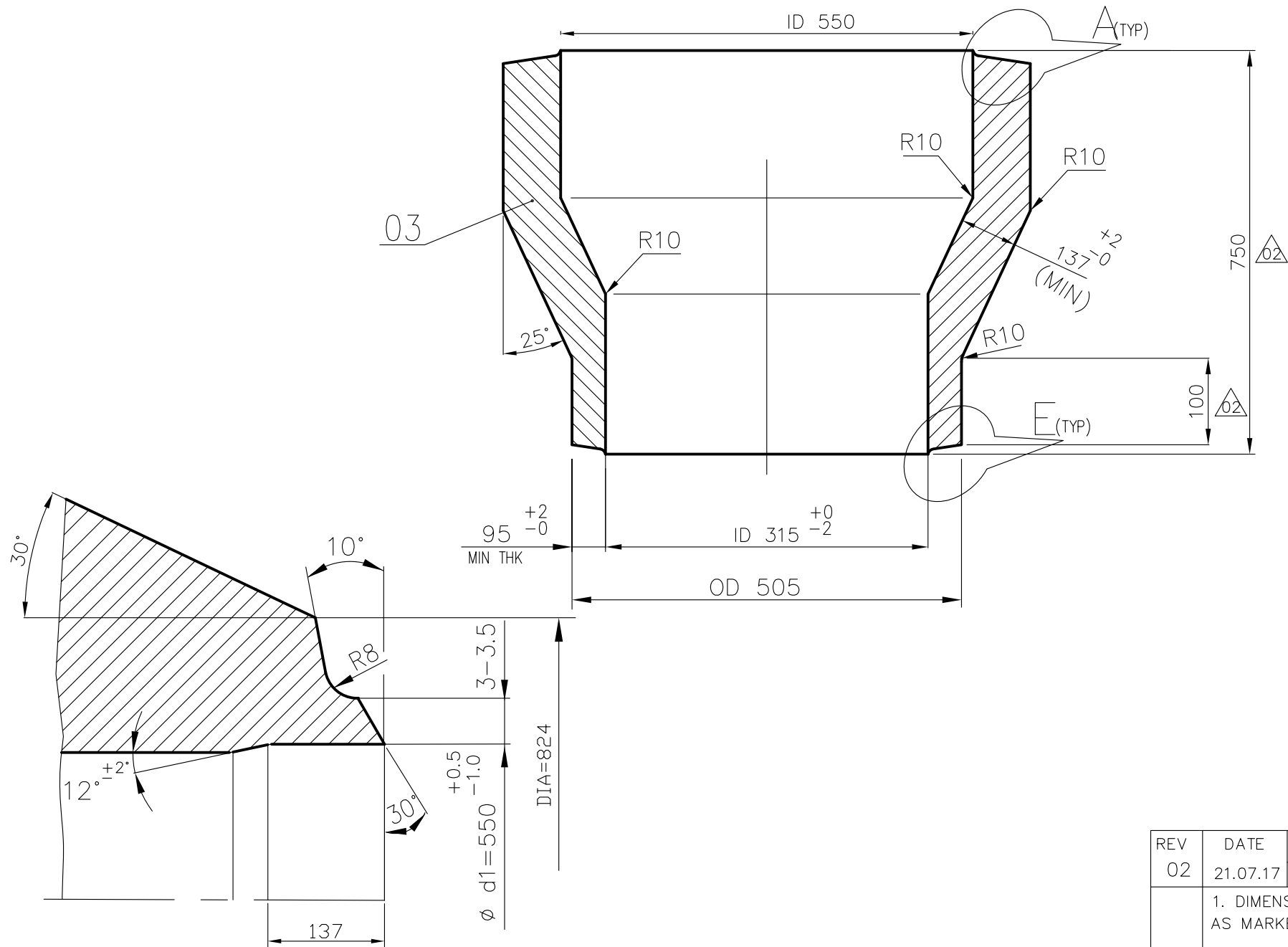
- DESIGN PRESSURE : 337.5 Kg/Cm² (g)
- DESIGN TEMPERATURE : 718° C
- FOLLOW TDG: AS APPLICABLE
- DESIGN, MANUFACTURING, INSPECTION, TOLERANCES AND TESTING SHALL BE AS PER IBR
- MATERIAL SPECIFICATION SHALL BE UNS06617
- CONNECTING PIPE SIZES ID315X95/ID250X76/ID250X76
- AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE
- WEIGHT MENTIONED IN THE DRAWING IS INDICATIVE ONLY



