Corrigendum-I

GeM Bid Number	GEM/2025/B/6199838 Dated 05/05/2025			
Item Description	Oil Module & It's Mandatory Spares			
Project	Raigarh PH-II, Raipur PH-II, Mirzapur PH-I, Kawai PH-II, Korba PH-III & Mahan PH-III			

Please find attached the following revised documents (attached along with Buyer Uploaded ATC document), applicable for this tender enquiry: -

- 1. PQR 411939J8810 Rev01
- 2. 411939J3500 Rev07 Main Product Document
- 3. 10880-ENGG-N001 Rev02 PAINTING SCHEME FOR TURBINE INTEGRAL PIPING & AUXILIARIES

Please ensure compliance of above revised documents.

Rest of the Terms & Conditions shall remain same as per original GeM bid only.



PREQUALIFICATION REQUIREMENT OF OIL MODULE SKID (INCLUDING TANK, PUMPS, FILTERS, PIPING ETC.)

Doc. NO.: 4-11939-J8810

Rev 01

Date of Issue: 07.06.25

1. SCOPE OF THE DOCUMENT:

This document states the pre-qualification requirements (PQR) of Oil Module. Vendors desirous of supplying the Oil Module equipment to BHEL are advised to read this document carefully and furnish required documentation. Overview of Oil Module is given in document 4-11939-S5811.

SECTION 1 (MECHANICAL)

2. ACCEPTANCE CRITERIA OF VENDOR

- 1. Vendor/vendor's principal should have experience of design, manufacturing, testing, supply and successful running of atleast two Oil Modules supplied to Turbine OEM⁵; meeting all of the following conditions:
 - a. Where size of Lube Oil Tank >= 16m³;
 - b. Where oil flow >= 10 lps;
 - c. Where tank is a steel tank (CS or SS);
 - d. Where pumps (MOP, EOP) are mounted on top of tank;
 - e. Where Oil Module was used to supply oil to bearings of steam/nuclear/gas turbine;
 - f. Where vendor is Turbine OEM approved for supply of Oil Module;
 - g. Where experience of successful running is atleast 2 years for 2 Oil Modules. i.e. Date of commissioning shall be two years or more before date of enquiry.

STurbine OEM means OEM of Turbine of Steam, Nuclear and Gas Power Plants ≥ 200MW like Siemens, GE/Alstom/Arabelle/PSIPL, etc.

3. SUBMISSION OF DOCUMENTS CONFORMING TO CLAUSE NO. 2 ALONGWITH OFFER

For any two Purchase Orders conforming to Clause 2, vendor shall furnish the following documents: -

- A. Vendor to furnish, minimum two nos. unpriced POs or one PO with multiple Oil Modules executed for BHEL Haridwar / BHEL Haridwar Collaborator (Siemens/GE).*

OF

- 3.A.1 Vendor shall furnish a certificate/letter/email from Turbine OEM mentioning that the structural design and static calculation of Lube Oil Tank has been done by Oil Module vendor or Turbine OEM approved tank calculation.
- 3.A.2 Vendor shall furnish valid document from Turbine OEM mentioning the date of commissioning. Alternately, other documents like commissioning report, MoM of commissioning etc may also be furnished as documentary evidence of date of commissioning.
- 3.A.3 Vendor shall furnish letter/email from Turbine OEM/End User mentioning that the Oil Module is satisfactorily functioning.
- 3.A.4 Vendor shall furnish Turbine OEM approval letter or any other Turbine OEM document from which it is clear that vendor is Turbine OEM approved vendor for supply of Oil Module.
- 3.A.5 Vendor shall furnish valid document from Turbine OEM/End User mentioning that there is no lube oil pump driven by shaft of turbine i.e. the pump/pumps mounted on top of tank have 24X7 operation.
- 3.A.6 Vendor to furnish minimum two nos. unpriced POs.

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	HS DOGRA/SM-STE(TL)	7/6/25	Gurpreet Kaur/Mgr-STE(TL)	(or or or	
Checked	A JAIN/SDGM-STE(TL)	Man 211/25	Satish Kumar/SDGM-CIE	SALM 07/06/25.	
Approved	A JAIN/SDGM-STE(TL)	3/6/05	Vinod Kumar/AGM-CIE	16/15	
		STE-TL		CIE	
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PREQUALIFICATION REQUIREMENT OF OIL MODULE SKID (INCLUDING TANK, PUMPS, FILTERS, PIPING ETC.)

Doc. NO.: 4-11939-J8810

Date of Issue: 07.06.25

- B. All vendors shall also furnish the following documents/information:
- 3.B.1 reference list/experience list of projects executed by vendor;
- 3.B.2 Documents showing Oil Module and its major dimensions (eg. General Arrangement drgs., datasheets, P&IDs etc.). Photos of executed orders are also acceptable, incase vendor is bound by non-disclosure agreement with other end-customer. However, details such as dimensions of Oil Tank, name of project, flow rate, tank size etc need to be marked in photos;
- 3.8.3 Unpriced dispatch related documents (inspection report/minutes, delivery challan, tax invoice, LR etc).

TABLE-1: TO BE SUBMITTED FILLED BY VENDOR ALONGWITH OFFER

SI. no.	Description	Acceptance Criteria	Vendors response for	Vendors response for	Does vendor
		Criteria	Project 1	Project 2	meet PQR
			Tick correct box.	Tick correct box.	(Vendor to tick
1	Project name and project rating				Yes or No)
2	Purchase Order No. and PO Date				
_					
3	Whether design, manufacturing,	Yes	Yes \square	Yes \Box	Yes
	testing, supply was done by vendor.		No 🗆	No 🗆	No 🗆
4	Whether size of Oil Module Tank >=	Yes	Tank size =m3	Tank size =m3	Yes 🗆
	16m3		(Vendor to fill)	(Vendor to fill)	No 🗆
5	Whether Flow of Oil Module >= 10	Yes	Flow =lps	Flow =lps	Yes
	lps		(Vendor to fill)	(Vendor to fill)	No 🗆
6	whether tank is a steel tank (CS or	Yes	CS 🗆	CS	
	SS)		SS 🗆	SS	
7	Whether pumps (MOP, EOP etc) are	Yes	Yes 🗆	Yes	.,
	mounted on top of tank		No 🗆	No 🗆	
8	Whether Oil Module was used to	Yes	Steam	Steam	.,
	supply oil to bearings of		Nuclear	Nuclear	
	steam/nuclear/gas turbine		Gas	Gas	No 🗆
9	Whether vendor is Turbine OEM	Yes	Yes	Yes	V
	approved for supply of Oil Module		No 🗆	No 🗆	Yes
10	Date of Commissioning of Oil	2 years or		110	No 🗆
	Module.	more	Date	Date	Yes
		before date		Date	No
		of enquiry.			
12	Contact details, Telephone no's &				
	Email id of End user				
	citiali lu di cilu user	1			

SECTION 2 (ELECTRICAL)

4. The vendor to confirm they have previously supplied and commissioned the required instrumentation i.e Transmitter, switches, gauges compatible with oil module applications of Steam/Nuclear/Gas Turbines.

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Worked by	HS DOGRA/SM-STE(TL)	New 7/6/25	Gurpreet Kaur/Mgr-SIE(TL) -	600	97/
Checked	A JAIN/SDGM-STE(TL)	9 Car	Satish Kumar/SDGM-CIE	Salvi	07/6/25
Approved	A JAIN/SDGM-STE(TL)	Them.	Vinod Kumar/AGM-CIE		A 07/6/25
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PREQUALIFICATION REQUIREMENT OF OIL MODULE SKID (INCLUDING TANK, PUMPS, FILTERS, PIPING ETC.)

Doc. NO.: 4-11939-J8810

Rev 01

Date of Issue: 07.06.25

SECTION 3 (GENERAL)

5. Note:-

- A. BHEL reserves the right to ask for more information / documents/ clarifications. Vendor's offer shall not be considered if vendor fails to furnish the document / information / clarifications as mentioned above or vendor doesn't meet the acceptance criteria as mentioned above. Vendor shall provide the information to BHEL in a timely manner so that project schedule doesn't hamper.
- B. In case of information / data furnished by the vendor found false/incorrect, BHEL reserves the right to reject their offer for the above item. Submission of fake/fraudulent information shall be taken seriously and shall invite legal action.
- C. BHEL may visit the power plants where the items are supplied & installed by vendor. Cost shall be borne by BHEL for these visits. Vendor shall facilitate with end-customer.

Revision History

1. Rev01 / 07.06.25: Clause 3A revised.

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Worked by	HS DOGRA/SM-STE(TL)	-· 7/6/25	Gurpreet Kaur/Mgr-STE(TL)	600
Checked	A JAIN/SDGM-STE(TL)		Satish Kumar/SDGM-CIE	Salah 07/06/25.
Approved	A JAIN/SDGM-STE(TL)	0	Vinod Kumar/AGM-CIE	011612
	STE-TL	Man		CIE
	Con	vright © 2024 Bharat Hea	avy Electricals Limited	



OIL MODULE UNIT MAIN PRODUCT DOCUMENT

DOCUMENT No. 4-11939-J3500 Rev 07

PROJECT NAME: **800MW ADANI** - RAIGARII, RAIPUR, KAWAI-II, KORBA-III, MIRZAPUR, MAHAN-III

A SCOPE OF THE DOCUMENT

This document states technical/ contractual requirements of Bharat Heavy Electricals Limited (hereafter referred to as BHEL), for the vendors to adhere to.

B. DRAWINGS/ DOCUMENTS

The following drgs./ documents are applicable to execute this project:-

S. No.	Drawing Title	Drawing no		
M1	Project CRS	DPPPG-70137923	981505/003	Α
M2	Addendum	4-11939-J3600		05
МЗ	Temperature control valve	DSPPG-0009174	4200928	Ε
M4	Oil Mist Separator	DSPPG-001328 (FRAN	KE)	G
M5	Oil Pumps Allweiler	4498726 (I DSPPG-0013295	HYDAC) 4200932	0 D
	·			F
M6	Collecting Manifold NG 32 Two fold	DSPPG-0013351	4200925	
М7	Motor-Pump-Unit-LOP	DSPPG-0013457	4200931	С
M8	Module Tank	DWG_DPPPG- 70149402	A-000966- 981505/617	Α
М9	Line list	DSPPG-0163725	D00000- 980000/882	Α
M10	Valve list	DSPPG-0163724	D00000- 980000/883	Α
M11	List of components	DSPPG-0163726	D00000- 980000/884	Α
M12	Final inspection report	DSPPG-0037096	D31000- 981505/900	Е
M13	Gen. CRS - Lube Oil supply Module 2	DSPPG-0066852	D31001-981505	Р
M14	Oil Module System Scheme (Note 1)	013100J3106	-	-
M15	Component Diagram lifting Oil (Note 1)	113100J3105	-	-
M16	Foundation Req. Oil Module 2 strip Foundation	DPPPG-70129787	981505/006	В
M 17	Piping connection list ANSI Oil Module 2	4-11941-J3970	-	0
M18	Oil Module 2 GA	DPPPG-70129781	981505/001	В
M19	Transportation sketch Oil Module 2	DPPPG-70129782	981505/611	В
M20	Tank strainer	DSPPG-0108776	4200950	F
M21	Commissioning spare parts for Oil Module	4-11939-	OM013	01
M22	Documents for purchased parts	A0152A3371	47117-0098	V
M23	Functional Test Document	4-11939-U5800	-	02
M24	Painting Scheme for Turbine Integral piping & Auxiliaries	10880-ENGG-N001	P59K-E-BTG- TGA-DM-N-V- 0009	02

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Worked by	HS DOGRA, (SM, STE-TL)	16 25	GURPREET KAUR, (MGR, CIE)	on leave.	
Checked by	HS DOGRA, (SM, STE-TL)	= 1/6/25	SATISH KUMAR, (SDGM, CIE)	Savin 07/8/25	
Approved by	A JAIN, (SDGM, STE-TL)	2623	VINOD KUMAR, (AGM, CIE)	11612	
•	Name Signatur		Name Signature	04 010	
Deptt.	STE-TL V		CI	E	
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detrimental to the interest of the company



OIL MODULE UNIT MAIN PRODUCT DOCUMENT

DOCUMENT No. 4-11939-J3500 Rev 07

PROJECT NAME: **800MW ADANI** - RAIGARH, RAIPUR, KAWAI-II, KORBA-III, MIRZAPUR, MAHAN-III

E1	Addendum (Electrical)	4-18101-E2-010	00
E2	Electrical consumer list	41800F91000	00
E3	Casing for starter	41800F91001	00
E4	Pressure switch	41800F91004	00
E5	Thermometer	41800F91005	00
E6	Pressure Transmitter	41800F91006	00
E 7	Pressure Transmitter	41800F91007	00
E8	Surface resistance thermometer	41800F91008	00
E9	Circuit diagram for clogging indicators	41800F91009	00
E10	Resistance thermometer	41800F91010	00
E11	Twin Thermostat & Thermowel	41800F91011	00
E12	Pressure Transmitter	41800F91012	00
E13	Wiring and cabling spec. Lube Oil Module	41800F91013	00
E14	Measuring point list	41800F91014	00
E15	Level probe	41800F91015	00
E16	Circuit diagram	41800F91016	00
E17	Wiring and Cabling for black boxes	41800F91017	00
E18	Elec. spec 3AC motors 415V (Delta)	41800F91018	00
E19	Elec. spec Dc Motors 220V	41800F91019	00
E20	Connection diagram Oil Module	41800F91020	00
E21	Level indicator with adjustable scale Oil Module 2	41800F91021	00
E22	MOT Heating	41800F91022	00

C. Requirements mentioned in Addendum 4-11939-J3600 (Sl. No. M2 above) supersede suchlike requirements in the rest of the above docs.

D. Note:-

1. Since the enquiry is for various projects, the P&ID for each project is applicable separately. Accordingly, project specific P&ID is part of specification.

Revision History

- 1. 07.12.23 / Rev01: Doc at SI. no. M2 revised.
- 2. 26.12.23 / Rev02: Doc at SI. no. M2 revised.
- 3. 12.03.24 / Rev03: Doc at SI. no. M2 revised.
- 10.07.24 / Rev04: Doc at SI. No. M21 revised. SI. NO. E1, E6 and E7 revised. E23 deleted.
- 5. 05.03.25 / Rev05: Doc M24 added. "Note 1" added in Sl. No. M14 and M15. Doc M2, M4 revised. Note 1 added in Sl. No. D.
- 6. 04.04.25 / Rev06: Doc M2 revised.
- 7. 07.06.25 / Rev07: Document M24 revised.

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Worked by	HS DOGRA, (SM, STE-TL)	1/6/25	GURPREET KAUR,	(MGR, CIE) On Le	que.	
Checked by	HS DOGRA, (SM, STE-TL)	1/6/2	SATISH KUMAR, (S	DGM, CIE)	Salver 07/6/25	
Approved by	A JAIN, (SDGM, STE-TL)	-(6)25	VINOD KUMAR, (A	GM, CIE)	Jalen.	
•	Name Signal N		Name	Signature	07(15)	
Deptt.	STE-TL V			CIE		
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detrimental to the interest of the com	nany				· · · · · · · · · · · · · · · · · · ·	- 1

BTG & AUXILIARIES

	OWNER
adani	
	APL RAIGARH
	OWNER'S ENGINEER
TATA	TATA CONSULTING ENGINEERS LIMITED
मीएच इंस्ल 11 सम	BTG CONTRACTOR
	BHEL

PLANT	HEEP HARIDWAR.
DOCUMENT TITLE	PAINTING SCHEME FOR TURBINE INTEGRAL PIPING & AUXILIARIES
OWNER DOC. NO.	P59K-E-BTG-TGA-DM-N-V-0009
CONTRACTOR / SUPPLIER DOC. NO.	10880-ENGG-N001 <mark>– R02</mark>
PACKAGE DISCIPLINE	TURBINE INTEGRAL PIPING & AUXILIARIES
PREPARED BY	Rajeev Kumar
REVIEWED BY	Rajeev Kumar
APPROVED BY	Anuj Jain

adani	BTG & AUXILIARIES	OWNER: P59K-E-BTG-TGA-DM-N-V-0009 CONTRACTOR: 10880-ENGG-N001
APL RAIGARH 2X800 MW	PAINTING SCHEME FOR TURBINE	
BHEL	INTEGRAL PIPING & AUXILIARIES	Page 2 of 6

Revision Control History

Sr. No.	Revision No.	Date	Reasons for Change
1	00	20.07.2024	First issue
2	01	01.02.2025	HPT Steam Evacuation Valve paint revised
3	02	07-06-2025	Scheme revised in general as marked.

adani	BTG & AUXILIARIES	OWNER: P59K-E-BTG-TGA-DM-N-V-0009
000111		CONTRACTOR: 10880-ENGG-N001
APL RAIGARH 2X800 MW	PAINTING SCHEME FOR TURBINE	
BHEL	INTEGRAL PIPING & AUXILIARIES	Page 3 of 6

Primer Paint

Paint Coat (air less) **Paint Type** No. of DFT coat (microns) Epoxy base Zinc rich primer paint(IS:14946)/ primer paint/ Inorganic Zinc Silicate Coating 1 Coat 75 **Intermediate Paint** High build Epoxy MiO Polyamide Cured 100 1 Coat Paint with polyamide hardener Aliphatic Acrylic 2 Pack Polyurethane Finish (Final) Paint 1 Coats 50 Finish paint. Total 225 DFT

Painting Scheme

Details of Color Scheme:

(Legend: W-at BHEL works; V- at vendor's works; S-at site by Customer; NA-Not applicable) Shade Int. Final Touch Remarks Assembly Primer as per Paint **Paint** RAL /IS:5 P1 Turbine NA NA NA NA NA Integral Piping for Control Fluid System P2 V V V S Turbine Grey Only non ss pipes 9002 Shall be painted. Integral Piping for Lube Oil System V V S P3 Turbine Sea Green IS:5-217 Integral Piping for Condensate Spray System P4 V V Sea Green S Turbine IS:5-217 Integral Piping for CW to Lub Oil Coolers. P5 V V Turbine Sea Green S IS:5-217 Integral Piping for CW to **HPSU**

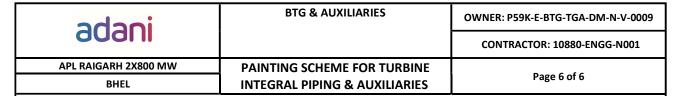
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							CONTRACTOR: 10880-ENGG-N001		
APL RAIG	BHEL	7		HEME FO	_		Page 4 of 6		
P6	Turbine Integral Piping for Turbine Drainage System	Grey 9002	V	NA	NA	S	Pipes are insulated at site. Only Primer Paint (with min. DFT as 75 microns) as per table above shall be applicable. Aluminum cladding will cover insulation.		
P7	Turbine Integral Piping for Seal Steam System	Grey 9002	V	NA	NA	S	Pipes are insulated at site. Only Primer Paint (with min. DFT as 75 microns) as per table above shall be applicable. Aluminum cladding will cover insulation.		
P8	Turbine Integral Piping for Over Load Valve Piping System	Grey 9002	V	NA	NA	S	Pipes are insulated at site. Only Primer Paint (with min. DFT as 75 microns) as per table above shall be applicable. Aluminum cladding will cover insulation.		
P9	Turbine Flash Tank	Grey 9002	V	NA	NA	S	Pipes are insulated at site. Only Primer Paint (with min. DFT as 75 microns) as per table above shall be applicable. Aluminum cladding will cover insulation.		
P10	Spring Cages	Black 9011	V	V	V	S			
P11	Hangers and supports for turbine integral piping	Black 9011	V	V	V	S			
P12	Dampers	Black 9011	V	V	V	S			
P13	Valves of Turbine Integral Piping	Grey 9002	V	V	V	S	Identification Tag/Band of White 9010 colour. Legend in black letters.		
P14	3-way Temperature Control Valve (Motorised) for Lube Oil (with Actuator)	Grey 9002	V	V	V	S	Identification Tag/Band of White 9010 colour. Legend in black letters.		
P15	Control Panel For Lube Oil Purifier	External (Front & Rear) - Grey 9002 External (Side) - Blue 5012 Internal- Brilliant white glossy	V	V	V	S			
P16	Lube Oil Purifier	Grey 9002	V	V	V	S	Identification Tag/Band of White		

Identification Tag/Band of White 9010 colour. Legend in black letters.

adani	BTG & AUXILIARIES	OWNER: P59K-E-BTG-TGA-DM-N-V-0009 CONTRACTOR: 10880-ENGG-N001
APL RAIGARH 2X800 MW	PAINTING SCHEME FOR TURBINE	
BHEL	INTEGRAL PIPING & AUXILIARIES	Page 5 of 6

P17	Gear Pump & return Pump (with motors)	Pumps: Grey 9002 Motors: Blue 5012	V	V	V	S	Identification Tag/Band of White 9010 colour. Legend in black letters.
P18	Angle Valve (For Turbine Drain)	Grey 9002	V	V	V	S	Identification Tag/Band of White 9010 colour. Legend in black letters.
P19	Spray Nozzle	NA	NA	NA	NA	NA	Painting is not applicable as the spray Nozzles are of Stainless Steel grade.
P20	Oil tank (MOT), Dirty oil tank , waste oil tank	Grey 9002	W	W	W	S	Identification Tag/Band of White 9010 colour. Legend in black letters.
P21	Oil Module						
	Oil tank (MOT)	Grey 9002	V	V	V	S	Identification Tag/Band of White 9010 colour. Legend in black letters.
	AOP,EOP, JOP (With Motors)	Pumps: Grey 9002 Motors: Blue 5012	V	V	V	S	Identification Tag/Band of White9010 colour. Legend in black letters.
	Oil Vapour Exhauster (including Motor)	Exhauster: Grey 9002 Motors: Blue 5012	V	V	V	S	Identification Tag/Band of White 9010 colour. Legend in black letters.
	Duplex Filter (Lub oil)	Grey 9002	V	V	V	S	Identification Tag/Band of White 9010 colour. Legend in black letters.
	Duplex Filter (Jacking Oil)	Grey 9002	V	V	V	S	Identification Tag/Band of White 9010 colour. Legend in black letters.



PAINITNG SCHEME	TYPE OF PAINT & DFT	COMPONENTS
2.	 Surface preparation: Abrasive Blast Clean to SIS Sa 2½ keeping blasting profile below 40 μm. Primer coat: A1 - Inorganic zinc silicate primer (15μm) Top coat: A6-Two coats of High temperature Silicone aluminum paint, 2x (25) μm Total minimum DFT: 65 μm 	HPT Steam Evacuation Valve

Note:-

02

- 1. Stainless Steel Surfaces shall not be painted.
- 2. The painting environment shall be considered as C-4 as per ISO 12944.
- 3. It is necessary that the surface to be painted is free from loose dust, mill scale, rust, grease, oil, old film etc. Surface cleaning and preparation shall be done for all the components as per standard practice. The surfaces before painting shall correspond to standard degree of purity SA 2.5.
- 4. Checking of surface preparation, *I* measurement of dry paint thickness, adhesion, gloss & finish of painted surface shall be done as per Clause No. 6 (Inspection and Testing) of Adani's Technical Specification (Vol-II, Annexure-1) for Painting & Coating of Equipment & Structures.
- 5. Touchup paint of 5% of total finish coat paint qty shall be supplied by item supplier alongwith original supply in separate containers.
- 6. Paint manufacturer for all three coats (primer, intermediate, final) shall be same and paint manufacturer shall be as per Clause No. 10 of Adani Technical Specification (Vol-II, Annexure-1) for Painting & Coating of Equipment & Structures.
- 7. Adani Technical Specification (Vol-II, Annexure-1) for Painting & Coating of Equipment & Structures shall be complied. However, the technical requirements in this document shall supersede such like requirements as mentioned in Adani Technical Specification (Vol-II, Annexure-1) for Painting & Coating of Equipment & Structures.

Enclosures:
Adani Technical Specification (Vol-II, Annexure-1) for Painting & Coating of Equipment & Structures.
End of document



Annexure - 1

FOR PAINTING & COATING OF EQUIPMENT & STRUCTURES

CONTENTS

1.0 INTRODUCTION

- 1.1 Scope / General
- 1.2 Definitions

2.0 CODES AND STANDARDS

- 2.1 Mandatory Statutory Requirements
- 2.2 Codes and Standards & Regulations
 - 2.2.1 The Society for Protective Coatings (SSPC)
 - 2.2.2 American Society for Testing and Materials (ASTM)
 - 2.2.3 Indian Standards (IS)
 - 2.2.4 British Standard (BS)
 - 2.2.5 International Standard of Organization (ISO)
 - 2.2.6 NACE Standard

3.0 SURFACE PREPARATION

- 3.1 General
- 3.2 Requirements of Blasting
- 3.3 Pre Blasting Preparation
 - 3.3.1 Rough Edges
 - 3.3.2 Weld Flux and Spetter
 - 3.3.3 Surface Cleaning
 - 3.3.4 Chemical Contamination
 - 3.3.5 Equipment Protection
- 3.4 Blasting Operations
 - 3.4.1 Weather conditions
 - 3.4.2 Preliminary Blasting
 - 3.4.3 Blasting and Painting
 - 3.4.4 Post Blasting Procedure
- 3.5 Blasting Equipment
 - 3.5.1 Compressed Air
 - 3.5.2 Nozzle
 - 3.5.3 Power Tools
 - 3.5.4 Shot Blasting Equipment
- 3.6 Blasting Abrasive
 - 3.6.1 Abrasive
 - 3.6.2 Shot Blasting Material

4.0 COATING APPLICATION

- 4.1 General Application
 - 4.1.1 Supply and Storage
 - 4.1.2 Pot Life
 - 4.1.3 Mixing
- 4.2 Application Requirements
 - 4.2.1 Cleanliness
 - 4.2.2 Temperature
 - 4.2.3 Weather Conditions
 - 4.2.4 Coats
 - 4.2.5 Brush Application (Stripe Coating)
 - 4.2.6 Finish Coat
 - 4.2.7 Field Welds
 - 4.2.8 Inorganic Zinc Primer
- 4.3 Spray Application
 - 4.3.1 Equipment
 - 4.3.2 Procedures
 - 4.3.3 Airless Spray Equipment
- 4.4 Brush Application
 - 4.4.1 General Requirements
 - 4.4.2 Equipment for Brush Application
 - 4.4.3 Procedure for Brush Application

5.0 REPAIR OF DAMAGED AREAS

- 5.1 Repair Procedure for Coating Damage
- 5.1.1 Top Coat
- 5.1.2 Base Coat

6.0 INSPECTION & TESTING

- 6.1 Quality Control
- 6.2 Inspection and Testing Requirements
- 6.3 Role of Vendor Representative
- 6.4 Qualification of supervisors, foremen and QC personnel at The Fabrication Yard
- 6.5 Equipment and Material
- 6.6 Inspection Instruments
 - 6.6.1 Calibration of Equipment
 - 6.6.2 Dry Film Thickness
- 6.7 Repair
- 6.8 Maintenance

7.0 PAINT MATERIALS

7.1 Required Characteristics of Paint Materials

8.0 COATING SYSTEMS

- 8.1 Scope
- 8.2 Surface Preparation
- 8.3 Paint System
 - 8.3.1 For C5-M
 - 8.3.2 For C4
 - 8.3.3 For C3

9.0 COLOUR SCHEDULE

- 9.1 Equipment and piping standard colour code for mechanical
- 9.2 Standard colour code for electrical equipment
- 9.3 Colour coding for identification of pipelines used in thermal power plants
- 9.4 Colour code for structural steel

10.0 RECOMMENDED LIST OF PAINT MANUFACTURER

11.0 PROCEDURE OF APPROVAL OF NEW COATING MATERIAL

12.0 Annexure- ISO 12944

1.0 INTRODUCTION

1.1 Scope

This specification covers the minimum requirements governing surface preparation, selection, application & inspection of the protective coating system to be used on the interior and exterior exposed surfaces of all types of structural steel placed in thermal power plant to get high durability (above 15 years) in C5-M, C-4 & C-3 environment classified according to ISO 12944- 2.

