

## ANNEXURE-I

### (Amendment to the SPECIFICATION of DRILL POINT GRINDER MACHINE)

| SL. NO | Clause No. | N.I.T Requirement                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Proposed amendment                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
|--------|------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1      | 2.3        | Different sleeves to hold different sizes of drill bits.5mm-100mm dia, and length 50mm-1000mm.                                                                                                                                                                                                                                                                                                                                                                                                                                              | Different sleeves to hold different sizes of drill bits.5mm-100mm dia, and length 50mm-600mm.                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| 2      | 4.0        | The machine should have a provision for support for holding drills to avoid vibrations and over-hanging of drills of sizes 500-1000mm in length.                                                                                                                                                                                                                                                                                                                                                                                            | The machine should have a provision for support for holding drills to avoid vibrations and over-hanging of drills of sizes upto 600mm in length.                                                                                                                                                                                                                                                                                                                                                                                           |
| 3      | 7          | PROVE OUT OF MACHINE: -<br>The offered MACHINE is to be proved at Vendor Works by proving the working of support system for longer drills using their drills. Prove out at BHEL Hyderabad Works using the different drill sizes of dia 5mm-100mm, length 50mm-1000mm. BHEL will supply the drills for prove out at BHEL Hyd works. The requirement of MACHINE is as mentioned in the Indent. BHEL has right to amend quantity and right to reject suppliers or purchase order without any prior intimation during this procurement process. | PROVE OUT OF MACHINE: -<br>The offered MACHINE is to be proved at Vendor Works by proving the working of support system for longer drills using their drills. Prove out at BHEL Hyderabad Works using the different drill sizes of dia 5mm-100mm, length 50mm-600mm. BHEL will supply the drills for prove out at BHEL Hyd works. The requirement of MACHINE is as mentioned in the Indent. BHEL has right to amend quantity and right to reject suppliers or purchase order without any prior intimation during this procurement process. |