DETAIL-D



DETAIL-E



DETAIL-A

REV	DATE	ALTD : E.PYRIA	REV	DATE	ALTD : E.PYRIA
02	21.07.17	APPD : KVR	01	27.06.17	APPD : KVR
1. DIMENSIONS INDICATION CHANGED AS MARKED 02			1. THICKNESS & WEIGHT OF ITEM NO.1 CHANGED		

03	OUTLET FORGING ID550 x THK137 MIN / ID315 x THK95 MIN	2-80-301-14549	925161180000 SB167 UNS6617	A	1096 000 1
02	BODY FORGING ID 550 x THK 137 MIN	2-80-301-14549	925161190000 SB167 UNS6617	A	1370 000 1
01	INLET FORGING ID 250 x THK 130MIN	2-80-301-14549	925161170000 SB167 UNS6617	A	440 000 2
VAR NO	ITEM NO	DESCRIPTION	DRAWING NO	MATERIAL CODE	UNIT WEIGHT
JOB NO.				MATERIAL SPECN	QUANTITY
				REL NO.	DATE
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT					
BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN	NAME E.PYRIA	SIGN. -SD.-
			CHD	KVR	DATE 04.01.17
			APPD	CKN	DATE 04.01.17
DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	BHEL PO REF. NO.	
CODE	C/M/F	N.T.S.	3346		
TITLE MS Y-PIECE (ID250x76/ID315x95) IN-617				CARD CODE	REV
				U 01	02