Individual equipment specifications and /or drawings, when furnished, are to be used withthese specifications. If conflict exists, the individual specifications and/or drawings shall govern.

Since maintenance -painting requirements are usually different from that necessary for newconstruction, salient points for each will likewise be addressed separately.

1.2 Definitions

The following definitions shall apply:

scope.

COMPANY shall mean Adani or the designated representative.

CONTRACTOR shall mean the party contracted to perform the work in accordance withthe drawings, specifications & work

2.0 CODES AND STANDARDS

2.1 Mandatory Statutory Requirements

This document has been prepared to the International Standards detailed within. The CONTRACTOR shall ensure that the Work is executed in accordance with international standards, Statutory & Regulatory requirements as per system application.

2.2 Codes and Standards & Regulations

The requirements of the latest published versions of the following listed Codes, Recommended Practices. Specifications and standards shall be meet

2.2.1 Steel Structure Painting Council (SSPC)

SSPC-PA1 : Shop, Field and Maintenance Painting of Steel.

SSPC-PA2 : Measurement of Dry Coating Thickness with Magnetic

Gauges

SSPC-SP1 : Solvent Cleaning SSSC-SP2 : Hand Tool Cleaning SSPC-SP3 : Power Tool Cleaning

SSPC-SP5 : White Metal Blast Cleaning

SSPC-SP6 : Commercial Blast Cleaning SSPC-SP7 : Brush –Off Blast Cleaning SSPC-SP10 : Near White Blast Cleaning

SSPC-SP11 : Power Tool Cleaning to bare metal

SSPC-SP12 : Surface Preparation & cleaning of Steel and Other Hard

Material by High and Ultra High Pressure Water Jetting

Prior to recoating

SSPC-AB1 : Mineral and Slag Abrasive

SSPC-SP20 : Zinc rich coating Type-I (Inorganic) & Type-II (Organic)

SSPC-SP COM: Surface Preparation and Abrasives Commentary,

SSPC Painting Manual, Volume 2, "Systems and

Specifications"

SSPC VIS-1 : Visual Standard for Abrasive Blast Cleaned Steel

SSPC Vol.2 : SSPC Painting Manual.

Other equivalent Swedish, BS standard also applicable.

2.2.2 American Society for Testing and Materials (ASTM)

ASTM D4228: Standard practice for qualification of coating

Applicators for application of coating on steel

surfaces.

ASTM B117 : Salt Spray Test

ASTM G50 : Standard practice for conducting atmospheric

corrosion test

ASTM G53 (Part-B): Weathering Test

ASTM D520 : Zinc Dust (Metallic Zinc Powder)

ASTM D523: Specification for Gloss

ASTM D1200: Viscosity
ASTM D1640: Drying time

ASTM D1653: Standard test method for evaluation of painted

or quoted specimens subject to corrosive environment.

ASTM D2247: Relative Humidity Test

ASTM D2697: Volume of Solids

ASTM D4060: Abrasion Resistance of Coating

ASTM D3359: Standard test method for measuring adhesion by

tape test

ASTM D5894: Standard test method for evaluating drying or

Curing during film. Corrosion resistance under

Cyclic condensation/UV

2.2.3 Indian Standards

IS 5 : Colours for Ready Mixed Paints and Enamels

2.2.4 International Standards Organization

ISO –8501 : International Standard for Preparation of Surface
ISO-8502 : Preparation of steel substrates before application of

Paints & related products

ISO-8502 (1 to 10): Tests for the assessment for surface cleanliness

ISO –8504 : Preparation of steel substrates before application of

Paints and related products-Surface preparation

method Part - 1, 2 & 3

ISO 14713 : Protection against corrosion of iron and steel structure-

Zinc and aluminum coating.

ISO 4624 : Adhesion test of paint

ISO 12944 : Corrosion protection of steel structure by protective

paint system part 1 to 8

ISO 4628 : Evaluation of degradation of paint coating

ISO 4628-6: Paints & varnishes - Evaluation of degradation of paint

coatings - Designation of intensity, quantity & size of common types of defect - Part 6: Rating of degree of

chalking by type method.

2.2.5 Occupational Safety and Health Act

OSHA: Occupational Safety and Health Act

2.2.6 NACE Standards

NACE RP0188: Discontinuity (Holiday) Testing of Protective coating

NACE RP0287: Surface profile Measurement of abrasive blast

Cleaned steel surfaces using a replica tape.

2.2.7 RAL COLOUR CHART

3.0 SURFACE PREPARATION

3.1 General

The surface preparation procedures and requirements except for galvanizing and Cadmium plating shall be in accordance with Steel Structural Painting Council SSPC and ISO-8501.

The method of surface preparation used shall be compatible with the priming coat of Paint and be one or a combination of the following:-

- 1. Solvent Cleaning- SSPC-SP1
- 2. Hand Tool Cleaning SSPC-SP2

- 3. Power Tool Cleaning SSPC-SP3
- 4. Blast Cleaning refer 3.2 as below

All fabrication and assembly shall be completed before surface preparation begins.

Blast and prime of structural items prior to assembly will be permitted. All bolt holes shall be drilled and their edges smoothed prior to blasting.

3.2 Requirements of Blasting

Only dry blasting procedures are allowed. Definitions and requirements for, the various methods of surface cleaning are given below:

- A) White Metal Blast: As per SSPC SP5, & visual reference Sa3 as per ISO 8501-1.
- B) Near-White Blast: As per SSPC SP10, & visual reference Sa2.5as per ISO 8501-1.
- C) Commercial Blast: As per SSPC SP6, & visual reference Sa2 asper ISO 8501-1.
- D) Brush-off Blast: As per SSPC SP7, & visual reference Sa1 as per ISO 8501-1

3.3 Pre Blasting preparation

3.3.1 Rough Edges

Sharp edges, fillets, corners and welds shall be rounded or smoothened by grinding (minimum radius 2 mm). Hard surface layers (e.g. resulting from flame cutting) shall be removed by grinding prior to blast cleaning.

All surfaces should be washed with clean fresh water prior to blast cleaning.

Any major surface defects, particularly surface laminations or scabs detrimental to the protective coating system shall be removed by suitable dressing. Where such defects have been revealed during blast cleaning, and dressing has beenperformed, the dressed area shall be re-blasted to the specified standard. Surfacepores, cavities etc. shall be removed by suitable dressing or weld repair.

3.3.2 Weld Flux and Spatter

Weld flux, slag spatter, slivers etc. shall be ground smooth before blasting.

Welding surface imperfections shall be removed and surface profile shallbe prepared as per ISO 12944-3.

Any surface on which grinding is done shall be spot blast cleaned or power tool cleaned to obtain required anchor pattern.

All welds shall be inspected and if necessary repaired prior to final blastcleaning of the area.

3.3.3 Surface Cleaning

Prior to blasting, all deposits or grease or oil shall be removed from the surface in accordance with SSPC-SP1 Solvent Cleaning using biodegradable water soluble cleaner.

3.3.4 Chemical Contamination

All chemical contamination shall be neutralized and/or flushed off prior to any other surface preparation.

3.4 Blasting Operations

3.4.1 Weather conditions

Blast cleaning shall not be done on any surface that is moist, or that may become moist, before the application of a primer.

Blasting is not permitted when:-

- a) The temperature of steel is less than 3°C above the dew point, as measured by a sling hydrometer,
- b) The relative humidity of the air is more than 60 %.

Relative humidity shall be maintained by an adequately designed Dehumidification systemand the record shall be maintained.

3.4.2 Preliminary Blasting

If blasting is performed at night, the surfaces shall be re-blasted the following day to provide the specified surface preparation standard and the anchor profile required for the specified coating system.

3.4.3 Blasting and Painting

Blasting shall not be done adjacent to painting operations or coated surfaces that are not fully dry. Blasting shall overlap previously coatedsurfaces by at least 150 mm.

Blasting and Painting shall be done in closed chamber only. The record of atmospheric conditions (Temp, RH, Due Point) before the blasting & painting shall be maintained.

The use of silica sand is strictly prohibited

3.4.4 Post - Blasting Procedure

The surface to be coated shall be clean, dry, free from oil/grease, and have the specified roughness and cleanliness until the first coat is applied.

Blast cleaned steel surfaces shall not be touched by bare hands. The blast cleaned surface shall be rendered dust free and coated with the specified primer a soon as possible to avoid formation of oxidation on the surface, but in any case, four one from the time of blasting, and at least one hour prior to sundown of the day it is blasted and before any rusting occurs.

Any steel surface not primed within these limits or that is wet shall be replacted.

No acid washes or other cleaning solutions or solvents shall be used on metalsurfaces after they are blasted. This includes washes Intended to prevent rusting.

All areas around the intended paint surface shall be cleaned of blast material prior tocoating. Drains shall be purged of blast material and flushed.

Biodegradable water – soluble cleaning solution used to clean previously painted surfaces shall not lift softens or otherwise damages the existing coating.

For determination of chloride surface; relavent ISO 8502 part 2 & 5 shall be applicable. Chloride contamination shall be checked using-SCM 400 / brestle patches / quanta strips. Maximum permissible limit is 10 micro gram / sq.cm. for external surface & 5micro gram / sq.cm. for internal of vessels.

3.5 Blasting Equipment

3.5.1 Compressed Air

The air compressor shall be capable of maintaining a minimum of 700kpa (7 kg/cm 2 or 100 psi) air pressure at each blasting nozzle. The compressed air supply shall be free of water and oil. Adequate separators and traps shall be provided on the equipment, which shallbe regularly purged of water and oil to maintain efficiency.

3.5.2 Nozzle

The nozzle shall be a 10 mm (maximum) internal diameter venture style nozzle.

3.5.3 Power Tools

Power tools may be used to obtain a metal surface finish as per SSPC SP11 where blasting is not possible, or on items which might be damaged by blasting.

3.5.4 Shot Blasting Equipment

Shot blasting equipment may be used for specific applications. Shot shall be changed as required to maintain the angular profile requirement.

3.6 Blasting Abrasive

3.6.1 Abrasive

The abrasive shall be as per SSPC-AB-1. The abrasives shall be copper slag, steel balls shall be free of contamination of dust and chlorides to produce the required anchor profile and graded as to be free from clay, silt or other matter likely tobecome embedded in the steel surface. Abrasives which have atendency to shatter and adhere or embed in the steel surface shall notbe acceptable. Recycled abrasive shall not be used. The use of sand is prohibited

3.6.2 Shot Blasting Material

Shot blasting material shall pass through a G-16 to G-40 mesh screen. At least 25% to 30% steel grit shall be mixed with the graded shot to remove any rust, scale or other impurities pined into the surface. Shot blasting material is limited to iron, steel or synthetic shot which is applied by compressed air nozzles or centrifugal wheels. Shot blasting material shall be checked at least two times a week for replacement of abraded material.

4.0 COATING APPLICATION

4.1 General Application

All application, inspection and safety procedures shall be carried out inaccordance with SSPC Painting Manuals, Vol. 1 Chapter 14.2 and Vol. 2 Chapter 5) and as set out below.

4.1.1 Supply and Storage

All coatings shall be furnished, mixed and applied in accordance with manufacturer's recommendations and as specified here in. Mixing of different

Manufacturer's coatings or applications on the same surface are not permitted.

All coating materials and thinners shall be in original, unopened containers being the manufacturers label batch numbers and instructions. For materials having a limited shelf life, the date of manufacture and the length of life shall be shown. Materials older than their stated shelf life shall not be used.

Materials shall be stored in accordance with the manufacturers Recommendations.

Coating materials that have gelled, other than thixotropic materials or materials that have deteriorated during storage shall not be used.

4.1.2 Pot Life

If the coating requires the addition of a catalyst, the manufacturer's Recommended pot life for the application conditions shall not be exceeded.

When the pot life is reached, the spray pot shall be emptied, cleaned and a new material catalyzed. Manufacturer's recommendations to be followed

4.1.3 Mixing

Mixing and thinning directions as furnished by the manufacturer shall be followed. Only thinners specified by the manufacturer shall be used.

All coating materials shall be stirred with a power mixer use, until the pigments, vehicles and catalysts are thoroughly mixed and then strained while being poured into the spray pot. During application the materials shall be agitated according to the manufacturer's recommendations. Different brands or types of paints shall not be intermixed.

4.2. Cleanliness

All Surfaces shall be clean free from dust and dry. Any blast cleaning dust orgrit remaining on the surfaces shall be removed by means of compressed air before priming or application of any coating. Any surface with a rust bloomshall be re-blasted as per ISO: 8504.

4.2.1 Temperature

Coating shall only be applied when the temperature of the steel is atleast 3°C above the dew point; ambient air temperature must be within the limits specified by the manufacturer.

4.2.2 Weather Conditions

No coatings shall be applied during fog, mist or rain or when humidity is not greater than 60% or on to wet surfaces. In case the minimum temperature at the fabrication yard is below 5 $_{\rm deg}$ C, the contractor shallpropose alternate coating procedure for Company's approval at the binding stage itself.

The company has the right to suspend application of coating whendamage to the coating may result from actual or impeding weathercondition.

4.2.3 Coats

Each coat shall be applied uniformly and completely over the entiresurface. Each coat shall be allowed to dry for the time specified by themanufacturer before the application or a succeeding coat. To reduce the possibility of intercoat contamination and to assure proper adhesion between successive coats, all coats shall be applied as soon aspossible after the minimum specified drying time of the preceding coat.

4.2.4 Brush Application (Stripe Coating)

A stripe coat shall be applied by brush or roller after the prime coat has been applied. The stripe coat shall be applied to edges, corners, welding seams, bolt holes, back side of piping, stiffeners, vent anddrain holes, notches and any other area that is difficult to reach byspray gun.

4.2.5 Finish Coat

An additional layer of finish coat shall be hand brushed at edges, corners, welds and hard-to spray areas to eliminate holidays in the finalcoats.

4.2.6 Field Welds

No coating shall be applied within 150 mm of edges prepared eitherfor field welds or to surfaces waiting non-destructive testing.

4.2.7 Inorganic Zinc Primer

It is preferred that intermediate/top coat for inorganic zincprimer coats be applied within minimum of seven (7) days after theprimer coat.

4.3 Spray Application

4.3.1 Equipment

- (a) All equipment to be used for spray applications shall beinspected and tested before application begins.
- (b) All equipment shall be maintained in good working order andshall be equal to that described in the manufacturer'sinstructions.
- (c) All equipment shall be thoroughly cleaned before and aftereach use and before adding new material.
- (d) An adequate moisture trap shall be installed between the airsupply and each pressure pot. The trap shall be of the typethat will continuously bleed off any water or oil from the airsupply.
- (e) Suitable pressure regulators and gauges shall be provided forboth the air supply to the pressure pot and the air supply to thespray gun. Spray equipment and operating pressures shallcomply with therecommendations of the manufacturer.
- (f) The length of hose between the pressure pot and spray gunshall not exceed 15 m.

4.3.2 Procedures

- (a) Pressure pot, material hose and spray gun shall be kept at thesame elevation where possible. When spraying inorganic zinc,the elevation difference shall not exceed 3m.
- (b) The spray gun shall be held at right angles to the surface.
- (c) Each pass with the spray gun shall overlap the previous passby 50%.
- (d) The spray width shall not exceed 300 mm.
- (e) All runs and sags shall be immediately brushed out or thesurface re-coated.
- (f) Large surfaces shall receive two passes (except when applyinginorganic zinc) at right angles to each other (crosshatched).

4.3.3 Airless Spray Equipment

- (a) Airless spray equipment may be used for applying inorganic zinc, epoxy oraliphatic polyurethane coatings.
- (b) The manufacturer's recommendations in selection and use ofairless spray equipment shall be followed.

4.4 Brush Application

4.4.1 General Requirements

- (a) Coating shall be applied by brush on all areas, which cannot be properly spray coated such as corners, edges, and welds etc.,
- (b) Inorganic zinc primer coatings shall not be applied by brushing, not even for touch up repairs.

4.4.2 Equipment for Brush Application

Brushes shall be of a style and quality that will permit properapplication of coating. Round or oval brushes are most suitable forrivets, bolts, irregular surfaces and rough or pitted steel. Wide flatbrushes are suitable for large flat areas. Brush width shall not begreater than 100 mm. No extension handles shall be used on brushes.

4.4.3 Procedure for Brush Application

- (a) Brushing shall be done so that a smooth coat, uniform inthickness, is obtained. There shall be no deep or detrimentalbrush marks.
- (b) Paint shall be worked into all crevices and corners.
- (c) All runs and sags shall be brushed out to prevent air pockets, solvent bubbles or voids.
- (d) When applying solvent type, coatings, care shall be taken toprevent lifting of previous coats.

4.5 Safety Equipment

Appropriate safety equipment shall be provided for blasters, painters and other workers involved in the preparation and application of coating systems as per recommendation of paint manufacturer. Work areas shall beadequately ventilated.

5.0 REPAIR OF DAMAGED AREAS

All areas of paintwork that are locally damaged during transportation, handling or erection shall be fully repaired to the satisfaction of the company.

Prior to the application of any coat, damage to previous coat(s) shall be touched-up by removing the damaged coatings, preparing the surface andreapplying the protective coat(s).

5.1 Repair Procedure for Damaged coating

Surfaces where coating is damaged after application of the finish coat shall berepaired as follows;

5.1.1 Top Coat

The top coat damaged, but base coat undamaged and the metal substrate is not exposed:

- (a) Damaged coating shall be removed with a hand file and abraded back to the sound coating using emery paper or a fine grinder.
- (b) The damaged area shall be wiped with a suitable solvent to removedebris. The periphery of repair area shall be feathered back for a minimum distance of 25 mm into the adjacent undamaged coating by light abrasion orgrinding to produce a smooth chamfered surface profile.
- (c) Apply a new topcoat as specified.

5.1.2 Base Coat

Coating damaged to base metal

- a) The damaged area greater than 0.2m2 in area, the surface of exposed
 - metal shall be prepared to the original specified standard prior to repairing bypower tool cleaning as per SSPC-SP3 or spot blasting to SSPC-SP5 andapplying primer, intermediate coat and final coat as specified. Alternatively, high solid surface tolerant epoxy coating such may be used in place of primer & intermediate coats, followed by specified topcoat.
- b) The damaged areas less than 0.2 m₂ in area may be repaired as per
 - manufacturer's recommendation or by preparing the surface of exposed metalby power tool cleaning as per SSPC-SP11 to the original specified standard.

A primer, intermediate and final coat shall be applied as specified. Alternatively,high solid surface tolerant epoxy coating such may be used in place of primer & intermediate coats, followed by specified topcoat. Brush application isacceptable. Even appearance and smooth feathering into surrounding coatingin addition to correct dry film thickness and holidays must be achieved. Coatingand surrounding repaired areas shall not be damaged and complete tie-in ofthe coating with surrounding areas shall be obtained. Zinc based productsshall not be applied without Blast Cleaning to Sa 2 ½, instead Surface tolerantepoxy such at 100 microns shall be used as a primer in case blast cleaning is notpossible or practical.

6.0 INSPECTION AND TESTING

6.1 Quality Control

Procedures for testing and documenting quality control shall be prepared prior to theinitial start up of any work covered by this specification & submitted to company forapproval. The procedures shall include methods to assure the specification requirements are met and forms to document environmental conditions, surface temperature, coating applicator, surface(s) being coated, coating applied and status of required examinations and tests.

Testing and inspection shall be carried out in accordance with Table-6.2. Surfaces shall be accessible until final inspection is carried out.

6.2 Inspection and testing requirement

Test type	Test Method	Test	Acceptance criteria	Consequence
		Frequency		
Environmental	Ambient and steel	Before start of	In accordance with	No blasting or
conditions	Temperature.	each shift	Specified	coating
	Relative	+minimum	requirements	
	Humidity. Dew point.	twice per		
		Shift.		
Visual	Visual for sharp	100 % of all	No defects, see	Defects to be
examination	edges	surfaces	Specified	repaired

	weld spatter slivers,		requirements	
	rust grade, etc.			
Cleanliness Salt test	a) ISO 8501-1 b) ISO 8502-3 ISO 8502-6 and ISO 8502-9	a) 100 % visual of all surfaces b) Spot checks	a) In accordance with specified Requirements b) Maximum quantity and size rating 2 Maximum conductivity	a) Reblasting b) Recleaning and retesting until acceptable Repeated washing with
	130 6302-9		corresponding to 20 mg/m ₂ NaCl	potable water &retesting until acceptable
Chloride test	ISO 8502-2 ISO 8502-5	-	10microgram/sq.cm for external & 5 microgram/sq.cm fir internal vessel	-
Roughness	Comparator or stylus instrument (see ISO 8503)	Each component or once per 200 m ₂	As specified	Reblasting
Curing test (for Zn silicate)	ASTM D4752	Each component or once per 100 m ₂	Rating 4-5	Allow to cure
Visual examination of coating	Visual to determine curing, contamination, solvent retention, pinholes/popping, sagging & surface defects	100 % of surface after each coat	According to specified requirements	Repair of defects
Holiday detection	NACE RP0188 and as per *note -1 below	As per coating system specification	No holidays	Repair &retesting.
Film thickness	ISO 19840. Calibration on a smooth surface	ISO 19840	ISO 19840, and coating system data sheet	Repair,additional coats orrecoating as appropriate
Adhesion	ISO 4624 using equipment with an automatic centeredpulling force	Each component or once per 200 m2	*See note-2 below	Coating to be rejected

& carried out when		
coating system are		
fully cured		

*Note:

1. Holiday Testing

Holiday testing shall be conducted in accordance with NACE SP0188. Minimum 10% of the coated areas, which include weld seams, corners, and edges, shall beholiday detected. Any holiday is unacceptable and shall be marked and repaired according tospot repair procedures.

2. Adhesion test

Adhesion test shall be carried out on separate test plates, minimum adhesion values inaccordance with ISO 4624 shall be 5,0 MPa when using automatically centered test equipment.

6.3 Qualification of supervisors, foremen and QC personnel at The Fabrication Yard

The contractor's quality control inspector shall be qualified as a coating inspector in accordance with NS 476 Inspector level I or NACE level-I.

The contractor's quality control inspector shall qualify the tradesman level asblast-cleaner, painter, and applicator etc. for painting application.

The personnel shall have relevant knowledge of health and safety hazard, use ofprotection equipment, coating materials, mixing and thinning of coatings, coatingpot-life, surface requirements etc.

Contractor shall carry out tests in accordance with the company approvedCoating Procedure Specification for all coating systems thatare planned to be used for this project before commencement of painting work.

The test shall be supervised by the coating manufacturer's Authorized technical representative and the contractor's quality control inspector and shall be witnessed & inspected and accepted by the FQA of Adani. Contractor shall issue an inspection report covering the qualification tests for the companyapproval.

The test shall be carried out on a test panel (minimum 1 m x 1 m) and at least onone end of, angle, channel, beam and flat bar and analternative location providing similar complexity on the component to be used.

The acceptance criteria are the requirement to the visual and non – destructive

inspection of the coating system described in this specification. Operators failing to meet the requirement shall not be allowed to carry out thework on this project.

6.4 Equipment and Material

Materials, tools or equipment used in the surface preparation and coatingapplications, shall be inspected regularly and rejected if they do not comply with the Specification.

6.5 Inspection Instruments

The following items shall be inspected using the inspection instruments listed below:

Instrument Item	Inspection Instrument
Surface Profile	Keane-tator Surface Profile
	Comparator or Testex
	Press-o-Film
	Elcometer 124 with 122 testex tape
Holidays	Tinker – Rasor
	Model M – 1
Surface Cleanliness	SSPC – Vis – 1
Viscosity	Zahn Viscometer or Ford Cup
Wet Film	Nordson Wet Film Thickness Gauge
Thickness(WFT)	Sheen WFT Gauge
Temperature &	Gardner Certified Hydrometer
Humidity	And Temperature Indicator
Surface Temperature	Pandux Surface Temperature Thermometer
	Elcometer Surface temperature gauge
Compressed Air	Dry white cloth
Quality	

6.5.1 Calibration

Each test instrument shall be maintained and calibrated as prescribed by themanufacturer.

6.5.2 Dry Film Thickness

The dry film thickness of the coating system shall be determined in accordancewith SSPC-PA2 or by a Micro test thickness gauge or comparable instrument in

accordance with the following procedure.

- (a) Ten readings shall be taken for every 10m² of painted areas.
- (b) 90% of all readings shall be within the specified dry filmthickness.
- (c) Where thickness accordance with the above procedure fallbelow the specified minimum an additional coat of theintermediate or finish coat shall be applied.

7.0 PAINT MATERIALS:

The coating manufacturer shall provide a Coating System Data Sheet (CSDS) foreach coating system to be used, containing at least the following information foreach product:

- Surface pre-treatment requirements;
- Dry Film thickness (maximum, minimum and specified);
- Maximum and minimum re-coating intervals at relevant temperatures;
- Information on thinners to be used (quantities and type);
- coating repair system.
- Practical consumption
- Expected life of product with guarantee.
- MSDS

Paint manufacturer shall furnish all the characteristics of paint materials onprinted literature, along with the test Certificate with actual test values of supplied batch for all the specified characteristics given in the specifications.

