

CORRIGENDUM-2 TO TENDER SPECIFICATION REF: BHEL/PS/PUR/KUDAN 3 4/VALVE/13

Sub: BHEL/PS/PUR/KUDAN 3 4/VALVE/13 for SUPPLY, TRANSPORTATION, ERECTION, TESTING AND COMMISSIONING OF 1 STATION HORIZONTAL VALVE TEST BENCH TO TEST 4 INCH TO 24 INCH DIA VALVES - 2NOS AND 4 STATION VALVE TEST BENCH TO TEST 1/2 INCH TO 4 INCH DIA VALVES AS PER DETAILED TECHNICAL SPECIFICATION ENCLOSED - 2NOS (SCOPE INCLUDES SUPPLY OF REQUIRED SPARES FOR A PERIOD OF 05 YEARS OPERATION) FOR BHEL SITE OFFICE, KUDANKULAM.

A. The reply to clarifications sought by the Vendor is given below

Sl no	VENDOR QUERY	BHEL REPLY
1.	The Technical Annexure says, many of the valves, inlet and outlet are offset in nature. Kindly confirm up to what valve size the offset will be present. If it is up to 4", then it has to be accommodated in the smaller 4 station machine. So, kindly provide us the detail the range of min and max offset distance between inlet and outlet. Can we quote the bigger horizontal machine for testing the straight axis valves? (Concentric / straight axis).	1) inlet & outlet offset persist up to 4 inch dia valves. Min offset is 24mm & Maximum offset is 250mm. However, valves with offset going beyond this range shall be tested at floor with additional pipe piece welded with valve and pressurized, monitored & tested using same machine with additional hose arrangement. Hence the Valve testing bench to test the valve size from 1/2 inch - 4 inch dia shall have suitable arrangement to take care of above mentioned offset. 2) The horizontal valve testing bench to test the valve size 4 inch to 24 inch dia - confirmed that machine is to test straight axis valves of inlet and outlet (No offset). However, for the valves with offset in these diameter range shall be tested at floor with attached additional pipe piece welded with valve, pressurized & tested, monitored using same machine with additional hose arrangement. 3) The horizontal valve testing bench to test the valve size 4 inch to 24 inch dia - Machine shall equipped vacuum mechanism to release air lock inside the valve during testing. 4) All the 04 valve testing benches are to erected in a closed shed provided by BHEL (i.e same location). Common Air compressor & air receiver shall be considered for all 04 nos valve testing benches, which are running in parallel.

NOTE:

1. ALL OTHER CONDITIONS REMAIN UNCHANGED.
2. BIDDERS ARE REQUESTED TO CONSIDER THIS CORRIGENDUM AS PART OF TENDER SPECIFICATION AND QUOTE ACCORDINGLY.

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Manager / Purchase
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