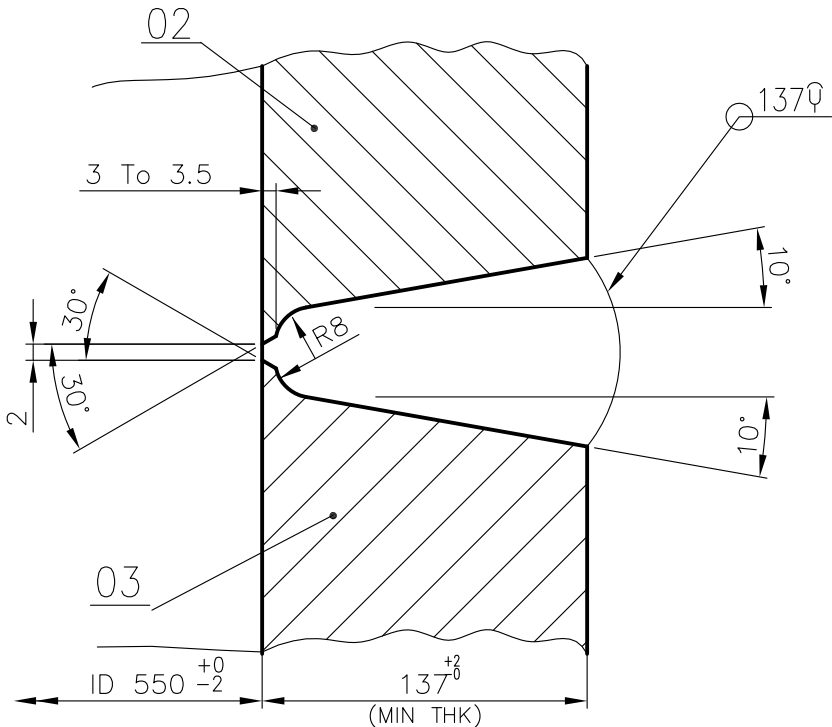
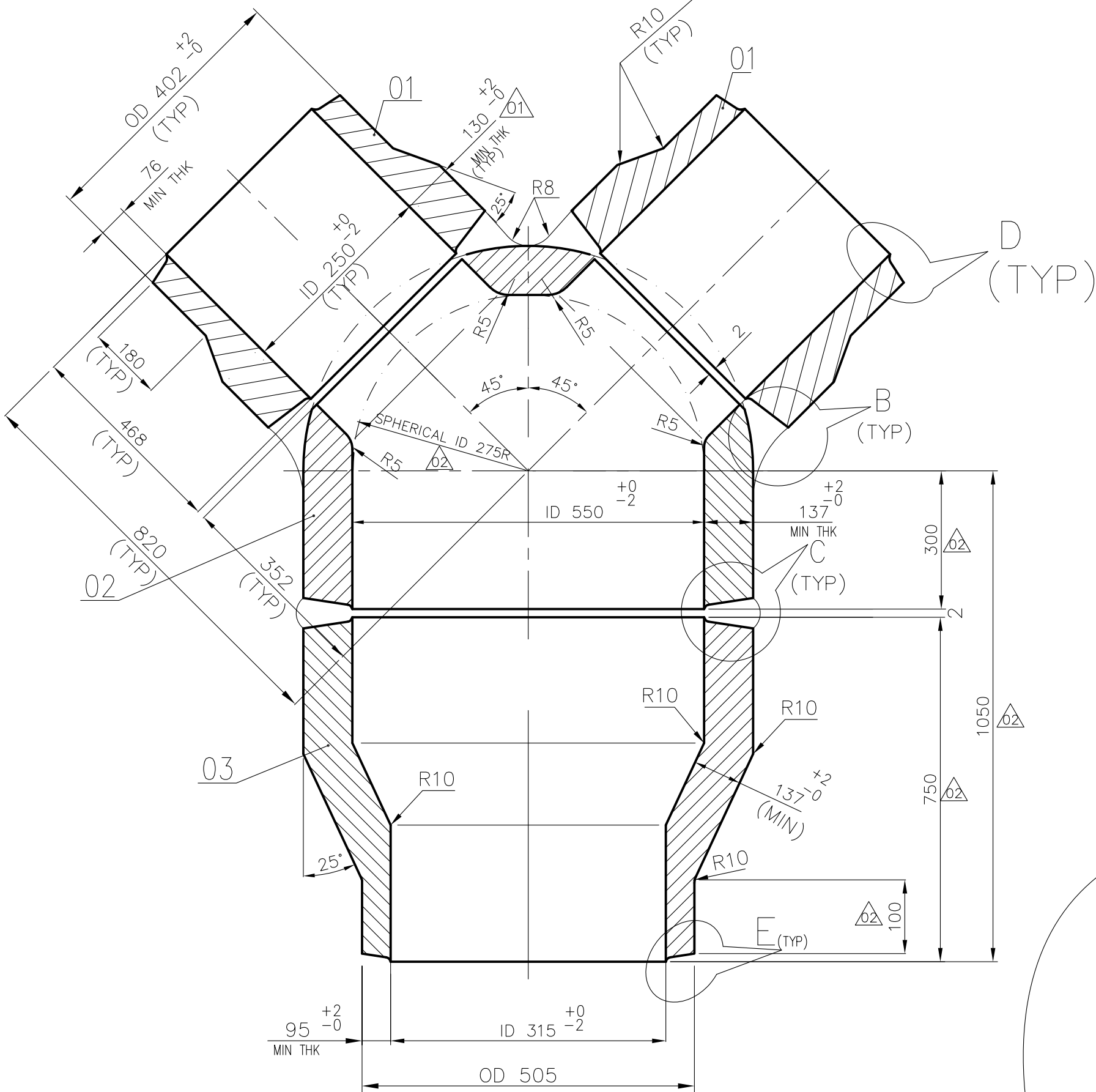
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2-80-301-14548