All the paint materials shall be of first quality, should pass all pre qualification testing for corrosive category – C5-M as per ISO 12944 and conform to the followinggeneral characteristics as per the tables below:

TABLE 7.1: REQUIRED CHARACTERISTIC OF PAINT MATERIALS

Technical Name	Type & Composition	Volum e of solids (apprx .)	DFT (Dry Film thicknes s) per coat (apprx.)	Weight Per liter in kgs/ liters (approx)	Touch Dry at 25°C (appro x	Hard dry at 25°C (approx.	Over coating Interval (approx.)	Pot life (appro x.) 25°C
Inorganic zinc silicate CoatingContaining	A two pack air drying self –	65 %±2	65-75 µ	2.2+/- 0.02	30 mts.	Over night	Min.; 16- 24Hrs Max. Indefinite.	4 Hrs

minimum 85% ±2	curingsolvent							
zinc in dry film by	basedInorganic							
weight & 96%	Zinc							
Purity of Zinc.	silicatecoating.							
Epoxy MIO	Two pack, super	Min.	125-150 µ	1.82+/-	3 Hrs.	Overnig	Min. :	2 hrs.
High build	high build,	80%±		0.02		ht	18 Hrs. Max. :	
containing	polyamide cured	2					Indefinite	
minimum 50% MIO	ероху,							
in dry film.	pigmented with							
	natural lamellar							
	micaceousironoxi							
Classic	de	:-	FO 75	1.46 +/-	1 5 5 5 5	10 5	Min :10 han	3 Hr
Glossy	Two Components	min	50-75 μ		1.5 hrs	12 hrs	Min. ;12 hrs	3 Hr
Aliphatic acrylic	High Build	62%		0.02			Max. ;As per	
Polyurethane	Aliphatic	±2					suppliers	
Topcoat	Acrylic						data	
Inorganic zinc	Polyurethane. A two pack air	Min	65-75 µ	2.0+/-	30	Overnig	Min.; 16-24	4 Hrs
silicate	drying	60%±	05-75 μ	0.02	mts	ht	Hrs Max.	41113
Coating Containing	self – curing	2		0.02	11103	110	Indefinite.	
minimum 75% ±2	solvent	_					in derinice.	
zinc in dry film by	based Inorganic							
weight & 96%	Zinc silicate							
Purity of Zinc.	coating.							
•								
Epoxy MIO	Two pack, high	Min	100-125	1.58+/-	4 Hrs	18 hrs	Min. :	5 hrs
High build	build, polyamide	60%±	μ	0.02			18 Hrs. Max. :	
containing	cured epoxy,	2					Indefinite	
minimum 50% MIO	pigmented with							
in dry film.	lamellar MIO.							
Epoxy Direct to	Two pack, rapid	Min	75-150 μ	1.63 +/-	30	60 mts	60 mts	2 hrs
Metal Primer cum	cure, high build	70%±2		0.02	mts			
Finish Coating	epoxy DTM primer							
	cum finish							
Rapid cure epoxy	Two pack, rapid	Min	50-100	1.51+/-	45	3 hrs	3 hrs	6 hrs
high build zinc	cure, high build	63%±2	μ	0.02	mts			
phosphate primer(polyamide cure,							
16% ZP content)	epoxy zinc							
Calf asimi	phosphate primer.	00:5	100	1.46 . /	F.U	2411	100:00:00	2 ha-
Self -priming	Two pack amid	Min.	100-	1.46 +/-	5 Hrs.	24 Hrs	Min, :24	2 hrs
Surfacetolerant	amine cured self	80%±	125u	0.02			Hrs Max –As	
High	priming epoxy	2					recommended	
build Epoxycoating	mastic.						by manufacturer	
		<u> </u>					manuracturet	

8.0 COATING SYSTEMS

8.1 Scope

The following section outlines the requirement of supply & application of anti corrosive coatings for corrosion protection of steel structural's

exposed to environments classified by ISO 12944-2 as C5-I,C5-M, C- 4 & C-3and to get long term life (High Durability – above 15 years)

8.2 Surface Preparation

All the parts to be sprayed shall be degreased according to SSPC-SP 1. The absence of oil and grease after degreasing shall be tested by method given elsewhere in thespecification.

Grind all sharp edges and corners to a minimum radius of 2 mm. Remove all welding slag, spatter & blend grind all sharp welds & high spots. Remove all salt deposits by jetting with clean (potable) water. Thereafter the surface to be abrasive blasted to near white metal finish as perSSPC-SP 10. Using SSPC VIS 1, it is to bevisually assessed that the blast cleaned surface meets requirement of SSPC-SP 10.

Thereafter clear cellophane tape test as per ISO 8502-3shall be used to confirmabsence of dust on the blasted surface. Finally blasted surface shall be tested forpresence of soluble salts as per method ISO8502-9. Maximum allowable salt content shall be considered 50mg/M2. (5 micrograms/cm²) In case salt content exceedsspecified limit .The contaminated surface shall be cleaned by method as per Annex –Cof ISO - 12944-4 (Water Cleaning.) or as per ISO 8501 – 4 (Wa-Wa 2 $\frac{1}{2}$). After cleaning the surface shall be retested for saltcontent after drying.

The blasting media shall be either chilled iron or angular steel grit as per SSPC-AB-3 of mesh size G-16 to G-40. Copper or Nickel slag or Garret as abrasive will also besuitable having mesh size in the range of G16 to G24, conforming to SSPC-AB-1.

Mesh size shall be required as appropriate to the anchor tooth depth profile requirementand blasting equipment used. The blasted surface should be having angular profiledepth of 50 to 75 microns with sharp angular shape. The profile depth shall be measured according to NACE standard RP 0287 (Replica Tape) or ASTM D 4417method B (Profile depth gauge).

Suitable enclosure shall be provided to carry out the blast cleaning operation. The contractor shall put up minimum three temporary sheds each of size $15m \times 30m$ with handling facilities at site to carry out abrasive blasting. If required prior approval from the factory inspector/pollution

control board etc. shall be obtained regarding the method of blast cleaning and abrasives used therein.

For manual blasting one profile depth measurement shall be taken every $10\text{-}20~M^2$ ofblasted surface. Surface preparation shall be completed in one abrasive blast cleaning operation wherever possible. If rust bloom (visual appearance of rust) appears on the blast cleaned surface before priming, the affected area shall be re-blasted to achieve specified degree of clean liness after which only application of inorganic zinc silicate.

Air blasting pressure at nozzle shall be normally maintained at 100 psi. Air pressureand media size should be reduced and adjusted to preclude damage/distortion to thingauge materials. Blasting time on work piece should be adjusted to only clean the surface and cut required anchor tooth with minimum loss of metal. Blast angle shouldbe as close to perpendicular as possible but in no case greater than $\pm 30^{\circ}$ from perpendicular to work surface. Blasting media must be free of debris, excessive fines, contaminants such as Nacl and sulfur salts (Ref. SEC 13.2.1.6 of this Spec).

F-Tests for blasting media, blasting air& surface contamination. F-1- Blasting Media

(For every fresh batch of media and one random test during blasting)

- a) Blasting Media shall be visually inspected for absence of contamination anddebris using 10 X magnification.
- b) Inspection for the absence of oil contamination shall be conducted usingfollowing procedure:
- Fill a small clean 200 ml bottle half full of abrasive.
- Fill the bottle with potable water, cap and shake the bottle.
- Inspect water for oil film/slick. If present, the blasting media is not to be used.
- c) Soluble salt contamination if suspected shall be verified by method ASTM D4940. If present, media to be replaced.
- d) Clean blasting equipment, especially pot and hoses, thenreplace blasting media and retest.

F-2 Test for Blasting Air

(Once Daily before start of blasting & once at random duringblasting)

The air for blasting shall be free from moisture and oil. The compressor air shall bechecked for oil and water contamination per ASTM D 4285.

F-3-Test for presence of oil/grease and contamination

The steel substrate after degreasing as per SSPC-SP 1 shall be tested as per following procedure to validate absence of oil and grease contamination.

- a) Visual inspection Continue degreasing until all visible signs of contaminationare removed.
- b) Conduct a solvent evaporation test by applying several drops or a small splash
 Of residue- free trichloromethane on the suspect area especially pitting, crevice corrosionareas or depressed areas.
 An evaporation ring formation is indicative of oil and greasecontamination. Continue degreasing and inspection till test is passed.

8.3 Paint Systems

8.3.1 For C5-M Environment Classification

Primer Coat: 1 coat of inorganicethyl self curing zinc silicate primer (coating) at 75 microns DFT/Coat to be applied by airless/pressure pot for high durability >15 yrs. The primer should meet the requirements of SSPC-SP 20 performance standard. Minimum Metallic Zinc in the dry film by weight must be 85%. Volume solids of the primer must be 65%.

Intermediate coat – 1 coat of Super High build epoxy MIO coatingcured with polyamide hardener at 150 microns DFT/ Coat to be applied by airless spray. Minimum Natural Lamellar Micaceous Iron Oxide content in the dry film must be 50% by weight. Volume solids of the product must be 80%.

Finish Coat- Two coats of High Build Gloss Aliphatic Acrylic Polyurethane at 50micron/coat dry film thickness to be applied by brush/airless spray. Total thickness of the finish coat will be 100 microns. Volume Solids of the product must be 62%.

Total DFT minimum: 325 Microns and maximum: 350 Microns.

Notes:

- 1. This paint system is equivalent to the protective paint system no's (S7.14 & S 6.08) recommended for corrosion category C5-M & C5-I in ISO 12944-5.
- 2. This system is satisfactory for surface temperatures to 90° Ccontinuous dry temperature.
- 3. Colour for final coat shall be as per colour code.
- 4. All material shall be supplied in the manufacturers original cans, durably & legibly marked with the description of the contents. This shall include the batch number, date of manufacturing & the manufacturer's name.
- 5. All coating materials used shall confirm to the composition clauses given against each product in the specification. In meeting the composition clauses, the manufacturer shall provide evidence of compliance from approved third party lab before start of the job & internal test report along with every supplied batch.
- 6. Material containing cadmium, lead or any other toxic material to environment/personnel shall not be used.

8.3.2 For C-4 Environment Classification

Primer Coat: 1 coat of inorganic ethyl self curing zinc silicate primer (coating) at 75 microns DFT/Coat to be applied by airless/pressure pot. The primer should meet the requirements of IS - 14946 performance standard. Minimum Metallic Zinc in the dry film by weight must be 75%. Volume solids of the primer must be 60%.

Intermediate coat – 1 coat of High build epoxy MIO coating cured with polyamide hardener at 100 microns DFT/ Coat to be applied by airless spray. Minimum Natural Lamellar Micaceous Iron Oxide content in the dry film must be 50% by weight. Volume solids of the product must be 60%.

Finish Coat- One coat of High Build Gloss Aliphatic Acrylic Polyurethane at 50 micron/coat dry film thickness to be applied by brush/airless spray. Volume Solids of the product must be 62%.

Total DFT minimum: 225 Microns.

Notes:

- This paint system is equivalent to the protective paint system no S4.30 recommended for corrosion category C-4- in ISO 12944-5.
- 2. This system is satisfactory for surface temperatures to 90° C continuous dry temperature.
- 3. Colour for final coat shall be as per colour code.
- 4. All material shall be supplied in the manufacturers original cans, durably & legibly marked with the description of the contents. This shall include the batch number, date of manufacturing & the manufacturer's name.
- 5. All coating materials used shall confirm to the composition clauses given against each product in the specification. In meeting the composition clauses, the manufacturer shall provide evidence of compliance from approved third party lab before start of the job & internal test report along with every supplied batch.
- 6. Material containing cadmium, lead or any other toxic material to environment/personnel shall not be used.

8.3.3 For C-3 Environment Classification

Covered Areas like TG Shed etc:

Primer cum Top Coat: Two coat of DTM – Direct to Metal epoxy primer cum finish with optimum loading of Zinc Silicate anti corrosive pigments at 75 microns DFT/Coat to be applied by airless/pressure pot. The total thickness of the system will be 225 microns. Volume solids of the DTM coating must be 70%.

Total DFT minimum: 225 Microns.

Uncovered Areas - Exposed to UV Rays:

Primer Coat: 2coat of Rapid Cure, High Build, Epoxy Polyamide Cure Zinc Silicate Primer with optimum loading of Zinc Silicateanticorrosive pigment at 175 microns DFT/Coat to be applied by airless/pressure pot. Minimum Zinc phosphate pigment in the dry film by weight must be 16%. Volume solids of the primer must be 63%.

Finish Coat- One coat of High Build Gloss Aliphatic Acrylic Polyurethane at 50 micron/coat dry film thickness to be applied by brush/airless spray. Volume Solids of the product must be 62%.

Total DFT minimum: 225 Microns.

Notes:

- 1. This paint system is equivalent to the protective paint system no S3.18 recommended for corrosion category C-3- in ISO 12944-5.
- 2. This system is satisfactory for surface temperatures to 90° C continuous dry temperature.
- 3. Colour for final coat shall be as per colour code.
- 4. All material shall be supplied in the manufacturers original cans, durably & legibly marked with the description of the contents. This shall include the batch number, date of manufacturing & the manufacturer's name.
- 5. All coating materials used shall confirm to the composition clauses given against each product in the specification. In meeting the composition clauses, the manufacturer shall provide evidence of compliance from approved third party lab before start of the job & internal test report along with every supplied batch.
- 6. Material containing cadmium, lead or any other toxic material to environment/personnel shall not be used.

9 COLOUR SCHEDULE

9.1 EQUIPMENT AND PIPING STANDARD COLOUR CODE FOR MECHANICAL

EQUIPMENT

S. No.	Description	Ground Colour
Α	CLOSED COOLING WATER SYSTEM	
1	Closed cooling water pumps	Sea Green
2	Plate heat exchanger	Sea Green
3	Closed cycle cooling water pump	Sea Green
4	CCCW Expansion tank	Sea Green
5	CCCW chemical dosing tank	Sea Green

В	WATER TREATMENT PLANT	
1	River water & Raw water	
а	Raw water pump	Sea Green
Ь	Clarifier	Sea Green
С	- Raw / Fire water storage tank	Sea Green
d	DM plant supply pump	Sea Green
е	Filter air blower	Sea Green
f	Filter back wash pump	Sea Green
q	Lime slaking tank & agitator	Sea Green
h	Lime slurry transfer pump	Sea Green
	Lime solution tank	Sea Green
i	Lime solution dosing pump	Sea Green
k	Alum solution tank	Sea Green
	Alum solution metering pump	Sea Green
m	Polyelectrolyte solution tank	Sea Green
n	Polyelectrolyte solution metering pump	Sea Green
0	Sludge feed pump	Sea Green
D	Filter press	Sea Green
a	Service water tank for DM building	Sea Green
١	Service water tank for control annex	Sea Green
2	Demineralisation system	
а	Activated carbon filter	Sea Green
b	Cation exchanger	Sea Green
С	Anion exchanger	Sea Green
d	Degasser tower	Sea Green
е	Air blower for degasser tower	Sea Green
f	Strong base anion exchanger	Sea Green
q	Degassed water transfer pump	Sea Green
h	Strong base anion exchanger	Sea Green
	Mixed bed polisher	Sea Green
i	Air blower for mixed bed polisher	Sea Green
k	DM Water Storage tank	Sea Green
	DM water transfer pump	Sea Green
m	Acid unloading cum transfer pump	Dark Admiralty Grev
n	Bulk acid storage tank	Dark Admiralty Grey
0	Acid measuring tank for SAC	Dark Admiralty Grev
р	Acid measuring tank for MB	Dark Admiralty Grey
q	Regeneration water pump	Dark Admiralty Grey
١	Caustic Lye unloading cum transfer pump	Dark Violet
S	Bulk caustic storage tank	Dark Violet
t	Caustic regeneration tank & agitator	Dark Violet
U	Caustic solution filter	Dark Violet

S.No.	Description	Ground Colour
V	Caustic dilution tank for SBA/WBA	Dark Violet
W	Caustic dilution tank for MB	Dark Violet
X	Caustic pump for regeneration for WBA/SBA	Dark Violet
У	Waste water recirculation cum disposal pump	Sea Green
С	CRANE & HOIST	
1	Power house EOT crane	Canary Yellow
2	CW pump house EOT crane	Canary Yellow
D	COMPRESSED AIR PLANT	
1	Air compressor	Sky Blue

	2	Compressed air dryer	Sky Blue
	3	Air receiver	Sky Blue
E		Chemical Dosing	
	1	Hydrazine preparation tank	Dark Admiralty Grey
	2	Ammonia preparation tank	Dark Admiralty Grey
	3	Hydrazine & ammonia dosing tank	Dark Admiralty Grey
	4	Hydrazine & ammonia dosing pump	Dark Admiralty Grey
	5	Phosphate preparation tank	Dark Admiralty Grey
	6	Phosphate dosing tank	Dark Admiralty Grey
	7	Phosphate dosing pump	Dark Admiralty Grey
	8	- Sampling system	Dark Admiralty Grey
F		FIRE PROTECTION SYSTEM	
	1	Diesel engine driven pump	Fire red
	2	Fuel tank for diesel engine driven pump	Fire Red
	3	Main hydrant pump (Electrical)	Fire Red
	4	Jockey pump	Fire Red
	5	Fire Water Storage tank	Fire Red
	6	CO2 cylinder	Fire Red
G		FUEL OIL SYSTEM	
	1	Fuel oil pumps skid	Light Brown
	2	Fuel oil Storage tank	Light Brown
	3	Fuel oil strainer	Light Brown
Н		ASH DISPOSAL SYSTEM	
	1	Ash transmitting vessel	Aluminium
ı		AIR CONDITIONING AND VENTILATION	
		SYSTEM	
	1	Refrigerant compressor	Sky Blue
	2	Chilled / condenser pumps	Sea Green
	3	Condenser water pipe	Sea Green
	4	Fans	Grey

9.2 STANDARD COLOUR CODE FOR ELECTRICAL EQUIPMENT

SI. No.	Description	Colour	Colour No.
1	Transformers	Light grey	Shade 631 of IS : 5
2	Bus ducts	Light grey	Shade 631 of IS:5
3	Junction boxes.	Light grey	Shade 631 of IS:5
4	HT/LT Switchboards, Di	stribution boards, Co	ntrol & Relay panels
	a) Indoor	Siemens	RAL 7032
	b) Outdoor	Light grey	Shade 631 of IS:5
5	UPS Panel, charger panels	Siemens	RAL 7032
6	DG Alternator	Onan Green	-
7	NGR	Light grey	Shade 631 of IS : 5
8	Motor	Light grey	Shade 631 of IS : 5
9	Lighting fittings	As per manufacturer's	As per manufacturer's
10	Cable trays	Galvanized	

Note: 1. All panels that are to be erected at CCR floor shall be painted using RAL 7032 (exterior colour). All Electrical, C&I, Fire alarm or any other panel shall have this colour.

9.3 COLOUR CODING FOR IDEN<mark>TIFICATION OF PIPELINES USED IN</mark> THERMAL POWER PLANTS

		Ground	Shade	Band S	hade	
SI.No	Medium	Color	Color No. as per IS:5	Color	Color No. as per IS:5	Remarks
1	Water system					
a)	Untreated or raw / service	Sea green	217	White	47	White is not included in IS - 5-2007
b)	Treated/dematerialized	Sea green	217	Light orange	557	10 - 0-2007
c)	Condensate	Sea green	217	Light brown	410	
d)	Potable water	Sea green	217	French blue	166	
e)	RO water	Sea green	217	Light orange	557	
f)	Service & clarified water	Sea green	217	French blue	166	
2	Steam system					
a)	Auxiliary steam	Aluminium	-	Signal red	537	with aluminium
3	Air system					
a)	Instrument	Sky Blue	101	White	1-	
b)	Service/Plant	Sky Blue	101	White	-	White not included in IS-5 - 2007
c)	Vacuum pipes	Sky Blue	101	Black	-	Black not
5	Gas system					included in
a)	Hydrogen	Canary yellow	309	Signal red	537	
b)	Chlorine	Canary yellow	309	Dark violet	796	
c)	Carbon dioxide	Canary yellow	309	Light grey	631	
e)	Oxygen	Canary yellow	309	White	218	White is not included in

	Ground Shade		Band Shade			
SI.No	Medium	Color	Color No. as per IS:5	Color	Color No. as per IS:5	
6	Oils					
a)	LDO/HFO	Light brown	410	Brilliant green	221	
b)	Transformer oil	Light brown	410	Light orange	557	
7	Chemical feed					
a)	Acid piping (in water treatment plant)	Dark admiralty grey	632	Signal red	537	Hazard mark is given
b)	Alkali Piping (in water treatment plant)	Dark violet	796	Golden yellow	356	Hazard mark is given
8	Fire services	Fire red	536	-	-	
9	Effluent pipes	Black	*	-	-	

9.4 COLOUR CODE FOR STRUCTURAL STEEL

SL.	ITEAM/SERVICE	COLOR	COLOR No. as per IS:5
1	Gantry girder & monorail	Brilliant green	221
2	Gantry girder & monorail stopper	Signal red	537
3	Building structural steel columns brackets, beams bracings, roof truss, purloin, side grit, louvers, stringers	Dark admiralty grey	632
4	Pipe rack structure & trestle	Dark admiralty grey	632
5	Chequered plate (Plain Face)	Black	-
6	Grating	Black	8.
7	Ladder	Dark admiralty grey	632
8	Hand railing Hand rail	Signal red	537
9	Middle rail	Signal red	537
10	Toe Plate	Signal red	537
11	Vertical post	Black	-
12	Structural steel for Silo	Smoke grey	692

10 RECOMMENDED LIST OF PAINT MANUFACTURER

- 1.Asian Paints India Ltd
- 2. Shalimar Paints
- 3.Jotun
- 4. Akzonobel
- 5. Berger Paints
- 6. Good lass Nerolac Paints
- 7. Bombay Paints
- 8. Jenson & Nicholson

11 PROCEDURE OF APPROVAL OF NEW COATING MATERIAL

Following procedure recommended is to be followed for approvalmaterials Manufactured by new manufactures (indigenous andforeign):

- 1. Sample shall be selected by adani and the manufacturer should arrange testing of the coating materials as per the List of tests given in Para 5 below from one of the reputed Government Laboratories. Testing charge shall be borne by manufacturer.
- 2. Samples of coating materials should be submitted to the Govt.Laboratory in sealed containers with batch number and testcertificate on regular format of manufacturer's testinglaboratory.
- 3. All test panels should be prepared by the Govt. testing agencycoloredphotographs of test panels should be taken before and afterthe test and should be enclosed along with test report.

Sample batch number and manufacturers test certificate should beenclosed along with the report. Test report must contain detail of observations and rating if any as per the testing code. SuggestedGovt. laboratories are:

RRL, Hyderabad HBTI, Kanpur DMSRDE, Kanur IIT, Bombay BIS, Laboratories UDCT, Mumbai

- 4. Manufacturers should intimate the company, details of samplesubmitted for testing, name of Govt. testing agency, date. Contactpersonnel of the Govt. testing agency. At the end of the test themanufacturer should submit the test reports to the Company forapproval. The manufacturer(s) shall be qualified based on the resultsof these tests and the Company's decision in this regard shall be Finaland binding on the manufacturer.
- 5. All tests required for evaluation of acceptance coating materials forstructural steel in thermal power plant shall be as per C5-M classification in ISO 12944 2 relevant ISO/ASTM standards.

Types of Environment

ISO 12944 classification	Typical Environments
C1 & C2	Rural areas, low pollution. Heated building/neutral atmosphere.
C3	Urban and industrial atmospheres. Moderate sulphur dioxide levels. Production areas with high humidity.
C4	Industrial and coastal. Chemical processing plants.
C5I	Industrial areas with high humidity and aggressive atmospheres.
C5M	Marine, offshore, estuaries, coastal areas with high salinity.

Buyer Added Bid Specific Additional Terms & Conditions (ATC)

Note: This Annexure has to be mandatorily filled & signed by the bidder and submitted along with Technical bid.

Any deviation to the below mentioned terms shall be stated specifically in the comment's column for each term and also in case of acceptance to our terms, it will be construed that the whole term is understood and agreed in totality without any deviation. (If otherwise mentioned).

SI.	Terms Description	Supplier Acceptance/ Comments
1.	PRE-QUALIFICATION CRITERIA:	
	1.1 Pre-Qualification Requirement (Attached): The Pre-Qualification Requirements have	
	been compiled and placed as Document No. 411939J8810 Rev.01 Dated 07.06.2025 .	
	All the bidders should ensure submission of complete details and documents as called for in these requirements. The Offers submitted by the bidders would be scrutinized with respect to Pre-Qualification Requirements first. Techno-Commercial offer of only those bidders shall be evaluated who meet the Pre-Qualification Requirements. Important Note: Bidders should ensure completeness and correctness of all	
	supporting documents of PQR along with their offer. BHEL reserves the right to close	
	PQR within 30 days of opening of techno-commercial Bids. Offers of Bidder / Bidders,	
	who do not meet PQR i.e. do not complete the PQR documentation within 30 days of	
	opening of techno-commercial bid, may be ignored and no-further correspondence	
	shall be entertained thereafter.	
	 1.2 Submission of Integrity Pact (IP) duly signed: The IP as enclosed with the tender is to be submitted (duly signed by authorized signatory) along with offer. Only those bidders who have entered into such an IP with BHEL would be competent to participate in the bidding. In other words, entering into this Pact would be a preliminary qualification 1.3 Bidder must not be admitted under Corporate Insolvency Resolution Process or Liquidation as on date, by NCLT or any adjudicating authority/authorities, and shall submit undertaking (Annexure-4) to this effect. 1.4 Customer Approval: Applicable. Procurement will be done from Customer (Adani) Approved Vendors only. The "bidder, already approved by customer for the enquiry item, will have to follow approval conditions of the customer in totality." Bidder to confirm the same in their offer. Unapproved vendors to submit credentials in attached format to take up with Adani customer for approval. 	
	Explanatory Notes for the PQR:	
	i. All bidders to provide point wise reply/confirmation along with relevant supporting documents to each and every point of Pre-Qualification Requirement/PQR. Non-compliance of these may lead to rejection of offer as these are essential condition for participating in tender enquiry.	
	ii. Credentials furnished by the bidder against "PRE-QUALIFYING CRITERIA" shall be verified from the issuing authority for its authenticity. In case, any credential (s) is/are found to be spurious, offer of the bidder is liable to be rejected. BHEL reserves the right to initiate any further action as per extant guidelines for Suspension of Business Dealings as applicable in BHEL.	

SI.	Terms Description	Supplier Acceptance/ Comments
	iii. Price Bids of only those bidders shall be opened who stand qualified after compliance of Pre-qualification requirement (PQR), Technical requirement and approved by the End Customer (if required).	
2.	SCOPE OF SUPPLY: The Scope of Supply shall be as per enclosed "Annexure for Scope of Supply and Delivery Schedule in GeM Tender".	
	Bidders are requested to refer "Checklist for pre-requisites for technical scrutiny and PQR (Annexure-1)" and ensure to fill all relevant columns as given in the check list and submit dully filled checklist & all supporting documents along with offer.	
3.	PRICE BASIS:	
	Price in INR should be quoted for Ex-Works Freight Prepaid up to Site basis. Kindly confirm that price has been quoted on Ex-Works Freight Prepaid up to Site basis inclusive of GST (i.e. including all taxes, duties, local levies/ transportation / loading & unloading charges, packing & forwarding charges etc.). Unloading of materials at Destination/ Site shall be in BHEL's scope.	
4.	TAXES & DUTIES: 4.1 The Supplier/Vendor shall pay all (save the specific exclusions as enumerated in this clause) taxes, fees, license, charges, deposits, duties, tools, royalty, commissions, other charges, etc. which may be levied on the input goods & services consumed and output goods & services delivered in course of his operations in executing the contract. In case BHEL is forced to pay any of such taxes/duties, BHEL shall have the right to recover the same from his bills or otherwise as deemed fit along with the applicable overheads @5% and interest on the total value (i. e. amount paid by BHEL + overhead). However, provisions regarding GST on output supply (goods/service) and TDS/TCS as per Income Tax Act shall be as per following clauses.	
	4.2 GST (Goods and Services Tax) 4.2.1 GST as applicable on output supply (goods/services) are excluded from Supplier/Vendor's scope; therefore, contractor's price/rates shall be exclusive of GST. Reimbursement of GST is subject to compliance of following terms and conditions. BHEL shall have the right to deny payment of GST and to recover any loss to BHEL on account of tax, interest, penalty etc. for non-compliance of any of the following condition.	
	4.2.2 The admissibility of GST, taxes and duties referred in this chapter or elsewhere in the contract shall be limited to direct transactions between BHEL & its Supplier/Vendor. BHEL shall not consider GST on any transaction other than the direct transaction between BHEL & its Supplier/Vendor.	
	4.2.3 Supplier/Vendor shall obtain prior written consent of BHEL before billing the amount towards such taxes. Where the GST laws permit more than one option or methodology for	

SI.	Terms	Description	Supplier Acceptance/ Comments
	one co with re the Co	rging the liability of tax/levy/duty, BHEL shall have the right to adopt the appropriate insidering the amount of tax liability on BHEL/Client as well as procedural simplicity egard to assessment of the liability. The option chosen by BHEL shall be binding on intractor for discharging the obligation of BHEL in respect of the tax liability to the er/Vendor.	
	Supplie	supplier/Vendor has to submit GST registration certificate of the concerned state. er/Vendor also needs to ensure that the submitted GST registration certificate should ctive status during the entire contract period.	
	code, [Supplier/Vendor has to issue Invoice/Debit Note/Credit Note indicating HSN/SAC Description, Value, Rate, applicable tax and other particulars in compliance with the ons of relevant GST Act and Rules made thereunder.	
	as per occurs has to to enal	upplier/Vendor has to submit GST compliant invoice within the due date of invoice GST Law. In case of delay, BHEL reserves the right of denial of GST payment if there any hardship to BHEL in claiming the input thereof. In case of goods, Supplier/Vendor provide scan copy of invoice & GR/LR/RR to BHEL before movement of goods starts ble BHEL to meet its GST related compliances. Special care should be taken in case of end transactions.	
	been p	upplier/Vendor has to ensure that invoice in respect of such services which have provided/completed on or before end of the month should not bear the date later st working day of the month in which services are performed.	
		ubject to other provisions of the contract, GST amount claimed in the invoice shall be ed on fulfilment of all the following conditions by the Supplier/Vendor: -	
	a)	Supply of goods and/or services have been received by BHEL.	
	b)	Original Tax Invoice has been submitted to BHEL.	
	c)	Supplier/Vendor has submitted all the documents required for processing of bill as per contract/ purchase order/ work order.	
	d)	In cases where e-invoicing provision is applicable, Supplier/Vendor is required to submit invoice in compliance with e-invoicing provisions of GST Act and Rules made thereunder.	
	e)	Supplier/Vendor has filed all the relevant GST return (e.g. GSTR-1, GSTR-3B, etc.) pertaining to the invoice submitted and submit the proof of such return along with immediate subsequent invoice. In case of final invoice/ bill, contractor has to submit proof of such return within fifteen days from the due date of relevant return.	
	f)	Respective invoice has appeared in BHEL's GSTR - 2A for the month corresponding	

to the month of invoice and in GSTR-2B of the month in which such invoices has been reported by the contractor along with status of ITC availability as "YES" in

SI. **Terms Description Supplier** Acceptance/ **Comments** GSTR-2B. Alternatively, BG of appropriate value may be furnished which shall be valid at least one month beyond the due date of confirmation of relevant payment of GST on GSTN portal or sufficient security is available to adjust the financial impact in case of any default by the Supplier/Vendor. q) Supplier/Vendor has to submit an undertaking confirming the payment of all due GST in respect of invoices pertaining to BHEL. **4.2.9** Any financial loss arises to BHEL on account of failure or delay in submission of any document as per contract/purchase order/work order at the time of submission of Tax invoice to BHEL, shall be deducted from Supplier/Vendor's bill or otherwise as deemed fit. **4.2.10** TDS as applicable under GST law shall be deducted from Supplier/Vendor's bill. **4.2.11** Supplier/Vendor shall comply with the provisions of e-way bill wherever applicable. Further wherever provisions of GST Act permit, all the e-way bills, road permits etc. required for transportation of goods needs to be arranged by the contractor. **4.2.12** Supplier/Vendor shall be solely responsible for discharging his GST liability according to the provisions of GST Law and BHEL will not entertain any claim of GST/interest/penalty or any other liability on account of failure of Supplier/Vendor in complying the provisions of GST Law or discharging the GST liability in a manner laid down thereunder. **4.2.13** In case declaration of any invoice is delayed by the vendor in his GST return or any invoice is subsequently amended/altered/deleted on GSTN portal which results in any adverse financial implication on BHEL, the financial impact thereof including interest/penalty shall be recovered from the Supplier/Vendor's due payment. 4.2.14 Any denial of input credit to BHEL or arising of any tax liability on BHEL due to noncompliance of GST Law by the Supplier/Vendor in any manner, will be recovered along with liability on account of interest and penalty (if any) from the payments due to the Supplier/Vendor. **4.2.15** In the event of any ambiguity in GST law with respect to availability of input credit of GST charged on the invoice raised by the contractor or with respect to any other matter having impact on BHEL, BHEL's decision shall be final and binding on the Supplier/Vendor. 4.2.16 Variation in Taxes & Duties: Any upward variation in GST shall be considered for reimbursement provided supply of goods and services are made within schedule date stipulated in the contract or approved

extended schedule for the reason solely attributable to BHEL. However downward variation

shall be subject to adjustment as per actual GST applicability.

SI.	Terms Description	Supplier Acceptance/ Comments
	In case the Government imposes any new levy/tax on the output service/goods after price bid opening, the same shall be reimbursed by BHEL at actual. The reimbursement under this clause is restricted to the direct transaction between BHEL and its Supplier/Vendor only and within the contractual delivery period only. In case any new tax/levy/duty etc. becomes applicable after the date of Bidder's offer but before opening of the price Bid, the Bidder/ Supplier/Vendor must convey its impact on his price duly substantiated by documentary evidence in support of the same before opening of price bid. Claim for any such impact after opening the price bid will not be considered by BHEL for reimbursement of tax or reassessment of offer.	
	4.3 Income Tax: TDS/TCS as applicable under Income Tax Act, 1961 or rules made thereunder shall be deducted/collected from Supplier/Vendor's bill.	
	4.4 HSN Code of Item & Applicable GST % (To be filled by Supplier):	
5.	MATERIAL DISPATCH CLEARANCE CERTIFICATE (MDCC):	
	MDCC shall be issued by BHEL. No material shall be dispatched by supplier unless and until Material Dispatch Clearance Certificate (MDCC) issued by BHEL. In case any material is dispatched without MDCC and any loss is incurred by Supplier/Vendor for any reason whatsoever, BHEL shall not be responsible in any manner to compensate the supplier in this regard. For issuance of MDCC, you are required to submit all test certificates (TC) and inspection report of third party (IR) to BHEL. BHEL will issue MDCC within 7 days of receipt TCs & IR, if these are complete w.r.t. approved quality plan and comply with approved technical documents.	
6.	INSPECTION / INSPECTION & TESTING AT SUPPLIERS WORKS: Applicable	
	 Inspection shall be done by BHEL nominated inspection agency "M/s QUEST" and Customer, as per enclosed Customer approved Quality Plan No. QA/BI/QP/903/MAHAN REV01 & ADANI/QA/SQP/E/002 (for Motor of rating 45 KW & above*). Please confirm the same and furnish endorsed (signed & stamped) copy of these customer approved quality plans as a token of your acceptance. 	
	*SQP of LT Motors is applicable for 45 KW & above rating motors. Below 45 KW Motors, manufacturer to carrying out internal routine test and test report of same to be submitted to customer for review.	
	 For Spares: Please confirm that test certificate/witnessing/COC shall be done and provided as per approved quality plan along with interchangeability certificate. If item does not appear in approved quality plan then certificate of compliance along with interchangeability certificate shall be provided. 	

	I		
SI.	Terms Description	Supplier	
		Acceptance/	
		Comments	
	Please confirm that paint material shall be procured from following manufacturer		
	as per attached customer's technical specification for painting & coating of		
	equipment & structures: 1. Asian paints India Itd.		
	2. Shalimar paints		
	3. Jotun		
	4. Akzonobel		
	5. Berger paints		
	6. Good lass Nerolac paints		
	7. Bombay paints		
	8. Jenson & Nicholson		
	Customer approved vendors for Oil Module are: -		
	1. M/ Hydac (India) Pvt. Ltd., India, Germany		
	2. M/s Allweiler India Pvt Ltd., India		
	3. M/s AEL Apparatebau GMBH, Germany		
	4. M/s VDL Delmas GMBH, Germany		
	5. M/s Kings Dynamics AG, Switzerland		
	6. M/s Gesellschaft Fuer Oeltechnik, Germany		
	7. M/s Flenco Fluid System, Italy		
	8. M/s Kelag AG, Switzerland		
	9. M/s Enpro,Pune		
	10. M/s Southern Lubrication, India (DR)		
	11. Rockfin,Poland 12. Jord,China		
	13. Cenlub,India		
	14. Bosch Rexroth,India		
	The Book Tromony, mana		
	Customer approved vendors for AC Motors (LT Motors) are: -		
	1. M/s CGL, Ahmednagar		
	2. M/s Marathon Electric, Kolkata		
	3. M/s Regal Beloit Wuxi Co. Ltd., China		
	4. M/s Siemens, China/Mumbai		
	5. M/s ABB, Faridabad/China		
	6. M/s Bharat Bijali, Mumbai 7. M/s KEC, Bangalore/Hubli		
	8. M/s BHEL, Bhopal		
	9. M/s Shanghai Electric Company, China		
	10. M/s Xiangtan Electric Manufacturing Co. Ltd., China		
	11. M/s Jyoti Ltd., Baroda		
	12. M/s NGEF, Hubli		
	13. M/s Shanghai Shangdian Electric Machinery, China		
	14. M/s Jiangsudazhong Electric Motors Co. Ltd., China		
	15. M/s Siemens, worldwide (For AC Motor for MOP & Lifting Oil Pump)		
	16. M/s FPZ or equivalent (For AC Motor for Oil Vapor Exhauster)		
	Customer approved you don for Main Oil Took are:		
	 Customer approved vendor for Main Oil Tank are: - 1. M/s MYTEC, Poland 		
	1. M/s MYTEC, Poland		

SI.	Terms Description	Supplier Acceptance/ Comments
	 M/s Rockfin Group, Germany M/s Hydac, China M/s Jord, India M/s Enpro Industries Pvt. Ltd., India M/s Hydac, India M/s Cenlub, India M/s Fil Sep Equipment, India M/s Southern Lubrication, China M/s Shanghai Maosheng, India 	
	 Suppliers approved by Customer & BHEL for Main Oil Pump are: - 1. M/s Allweiler 2. M/s Finder - Italy 	
	 Suppliers approved by Customer & BHEL for Emergency Oil Pump are: - 1. M/s Allweiler 2. M/s Finder – Italy 3. M/s KSB Pumps - India 	
	 Suppliers approved by Customer & BHEL for Jacking Oil Pump are: 1. Parker Dennison 2. Bosch Rexroth 	
	 Customer approved vendors for DC motors for EOP are: 1. Winkelmann, Germany 2. Kretzschmar, Germany 3. CGL 	
	 Customer approved vendors for DC motors for Lifting oil Pump are: 1. Winkelmann, Germany 2. Kretzschmar, Germany 	
	 Please confirm to follow attached customer approved C&I lists (Please refer enclosed Customer approved vendor list for C&I items, Additional Customer approved vendor list for C&I & Annexure D rev 01 for applicable C&I items). 	
	Note: The make of the items shall strictly be as per the customer-approved vendors list. If any bidder offers makes that are not yet approved by the end-customer, the bidder must submit complete credentials of the respective sub-vendor along with all required documents. These credentials will be forwarded to the end-customer for approval. Acceptance of any additional sub-supplier make shall be strictly subject to end-customer approval. In case the offered make is not approved by the customer, the bidder shall supply the item strictly from the customer-approved make without any financial or delivery implications.	

7.	DELIVERY: Please inform your Delivery Period (including time for document submission, document approval and MDCC issuance, as mentioned in this annexure) in No. of Weeks / Months from the date of PO. The contractual delivery will be the delivery period quoted by you or as per		
	approval and MDCC issuance, as mentioned in this annexure) in No. of Weeks / Months from		
	enquiry delivery schedule, whichever is later.		
	NOTE: a). If the delivery of supply as detailed above gets delayed beyond the delivery period, the Supplier/Vendor shall request for a delivery extension and BHEL at its discretion may extend the Contract. However, if any 'Delivery extension' is granted to the Supplier/Vendor for completion of supply, due to backlog attributable to the Supplier/Vendor, then it shall be without prejudice to the rights of BHEL to impose LD for the delays attributable to the Supplier/Vendor. b). In case BHEL increase the quantity during currency of the contract in line with quantity variation clause, delivery extension on pro-rata basis shall be given for supply of these additional quantity.		
8.	TRANSIT INSURANCE: Transit Insurance will be covered by BHEL under its open Insurance Policy.		
9.	PAYMENT TERMS: Material Portion: 100% payment will be released after issue of Consignee Receipt-Cum-Acceptance Certificate (CRAC) and On-line submission of bills. Supervision of E&C: 100% payment against submission of Successful Commissioning Certificate and Time Sheet signed by Project authorities along with Invoice direct to BHEL. The timeline for payments will be as under: Type of Bidder Payment Terms (No. of Days) Micro & Small Enterprises (MSEs 45 Days) Medium Enterprises 60 Days Non MSME 90 Days		

NO INTEREST PAYABLE TO CONTRACTOR: "No interest shall be payable on the security

deposit or any other money due to the contractor".

Duties) above.

SI.	Terms Description	Supplier Acceptance/ Comments
10.	 DOCUMENTS REQUIRED FOR BILL PROCESSING: The following documents are required to be sent for Bill Processing: Original Tax Invoice (As per Cl. No. 4 above) Original LR Original Packing List E-waybill Guarantee/Warrantee certificate Copy of MDCC issued by BHEL Receipted Copy of LR / Proof of delivery (POD) / Material Receipt Certificate (MRC) from BHEL site GST Compliance declaration GeM Invoice Consignee Receipt Cum Acceptance Certificate (CRAC) E-invoice, if the turnover exceeded Rs. 5 cr. in any financial year from 2017-18, else, a declaration for the same is required for processing of bill. Digitally Signed Invoice along with supporting documents to be uploaded at B2B Portal of BHEL Haridwar Rest documents as mentioned in the PO remarks. 	
11.	BANK DETAILS FOR EMD & PERFORMANCE SECURITY SUBMISSION: For Electronic Fund Transfer the details are as below:	
	a) Name of the Beneficiary: Bharat Heavy Electricals Limited b) Bank Particulars: Name of the Company - BHARAT HEAVY ELECTRICALS LTD. Address of the company – HEEP, BHEL, SECTOR-5A, RANIPUR, HARIDWAR - 249403 Name of the bank - STATE BANK OF INDIA Bank branch - RANIPUR BRANCH, OPP: BHEL MAIN GATE, SECTOR-5A, RANIPUR, HARIDWAR, UTTRAKHAND, INDIA, PIN CODE: 249403 SWIFT NO: SBININBB225CC ACCOUNT NO: 10667995458 IFSC CODE: SBIN0000586	
12.	EMD: Applicable 12.1 The offer must be accompanied by the prescribed amount of Earnest Money Deposit (EMD) in the manner described herein. i. EMD shall be furnished before tender opening / along with the offer in full as per the amount indicated in the NIT.	

SI. **Terms Description Supplier** Acceptance/ **Comments** ii. The EMD up to an amount of Rs. 40,00,000/- (Rs. Forty Lakhs only) is to be paid only in the following forms: a) Electronic Fund Transfer credited in BHEL account (before tender opening). b) Banker's cheque/ Pay order/ Demand draft, in favour of 'Bharat Heavy Electricals Limited' and payable at Regional HQ issuing the tender (along with offer). c) Fixed Deposit Receipt (FDR) issued by Scheduled Banks/ Public Financial Institutions as defined in the Companies Act (FDR should be in the name of the Contractor, a/c BHEL marking lien in favour of BHEL) (along with offer). The Fixed Deposit in such cases shall be valid for a period of 45 (forty-five) days beyond the final bid validity period. d) Bank Guarantee from any of the Scheduled Banks. In such cases shall be valid for a period of 45 (forty-five) days beyond the final bid validity period. e) Insurance Surety Bonds. iii. No other form of EMD remittance shall be acceptable to BHEL. **12.2** EMD by the Bidder will be forfeited as per NIT conditions, if: i. The bidder withdraws or amends its/his tender or impairs or derogates from the tender in any respect within the period of validity of the tender or if the successful bidder fails to furnish the required performance security within the specified period mentioned in the Tender. ii. EMD by the Bidder shall be withheld in case any action on the tenderer is envisaged under the provisions of extant "Guidelines on Suspension of business dealings with suppliers/ contractors" and shall be forfeited in case of suspension 12.3 Subject to Clause 12.2 above, EMD of the unsuccessful bidders shall be returned at the earliest after expiry of the final bid validity period and latest by the 30th day after the award of the contract. However, in case of two packet or two stage bidding, EMD of unsuccessful bidders during first stage i.e., technical evaluation etc. shall be returned within 30 days of declaration of result of first stage i.e. technical evaluation etc. 12.4 EMD of successful Bidder shall be refunded on conclusion of the order/receipt of a performance security as mentioned in NIT. 12.5 EMD shall not carry any interest. Micro and Small Enterprises (MSEs) or Startups as recognized by Department for Promotion of Industry and Internal Trade (DPIIT) shall be exempted from payment of EMD. In addition, offers direct from the manufacturer or their authorized agents are also

exempted from submission of EMD.

SI.	Terms Description	Supplier
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		Comments

13. **PERFORMANCE SECURITY:** Applicable

- **13.1** Successful bidder awarded the contract should deposit *5% of the contract Value (Excluding Taxes)* as performance security towards fulfilment of all contractual obligations, including warranty obligations.
- **13.2** Performance Security is to be furnished within 14 days after issuance of Contract/PO and should remain valid for a period of 60 (sixty) days beyond the date of completion of all contractual obligations of the Supplier/Vendor, including warranty obligations.

13.3 Modes of deposit:

- a) Performance security may be furnished in the following forms:
 - Local cheques of Scheduled Banks (subject to realization)/ Pay Order/Demand Draft/ Electronic Fund Transfer in favour of 'Bharat Heavy Electricals Limited' and payable at Regional HQ
 - ii. Bank Guarantee from Scheduled Banks / Public Financial Institutions as defined in the Companies Act. The Bank Guarantee should be in the prescribed format of BHEL.
 - iii. Fixed Deposit Receipt (FDR) issued by Scheduled Banks / Public Financial Institutions as defined in the Companies Act (FDR should be in the name of the Contractor, a/c BHEL).
 - iv. Securities available from Indian Post offices such as National Savings Certificates, Kisan Vikas Patras etc. (held in the name of Contractor furnishing the security and duly endorsed/ hypothecated/ pledged, as applicable, in favour of BHEL). v. Insurance Surety Bond.

Note:

- a) BHEL will not be liable or responsible in any manner for the collection of interest or renewal of the documents or in any other matter connected therewith.
- b) In case of GTE tenders, the performance security should be in the same currency as the contract and must conform to Uniform Rules for Demand Guarantees (URDG 758) an international convention regulating international securities.
- **13.4** The performance security will be forfeited and credited to BHEL's account in the event of a breach of contract by the Supplier/Vendor as provided herein or elsewhere in the Contract/PO.
- **13.5** Performance Security shall be refunded to the Supplier/Vendor without interest, after the Supplier/Vendor duly performs and completes the contract in all respects but not later than 60(sixty) days of completion of all such obligations including the warranty under the contract.
- **13.6** The Performance Security shall not carry any interest.
- **13.7** There is no exemption of Performance security deposit submission for MSE Vendors.

SI.	Terms D	Description	Supplier
			Acceptance/ Comments
14.	BREACH	OF CONTRACT, REMEDIES AND TERMINATION:	
	14.1 Th	ne following shall amount to breach of contract:	
	I.	Non-supply of material/ non-completion of work by the Supplier/Vendor within scheduled delivery/ completion period as per contract or as extended from time to time.	
	II.	The Supplier/Vendor fails to perform as per the activity schedule and there are sufficient reasons even before expiry of the delivery/ completion period to justify that supplies shall be inordinately delayed beyond contractual delivery/ completion period.	
	III.	The Supplier/Vendor delivers equipment/ material not of the contracted quality.	
	IV.	The Supplier/Vendor fails to replace the defective equipment/ material/ component as per guarantee clause.	
	V.	Withdrawal from or abandonment of the work by the Supplier/Vendor before completion as per contract.	
	VI.	Assignment, transfer, subletting of Contract by the Supplier/Vendor without BHEL's written permission resulting in termination of Contract or part thereof by BHEL.	
	VII.	Non-compliance to any contractual condition or any other default attributable to Supplier/Vendor.	
	VIII.	Any other reason(s) attributable to Vendor towards failure of performance of contract.	
		In case of breach of contract, BHEL shall have the right to terminate the Purchase Order/ Contract either in whole or in part thereof without any compensation to the Supplier/Vendor.	
		Any of the declarations furnished by the contractor at the time of bidding and/ or entering into the contract for supply are found untruthful and such declarations were of a nature that could have resulted in non-award of contract to the contractor or could expose BHEL and/ or Owner to adverse consequences, financial or otherwise.	
	X. :	Supplier/Vendor is convicted of any offence involving corrupt business practices, antinational activities or any such offence that compromises the business ethics of BHEL, in violation of the Integrity Pact entered into with BHEL has the potential to harm the overall business of BHEL/ Owner.	
		Note-Once BHEL considers that a breach of contract has occurred on the part of	

Supplier/Vendor, BHEL shall notify the Supplier/Vendor by way of notice in this regard. Contractor shall be given an opportunity to rectify the reasons causing

the breach of contract within a period of 14 days.

SI.	Terms Description		Supplier
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		In case the contractor fails to remedy the breach, as mentioned in the notice, to the satisfaction of BHEL, BHEL shall have the right to take recourse to any of the remedial actions available to it under the relevant provisions of contract.	
	14.2 <u>R</u>	emedies in case of Breach of Contract.	
	i)	Wherein the period as stipulated in the notice issued under clause 14.1 has expired and Supplier/Vendor has failed to remedy the breach, BHEL will have the right to terminate the contract on the ground of "Breach of Contract" without any further notice to contractor.	
	ii)	Upon termination of contract, BHEL shall be entitled to recover an amount equivalent to 10% of the Contract Value for the damages on account of breach of contract committed by the Supplier/Vendor. This amount shall be recovered by way of encashing the security instruments like performance bank guarantee etc. available with BHEL against the said contract. In case the value of the security instruments available is less than 10% of the contract value, the balance amount shall be recovered from other financial remedies (i.e. available bills of the Supplier/Vendor, retention amount, from the money due to the Supplier/Vendor etc. with BHEL) or the other legal remedies shall be pursued.	
	iii)	Wherever the value of security instruments like performance bank guarantee available with BHEL against the said contract is 10% of the contract value or more, such security instruments to the extent of 10% contract value will be encashed. In case no security instruments are available or the value of the security instruments available is less than 10% of the contract value, the 10% of the contract value or the balance amount, as the case may be, will be recovered in all or any of the following manners:	
	iv)	In case the amount recovered under sub clause (a) above is not sufficient to fulfil the amount recoverable then; a demand notice to deposit the balance amount within 30 days shall be issued to Supplier/Vendor.	
	v)	If Supplier/Vendor fails to deposit the balance amount within the period as prescribed in demand notice, following action shall be taken for recovery of the balance amount:	
		 a) from dues available in the form of Bills payable to defaulted Supplier/Vendor against the same contract. b) If it is not possible to recover the dues available from the same contract or dues are insufficient to meet the recoverable amount, balance amount shall be recovered from any money(s) payable to Supplier/Vendor under any contract with other Units of BHEL including recovery from security deposits 	

SI.	Terms	Terms Description		
		or any other deposit available in the form of security instruments of any kind against Security deposit or EMD.		
	vi)	In-case recoveries are not possible with any of the above available options, Legal action shall be initiated for recovery against defaulted supplier/Vendor.		
	vii)	It is an agreed term of contract that this amount shall be a genuine pre-estimate of damages that BHEL would incur in completion of balance contractual obligation of the contract through any other agency and BHEL will not be required to furnish any other evidence to the Supplier/Vendor for the purpose of estimation of damages.		
	viii)	In addition to the above, imposition of liquidated damages, debarment, termination, de-scoping, short-closure, etc., shall be applied as per provisions of the contract.		
	Note:	1) The defaulting Supplier/Vendor shall not be eligible for participation in any of the future enquiries floated by BHEL to complete the balance work. The defaulting contractor shall mean and include:		
		(a) In case defaulted Supplier/Vendor is the Sole Proprietorship Firm, any Sole Proprietorship Firm owned by same Sole Proprietor.		
		(b) In case defaulted Supplier/Vendor is The Partnership Firm, any firm comprising of same partners/ some of the same partners; or sole proprietorship firm owned by any partner(s) as a sole proprietor.		
	LD aga	LD against delay in executed supply in case of Termination of Contract:		
	for the	inst delay in executed supply shall be calculated in line with LD clause no. 18.0 below, e delay attributable to Supplier/Vendor. For limiting the maximum value of LD, ct value shall be taken as Executed Value of supply till termination of contract.		
		od for calculation of "LD against delay in executed supply in case of termination of ct" is given below.		
	i.	Let the time period from scheduled date of start of supply till termination of contract excluding the period of Hold (if any) not attributable to contractor = T1		
	ii.	Let the value of executed supply till the time of termination of contract= X		
	iii.	Let the Total Executable Value of supply for which inputs/fronts were made available to Supplier/Vendor and were planned for execution till termination of contract = Y		
	iv.	Delay in executed supply attributable to Supplier/Vendor i.e. T2=[1-(X/Y)] x T1		

SI.	Terms Description					
	v. LD shall be delay attrik period of d					
15.	BILL TO/ SHIP TO					
	Bill To: For all proj Bharat Heavy E Heavy Electrica Ranipur, Haridy GST No. 05AAA Ship To: Ship To ac					
	Project Name	2X800 MW Raigarh (PH-II)	2X800 MW Raipur (PH-II)			
	Consignee Address	Adani Power Limited, Village: Chhote Bhandar, PO: Bade Bhandar, Tehsil: Pussore, Raigarh 496100, Chhattisgarh GSTIN: 22AABCA2957L1ZQ	Adani Power Limited Village: Raikheda Block: Tilda, Raipur 493225 Chhattisgarh GSTIN: 22AABCA2957L1ZQ			
	Project Name	2X800 MW Mirzapur PH-I	2X800 MW KAWAI PH-II			
	Consignee Address	Adani Power limited, Kawai, 2 x 800 MW(Phase-II) Thermal Power project, Village - Kawai, Tehsil - Atru, Baran -District, Rajasthan Pin-325219 GSTIN: 08AABCA2957L1ZG				
	Project Name	2X800 MW KORBA PH-III	2X800 MW Mahan TPP (PH-III)			
	Consignee Address	KORBA POWER LIMITED, 2x800 MW Phase-III, Ultra-Supercritical Thermal Power Project, Village: Pathadi, District: Korba, State: Chhattisgarh, Pin Code – 495674 GSTIN: 22AACCK0633Q2ZJ	Mahan Energy Limited, 2x800 MW (Phase-III) Mahan Ultra Supercritical Thermal Power Project, Village: Bandhoura, Karsualal, Tehsil: Waidhan, District-Singrauli, Pin - 486886, Madhya Pradesh GSTIN: 23AABCE6086C2ZY			
16.	GUARANTEE/WAR	RANTY:				
	Guarantee shall be 36 months from the date of dispatch or 18 months from the date of commissioning whichever is earlier. Guarantee certificate is to be provided along with shipping documents. Please confirm.					