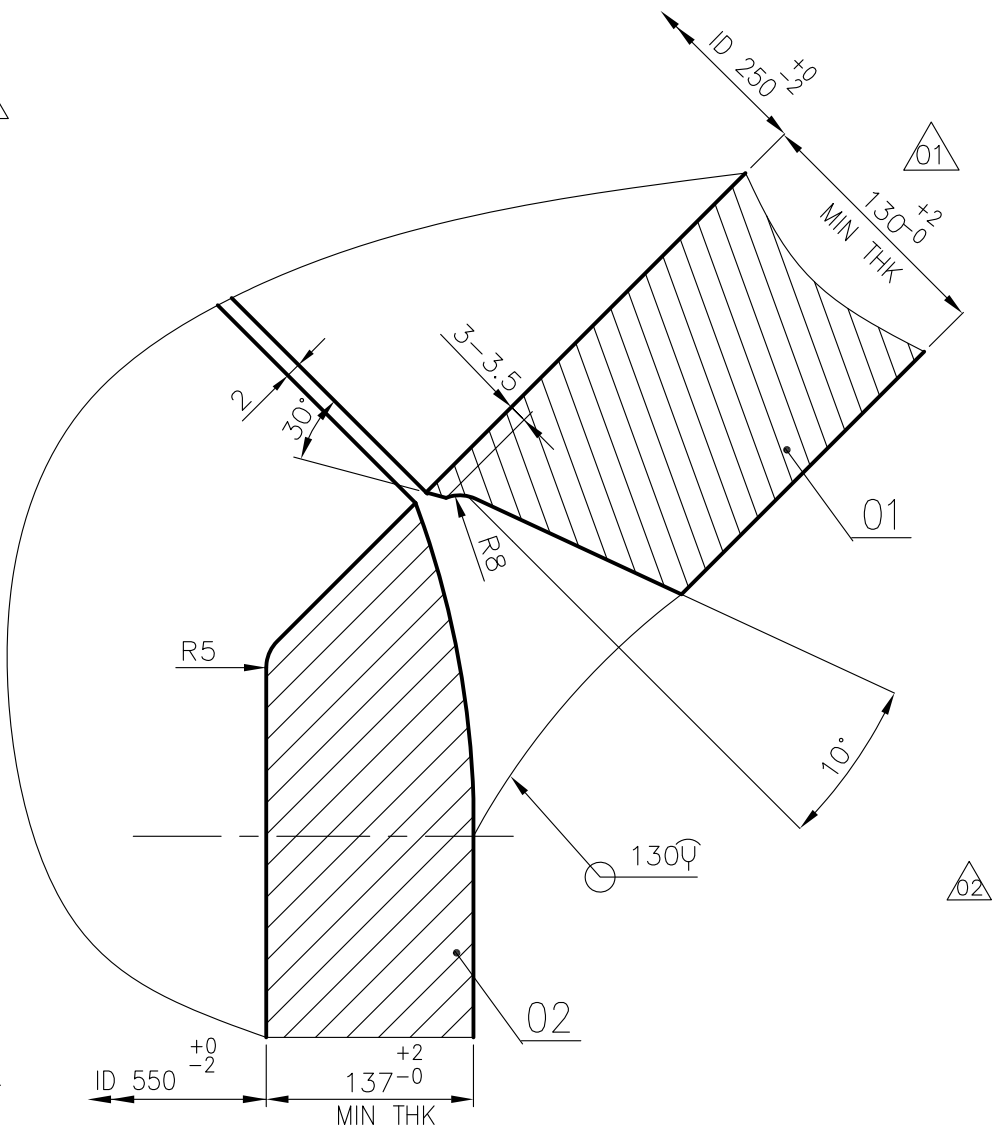
ALL DIMENSIONS ARE IN MILLIMETRES

NOTES :-

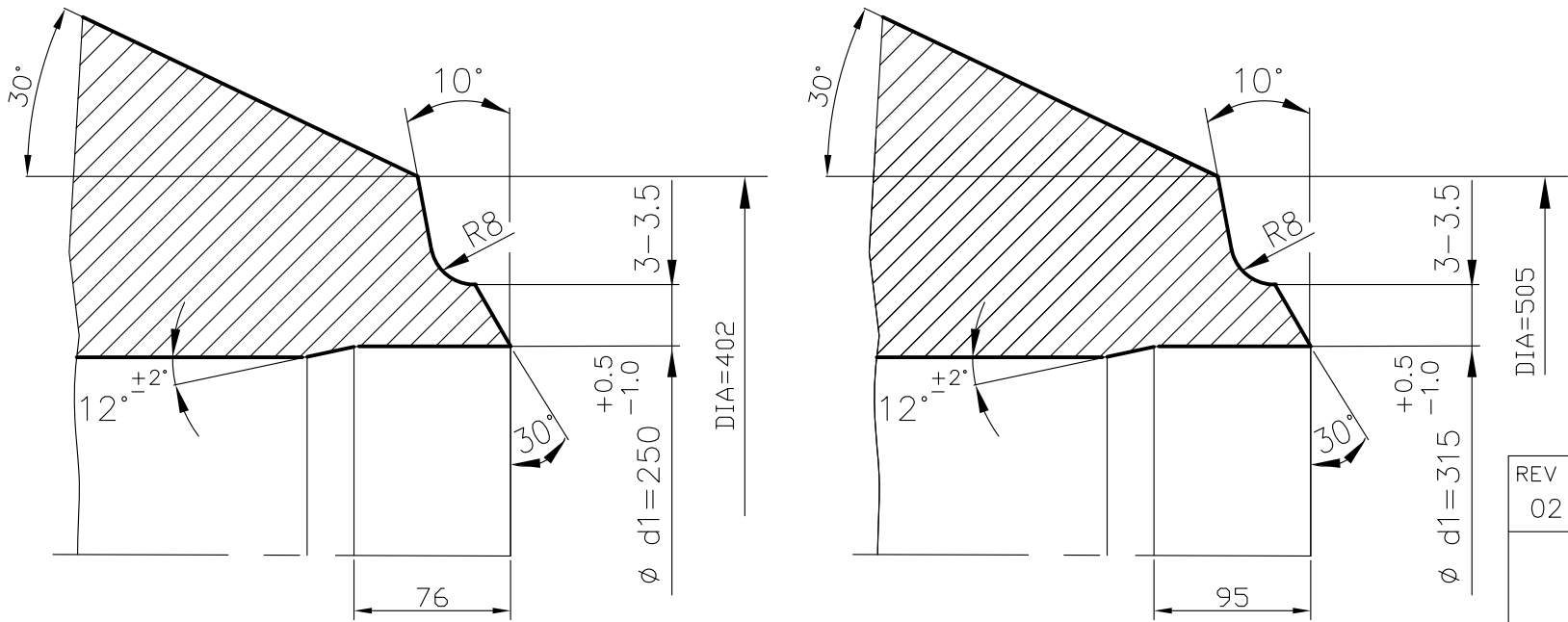
01. DESIGN PRESSURE : 337.5 Kg/Cm² (g)
02. DESIGN TEMPERATURE : 718° C
03. FOLLOW TDG: AS APPLICABLE
04. DESIGN, MANUFACTURING, INSPECTION, TOLERANCES AND TESTING SHALL BE AS PER IBR
05. VENDOR TO GIVE WPS FOR BHEL's APPROVAL.
06. MATERIAL SPECIFICATION SHALL BE UNS06617
07. CONNECTING PIPE SIZES ID315X95/ID250X76/ID250X76
08. AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE
09. WEIGHT MENTIONED IN THE DRAWING IS INDICATIVE ONLY



DETAIL-C



DETAIL-B



DETAIL-D

DETAIL-E

REV	DATE	ALTD : E.PYRIA	REV	DATE	ALTD : E.PYRIA
02	20.07.17	APPD : KVR	01	27.06.17	APPD : KVR
1. DIMENSIONS INDICATION CHANGED AS MARKED Δ 02			1. THICKNESS OF INLET FORGING CHANGED		

01		SPHERICAL Y-PIECE ID 250 x 76THK ID315 x THK95 MIN	2-80-301-14548	925051520000 SB167 UNS6617	3517 000 1
VAR NO	ITEM NO	DESCRIPTION	DRAWING NO	MATERIAL CODE	UNIT WEIGHT
				MATERIAL SPECN	QUANTITY
JOB NO.				REL NO.	DATE
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT					
BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017		DRN	NAME E.PYRIA	SIGN. -SD.-	DATE 04.01.17
		CHD	KVR	-SD.-	04.01.17
		APPD	CKN	-SD.-	04.01.17
DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	BHEL PO REF. NO.	
CODE	C/M/F	N.T.S.	3517.00		
TITLE			CARD CODE	MSE DRAWING NO.	REV
MS Y-PIECE (ID250x76/ID315x95) IN-617			U 01	2-80-301-14548	02