SI.	Terms Description	Supplier Acceptance/ Comments			
	representative in component/part if Supplier shall be re	from site, the supplier should depute their the problem and replace the defective . ement of defective equipment / material at our			
17.	 site without any additional cost to BHEL. MICRO AND SMALL ENTERPRISES (MSE): Any Bidder falling under MSE category shall furnish the following details & submit documentary evidence/ Govt. Certificate etc. in support of the same along with their techno-commercial offer. 				
	Type under MSE	SC/ST owned	Women owned	Others (excluding SC/ ST & Women Owned)	
	Micro				
	Small				
	 Note: If the bidder does not furnish the above, offer shall be processed construing that bidder is not falling under MSE category. a) MSE suppliers can avail the intended benefits in respect of the procurements related to the Goods and Services only (Definition of Goods and Services as enumerated Govt. of India vide Office Memorandum F. No. 21(8)/2011-MA dtd. 09/11/2016 of of AS & DC, MSME) only if they submit along with the offer, attested copies of eig Udyam Registration. Date to be reckoned for determining the deemed validity will the last date of Technical Bid submission. Non-submission of supporting documer GeM portal will lead to consideration of their bids at par with other bidders. benefits shall be applicable for this enquiry if the above required documents are uploaded at the time of bid submission. Documents submitted by the bidder shall verified by BHEL for rendering the applicable benefits. 				
18.	LIQUIDATED DAM	IAGE:			
	Liquidated Damag refer to the dama the event of delay				
	Liquidated Damag parties as a reason on account of dela If the Seller/Servic original/re-fixed d entitled to deduct Force Majeure con week or part of the				

SI.	Terms Description	Supplier Acceptance/ Comments				
	of the contract value of delayed quantity without any controversy/dispute of any sort whatsoever.					
	The date of GR / LR would be treated as the date of delivery for Liquidated Damages.					
19.	INTEGRITY PACT (IP): Applicable					
	a) IP is a tool to ensure that activities and transactions between the Company and its Bidders/ Supplier/Vendor are handled in a fair, transparent and corruption free manner. Following Independent External Monitors (IEMs) on the present panel have been appointed by BHEL with the approval of CVC to oversee implementation of IP in BHEL.					
	SI. IEM Email					
	1. Shri Otem Dai, IAS (Retd.) <u>iem1@bhel.in</u>					
	2. Shri Bishwamitra Pandey, IRAS (Retd.) <u>iem2@bhel.in</u>					
	3. Shri Mukesh Mittal, IRS (Retd.) <u>iem3@bhel.in</u>					
	 Only those bidders who have entered into such an IP with BHEL would be competent to participate in the bidding. In other words, entering into this Pact would be a preliminary qualification. c) Please refer Section-8 of IP for Role and Responsibilities of IEMs. In case of any complaint arising out of the tendering process, the matter may be referred to any of the above IEM(s). All correspondence with the IEMs shall be done through email only. No routine correspondence shall be addressed to the IEM (phone/ post/ email) regarding the clarifications, time extensions or any other administrative queries, etc. on the tender issued. All such clarification/ issues shall be addressed directly to the tender issuing (procurement) department's officials whose contact details are as per Clause no. 28 below. 					
20.	PREFERENCE TO MAKE IN INDIA:					
	For this procurement, the local content to categorize a Supplier/Vendor as a Class I local supplier/ Class II local Supplier/Non-Local Supplier and purchase preferences to Class I local supplier, is as defined in Public Procurement (Preference to Make in India), Order 2017 dated 04.06.2020 issued by DPIIT. In case of subsequent orders issued by the nodal ministry, changing the definition of local content for the items of the GeM Bid, the same shall be applicable even if issued after issue of this GeM Bid, but before opening of Part-II bids against this GeM Bid.					
	20.1 Compliance to Restrictions under Rule 144 (xi) of GFR 2017:					
	 Any bidder from a country which shares a land border with India will be eligible to bid in this tender only if the bidder is registered with the Competent Authority. The 					

	l _		
SI.	Terms	Description	Supplier Acceptance/ Comments
		Competent Authority for the purpose of this Clause shall be the Registration Committee constituted by the Department for Promotion of Industry and Internal Trade (DPIIT).	
	II.	"Bidder" (including the term 'tenderer', 'consultant' or 'service provider' in certain contexts) means any person or firm or company, including any member of a consortium or joint venture (that is an association of several persons, or firms or companies), every artificial juridical person not falling in any of the descriptions of bidders stated hereinbefore, including any agency branch or office controlled by such person, participating in a procurement process.	
	III.	"Bidder from a country which shares a land border with India" for the purpose of this	
		Clause means: -	
		a. An entity incorporated established or registered in such a country; or	
		 b. A subsidiary of an entity incorporated established or registered in such a country; or 	
		 An entity substantially controlled through entities incorporated, established or registered in such a country; or 	
		d. An entity whose beneficial owner is situated in such a country; or	
		e. An Indian (or other) agent of such an entity; or	
		f. A natural person who is a citizen of such a country; or	
		g. A consortium or joint venture where any member of the consortium or joint venture falls under any of the above.	
	IV.	The beneficial owner for the purpose of (III) above will be as under:	
		 In case of a company or Limited Liability Partnership, the beneficial owner is the natural person(s), who, whether acting alone or together or through one or more juridical person, has a controlling ownership interest or who exercises control through other means. Explanation 	
		a. "Controlling ownership interest" means ownership of or entitlement to more than twenty-five per cent of shares or capital or profits of the company.	
		b. "Control" shall include the right to appoint majority of the directors or to control the management or policy decisions including by virtue of their shareholding or management rights or shareholders agreements or voting agreements.	
		 In case of a partnership firm, the beneficial owner is the natural person(s) who, whether acting alone or together, or through one or more juridical person, has ownership of entitlement to more than fifteen percent of capital or profits of the partnership. 	

SI. **Terms Description Supplier** Acceptance/ **Comments** 3. In case of an unincorporated association or body of individuals, the beneficial owner is the natural person(s), who, whether acting alone or together, or through one or more juridical person has ownership of or entitlement to more than fifteen percent of the property or capital or profits of the such association or body of individuals. 4. Where no natural person is identified under (1) or (2) or (3) above, the beneficial owner is the relevant natural person who holds the position of senior managing official; 5. In case of a trust, the identification of beneficial owner(s) shall include identification of the author of the trust, the trustee, the beneficiaries with fifteen percent or more interest in the trust and any other natural person exercising ultimate effective control over the trust through a chain of control or ownership. V. An Agent is a person employed to do any act for another, or to represent another in dealings with third person. Note: (i) The bidder shall provide undertaking for their compliance to this Clause, in the format provided in Annexure-13. (ii) Registration of the bidder with Competent Authority should be valid at the time of submission of bids and at the time of acceptance of the bids. 21. **Settlement of Dispute** If any dispute or difference of any kind whatsoever shall arise between BHEL and the Supplier/Vendor, arising out of the contract for the performance of the work whether during the progress of contract termination, abandonment or breach of the contract, it shall in the first place referred to Designated Engineer for amicable resolution by the parties. Designated Engineer (to be nominated by BHEL for settlement of disputes arising out of the contract) who within 60 days after being requested shall give written notice of his decision to the contractor. Save as hereinafter provided, such decision in respect of every matter so referred shall forthwith be given effect to by the Supplier/Vendor who shall proceed with the work with all due diligence, whether he or BHEL desires to resolve the dispute as hereinafter provided or not. If after the Designated Engineer has given written notice of this decision to the party and no intention to pursue the dispute has been communicated to him by the affected party within 30 days from the receipt of such notice, the said decision shall become final and binding on the parties. In the event the Supplier/Vendor being dissatisfied with any such decision or if amicable settlement cannot be reached then all such disputed issues shall be resolved through conciliation in terms of the BHEL Conciliation Scheme 2018 as per

21.1 Conciliation:

Clause 21.1

Any dispute, difference or controversy of whatever nature howsoever arising under or out of or in relation to this Agreement (including its interpretation) between the Parties, and

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so notified in writing by either Party to the other Party (the "Dispute") shall, in the first instance, be attempted to be resolved amicably in accordance with the conciliation procedure as per BHEL Conciliation Scheme 2018. The proceedings of Conciliation shall broadly be governed by Part III of the Arbitration and Conciliation Act 1996 or any statutory modification thereof and provided in - "Procedure for conduct of conciliation proceedings" (as available in www.bhel.com)).

Note: Ministry of Finance has issued OM reference No. 1/2/24 dated 03.06.2024 regarding "Guidelines for Arbitration and Mediation in Contracts of Domestic Public Procurement. In the said OM it has been recommended that Government departments/Entities/agencies are to encourage mediation under the Mediation Act. 2023. The said Act has not yet been notified by the Government. Therefore, the clause "Settlement of Disputes" shall be modified accordingly as and when the Mediation Act 2023 gets notified.

21.2 ARBITRATION:

- 21.2.1 Except as provided elsewhere in this Contract, in case Parties are unable to reach amicable settlement (whether by Conciliation to be conducted as provided in Clause 21.1 herein above or otherwise) in respect of any dispute or difference; arising out of the formation, breach, termination, validity or execution of the Contract; or, the respective rights and liabilities of the Parties; or, in relation to interpretation of any provision of the Contract; or. in any manner touching upon the Contract (hereinafter referred to as the 'Dispute'), then, either Party may, refer the disputes to **Delhi International Arbitration Centre (DIAC)** and such dispute to be adjudicated by Sole Arbitrator appointed in accordance with the Rules of said Arbitral Institution.
- 21.2.2 A party willing to commence arbitration proceeding shall invoke Arbitration Clause by giving notice to the other party in terms of section 21 of the Arbitration & Conciliation Act, 1996 (hereinafter referred to as the 'Notice') before referring the matter to arbitral institution. The Notice shall be addressed to the Head of the Region, Power Sector/ Unit, BHEL, executing the Contract and shall contain the particulars of all claims to be referred to arbitration with sufficient detail and shall also indicate the monetary amount of such claim including interest, if any.
- 21.2.3 After expiry of 30 days from the date of receipt of aforesaid notice, the party invoking the Arbitration shall submit that dispute to **Delhi International Arbitration Centre** (**DIAC**) and that dispute shall be adjudicated in accordance with their respective Arbitration Rules. The matter shall be adjudicated by a Sole Arbitrator who shall necessarily be a Retd Judge having considerable experience in commercial matters to be appointed/nominated by the respective institution. The cost/expenses pertaining to the said Arbitration shall also be governed in accordance with the Rules of the respective Arbitral Institution. The decision of the party invoking the Arbitration for reference of dispute to a specific Arbitral institution for adjudication of that dispute shall be final and binding on both the parties and shall not be subject to any change thereafter. The institution once selected at the time of invocation of dispute shall remain unchanged.

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	21.2.4 The fee and expenses shall be borne by the parties as per the Arbitral Institutional rules.	
	21.2.5 The Arbitration proceedings shall be in English language and the seat and venue of Arbitration shall be Haridwar .	
	21.2.6 Subject to the above, the provisions of Arbitration & Conciliation Act 1996 and any amendment thereof shall be applicable. All matters relating to this Contract and arising out of invocation of Arbitration clause are subject to the exclusive jurisdiction of the Court(s) situated at Haridwar .	
	21.2.7 Notwithstanding any reference to the Designated Engineer or Conciliation or Arbitration herein, a. the parties shall continue to perform their respective obligations under the Contract unless they otherwise agree. Settlement of Dispute clause cannot be invoked by the Contractor, if the Contract has been mutually closed or 'No Demand Certificate' has been furnished by the Contractor or any Settlement Agreement has been signed between the Employer and the Contractor.	
	21.2.8 It is agreed that Mechanism of resolution of disputes through arbitration shall be available only in the cases where the value of the dispute is less than Rs. 10 Crores.	
	21.2.9 In case the disputed amount (Claim, Counter claim including interest is Rs. 10 crores and above, the parties shall be within their rights to take recourse to remedies other than Arbitration, as may be available to them under the applicable laws after prior intimation to the other party. Subject to the aforesaid conditions, provisions of the Arbitration and Conciliation Act, 1996 and any statutory modifications or reenactment thereof as amended from time to time, shall apply to the arbitration proceedings under this clause.	
	21.2.10 In case, multiple arbitrations are invoked (whether sub-judice or arbitral award passed) by any party to under this contract, then the cumulative value of claims (including interest claimed or awarded) in all such arbitrations shall be taken in account while arriving at the total claim in dispute for the subject contract for the purpose of clause 21.2.9. Disputes having cumulative value of less than 10 crores shall be resolved through arbitration and any additional dispute shall be adjudicated by the court of competent jurisdiction.	
	21.3 In case of Contract with Public Sector Enterprise (PSE) or a Government Department, the following shall be applicable:	
	In the event of any dispute or difference relating to the interpretation and application of the provisions of commercial contract(s) between Central Public Sector Enterprises (CPSEs)/ Port Trusts inter se and also between CPSEs and Government Departments/Organizations (excluding disputes concerning Railways, Income Tax, Customs & Excise Departments), such dispute or difference shall be taken up by either party for resolution through AMRCD (Administrative Mechanism for	

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	Resolution of CPSEs Disputes) as mentioned in DPE OM No. 05/0003/2019-FTS-10937 dated 14-122022 as amended from time to time.	
22.	JURISDICTION	
	Subject to clause 21 of this contract, the Civil Court having original Civil Jurisdiction Haridwar, Uttarakhand shall alone have exclusive jurisdiction in regard to all matters in respect of the Contract.	
	GOVERNING LAWS	
	The contract shall be governed by the Law for the time being in force in the Republic of India.	
23.	Force Majeure 23.1 "Force Majeure" shall mean circumstance which is: a) beyond control of either of the parties to contract, b) either of the parties could not reasonably have provided against the event before entering into the contract, c) having arisen, either of the parties could not reasonably have avoided or overcome, and d) is not substantially attributable to either of the parties And Prevents the performance of the contract, Such circumstances include but shall not be limited to: i. War, hostilities, invasion, act of foreign enemies. ii. Rebellion, terrorism, revolution, insurrection, military or usurped power, or civil war. iii. Riot, commotion or disorder by persons other than the contractor's personnel	
	and other employees of the contractor and sub-contractors. iv. Strike or lockout not solely involving the contractor's personnel and other employees of the contractor and sub-contractors. v. Encountering munitions of war, explosive materials, ionizing radiation or contamination by radio-activity, except as may be attributable to the contractor's use of such munitions, explosives, radiation or radio- activity. vi. Natural catastrophes such as earthquake, tsunami, volcanic activity, hurricane or typhoon, flood, fire, cyclones etc. vii. Epidemic, pandemic etc. 23.2 The following events are explicitly excluded from Force Majeure and are solely the responsibilities of the non-performing party: a) any strike, work-to-rule action, go-slow or similar labour difficulty (b) late delivery of equipment or material (unless caused by Force Majeure event) and (c) economic hardship.	
	23.3 If either party is prevented, hindered or delayed from or in performing any of its obligations under the Contract by an event of Force Majeure, then it shall notify	

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	the other in writing of the occurrence of such event and the circumstances thereof within 15 (fifteen) days after the occurrence of such event.	
	23.4 The party who has given such notice shall be excused from the performance or punctual performance of its obligations under the Contract for so long as the relevant event of Force Majeure continues and to the extent that such party's performance is prevented, hindered or delayed. The Time for Completion shall be extended by a period of time equal to period of delay caused due to such Force Majeure event.	
	23.5 Delay or non-performance by either party hereto caused by the occurrence of any event of Force Majeure shall not	
	v) Constitute a default or breach of the Contract.	
	vi) Give rise to any claim for damages or additional cost expense occasioned thereby, if and to the extent that such delay or non-performance is caused by the occurrence of an event of Force Majeure.	
	23.6 BHEL at its discretion may consider short closure of contract after 1 year of imposition of Force Majeure in line with extant guidelines. In any case, Supplier/Vendor cannot consider deemed short-closure after 1 year of imposition of Force Majeure.	
24.	Non-Disclosure Agreement / Framework Confidentiality Agreement cum Undertaking:	
	The total technical documents of Oil Module are in bulk in size as well as these documents are sensitive documents. Hence, these documents will be furnished to suppliers only against exchange of signed FCA (Framework Confidentiality Agreement) with BHEL.	
	Suppliers may either submit signed FCA through email (diwakarv@bhel.in, ruchin@bhel.in) or direct to BHEL. Format of FCA along with the Overview of Oil Module (Doc. No.: 4-11939-S5811 Rev 01 dt. 05/03/2025) is enclosed with tender documents. The delay in submission of offer due to not submitting FCA will be to supplier account. BHEL will not responsible for the same. Kindly confirm.	
25.	. Cartel Formation	
	The Bidder declares that they will not enter into any illegal or undisclosed agreement or understanding, whether formal or informal with other Bidder(s). This applies in particular to prices, specifications, certifications, subsidiary contracts, submission or non-submission of bids or any other actions to restrict competitiveness or to introduce cartelization in the bidding process. In case, the Bidder is found having indulged in above activities, suitable action shall be taken by BHEL as per extant policies/ guidelines.	

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26.	Fraud Prevention Policy Bidder along with its associate /collaborators /sub-contractors /sub-vendors / consultants / service providers shall strictly adhere to BHEL Fraud Prevention Policy displayed on BHEL website http://www.bhel.com and shall immediately bring to the notice of BHEL Management about any fraud or suspected fraud as soon as it comes to their notice.		
27.	. Suspension of Business Dealings with Suppliers / Contractors:		
	The offers of the bidders who are under suspension as also the offers of the bidders, who engage the services of the banned firms / principal / agents, shall be rejected. The list of banned firms is available on BHEL web site www.bhel.com .		
	If any bidder / supplier / contractor during pre-tendering / tendering / post tendering / award / execution / post-execution stage indulges in any act, including but not limited to, malpractices, cheating, bribery, fraud or and other misconduct or formation of cartel so as to influence the bidding process or influence the price or tampers the tendering process or acts or omits in any manner which tantamount to an offence punishable under any provision of the Indian Penal Code, 1860(Bhartiya Nyaya Samhita 2023) or any other law in force in India, or does anything which is actionable under the Guidelines for Suspension of Business dealings, action may be taken against such bidder / supplier / contractor as per extant guidelines of the company available on www.bhel.com and / or under applicable legal provisions. Guidelines for suspension of business dealings is available in the webpage: http://www.bhel.com/vender_registration/vender.php .		
28.	interlineation, cutting, erasure or overwriting shall be full signature(s) of person(s) signing the bid else bid sh event of any Technical or Commercial queries, the sam following BHEL concerned before Part I opening- Mr. Diwakar Vikram Singh Designation: Engineer (PPX-BOI) 4 th Floor, Main Administrative Building, HEEP, BHEL, Hardwar- 249403 Uttarakhand, India Uttarakhand, Uttarakhand, India	valid only if they are attested under all be liable for rejection. In the	
29.	Order of Precedence:	<u>, </u>	
	In the event of any ambiguity or conflict between the Tender Documents, the order of precedence shall be in the order below:		
	a. Amendments/Clarifications/Corrigenda/Errata etc. issued in respect of the tender documents by BHEL.		
	b. Buyer Added Bid Specific ATC		
	c. GeM Bid Technical Conditions of Contract (TCC)		
	d. GeM GTC		

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30.	Action against Bidder/vendor/supplier/contractor in case of default:	
	In order to protect the commercial interests of BHEL, BHEL shall take action against supplies / contractors by way of suspension of business dealings, who either fail to perform or are in default without any reasonable cause, cause loss of business/ money/ reputation, indulge in malpractices, cheating, bribery, fraud or any other misconduct or formation of cartels so as to influence the bidding process or influence the price etc.	
	Suspension of Business Dealings could be in the form of "Hold" or "Banning" a supplier/contractor or a bidder and shall be as per "Guidelines for Suspension of Business Dealings with Suppliers/ Contractors" available at BHEL's website https://www.bhel.com/guidelines-suspension-business-dealings-supplierscontractors .	
31.	Conflict of interest	
	A bidder shall not have conflict of interest with other bidders. Such conflict of interest can lead to anti-competitive practices to the detriment of Procuring Entity's interests. The bidder found to have a conflict of interest shall be disqualified. A bidder may be considered to have a conflict of interest with one or more parties in this bidding process, if:	
	a) they have controlling partner(s) in common; or	
	b) they receive or have received any direct or indirect subsidy/ financial stake from any of them; or	
	c) they have the same legal representative/agent for purposes of this bid; or	
	 d) they have relationship with each other, directly or through common third parties, that puts them in a position to have access to information about or influence on the bid of another Bidder, or 	
	e) Bidder participates in more than one bid in this bidding process. Participation by a Bidder in more than one Bid will result in the disqualification of all bids in which the parties are involved. However, this does not limit the inclusion of the components/ sub-assembly/ Assemblies from one bidding manufacturer in more than one bid; or	
	 f) In cases of agents quoting in offshore procurements, on behalf of their principal manufacturers, one agent cannot represent two manufacturers or quote on their behalf in a particular tender enquiry. One manufacturer can also authorize only one agent/dealer. There can be only one bid from the following: The principal manufacturer directly or through one Indian agent on his behalf; and Indian/foreign agent on behalf of only one principal, or 	
	g) A Bidder or any of its affiliates participated as a consultant in the preparation of the design or technical specifications of the contract that is the subject of the Bid, or	
	h) In case of a holding company having more than one independently manufacturing units, or more than one unit having common business ownership/management, only one unit should quote. Similar restrictions would apply to closely related sister companies. Bidders must proactively declare such sister/ common business/ management units in same/similar line of business.	

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32.	 Special Condition: a) Material for Unit-1, Unit-2, Commissioning Spares and Mandatory Spares needs to be packed in separate boxes and same is required to be marked on the Box & Packing List. b) MSDC (Material Safety Data Sheet) is to be sent along with Dispatch Documents, if applicable. c) 8 Digits HSN Code of all Items to be submitted by the successful bidder before placement of order. 	
33.	Bidder Contact details: Please provide Contact details of your representative for techno-commercial clarifications: Mobile no. & Email id (minimum 2 person).	1. 2.
34.	Engineering Document approval: In case of order, you are required to submit Purchase order specific technical documents (i.e. drawings / data sheets / PIDs / Detailed Quality plan as called in specifications) within 30 days of placement of purchase order, to BHEL, for BHEL approval. BHEL will provide approval of the same within 30 days of receipt of documents, if complete and correct as per agreements before placement of purchase order. In case of delay on account of BHEL delivery shall be re-scheduled accordingly. Delay due to late submission shall be to supplier's account. Whereas delay in approval of documents shall be BHEL's account. Item should be manufactured as per specifications & approved documents from BHEL / end customer. Please confirm.	
35.	Painting Requirement: Please note that as per B.4.II.Clause 3.1.7 of Oil Module Addendum Document No. 4- 11939-J3600 Rev. 05, Final coating shall be included in scope of bidder. It shall as per Document No. 10880-ENGG-N001 Rev02. Oil Module supplier shall provide 5% of total touchup paint along with Oil Module. This shall be sent to site. Paint shade/color shall be informed after PO placement. Oil Module supplier shall ask paint shade/color after PO before applying. Please confirm	
36.	Please note that as per B.4.II.Clause 3.1.11 of Oil Module Addendum Document No. 4-11939-J3600 Rev. 05, Functional Test is in scope of bidder. Since Oil Purifier, Turbine Oil Cooler and Double 3-Way valve are not in Oil Module supplier's scope, Functional Test shall be as per Document No. 4-11939-U5800 Rev02 supplied along with enquiry. BHEL / BHEL's Customer reserves the right to witness the functional test at vendor's works. Functional test shall be conducted for each Oil Module Unit. Please confirm that your quoted prices of Oil Module Unit are inclusive of Functional Test Charges.	

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37.	Supervision of erection & commissioning:	
	Please note that your competent representative is required for Supervision of commissioning of the equipment at our project sites. Please confirm to quote your charges for Supervision of Commissioning as follows: • Supervision Charges per day including local conveyance, boarding & lodging charges (lumpsum charges per day including GST) • To & from travelling charges per visit (lumpsum charges per visit including GST) Please note that for evaluation purpose charges for 7 working days at site in 2 visits shall be considered for each oil Module Unit. However, in case of PO, payment will be made on actual no of days & visits certified by BHEL's site / project authority.	
	Please provide your PAN No. and furnish the copy of your PAN card (Registration with income tax Department of India).	
	Please confirm to depute your representative for supervision of commissioning at our site, within 2 weeks from the date of intimation. Supplier has to provide check list of the activities to be completed before commissioning of oil module at site, immediately after dispatch of the material. BHEL will call for supervision with the confirmation of completion of all activities at site. Please confirm.	
38.	Interchangeability of Spares:	
	All spares items of this enquiry (Mandatory / Commissioning Spares) for a project should be interchangeable with the Main Oil Module of respective project. Please confirm.	
39.	O&M Manuals:	
	Please confirm to submit O&M manuals as per clause Nos. B.XI and D.3.II of Document No 4-11939-J3600 Rev.05. The Qty. of O&M Manuals to submitted as under: • Two Nos. Hard Copies and One No. CD along with the package. • Fifteen Nos. Hard Copies and Two Nos. CDs to BHEL, Haridwar	
	Note: O&M Manuals shall consist of all assembly, operation and maintenance instructions; catalogues; P&IDs GA drgs.; datasheets; cross-sectional drgs.; weights; erection guidelines etc. This shall also contain a list of all items installed in the Oil Module along with their KKS codes, full model numbers, quantities etc. One no. O&M Manual in hard copy and one no. in soft copy shall be submitted to BHEL for approval of BHEL/its customer. Final submission to BHEL shall be made by Oil Module supplier after BHEL approval.	
40.	Recommended Spare Parts List:	
	Please submit Recommended Spare Parts List for three years of operation along with drawings of all the equipment's / assemblies along with the cost.	

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Special Tools & Tackles:	
Please confirm to provide one set of special tools & tackles required for erection and commissioning & for subsequent normal operation.	
Photographs of name plate / rating plate:	
Before dispatch of Oil Module from supplier's works, Oil Module supplier shall furnish photographs of name plate / rating plate against all main items as well as mandatory spares as per Purchase Order. This encompasses all mechanical and electrical items. These photographs shall be compiled in one document along with Name and KKS of item and submitted to BHEL. Please confirm.	
NOTE:	
 In the event of our customer order covering this tender being cancelled /placed on hold /otherwise modified, BHEL would be constrained to accordingly cancel / hold / modify the tender at any stage of execution. 	
2. BHEL may negotiate the L1 rate, if not meeting our budget / estimated cost. BHEL may re-float the tender opened, if L1 price is not acceptable to BHEL even after negotiation. Any deviation from the conditions specified in Techno-Commercial Terms and Conditions - Buyer Added Bid Specific Additional Terms & Conditions (ATC) and Technical specifications and requirements will lead to rejection of offer.	
3. Any change in applicable rates of Tax or any other statutory levies (Direct / Indirect) or any new introduction of any levy by means of statute and its corresponding liability for the deliveries beyond the agreed delivery date for reasons not attributable to BHEL will be to vendors account. BHEL will not reimburse the same and any subsequent claim in this respect will be summarily rejected.	
4. BHEL reserves its right to reject an offer due to unsatisfactory past performance by the respective Vendor in the execution of any contract to any BHEL project / Unit.	
5. The offers of the bidders who are under suspension and also the offers of the bidders, who engage the services of the banned firms /principal/agents, shall be rejected. The list of banned firms is available on BHEL web site www.bhel.com.	
 Recovery / deduction as applicable as per Direct and Indirect taxes as notified by Govt. Of India from time to time will be made and information/certificate for such deduction/recoveries shall be provided by BHEL to the vendor. 	
Enclosure:	
Annexure-1: Check List. Annexure-2: Offer forwarding letter / tender submission letter	
Annexure-3: No Deviation Certificate	
Annexure-4: Declaration regarding Insolvency/ Liquidation/ Bankruptcy Proceedings	
Annexure-5: Declaration by Authorized Signatory	
Documents	
	Please confirm to provide one set of special tools & tackles required for erection and commissioning & for subsequent normal operation. Photographs of name plate / rating plate: Before dispatch of Oil Module from supplier's works, Oil Module supplier shall furnish photographs of name plate / rating plate against all main items as well as mandatory spares as per Purchase Order. This encompasses all mechanical and electrical items. These photographs shall be compiled in one document along with Name and KKS of item and submitted to BHEL. Please confirm. NOTE: 1. In the event of our customer order covering this tender being cancelled /placed on hold /otherwise modified, BHEL would be constrained to accordingly cancel / hold / modify the tender at any stage of execution. 2. BHEL may negotiate the L1 rate, if not meeting our budget / estimated cost. BHEL may re-float the tender opened, if L1 price is not acceptable to BHEL even after negotiation. Any deviation from the conditions specified in Techno-Commercial Terms and Conditions - Buyer Added Bid Specific Additional Terms & Conditions (ATC) and Technical specifications and requirements will lead to rejection of offer. 3. Any change in applicable rates of Tax or any other statutory levies (Direct / Indirect) or any new introduction of any levy by means of statute and its corresponding liability for the deliveries beyond the agreed delivery date for reasons not attributable to BHEL will be to vendors account. BHEL will not reimburse the same and any subsequent claim in this respect will be summarily rejected. 4. BHEL reserves its right to reject an offer due to unsatisfactory past performance by the respective Vendor in the execution of any contract to any BHEL project / Unit. 5. The offers of the bidders who are under suspension and also the offers of the bidders, who engage the services of the banned firms /principal/agents, shall be rejected. The list of banned firms is available on BHEL web site www.bhel.com. 6. Recovery / deduction as applicable as per

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	Annexure-7: Non-Disclosure Certificate / Framework Confidentiality Agreement cum	
	Undertaking	
	Annexure-8: Integrity Pact	
	Annexure-9: Declaration confirming knowledge about Site Conditions	
	Annexure-10: Declaration reg. Related Firms & their areas of Activities	
	Annexure-11: Declaration for relation in BHEL	
	Annexure- 12: Declaration reg. minimum local content in line with revised public	
	procurement	
	Annexure- 13: Declaration regarding compliance to Restrictions under Rule 144 (xi) of GFR	
	2017	
	Annexure-14: Bank Account Details for E-Payment	
	Annexure-15: Power of Attorney for submission of tender.	
	Annexure-16: Proforma of Bank Guarantee for Earnest Money.	
	Annexure-17: Proforma of Bank Guarantee for Performance Security.	
	Annexure-18: List of Consortium Bank.	

ITEM-	MATERIAL CODE & ITEM	Total	PROJECT	Qty.	Delivery	Dely. Start	Dely.
NO	DESCRIPTION	Qty.		1.5.	Requirement	After	Completion By
						(No. of Days)	(No. of Days)
			RAIPUR (PH-II) U-1	1 NO	22/01/2026	,	144 Days
			RAIPUR (PH-II) U-2	1 NO	22/05/2026		264 Days
			RAIGARH (PH-II) U-1	1 NO	30/09/2026	,	395 Days
			RAIGARH (PH-II) U-2	1 NO	30/03/2027	•	576 Days
	W90311941141 OIL MODULE		MIRZAPUR (PH-I) U-1	1 NO	31/03/2027	,	577 Days
1	UNIT AS PER DOCUMENT NO. 4- 11939-J3500 SIZE: L2	12 NO	MIRZAPUR (PH-I) U-2	1 NO	30/09/2027		760 Days
			MAHAN (PH-III) U-1	1 NO	30/09/2027	,	761 Days
			KAWAI (PH-II) U-1	1 NO	31/10/2027	,	791 Days
			KORBA (PH-III) U-1	1 NO	31/12/2027	,	852 Days
			MAHAN (PH-III) U-2	1 NO	30/03/2028	•	942 Days
			KAWAI (PH-II) U-2	1 NO	30/04/2028	•	1020 Days
			Korba (PH-III) U-2	1 NO	30/06/2028	•	1034 Days
	W99311941638 PRESSURE		RAIPUR (PH-II) Spares	2 NO	22/07/2026	,	325 Days
	RELIEF VALVE OF JACKING OIL		RAIGARH (PH-II) Spares	2 NO	30/05/2027	•	637 Days
2	SYSTEM (L2-MODULE) KKS TAG:	12 NO	MIRZAPUR (PH-I) Spares	2 NO	30/11/2027	,	821 Days
	MAV35AA151 SET PRESSURE:		MAHAN (PH-III) Spares	2 NO	30/05/2028		1003 Days
	155BAR SIZE: L2		KAWAI (PH-II) Spares	2 NO	30/06/2028	,	1034 Days
			Korba (PH-III) Spares	2 NO	30/08/2028		1095 Days
	W99311939854 COMPLETE		RAIPUR (PH-II) Spares	2 ST	22/07/2026		325 Days
	ASSEMBLY OF MAIN OIL PUMP		RAIGARH (PH-II) Spares	2 ST	30/05/2027	,	637 Days
3	WITHOUT MOTOR WITH COMPL	12 ST	MIRZAPUR (PH-I) Spares	2 ST	30/11/2027		821 Days
	ETE COUPLING (DESIGN Q =		MAHAN (PH-III) Spares	2 ST	30/05/2028	,	1003 Days
	69.4LPS; DESIGN PR = 6+/-		KAWAI (PH-II) Spares	2 ST	30/06/2028	,	1034 Days
	0.3BAR) SIZE: L2		Korba (PH-III) Spares	2 ST	30/08/2028	975 Days	1095 Days
			RAIPUR (PH-II) Spares	1 ST	22/07/2026	205 Days	325 Days
	W99311939463 COMPLETE		RAIGARH (PH-II) Spares	1 ST	30/05/2027	517 Days	637 Days
4	ASSEMBLY OF EMERGENCY OIL	6 ST	MIRZAPUR (PH-I) Spares	1 ST	30/11/2027	701 Days	821 Days
_	PUMP WITH DC MOTOR FOR L2	001	MAHAN (PH-III) Spares	1 ST	30/05/2028	883 Days	1003 Days
	OIL MODULE		KAWAI (PH-II) Spares	1 ST	30/06/2028	914 Days	1034 Days
			Korba (PH-III) Spares	1 ST	30/08/2028	975 Days	1095 Days
			RAIPUR (PH-II) Spares	1 NO	22/07/2026	205 Days	325 Days
	W99311939447 COMPLETE		RAIGARH (PH-II) Spares	1 NO	30/05/2027	517 Days	637 Days
5	ASSEMBLY OF LIFTING OIL	6 NO	MIRZAPUR (PH-I) Spares	1 NO	30/11/2027	701 Days	821 Days
	PUMP WITH AC MOTOR SIZE:	0110	MAHAN (PH-III) Spares	1 NO	30/05/2028	883 Days	1003 Days
	T7E 050		KAWAI (PH-II) Spares	1 NO	30/06/2028	914 Days	1034 Days
			Korba (PH-III) Spares	1 NO	30/08/2028	975 Days	1095 Days
	W99311941646 FOLLOWING		RAIPUR (PH-II) Spares	1 ST	22/07/2026	205 Days	325 Days
	SPARES FOR 3WAY TEMP ERATURE CONTROL VALVE FOR L2		RAIGARH (PH-II) Spares	1 ST	30/05/2027	•	637 Days
6	MODULE: 1.VALVE TRIM (INCL	5 ST	MIRZAPUR (PH-I) Spares	1 ST	30/11/2027	,	821 Days
	CAGE,PLUG, STEM,SEAT		KAWAI (PH-II) Spares	1 ST	30/07/2028		1064 Days
	RINGS,GUIDE BUSHINGS ETC.)-		Korba (PH-III) Spares	1 ST	30/10/2028		1156 Days
			RAIPUR (PH-II) Spares	1 NO	04/09/2026	•	369 Days
	W99311941620 OIL THROTTLE		RAIGARH (PH-II) Spares	1 NO	30/05/2027	,	637 Days
7	VALVE IN LUBE OIL HEADER	6 NO	MIRZAPUR (PH-I) Spares	1 NO	30/11/2027	•	821 Days
	FOR L2-MODULE KKS TAG:		MAHAN (PH-III) Spares	1 NO	30/05/2028	•	1003 Days
	MAV21AA251 SIZE: L2		KAWAI (PH-II) Spares	1 NO	30/07/2028	,	1064 Days
			Korba (PH-III) Spares	1 NO	30/08/2028	,	1095 Days
	W99318137273 BEARINGS OF		RAIPUR (PH-II) Spares	1 ST	22/07/2026	•	325 Days
_	AC MOTOR FOR LUBE OIL		RAIGARH (PH-II) Spares	1 ST	30/05/2027	•	637 Days
8	CENTRIFUGAL PUMP FOR OIL	5 ST	MIRZAPUR (PH-I) Spares	1 ST	30/11/2027	•	821 Days
	MODULE-L2		KAWAI (PH-II) Spares	1 ST	30/05/2028	•	1003 Days
			Korba (PH-III) Spares	1 ST	30/08/2028	•	1095 Days
			RAIPUR (PH-II) Spares	1 ST	22/07/2026	•	325 Days
	W99318137338 BEARINGS FOR		RAIGARH (PH-II) Spares	1 ST	30/05/2027	•	637 Days
9	AC MOTOR OF LIFTING OIL	5 ST	MIRZAPUR (PH-I) Spares	1 ST	30/11/2027		821 Days
	PUMP FOR OIL MODULE-L2		KAWAI (PH-II) Spares	1 ST	30/05/2028		1003 Days
			Korba (PH-III) Spares	1 ST	30/08/2028	•	1095 Days
	W99318137532 BEARINGS FOR		RAIPUR (PH-II) Spares	1 ST	22/07/2026		325 Days
	AC MOTOR FOR OIL MIST		RAIGARH (PH-II) Spares	1 ST	30/05/2027	•	637 Days
10	SEPERATOR (OIL VAPOUR	5 ST	MIRZAPUR (PH-I) Spares	1 ST	30/11/2027		821 Days
	EXHAUSTER) OF OIL MODULE-		KAWAI (PH-II) Spares	1 ST	30/05/2028	•	1003 Days
	L2		Korba (PH-III) Spares	1 ST	30/08/2028	975 Days	1095 Days

ITEM-	MATERIAL CODE & ITEM	Total	PROJECT	Qty.	Delivery	Dely. Start	Dely.
NO	DESCRIPTION	Qty.			Requirement	After	Completion By
			DAIDLID (DLL II) O	4 NO	00/07/0000	(No. of Days)	(No. of Days)
	W99318137265 AC MOTOR FOR		RAIPUR (PH-II) Spares	1 NO	22/07/2026	•	325 Days
11	LUBE OIL CENTRI- FUGAL PUMP	5 NO	RAIGARH (PH-II) Spares MIRZAPUR (PH-I) Spares	1 NO 1 NO	30/05/2027 30/11/2027	•	637 Days
''	OF OIL MODULE-L2 (147.2 KW,	3110	KAWAI (PH-II) Spares	1 NO	30/05/2028	,	821 Days 1003 Days
	3000 RPM)		Korba (PH-III) Spares	1 NO	30/03/2028		1003 Days
			RAIPUR (PH-II) Spares	1 NO	22/07/2026	,	325 Days
	W99318137320 AC MOTOR FOR		RAIGARH (PH-II) Spares	1 NO	30/05/2027		637 Days
12	LIFTING OIL PUMP FOR OIL	5 NO	MIRZAPUR (PH-I) Spares	1 NO	30/11/2027	,	821 Days
'-	MODULE -L2 (82.8 KW, 1500RPM)	0110	KAWAI (PH-II) Spares	1 NO	30/05/2028	,	1003 Days
			Korba (PH-III) Spares	1 NO	30/08/2028	,	1095 Days
			RAIPUR (PH-II) Spares	1 NO	22/07/2026		325 Days
	W99318137516 AC MOTOR FOR		RAIGARH (PH-II) Spares	1 NO	30/05/2027	•	637 Days
13	OIL MIST SEPERATOR(OIL	5 NO	MIRZAPUR (PH-I) Spares	1 NO	30/11/2027	701 Days	821 Days
	VAPOUR EXHAUSTER) OF OIL MODULE-L2		KAWAI (PH-II) Spares	1 NO	30/05/2028	883 Days	1003 Days
	INODOLE-L2		Korba (PH-III) Spares	1 NO	30/08/2028	975 Days	1095 Days
	W00040407402 04 DD 011		RAIPUR (PH-II) Spares	2 ST	22/07/2026	205 Days	325 Days
	W99318137400 CARBON BRUSHES FOR DC MOTOR OF		RAIGARH (PH-II) Spares	2 ST	30/05/2027	517 Days	637 Days
14	EMERGENCY OIL PUMP FOR	10 ST	MIRZAPUR (PH-I) Spares	2 ST	30/11/2027	701 Days	821 Days
	OIL MODULE-L2		KAWAI (PH-II) Spares	2 ST	30/07/2028	944 Days	1064 Days
	OIE WIODOLL LZ		Korba (PH-III) Spares	2 ST	30/10/2028	1036 Days	1156 Days
	W99318137486 CARBON		RAIPUR (PH-II) Spares	2 ST	22/07/2026	205 Days	325 Days
	BRUSHES FOR DC MOTOR FOR		RAIGARH (PH-II) Spares	2 ST	30/05/2027	517 Days	637 Days
15	LIFTING OIL PUMP OF OIL	10 ST	MIRZAPUR (PH-I) Spares	2 ST	30/11/2027	701 Days	821 Days
	MODULE		KAWAI (PH-II) Spares	2 ST	30/07/2028	,	1064 Days
			Korba (PH-III) Spares	2 ST	30/10/2028	,	1156 Days
	W99318137419 BRUSH		RAIPUR (PH-II) Spares	2 ST	22/07/2026	,	325 Days
4.0	ASSEMBLY FOR DC MOTOR		RAIGARH (PH-II) Spares	2 ST	30/05/2027	•	637 Days
16	FOR EMERGENCY OIL PUMP OF	7 ST	MIRZAPUR (PH-I) Spares	1 ST	30/11/2027	,	821 Days
	OIL MODULE-L2		KAWAI (PH-II) Spares	1 ST	30/07/2028		1064 Days
			Korba (PH-III) Spares	1 ST	30/10/2028	•	1156 Days
	W99318137494 BRUSH		RAIPUR (PH-II) Spares	2 ST 2 ST	22/07/2026		325 Days
17	ASSEMBLY FOR DC MOTOR	7 ST	RAIGARH (PH-II) Spares MIRZAPUR (PH-I) Spares	1 ST	30/05/2027 30/11/2027	,	637 Days 821 Days
''	FOR LIFTING OIL PUMP OF OIL	7 31	KAWAI (PH-II) Spares	1 ST	30/11/2027	,	1064 Days
	MODULE		Korba (PH-III) Spares	1 ST	30/07/2028	•	1156 Days
			RAIPUR (PH-II) Spares	1 NO	22/07/2026		325 Days
	W99318137389 DC MOTOR FOR		RAIGARH (PH-II) Spares	1 NO	30/05/2027		637 Days
18	EMERGENCY OIL PUMP FOR	5 NO	MIRZAPUR (PH-I) Spares	1 NO	30/11/2027		821 Days
	OIL MODULE-L2 (28.2 KW)	0.10	KAWAI (PH-II) Spares	1 NO	30/07/2028	,	1064 Days
	,		Korba (PH-III) Spares	1 NO	30/10/2028	,	1156 Days
			RAIPUR (PH-II) Spares	1 NO	22/07/2026		325 Days
	W99318137575 DC MOTOR FOR		RAIGARH (PH-II) Spares	1 NO	30/05/2027		637 Days
19	LIFTING OIL PUMP OF OIL	5 NO	MIRZAPUR (PH-I) Spares	1 NO	30/11/2027		821 Days
	MODULE		KAWAI (PH-II) Spares	1 NO	30/07/2028	•	1064 Days
			Korba (PH-III) Spares	1 NO	30/10/2028	1036 Days	1156 Days
			RAIPUR (PH-II) Spares	1 ST	22/07/2026	•	325 Days
	W99318137397 BEARINGS FOR		RAIGARH (PH-II) Spares	1 ST	30/05/2027	•	637 Days
20	DC MOTOR OF EMERGENCY OIL	5 ST	MIRZAPUR (PH-I) Spares	1 ST	30/11/2027	•	821 Days
	PUMP OF OIL MODULE-L2		KAWAI (PH-II) Spares	1 ST	30/07/2028	944 Days	1064 Days
			Korba (PH-III) Spares	1 ST	30/10/2028	1036 Days	1156 Days
			RAIPUR (PH-II) Spares	1 ST	22/07/2026	205 Days	325 Days
	W99318137478 BEARINGS FOR		RAIGARH (PH-II) Spares	1 ST	30/05/2027	517 Days	637 Days
21	DC MOTOR FOR LIFTING OIL 5 S'PUMP OF OIL MODULE	5 ST	MIRZAPUR (PH-I) Spares	1 ST	30/11/2027	701 Days	821 Days
			KAWAI (PH-II) Spares	1 ST	30/07/2028	944 Days	1064 Days
			Korba (PH-III) Spares	1 ST	30/10/2028		1156 Days
			RAIPUR (PH-II) Spares	1 NO	22/07/2026		325 Days
	W99318137052 PRESSURE		RAIGARH (PH-II) Spares	1 NO	30/05/2027	•	637 Days
22	TRANSMITTER FOR OIL	6 NO	MIRZAPUR (PH-I) Spares	1 NO	30/11/2027	•	821 Days
_ 	MODULE, RANGE 0-250 BAR	ONO	MAHAN (PH-III) Spares	1 NO	30/06/2028		1034 Days
			KAWAI (PH-II) Spares	1 NO	30/07/2028	•	1064 Days
			Korba (PH-III) Spares	1 NO	30/10/2028		1156 Days
			RAIPUR (PH-II) Spares	1 NO	22/07/2026	205 Days	325 Days

W99318137792 PRESSURE W9931813712P PRESSURE SWITCH FOR OIL MODULE, RANGE (8:00-17)BAR SWITCH FOR OIL MODULE, RANGE (8:00-17)BAR SWITCH FOR OIL MODULE, RANGE (9:00-17)BAR SWITCH FOR OIL M	ITEM-	MATERIAL CODE & ITEM	Total	PROJECT	Qty.	Delivery	Dely. Start	Dely.
W99318137060 PRESSURE TRANSMITTER FOR OIL MODULE, RANGE 0.6 BAR MRZAPUR (PH-II) Sparres 1 NO				. 1100201	C.y.			
W9831813/DBD PRESSURE RANAMITTER FOR OIL MODULE, RANGE 0-6 BAR MRZAPUR (PH-II) Spares N.O. 3001/2027 791 Bays 163 Days 164 Days 1034 Days 1035 Days 10								
23 TRANSMITTER FOR OIL MIRCAPUR (PH-II) Spares INO 300162029 914 Days 1934 Day		W99318137060 PRESSURE			+		,	•
MOUULE, NAME UP-B BAR KAWAL (PH-II) Spares N.O. 3007/2028 944 Days 1064 Days 1065 Days	23		6 NO	` , ,		1		
No. South Control Spares No. 2007/2028 1036 Days 1156 Days 255 Days 1256 Days 255 Days 1256 Days 255 Days		MODULE, RANGE 0-6 BAR		. , ,	+		,	
W99318137079 PRESSURE TRANSMITTERS FOR OIL MODULE, RANGE 0-(-15)MBAR 6 NO MRAPAU (PH-II) Spares NO 30062022 914 Days 821 Days MAHAN (PH-III) Spares NO 30062022 914 Days 821 Days MAHAN (PH-III) Spares NO 30062022 914 Days MAHAN (PH-III) Spares NO 30062022 914 Days RANGE (PH-III) Spares NO MAHAN (PH-III) Spares NO MAHA				` ' '	+		•	•
W99318137079 PRESSURE TRANSMITTERS FOR OIL MODULE, RANGE 0(-15)MBAR MRZAPUR (PH-II) Spares NO 300520202 941 Days 637 Days 627				' ' '			,	
424 TRANSMITTERS FOR OIL MODULE, RANGE 0-(-15)MBAR (AND PHIL) Spares (AND PHIL) Spares (AND SOURCE) 914 Days (AND PHIL) Spares								
MANSMITTERS FOR OIL		TRANSMITTERS FOR OIL					,	,
W993181371097 LEVEL	24		6 NO			+	,	1
Manager Mana				. , ,	+	1	,	1
W99318137087 LEVEL				` ' '	+			· · · · · · · · · · · · · · · · · · ·
W99318137087 LEVEL MODULE 12, RANGE (850-1750)MM W99318137192 PRESSURE SWITCH FOR OIL MODULE, (0-4.2)BAR W99318137124 DIFFERENTIAL PRESSURE SWITCH FOR OIL MODULE, (0-4.2)BAR W99318137125 RTD FOR OIL MODULE, (0-1.2)BAR W99318137125 RTD FOR OIL MODULE, (0-1.2)BAR W99318137126 PRESSURE SWITCH FOR OIL MODULE, (0-1.2)BAR W99318137126 PRESSURE SWITCH FOR OIL MODULE, (0-1.2)BAR W99318137150 PRESSURE SWITCH FOR OIL MODULE, (0-1.2)BAR W99318137150 PRESSURE SWITCH FOR OIL MODULE, (0-1.0)BAR W99318137150 PRESSURE SWITCH FOR OIL MODULE, (0-1.0)BAR W99318137169 PRESSURE SWIT								<u> </u>
TRANSMITTERS FOR OIL		W00240427007 EVE		` ' '				
MODULE L2, RANGE (850- 1750)MM					+		•	
1750)MM	25		6 NO	` ' '			•	•
W99318137192 PRESSURE SWITCH FOR OIL MODULE, RANGE- (0.5-10)BAR W99318137206 DIFFERENTIAL PRESSURE SWITCH FOR OIL MODULE, (0-4.2)BAR W99318137214 DIFFERENTIAL PRESSURE SWITCH FOR OIL MODULE, (0-4.2)BAR W99318137215 RTD FOR OIL MODULE, (0-1.2)BAR W99318137155 RTD FOR OIL MODULE, (0-1.2)BAR W99318137155 RTD FOR OIL MODULE, (0-1.2)BAR W99318137150 FRESSURE SWITCH FOR OIL W99318137160 FRESSURE SWITCH FOR OIL W9931		*					•	
RAIPUR (PH-II) Spares 1 NO 22/07/2026 205 Days 325 Days		1700/141141		, ,	+	1	,	
## RAIGARH (PH-II) Spares 1 NO 3005/2027 517 Days 637 Days				\ / /			,	· · · · · · · · · · · · · · · · · · ·
W99318137192 PRESSURE 28								,
SWITCH FOR OIL MODULE, RANGE: (0.5-10)BAR SWITCH FOR OIL MODULE, (0.5-10)BAR SWITCH FOR OIL MODULE, (0.5-10)BAR SWITCH FOR OIL MODULE, (0.4-2)BAR SWITCH FOR OIL MODULE, RANGE (0.4-100)DEGC SWITCH FOR OIL MODULE, RANGE (0.4-100)BAR SWITCH FOR OIL MODULE, RANGE (0.4-100)BAR SWITCH FOR OIL MODULE, RANGE (0.4-10)BAR SWITCH FOR OIL MODUL		W99318137192 PRESSURE			+		•	1
KAWAI (PH-II) Spares 1 NO 30/07/2028 944 Days 1064 Days Korba (PH-III) Spares 1 NO 30/07/2028 1064 Days 1156 Days North Review 1064 Days 1065 Days	26	SWITCH FOR OIL MODULE,	6 NO	` ' '			•	
		RANGE- (0.5-10)BAR		` ' '			•	
RAIPUR (PH-II) Spares							•	
W99318137206 DIFFERENTIAL PRESSURE SWITCH FOR OIL MODULE, (0-4.2)BAR							,	
W99318137126 DIFFERENTIAL ROBERS W99318137126 PRESSURE SWITCH FOR OIL MODULE, (0-4.2)BAR MRZAPUR (PH-I) Spares 1 NO 3005/2028 838 Days 1003 Days MAHAN (PH-III) Spares 1 NO 3006/2028 836 Days 1003 Days MAHAN (PH-III) Spares 1 NO 3006/2028 836 Days 1003 Days MAHAN (PH-III) Spares 1 NO 3006/2028 914 Days 1034 Days MAHAN (PH-III) Spares 1 NO 3006/2028 915 Days 325 Days 325 Days MAHAN (PH-III) Spares 1 NO 3006/2028 915 Days 637 Days MAHAN (PH-III) Spares 1 NO 3006/2028 915 Days 637 Days MAHAN (PH-III) Spares 1 NO 3006/2028 915 Days 821 Days MAHAN (PH-III) Spares 1 NO 3006/2028 915 Days 1003 Days MAHAN (PH-III) Spares 1 NO 3006/2028 915 Days 1003 Days MAHAN (PH-III) Spares 1 NO 3006/2028 915 Days 1003 Days MAHAN (PH-III) Spares 1 NO 3006/2028 915 Days 1003 Days MAHAN (PH-III) Spares 2 NO 3006/2028 915 Days 325 Days MAHAN (PH-III) Spares 2 NO 3006/2028 915 Days 325 Days MAHAN (PH-III) Spares 2 NO 3006/2028 915 Days 325 Days MAHAN (PH-III) Spares 2 NO 3006/2028 915 Days 325 Days MAHAN (PH-III) Spares 2 NO 3006/2028 915 Days 325 Days MAHAN (PH-III) Spares 2 NO 3006/2028 915 Days 325 Days				, , ,	+		,	•
PRESSURE SWITCH FOR OIL MODULE, (0-4.2)BAR		W99318137206 DIFFERENTIAL			+			i i
KAWAI (PH-II) Spares	27		6 NO		+		•	· · · · · · · · · · · · · · · · · · ·
Korba (PH-III) Spares		MODULE, (0-4.2)BAR					•	
## W99318137150 PRESSURE ## W99318137168 PRESSURE ## W99318137168 PRESSURE ## W99318137168 PRESSURE ## W99318137168 PRESSURE ## W99318137169 PRESSURE ## W99318137176 PRESSURE ## W99318137176 PRESSURE ## W99318137176 PRESSURE ## W99318137176 PRESS			l —					·
### RAIGARH (PH-II) Spares ### NO 30/05/2027 517 Days 637 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 821 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 821 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 821 Days ### NO 30/05/2028 517 Days 1034 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 1034 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 1034 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 1034 Days ### RAIGARH (PH-III) Spares ### RAIGARH (PH-III) Spares ### NO 30/05/2027 517 Days 637 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 637 Days ### RAIGARH (PH-III) Spares ### RAIGARH (PH-III) Spares ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 637 Days ### RAIGARH (PH-III) Spares ### RAIGARH (PH-III) Spares ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 637 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 637 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 637 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 637 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 637 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 637 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 637 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 637 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 637 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 637 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 637 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 637 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 637 Days ### RAIGARH (PH-III) Spares ### NO 30/05/2028 517 Days 637 Days ### RAIGARH (PH-III) Spares ### NO 30/05/								
28 PRESSURE SWITCH FOR OIL MODULE, (0-1.2)BAR 6 NO MIRZAPUR (PH-II) Spares 1 NO 30/11/2027 701 Days 821 Days MAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days KAWAI (PH-III) Spares 1 NO 30/05/2028 975 Days 1095 Days RAIPUR (PH-III) Spares 2 NO 22/07/2026 205 Days 325 Days MAHAN (PH-III) Spares 2 NO 30/05/2027 517 Days 637 Days MAHAN (PH-III) Spares 2 NO 30/05/2027 517 Days 821 Days MAHAN (PH-III) Spares 2 NO 30/05/2027 517 Days 821 Days MAHAN (PH-III) Spares 2 NO 30/05/2028 883 Days 1003 Days KAWAI (PH-II) Spares 2 NO 30/05/2028 883 Days 1003 Days KAWAI (PH-III) Spares 2 NO 30/05/2028 883 Days 1003 Days KAWAI (PH-III) Spares 2 NO 30/05/2028 883 Days 1003 Days KAWAI (PH-III) Spares 2 NO 30/05/2028 883 Days 1003 Days KAWAI (PH-III) Spares 2 NO 30/05/2028 883 Days 1003 Days KAWAI (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days KAWAI (PH-III) Spares 1 NO 30/05/2028 140 Days 821 Days MAHAN (PH-III) Spares 1 NO 30/05/2027 517 Days 637 Days MAHAN (PH-III) Spares 1 NO 30/05/2027 517 Days 821 Days MAHAN (PH-III) Spares 1 NO 30/05/2028 975 Days 1095 Days NAHAN (PH-III) Spares 1 NO 30/05/2028 975 Days 1095 Days NAHAN (PH-III) Spares 1 NO 30/05/2028 975 Days 1095 Days NAHAN (PH-III) Spares 1 NO 30/05/2028 975 Days 1095 Days NAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days NAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days NAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days NAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days NAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days NAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days NAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days NAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days NAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days NAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days NAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days NAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days NAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days NAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days NAHAN							,	
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W99318137095 LEVEL W99318137095 LEVEL INDICATORS FOR OIL MODULE L2, RANGE-(850-1750)MM 6 NO								
W99318137095 LEVEL INDICATORS FOR OIL MODULE L2, RANGE-(850-1750)MM E				\ / /		+		
W99318137/095 LEVEL INDICATORS FOR OIL MODULE L2, RANGE-(850-1750)MM					+	+	•	•
MAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days	00		0.110	MIRZAPUR (PH-I) Spares	1 NO	30/11/2027		•
KAWAI (PH-II) Spares	30		6 NO		1 NO		•	1003 Days
Korba (PH-III) Spares		L2, RANGE-(850-1750)WIW		KAWAI (PH-II) Spares	1 NO	30/06/2028	914 Days	
Sample S				Korba (PH-III) Spares	1 NO	30/08/2028	975 Days	1095 Days
Sample S				RAIPUR (PH-II) Spares	1 NO	22/07/2026	205 Days	
31 GAUGES FOR OIL MODULE,RANGE- (0-10)BAR 6 NO MIRZAPUR (PH-I) Spares 1 NO 30/11/2027 701 Days 821 Days MAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days KAWAI (PH-III) Spares 1 NO 30/06/2028 914 Days 1034 Days Korba (PH-III) Spares 1 NO 30/08/2028 975 Days 1095 Days RAIPUR (PH-II) Spares 1 NO 22/07/2026 205 Days 325 Days RAIGARH (PH-II) Spares 1 NO 30/05/2027 517 Days 637 Days MIRZAPUR (PH-II) Spares 1 NO 30/05/2027 701 Days 821 Days MAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days MAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days KAWAI (PH-II) Spares 1 NO 30/06/2028 914 Days 1034 Days Korba (PH-III) Spares 1 NO 30/08/2028 975 Days 1095 Days RAIPUR (PH-II) Spares 1 NO 30/08/2028 975 Days 1095 Days RAIPUR (PH-III) Spares 1 NO 30/08/2028 975 Days 1095 Days RAIPUR (PH-III) Spares 1 NO 30/08/2028 975 Days 1095 Days RAIPUR (PH-III) Spares 1 NO 30/05/2027 517 Days 637 Days RAIPUR (PH-III) Spares 1 NO 30/05/2027 517 Days 637 Days RAIPUR (PH-III) Spares 1 NO 30/05/2027 517 Days 637 Days RAIPUR (PH-III) Spares 1 NO 30/05/2027 517 Days 637 Days RAIPUR (PH-III) Spares 1 NO 30/05/2027 517 Days 637 Days		W00219127150 DDECCUDE			1 NO			637 Days
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Korba (PH-III) Spares 1 NO 30/08/2028 975 Days 1095 Days		WODULE, NAINGE- (U-10)DAK		KAWAI (PH-II) Spares	1 NO	30/06/2028	914 Days	1034 Days
32 W99318137168 PRESSURE GAUGES FOR OIL MODULE, RANGE-(0-400) BAR 6 NO RAIGARH (PH-II) Spares 1 NO 30/05/2027 517 Days 637 Days					1 NO	30/08/2028	975 Days	1095 Days
32 W99318137168 PRESSURE GAUGES FOR OIL MODULE, RANGE-(0-400) BAR 6 NO RAIGARH (PH-II) Spares 1 NO 30/05/2027 517 Days 637 Days				RAIPUR (PH-II) Spares	1 NO	22/07/2026	205 Days	325 Days
32 GAUGES FOR OIL MODULE, RANGE-(0-400) BAR 6 NO MIRZAPUR (PH-I) Spares 1 NO 30/11/2027 701 Days 821 Days MAHAN (PH-III) Spares 1 NO 30/05/2028 883 Days 1003 Days KAWAI (PH-II) Spares 1 NO 30/06/2028 914 Days 1034 Days Korba (PH-III) Spares 1 NO 30/08/2028 975 Days 1095 Days RAIPUR (PH-II) Spares 1 NO 22/07/2026 205 Days 325 Days RAIGARH (PH-II) Spares 1 NO 30/05/2027 517 Days 637 Days MIRZAPUR (PH-II) Spares 1 NO 30/05/2027 701 Days 821 Days		W00240427400 PDECOURE			1 NO	30/05/2027	517 Days	637 Days
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KAWAI (PH-II) Spares 1 NO 30/06/2028 914 Days 1034 Days	32	1	ONO	MAHAN (PH-III) Spares	1 NO	30/05/2028	•	
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W99318137176 PRESSURE RAIGARH (PH-II) Spares 1 NO 30/05/2027 517 Days 637 Days			<u></u>		1 NO	30/08/2028	975 Days	1095 Days
W9931813/17/6 PRESSURE MIRZAPI IR (PH-I) Sparge 1 NO 30/11/2027 701 Days 821 Days				RAIPUR (PH-II) Spares	1 NO	22/07/2026	205 Days	325 Days
I IMIR /ΔΡΙΙΚ (PH-I) Sparce 11 NO I 30/11/2027 701 Dave I 821 Dave		W/00318137176 DDECCLIDE		RAIGARH (PH-II) Spares	1 NO	30/05/2027	517 Days	637 Days
	33	CALICES FOR OIL MODILIE	6 NO	MIRZAPUR (PH-I) Spares	1 NO	30/11/2027	701 Days	821 Days

ITEM-	MATERIAL CODE & ITEM	Total	PROJECT	Qty.	Delivery	Dely. Start	Dely.
NO	DESCRIPTION	Qty.			Requirement	After	Completion By
- 55	OAGGEST ON GIE MIGDULE,	UINO				(No. of Days)	(No. of Days)
	RANGE-[(-)60-0] MBAR		MAHAN (PH-III) Spares	1 NO	30/05/2028	,	1003 Days
			KAWAI (PH-II) Spares	1 NO	30/06/2028	•	1034 Days
			Korba (PH-III) Spares	1 NO	30/08/2028		1095 Days
	W99318137184 PRESSURE GAUGES FOR OIL MODULE RANGE - [(-)160-0] MBAR		RAIPUR (PH-II) Spares	1 NO	22/07/2026	205 Days	325 Days
			RAIGARH (PH-II) Spares	1 NO	30/05/2027	517 Days	637 Days
34		6 NO	MIRZAPUR (PH-I) Spares	1 NO	30/11/2027	,	821 Days
		0110	MAHAN (PH-III) Spares	1 NO	30/05/2028	883 Days	1003 Days
	[() : 00 0] :::27 ::1		KAWAI (PH-II) Spares	1 NO	30/06/2028	914 Days	1034 Days
			Korba (PH-III) Spares	1 NO	30/08/2028	975 Days	1095 Days
			RAIPUR (PH-II) Spares	1 NO	22/07/2026	205 Days	325 Days
	 W99318137141 TEMPERATURE		RAIGARH (PH-II) Spares	1 NO	30/05/2027	517 Days	637 Days
35	INDICATOR FOR OIL	6 NO	MIRZAPUR (PH-I) Spares	1 NO	30/11/2027	701 Days	821 Days
33	MODULE,RANGE- (0-100)DEGC	UNO	MAHAN (PH-III) Spares	1 NO	30/05/2028	883 Days	1003 Days
	WODOLL, KANGE (0-100)DEGG		KAWAI (PH-II) Spares	1 NO	30/06/2028	914 Days	1034 Days
			Korba (PH-III) Spares	1 NO	30/08/2028	975 Days	1095 Days
		6 NO	RAIPUR (PH-II) Spares	1 NO	22/07/2026	205 Days	325 Days
	W99318137915 PRESSURE TRANSMITTER FOR OIL MODULE, RANGE 0-10 BAR		RAIGARH (PH-II) Spares	1 NO	30/05/2027	517 Days	637 Days
36			MIRZAPUR (PH-I) Spares	1 NO	30/11/2027	701 Days	821 Days
30			MAHAN (PH-III) Spares	1 NO	30/05/2028	883 Days	1003 Days
			KAWAI (PH-II) Spares	1 NO	30/06/2028	914 Days	1034 Days
			Korba (PH-III) Spares	1 NO	30/08/2028	975 Days	1095 Days
	Commissioning Spares as per		RAIPUR (PH-II) U-1&2	1 ST	22/01/2026	30 Days	144 Days
	document No. 4-11939-OM013		RAIGARH (PH-II) U-1&2	1 ST	30/09/2026	275 Days	395 Days
	Rev 01 (One set of Commissioning		MIRZAPUR (PH-I) U-1&2	1 ST	31/03/2027	457 Days	577 Days
37	Spares should be items of 2 X	6 ST	MAHAN (PH-III) U-1&2	1 ST	30/09/2027	641 Days	761 Days
	clause A + 1 X clause B of document no. 4-11939-OM013 Rev		KAWAI (PH-II) U-1&2	1 ST	31/10/2027	671 Days	791 Days
	01)		KORBA (PH-III) U-1&2	1 ST	31/12/2027	732 Days	852 Days
			RAIPUR (PH-II) U-1&2	14 Days	On Intimation	90 Days	360 Days
	Lump sum per man day charges at		RAIGARH (PH-II) U-1&2	14 Days	On Intimation	350 Days	690 Days
20	site, including every expense at our	0.4 Dove	MIRZAPUR (PH-I) U-1&2	14 Days	On Intimation	500 Days	880 Days
38	site i.e. boarding & lodging, local travel etc. for Supervision of	84 Days	MAHAN (PH-III) U-1&2	14 Days	On Intimation	700 Days	1050 Days
	-		KAWAI (PH-II) U-1&2	14 Days	On Intimation	730 Days	1090 Days
	commissioning		KORBA (PH-III) U-1&2	14 Days	On Intimation	•	1150 Days
			RAIPUR (PH-II) U-1&2	4 Visits	On Intimation	90 Days	360 Days
	Lump sum per visit charges		RAIGARH (PH-II) U-1&2	4 Visits	On Intimation	350 Days	690 Days
20	(to&fro) including travelling time &	24	MIRZAPUR (PH-I) U-1&2	4 Visits	On Intimation	500 Days	880 Days
39	all expenses up to our project site	Visits	MAHAN (PH-III) U-1&2	4 Visits	On Intimation	700 Days	1050 Days
	for Supervision of commissioning		KAWAI (PH-II) U-1&2	4 Visits	On Intimation	730 Days	1090 Days
			KORBA (PH-III) U-1&2	4 Visits	On Intimation	790 Days	1150 Days

CHECK LIST

NOTE: - Suppliers are required to fill in the following details in their Letterhead and no column should be left blank

A	Name and Address of the Supplier			
В	GSTN No. the Supplier (Place of Execution of Contract / Purchase Order)			
С	Details of Contact person for this Tender	Name: Mr./ Ms. Designation: Telephone No: Mobile No: Email ID:		
D	EMD DETAILS			
E	DESCRIPTION	ON	APPLICABILITY (BY BHEL)	ENCLOSE BY BIDDER
i.	Whether Pre - Qualification Criteria is understood and provided proper supporting documents.		Applicable/ Not Applicable	YES / NO
ii.	Whether all pages of the Tender documents including annexures, appendices etc. are read and understood		Applicable/ Not Applicable	YES / NO
iii.	Audited Balance Sheet and profit & Loss Account for the last three years		Applicable/ Not Applicable	YES / NO
iv.	Copy of PAN Card & GST registrat	ion	Applicable/ Not Applicable	YES / NO
V.	Submission of MSE certificate as specified in Tender		Applicable/ Not Applicable	YES / NO
vi.	Offer forwarding letter / tender s Annexure – 2	submission letter as per	Applicable/ Not Applicable	YES / NO
vii.	Submission of Certificate of No Deviation as per Annexure – 3		Applicable/ Not Applicable	YES / NO
viii.	Declaration regarding Insolvency, Bankruptcy Proceedings as per Annexure – 4	/ Liquidation/	Applicable/ Not Applicable	YES / NO
ix.	Declaration by Authorized Signat	Applicable/ Not	YES / NO	

X.	Declaration by Authorized Signatory regarding Authenticity of submitted Documents Annexure – 6	Applicable/ Not Applicable	YES / NO
xi.	Submission of Non-Disclosure Certificate as per Annexure – 7	Applicable/ Not Applicable	YES / NO
xii.	Submission of Integrity Pact as specified in Tender as per Annexure – 8	Applicable/ Not Applicable	YES / NO
xiii.	Declaration confirming knowledge about Site Conditions as per Annexure – 9	A pplicable / Not Applicable	YES / NO
xiv.	Declaration reg. Related Firms & their areas of Activities as per Annexure – 10	Applicable/ Not Applicable	YES / NO
XV.	Declaration for relation in BHEL as per Annexure – 11	Applicable/ Not Applicable	YES / NO
xvi.	Declaration reg. minimum local content in line with revised public procurement as per Annexure – 12	Applicable/ Not Applicable	YES / NO
xvii.	Declaration regarding compliance to Restrictions under Rule 144 (xi) of GFR 2017 as per Annexure – 13	Applicable/ Not Applicable	YES / NO
xviii.	Bank Account Details for E-Payment as per Annexure – 14	Applicable/ Not Applicable	YES / NO
xix.	Power of Attorney for submission of tender as per Annexure – 15	Applicable/ Not Applicable	YES / NO
XX.	Proforma of Bank Guarantee for Earnest Money as per Annexure – 16	Applicable/ Not Applicable	YES / NO

NOTE: Strike off 'YES' or 'NO', as applicable. Tender not accompanied by the prescribed **above applicable documents** are liable to be summarily rejected.

DATE:

Sign. of the AUTHORISED SIGNATORY (With Name, Designation and Company seal)

OFFER FORWARDING LETTER / TENDER SUBMISSION LETTER

(To be typed and submitted in the Letter Head of the Company/Firm of Bidder) Offer Reference No: Date: To, (Write Name & Address of Officer of BHEL inviting the Tender) Dear Sir. Sub: Submission of Offer against Tender Enquiry No: Having examined the tender documents against your Tender Enquiry No. _____ dated _____ and having understood the provisions of the said tender documents and having thoroughly studied the requirements of BHEL related to the work tendered for, in connection with (name of work & project site), we hereby submit our offer for the proposed work in accordance with terms and conditions mentioned in the tender documents, at the prices quoted by us and as per the indicated delivery schedule. Should our Offer be accepted by BHEL for Award, I/we further agree to furnish 'Performance Security' for the work as provided for in the Tender Conditions within the stipulated time as may be indicated by BHEL. I/We further agree to execute all the works referred to in the said Tender documents upon the terms and conditions contained or referred to therein and as detailed in the appendices annexed thereto. I/We have deposited herewith the requisite Earnest Money Deposit (EMD) as per details furnished in the Check List. **Authorized Representative of Bidder** Signature: Name: Address:

Place: Date:

CERTIFICATE OF NO DEVIATION

(To be Typed & submitted in the Letter Head of the Company/Firm of Bidder)
To,
(Write Name & Address of Officer of BHEL inviting the Tender)
Dear Sir,
Subject: No Deviation Certificate
Ref: 1) Tender Enquiry No:
We hereby confirm that we have not changed/ modified/materially altered any of the tender documents as downloaded from the website/ issued by BHEL and in case of such observance at any stage, it shall be treated as null and void.
We also hereby confirm that we have neither set any Terms and Conditions and nor have we taken any deviation from the Tender conditions together with other references applicable for the above referred Tender Enquiry.
We further confirm our unqualified acceptance to all Terms and Conditions, unqualified compliance to Tender Conditions.
We confirm to have submitted offer in accordance with tender instructions and as per aforesaic references.
Thanking you,
Yours faithfully,
(Signature, date & seal of authorized representative of the bidder) Date:
Place:

UNDERTAKING

(To be typed and submitted in the Letter Head of the Company/Firm of Bidder)
То,
(Write Name & Address of Officer of BHEL inviting the Tender)
Dear Sir/Madam,
Sub: DECLARATION REGARDING INSOLVENCY/ LIQUIDATION/ BANKRUPTCY PROCEEDINGS
Ref: Tender Enquiry Specification No:
I/We, declare that,
I/We am/are not admitted under insolvency resolution process or liquidation under Insolvency and
Bankruptcy Code, 2016, as amended from time to time or under any other law as on date, by NCLT or
any adjudicating authority/authorities.
Sign. of the AUTHORISED SIGNATORY
(With Name, Designation and Company seal)
Place:
Date:

DECLARATION BY AUTHORISED SIGNATORY OF BIDDER

(To be typed and submitted in the Letter Head of the Company/Firm of Bidder)
(Write Name & Address of Officer of BHEL inviting the Tender)
Dear Sir,
Sub: Declaration by Authorised Signatory Ref: 1) Tender Enquiry Specification No:
I/We, hereby certify that all the information and data furnished by me with regard to the above Tender Specification are true and complete to the best of my knowledge. I have gone through the specifications, conditions, stipulations and all other pertinent issues till date, and agree to comply with the requirements and Intent of the specification.
I further certify that I am authorised to represent on behalf of my Company/Firm for the above-mentioned tender and a valid Power of Attorney to this effect is also enclosed.
Yours faithfully,
(Signature, Date & Seal of Authorized Signatory of the Bidder)
Date:
Enclosed: Power of Attorney

DECLARATION BY AUTHORISED SIGNATORY OF BIDDER

(To be typed and submitted in the Letter Head of the Company/Firm of Bidder)
 To,
(Write Name & Address of Officer of BHEL inviting the Tender)
Dear Sir,
Sub : Declaration by Authorised Signatory regarding Authenticity of submitted documents.
Ref : 1) Tender Enquiry No. & Date:
2) All other pertinent issues till date
I/We, hereby certify that all the documents submitted by us in support of possession of "Qualifying Requirements" are true copies of the original and are fully compliant required for qualifying / applying in the bid and shall produce the original of same as and when required by Bharat Heavy Electricals Limited.
I / We hereby further confirm that no tampering is done with documents submitted in support of our qualification as bidder. I / We understand that at any stage (during bidding process or while executing the awarded contract) if it is found that fake / false / forged bid qualifying / supporting documents / certificates were submitted, it would lead to summarily rejection of our bid / termination of contract. BHEL shall be at liberty to initiate other appropriate actions as per the terms of the Bid / Contract and other extant policies of Bharat Heavy Electricals Limited.
Yours faithfully,
(Signature, Date & Seal of Authorized Signatory of the Bidder)
Date:

NON-DISCLOSURE CERTIFICATE

	(To be Typed & submitted in the Letter Head of the Company/Firm of Bidder)
	-
	understand that BHEL Haridwar is committed to Information Security Management System as per nformation Security Policy.
Hence	
No	are submitting offer for providing services to BHEL Haridwar against Tender Enquiry hereby undertake to comply with the ing in line with Information Security Policy of Haridwar.
0	To maintain confidentiality of documents & information which shall be used during the execution of the Contract.
0	The documents & information shall not be revealed to or shared with third party which shall not be in the business interest of BHEL Haridwar.
Date:	(Signature, date & seal of Authorized Signatory of the bidder)

INTEGRITY PACT

Between

Bharat Heavy Electricals Ltd. (BHEL), a company registered under the Companies Act 1956 and having its registered office at "BHEL House", Siri Fort, New Delhi - 110049 (India) hereinafter referred to as "The Principal", which expression unless repugnant to the context or meaning hereof shall include its successors or assigns of the ONF PART

ONE PART
and
<u>Preamble</u>
The Principal intends to award, under laid-down organizational procedures, contract/s for
. The Principal values full compliance with all relevant laws of the land, rules and regulations, and the principles of economic use of resources, and of fairness and transparency in its relations with its Bidder(s)/ Contractor(s).
In order to achieve these goals, the Principal will appoint Independent External Monitor(s), who will monitor the tender process and the execution of the contract for compliance with the principles mentioned above.
Section 1- Commitments of the Principal

- 1.1 The Principal commits itself to take all measures necessary to prevent corruption and to observe the following principles: -
- 1.1.1 No employee of the Principal, personally or through family members, will in connection with the tender for, or the execution of a contract, demand, take a promise for or accept, for self or third person, any material or immaterial benefit which the person is not legally entitled to.
- 1.1.2 The Principal will, during the tender process treat all Bidder(s) with equity and reason. The Principal will in particular, before and during the tender process, provide to all Bidder(s) the same information and will not provide to any Bidder(s) confidential/additional information through which the Bidder(s) could obtain an advantage in relation to the tender process or the contract execution.
- 1.1.3 The Principal will exclude from the process all known prejudiced persons.
- 1.2 If the Principal obtains information on the conduct of any of its employees which is a penal offence under the Indian Penal Code 1860 and Prevention of Corruption Act 1988 or any other statutory penal enactment, or if there be a substantive suspicion in this regard, the Principal will inform its Vigilance Office and in addition can initiate disciplinary actions.

Section 2 - Commitments of the Bidder(s)/ Contractor(s)

- 2.1 The Bidder(s)/ Contractor(s) commit himself to take all measures necessary to prevent corruption. He commits himself to observe the following principles during his participation in the tender process and during the contract execution.
- 2.1.1 The Bidder(s)/ Contractor(s) will not, directly or through any other person or firm, offer, promise or give to the Principal or to any of the Principal's employees involved in the tender process or the execution of the contract or to any third person any material, immaterial or any other benefit which he/ she is not legally entitled to, in order to obtain in exchange any advantage of any kind whatsoever during the tender process or during the execution of the contract.
- 2.1.2 The Bidder(s)/ Contractor(s) will not enter with other Bidder(s) into any illegal or undisclosed agreement or understanding, whether formal or informal. This applies in particular to prices, specifications, certifications, subsidiary contracts, submission or non-submission of bids or any other actions to restrict competitiveness or to introduce cartelization in the bidding process.
- 2.1.3 The Bidder(s)/ Contractor(s) will not commit any penal offence under the relevant Indian Penal Code (IPC) and Prevention of Corruption Act; further the Bidder(s)/ Contractor(s) will not use improperly, for purposes of competition or personal gain, or pass on to others, any information or document provided by the Principal as part of the business relationship, regarding plans, technical proposals and business details, including information contained or transmitted electronically.
- 2.1.4 Foreign Bidder(s)/ Contractor(s) shall disclose the name and address of agents and representatives in India and Indian Bidder(s)/ Contractor(s) to disclose their foreign principals or associates. The Bidder(s)/ Contractor(s) will, when presenting his bid, disclose any and all payments he has made, and is committed to or intends to make to agents, brokers or any other intermediaries in connection with the award of the contract.
- 2.2 The Bidder(s)/ Contractor(s) will not instigate third persons to commit offences outlined above or be an accessory to such offences.
- 2.3 The Bidder(s)/ Contractor(s) shall not approach the Courts while representing the matters to IEMs and will await their decision in the matter.

Section 3 - Disqualification from tender process and exclusion from future contracts

If the Bidder(s)/ Contractor(s), before award or during execution has committed a transgression through a violation of Section 2 above, or acts in any other manner such as to put his reliability or credibility in question, the Principal is entitled to disqualify the Bidder(s)/ Contractor(s) from the tender process or take action as per the separate "Guidelines on Banning of Business dealings with Suppliers/ Contractors", framed by the Principal.

Section 4 - Compensation for Damages

4.1 If the Principal has disqualified the Bidder from the tender process prior to the award according to Section 3, the Principal is entitled to demand and recover the damages equivalent Earnest Money Deposit/ Bid Security.

4.2 If the Principal has terminated the contract according to Section 3, or if the Principal is entitled to terminate the contract according to section 3, the Principal shall be entitled to demand and recover from the Contractor liquidated damages equivalent to 5% of the contract value or the amount equivalent to Security Deposit/ Performance Bank Guarantee, whichever is higher.

Section 5 - Previous Transgression

- 5.1 The Bidder declares that no previous transgressions occurred in the last 3 years with any other company in any country conforming to the anti-corruption approach or with any other Public Sector Enterprise in India that could justify his exclusion from the tender process.
- 5.2 If the Bidder makes incorrect statement on this subject, he can be disqualified from the tender process or the contract, if already awarded, can be terminated for such reason.

Section 6 - Equal treatment of all Bidders/ Contractors / Sub-contractors

- 6.1 The Principal will enter into agreements with identical conditions as this one with all Bidders and Contractors. In case of sub-contracting, the Principal contractor shall be responsible for the adoption of IP by his sub-contractors and shall continue to remain responsible for any default by his subcontractors.
- 6.2 The Principal will disqualify from the tender process all bidders who do not sign this pact or violate its provisions.

Section 7 - Criminal Charges against violating Bidders/ Contractors /Subcontractors

If the Principal obtains knowledge of conduct of a Bidder, Contractor or Subcontractor, or of an employee or a representative or an associate of a Bidder, Contractor or Subcontractor which constitutes corruption, or if the Principal has substantive suspicion in this regard, the Principal will inform the Vigilance Office.

Section 8 -Independent External Monitor(s)

- 8.1 The Principal appoints competent and credible Independent External Monitor for this Pact. The task of the Monitor is to review independently and objectively, whether and to what extent the parties comply with the obligations under this agreement.
- 8.2 The Monitor is not subject to instructions by the representatives of the parties and performs his functions neutrally and independently. He reports to the CMD, BHEL.
- 8.3 The Bidder(s)/ Contractor(s) accepts that the Monitor has the right to access without restriction to all contract documentation of the Principal including that provided by the Bidder(s)/ Contractor(s). The Bidder(s)/ Contractor(s) will grant the monitor, upon his request and demonstration of a valid interest, unrestricted and unconditional access to his contract documentation. The same is applicable to Sub-contractor(s). The Monitor is under contractual obligation to treat the information and documents of the Bidder(s)/ Contractor(s) / Sub-contractor(s) with confidentiality in line with Non- disclosure agreement.
- 8.4 The Principal will provide to the Monitor sufficient information about all meetings among the parties related to the contract provided such meetings could have an impact on the contractual relations between the Principal and the Contractor. The parties offer to the Monitor the option to participate in such meetings.

- 8.5 The role of IEMs is advisory, would not be legally binding and it is restricted to resolving issues raised by an intending bidder regarding any aspect of the tender which allegedly restricts competition or bias towards some bidders. At the same time, it must be understood that IEMs are not consultants to the Management. Their role is independent in nature and the advice once tendered would not be subject to review at the request of the organization.
- 8.6 For ensuring the desired transparency and objectivity in dealing with the complaints arising out of any tendering process, the matter should be examined by the full panel of IEMs jointly as far as possible, who would look into the records, conduct an investigation, and submit their joint recommendations to the Management.
- 8.7 The IEMs would examine all complaints received by them and give their recommendations/ views to CMD, BHEL, at the earliest. They may also send their report directly to the CVO and the Commission, in case of suspicion of serious irregularities requiring legal/ administrative action. IEMs will tender their advice on the complaints within 10 days as far as possible.
- 8.8 The CMD, BHEL shall decide the compensation to be paid to the Monitor and its terms and conditions.
- 8.9 IEM should examine the process integrity; they are not expected to concern themselves with fixing of responsibility of officers. Complaints alleging mala fide on the part of any officer of the organization should be looked into by the CVO of the concerned organisation.
- 8.10 If the Monitor has reported to the CMD, BHEL, a substantiated suspicion of an offence under relevant Indian Penal Code/ Prevention of Corruption Act, and the CMD, BHEL has not, within reasonable time, taken visible action to proceed against such offence or reported it to the Vigilance Office, the Monitor may also transmit this information directly to the Central Vigilance Commissioner, Government of India.
- 8.11 The number of Independent External Monitor(s) shall be decided by the CMD, BHEL.
- 8.12 The word 'Monitor' would include both singular and plural.

Section 9 - Pact Duration

- 9.1 This Pact shall be operative from the date IP is signed by both the parties till the final completion of contract for successful bidder and for all other bidders 6 months after the contract has been awarded. Issues like warranty / guarantee etc. should be outside the purview of IEMs.
- 9.2 If any claim is made/ lodged during currency of IP, the same shall be binding and continue to be valid despite the lapse of this pact as specified above, unless it is discharged/ determined by the CMD, BHEL.

Section 10 - Other Provisions

- 10.1 This agreement is subject to Indian Laws and jurisdiction shall be registered office of the Principal, i.e. New Delhi.
- 10.2 Changes and supplements as well as termination notices need to be made in writing. Side agreements have not been made.

- 10.3 If the Contractor is a partnership or a consortium, this agreement must be signed by all partners or consortium members.
- 10.4 Should one or several provisions of this agreement turn out to be invalid, the remainder of this agreement remains valid. In this case, the parties will strive to come to an agreement to their original intentions.

<u>ANNEXURE – 9</u>

DECLARATION CONFIRMING KNOWLEDGE ABOUT SITE CONDITIONS

(To be typed and submitted in the Letter Head of the Company/Firm of Bidder)
То,
(Write Name & Address of Officer of BHEL inviting the Tender)
Dear Sir,
Sub: Declaration confirming knowledge about Site conditions Ref: 1) Tender Enquiry Specification No:
I/We, hereby declare and confirm that we have visited the Project Site as referred in BHEL Tender Specifications and acquired full knowledge and information about the Site conditions including Wage structure, Industrial Climate, the Law & Order and other conditions prevalent at and around the Site. We further confirm that the above information is true and correct and we shall not raise any claim of any nature due to lack of knowledge of Site conditions.
I/We, hereby offer to carry out work as detailed in above mentioned Tender Specification, in accordance with Terms & Conditions thereof.
Yours faithfully,
(Signature, Date & Seal of Authorized Representative of the Bidder)
Date: Place:

ANNEXURE – 10

DECLARATION

same item with BHEL, (NA, if not applicable) 1	Sub: Details of related firms and their area of activities Please find below details of firms owned by our family members that are doing business/ registered same item with BHEL,		Name & Address of Officer of BHEL inviting t	he Tender)
Please find below details of firms owned by our family members that are doing business/ registered same item with BHEL,	Please find below details of firms owned by our family members that are doing business/ registered same item with BHEL,	Dear S	iir/ Madam,	
same item with BHEL, (NA, if not applicable) 1	same item with BHEL, (NA, if not applicable) 1	Sub:	Details of related firms and their area of a	ectivities
Name of Firm Address of Firm Nature of Business Name of Family Member Relationship 2 Material Category/ Work Description Name of Firm Address of Firm Nature of Business Name of Family Member	Name of Firm Address of Firm Nature of Business Name of Family Member Relationship Material Category/ Work Description Name of Firm Address of Firm Nature of Business			,
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Address of Firm Nature of Business Name of Family Member	Address of Firm Nature of Business	2	Material Category/ Work Description	
Nature of Business Name of Family Member	Nature of Business		Name of Firm	
Name of Family Member			Address of Firm	
	Name of Family Member		Nature of Business	
			Name of Family Member	
Relationship	Relationship		Relationship	

From:	M/s
Supplier Code:	
Address:	

DECLARATION FOR RELATION IN BHEL (To be typed and submitted in the Letter Head of the Company/Firm of Bidder failing which the offer of Bidder is liable to be summarily rejected) (Write Name & Address of Officer of BHEL inviting the Tender) Dear Sir, Sub: Declaration for relation in BHEL **Ref:** 1) Tender Enquiry Specification No: I/We hereby submit the following information pertaining to relation/relatives of Proprieter/Partner(s)/ Director(s) employed in BHEL **Tick (√) any one as applicable**: 1. The Proprieter, Partner(s), Director(s) of our Company/Firm DO NOT have any relation or relatives employed in BHEL OR 2. The Proprieter, Partner(s), or Director(s) of our Company/Firm HAVE relation/relatives employed in BHEL and their particulars are as below:

(Signature, Date & Seal of Authorized Signatory of the Bidder)

Note:

i. ii

- 1. Attach separate sheet, if necessary.
- 2. If BHEL Management comes to know at a later date that the information furnished by the Bidder is false, BHEL reserves the right to take suitable against the Bidder/Contractor.

DECLARATION REGARDING MINIMUM LOCAL CONTENT IN LINE WITH REVISED PUBLIC PROCUREMENT (PREFERENCE TO MAKE IN INDIA), ORDER 2017 DATED 19TH JULY, 2024 AND SUBSEQUENT ORDER(S)

(To be typed and submitted in the Letter Head of the Entity/Firm providing certificate as applicable)
 To,
(Write Name & Address of Officer of BHEL inviting the Tender)
Dear Sir,
Sub : Declaration reg. minimum local content in line with Public Procurement (Preference to Make in India), Order 2017-Revision, dated 19 th July, 2024 and subsequent order(s).
Ref: 1) Tender Enquiry Specification No:
We hereby certify that the items/works/services offered by
The details of the location(s) at which the local value addition is made are as follows:
1
3 4
Thanking you, Yours faithfully,
(Signature, Date & Seal of Authorized Signatory of the Bidder)

** - Strike out whichever is not applicable.

Note:

1. Bidders to note that above format, duly filled & signed by authorized signatory, shall be submitted along with the techno-commercial offer.

- 2. In case the bidder's quoted value is in excess of Rs. 10 crores, the authorized signatory for this declaration shall necessarily be the statutory auditor or cost auditor of the company (in the case of companies) or a practising cost accountant or practicing chartered accountant (in respect of suppliers other than companies).
- 3. In the event of false declaration, actions as per the above order and as per BHEL Guidelines shall be initiated against the bidder.

ANNEXURE – 13

(To be typed and submitted in the Letter Head of the Entity/ Firm providing certificate as applicable)
То,
(Write Name & Address of Officer of BHEL inviting the Tender)
Dear Sir,
Sub : Declaration regarding compliance to Restrictions under Rule 144 (xi) of GFR 2017
Ref: 1) Tender Enquiry Specification No:
I have read the clause regarding restrictions on procurement from a bidder of a country which shares a land border with India. I certify that(SPECIFY THE NAME OF THE ORGANIZATION HERE), is not from such a country/ has been registered with the Competent Authority (attach valid registration by the Competent Authority, i.e., the Registration Committee constituted by the Dept. for Promotion of Industry and Internal Trade (DPIIT).
I hereby certify that we fulfil all requirements in this regard and is eligible to be considered.
Thanking you, Yours faithfully,
(Signature, Date & Seal of

Authorized Signatory of the Bidder)

Note: Bidders to note that in case above certification given by a bidder, whose bid is accepted, is found to be false, then this would be a ground for immediate termination and for taking further action in accordance with law and as per BHEL guidelines.

BANK ACCOUNT DETAILS FOR E-PAYMENT

(To be given on Letter head of the Company /Firm of Bidder, and **ENDORSED (SIGNED & STAMPED) BY THE BANK** to enable BHEL release payments through Electronic Fund Transfer (EFT/RTGS)

1.	Beneficiary Name :
2.	Beneficiary Account No. :
3.	Bank Name & Branch :
4.	City/Place :
5.	9 digit M ICR Code of Bank Branch :
6.	IFSC Code of Bank Branch :
7.	Beneficiary E-mail ID : (for payment confirmation)
	e Bank endorsed certificate regarding above has already been submitted earlier, kindly copy of the same

POWER OF ATTORNEY for SUBMISSION OF TENDER

(To be typed on non-judicial stamp paper of minimum Rs. 100/- and Notarized) KNOW ALL MEN BY THESE PRESENTS, that I/We do hereby make, nominate, constitute and appoint Mr., whose signature given below herewith to be true and lawful Attorney of M/s......hereinafter called 'Company', for submitting Tender/entering into Contract and inter alia, sign, execute all papers and to do necessary lawful acts on behalf of Company with M/s Bharat Heavy Electricals Ltd, Central Procurement Cell (CPC), in connection with......vide Tender Enquiry No: ______, dated _____. And the Company do hereby agree to ratify and confirm all acts, deeds, things or proceedings as may be lawfully done by the said attorney and by or on behalf of the company and in the name of the company, by virtue of the powers conferred herein and the same shall be binding on the company and shall have full force and effect. IN WITNESS WHEREOF, the common seal of the company has been hereunto affixed in the manner hereinafter appearing on the document. Dated at _____, this _____ day of _____ Director/CMD/Partner/Proprietor Signature of Mr. (Attorney)

Witness

Notary Public

Attested by: Director/CMD/Partner/Proprietor

PROFORMA OF BANK GUARANTEE FOR EARNEST MONEY

(On non-Judicial paper of appropriate value)

Bank Guarantee No
Date
To (Employer's Name and Address)
Dear Sirs,
In accordance with the terms and conditions of Invitation for Bids/Notice Inviting Tender No
The Tender Conditions provide that the Tenderer shall pay a sum of Rs as Earnest Money Deposit in the form therein mentioned. The form of payment of Earnest Money Deposit includes Bank Guarantee executed by a Scheduled Bank.
In lieu of the stipulations contained in the aforesaid Tender Conditions that an irrevocable and unconditional Bank Guarantee against Earnest Money Deposit for an amount of
we, the
Any such demand made on the Bank shall be conclusive as regards the amount due and payable by the Bank under this guarantee. However, our liability under this guarantee shall be restricted to an amount not exceeding Rs
We undertake to pay to the Employer any money so demanded notwithstanding any dispute or disputes

raised by the Vendor/Contractor/Vendors in any suit or proceeding pending before any Court or

Tribunal, Arbitrator or any other authority, our liability under this present being absolute and unequivocal.

The payment so made by us under this Guarantee shall be a valid discharge of our liability for payment hereunder and the Tenderer shall have no claim against us for making such payment. We Bank further agree that the Employer shall have the fullest liberty without our consent and without affecting in any manner our obligations hereunder to vary any of the terms and conditions of the said Tender or to extend the time of submission of from time to time or to postpone for any time or from time to time any of the powers exercisable by the Employer against the said Tenderer and we shall not be relieved from our liability by reason of any such variation, or extension being granted to the said Tenderer or for any forbearance, act or omission on the part of the Employer or any indulgence by the Employer to the said Tenderer or by any such matter or thing whatsoever which under the law relating to sureties would but for this provision have effect of so relieving us. The Bank also agrees that the Employer at its option shall be entitled to enforce this Guarantee against the Bank as a principal debtor, in the first instance without proceeding against the Tenderer and notwithstanding any security or other guarantee that the Employer may have in relation to the Tenderer's liabilities. This Guarantee shall be irrevocable and shall remain in force upto and including......⁶ and shall be extended from time to time for such period as may be desired by the Employer. This Guarantee shall not be determined or affected by liquidation or winding up, dissolution or change of constitution or insolvency of the Tenderer but shall in all respects and for all purposes be binding and operative until payment of all money payable to the Employer in terms hereof. However, unless a demand or claim under this Guarantee is made on us in writing on or before the⁷ we shall be discharged from all liabilities under this Guarantee. This Bank Guarantee shall be governed, construed and interpreted in accordance with the laws of India. Courts at shall alone have exclusive jurisdiction over any matter arising out of or in connection with this Bank Guarantee We, Bank lastly undertake not to revoke this guarantee during its currency except with the previous consent of the Employer in writing. Notwithstanding anything to the contrary contained hereinabove: a. The liability of the Bank under this Guarantee shall not exceed......⁵..... b. This Guarantee shall be valid up to⁶ c. Unless the Bank is served a written claim or demand on or before ______⁷ all rights under this guarantee shall be forfeited and the Bank shall be relieved and discharged from all liabilities

under this guarantee irrespective of whether or not the original bank guarantee is returned to

the Bank

We, Bank, have power to issuauthorized person has full powers to sign the	e this Guarantee under law and the undersigned as a duly nis Guarantee on behalf of the Bank.
	For and on behalf of
	(Name of the Bank)
Date	
Place of Issue	
1 Details of the Invitation to Bid/Notice Invi	ting
Tender 2	
Name and Address of the Tenderer	
3 Details of the Work 4	
Name of the Employer 5	
BG Amount in words and Figures	

Notes:

Claim Period

6 Validity Date 7 Date of Expiry of

- 1. Units are advised that expiry of claim period may be kept 3-6 months after validity date. It may be ensured that the same is in line with the agreement/ contract entered with the Vendor.
- 2. The BG should be on Non-Judicial Stamp paper/e-stamp paper of appropriate value as per Stamp Act prevailing in the State(s) where the BG is submitted or is to be acted upon or the rate prevailing in the State where the BG was executed, whichever is higher. The Stamp Paper/e-stamp paper shall be purchased in the name of Contractor/sub-contractor /vendor/ Bank issuing the guarantee.
- 3. In line with the GCC, SCC or contractual terms, Unit may carry out minor modifications in the Standard BG Formats. If required, such modifications may be carried out after taking up appropriately with the Unit/Region's Law Deptt.
- 4. In Case of Bank Guarantees submitted by Foreign Vendors
 - a. From Nationalized/Public Sector / Private Sector/ Foreign Banks (BG issued by Branches in India) can be accepted subject to the condition that the Bank Guarantee should be enforceable in the town/city or at nearest branch where the Unit is located i.e., Demand can be presented at the Branch located in the town/city or at nearest branch where the Unit is located.
 - b. From Foreign Banks (wherein Foreign Vendors intend to provide BG from local branch of the Vendor country's Bank)
 - **b.1** In such cases, in the Tender Enquiry/ Contract itself, it may be clearly specified that Bank Guarantee issued by **any of the Consortium Banks only** will be accepted by BHEL. As such, Foreign Vendor needs to make necessary arrangements for issuance of Counter-

Guarantee by Foreign Bank in favour of the Indian Bank's (BHEL's Consortium Bank) branch in India. It is advisable that all charges for issuance of Bank Guarantee/ counter-Guarantee should be borne by the Foreign Vendor. The tender stipulation should clearly specify these requirements.

- **b.2 In case, Foreign Vendors intend to provide BG from** Overseas Branch of our Consortium Bank (e.g. if a BG is to be issued by SBI Frankfurt), the same is acceptable. However, the procedure at **sl.no. b.1** will required to be followed.
- **b.3** The BG issued may preferably be subject to Uniform Rules for Demand Guarantees (URDG) 758 (as amended from time to time). The BG Format provided to them should clearly specify the same.

BANK GUARANTEE FOR PERFORMANCE SECURITY

(On non-Judicial paper of appropriate value)

Bank Guarantee No: Date:
To NAME & ADDRESSES OF THE BENEFICIARY
Dear Sirs, In consideration of Bharat Heavy Electricals Limited (hereinafter referred to as the 'Employer' whice expression shall unless repugnant to the context or meaning thereof, include its successors and permitted assigns) incorporated under the Companies Act, 1956 and having its registered office at
We,, (hereinafter referred to as the Bank), having registered/Head office at
Any such demand made on the Bank shall be conclusive as regards the amount due and payable by th Bank under this guarantee. However, our liability under this guarantee shall be restricted to an amour not exceeding Rs
We undertake to pay to the Employer any money so demanded notwithstanding any dispute or dispute raised by the <u>Vendor / Contractor / Supplier</u> in any suit or proceeding pending before any Court of Tribunal, Arbitrator or any other authority, our liability under this present being absolute an unequivocal.

The payment so made by us under this Guarantee shall be a valid discharge of our liability for payment thereunder and the <u>Vendor / Contractor / Supplier</u> shall have no claim against us for making such payment.

We thebank further agree that the guarantee herein contained shall remain in full force and effect during the period that would be taken for the performance of the said Contract/ satisfactory completion of the performance guarantee period as per the terms of the Contract and that it shall continue to be enforceable till all the dues of the Employer under or by virtue of the said Contract have been fully paid and its claims satisfied or discharged.
WeBANK further agree with the Employer that the Employer shall have the fullest liberty without our consent and without affecting in any manner our obligations hereunder to vary any of the terms and conditions of the said Contract or to extend time of performance by the said Vendor / Contractor / Supplier from time to time or to postpone for any time or from time to time any of the powers exercisable by the Employer against the said Vendor / Contractor / Supplier and to forbear or enforce any of the terms and conditions relating to the said Contract and we shall not be relieved from our liability by reason of any such variation, or extension being granted to the said Vendor / Contractor / Supplier or for any forbearance, act or omission on the part of the Employer or any indulgence by the Employer to the said Vendor / Contractor / Supplier or by any such matter or thing whatsoever which under the law relating to sureties would but for this provision have effect of so relieving us.
The Bank also agrees that the Employer at its option shall be entitled to enforce this Guarantee against the Bank as a principal debtor, in the first instance without proceeding against the <u>Vendor / Contractor / Supplier</u> and notwithstanding any security or other guarantee that the Employer may have in relation to the <u>Vendor / Contractor / Supplier 's</u> liabilities.
This Guarantee shall remain in force upto and including
This Guarantee shall not be determined or affected by liquidation or winding up, dissolution or change of constitution or insolvency of the Vendor / Contractor / Supplier but shall in all respects and for all purposes be binding and operative until payment of all money payable to the Employer in terms thereof.
Unless a demand or claim under this guarantee is made on us in writing on or before the ⁸ we shall be discharged from all liabilities under this guarantee thereafter.
This Bank Guarantee shall be governed, construed and interpreted in accordance with the laws of India.
Courts at shall alone have exclusive jurisdiction over any matter arising out of or in connection with this Bank Guarantee
We,
this guarantee shall be forfeited and the Bank shall be relieved and discharged from all liabilities

	under this guarantee irrespective of whether or not the original bank guarantee is returned to the Bank.
	Bank, have power to issue this Guarantee under law and the undersigned as a duly zed person has full powers to sign this Guarantee on behalf of the Bank.
Place of	For and on behalf of (Name of the Bank) Dated
NAME A DETAIL CONTI PROJE BG AM	AND ADDRESS OF EMPLOYER i.e., Bharat Heavy Electricals Limited 2 AND ADDRESS OF THE VENDOR /CONTRACTOR / SUPPLIER. 3 LS ABOUT THE NOTICE OF AWARD/CONTRACT REFERENCE 4 RACT VALUE 5 CT/SUPPLY DETAILS 6 HOUNT IN FIGURES AND WORDS 7

Note:

DATE OF EXPIRY OF CLAIM PERIOD

- 1. Units are advised that expiry of claim period may be kept 3-6 months after validity date. It may be ensured that the same is in line with the agreement/ contract entered with the Vendor.
- 2. The BG should be on Non-Judicial Stamp paper/e-stamp paper of appropriate value as per Stamp Act prevailing in the State(s) where the BG is submitted or is to be acted upon or the rate prevailing in the State where the BG was executed, whichever is higher. The Stamp Paper/e-stamp paper shall be purchased in the name of Vendor/Contractor/Supplier /Bank issuing the guarantee.
- 3. In line with the GCC, SCC or contractual terms, Unit may carry out minor modifications in the Standard BG Formats. If required, such modifications may be carried out after taking up appropriately with the Unit/Region's Law Deptt.

4. In Case of Bank Guarantees submitted by Foreign Vendors-

a. From Nationalized/Public Sector / Private Sector/ Foreign Banks (BG issued by Branches in India) can be accepted subject to the condition that the Bank Guarantee should be enforceable in the town/city or at nearest branch where the Unit is located i.e. Demand can be presented at the Branch located in the town/city or at nearest branch where the Unit is located.

b. From Foreign Banks (wherein Foreign Vendors intend to provide BG from local branch of the Vendor country's Bank)

- **b.1** In such cases, in the Tender Enquiry/ Contract itself, it may be clearly specified that Bank Guarantee issued by **any of the Consortium Banks only** will be accepted by BHEL. As such, Foreign Vendor needs to make necessary arrangements for issuance of Counter-Guarantee by Foreign Bank in favour of the Indian Bank's (BHEL's Consortium Bank) branch in India. It is advisable that all charges for issuance of Bank Guarantee/ counter-Guarantee should be borne by the Foreign Vendor. The tender stipulation should clearly specify these requirements.
- **b.2 In case, Foreign Vendors intend to provide BG from** Overseas Branch of our Consortium Bank (e.g. if a BG is to be issued by SBI Frankfurt), the same is acceptable. However, the procedure at **sl.no. b.1** will required to be followed.
- **b.3** The BG issued may preferably be subject to Uniform Rules for Demand Guarantees (URDG) 758 (as amended from time to time). The BG Format provided to them should clearly specify the same.

LIST OF CONSORTIUM BANK

SI. No.	NAME OF THE BANK
1	State Bank of India
2	Canara Bank
3	IDBI Bank Limited
4	ICICI Bank Limited
5	HDFC Bank Limited
6	Axis Bank
7	IndusInd Bank Limited
8	Bank of Baroda
9	Exim Bank
10	Indian Bank
11	Punjab National Bank
12	Union Bank of India
13	Yes Bank Limited
14	RBL Bank Ltd.
15	Standard Chartered Bank
16	Indian Overseas Bank
17	Kotak Mahindra Bank Limited
18	Federal Bank Limited
19	Hongkong and Shanghai Banking Corporation Ltd