| 孫五 | | (बीएस है | บสา | 12 | उत्पा | द मानक | | TG60456 | | | |
|---|-----------|-----------------------------|---|--|--|----------------------------------|----------------------|--------------------------------------|--|--|--|
| दिनांक एवं हस्ताक्ष्य SKSN & DATE | HAPPER | | | PRODUCT STANDARD | | | | पृष्ठ २ का १ | | | |
| | <u>, </u> | | | TUR | BOGENERA | TOR ENGINE | ERING | Page 1 of 2 | | | |
| सम्मी सुरी सदक SUPERSEDES को अधिकमित करता है। INVENTORY NO. | | | As per the | requirements: | the design, manufa spacified herein. | ROGEN CYLINDE | | DROGEN CYLINDER | | | |
| > | | .0 | STAND | ERD APPLI | CABLE | | | | | | |
| COPYRIGHT AND CONFIDENTIAL The eformation on this documents in the property of Blaver Honry Electroal Limited as not be used discorpt, or assured to take stress of the company | 4 | .0 | DIMEN: a. b. c. DESIGN | SIONS Outside di Cylinder v Overall les | wall thickness = 5 ngth = 1 | 445 mm | lly to dia 1" standa | ard taper 1 in 8, 14 TPI | | | |
| C) The side | | | The top end should be necked down to 2" dia. And screwed internally to dia 1" standard taper 1 in 8, 14 TPI to IS: 3224. The bottom of cylinder shall be concave. | | | | | | | | |
| Ä | 5 | .0 | FITTING | <u> 38</u> | | | | | | | |
| स्वत्वाधिकार एवं गोपनीय दत्त प्रतेष दे से वर्ष कुषम नता हेब देशेद्रकतः से सप्ति है एक प्रत्या एव स्माय प्रते किसी से एक प्रत्ये से किस सम्बेस है हिस है हिस्स प्रत | 6 | .0 | The Gas c a. b. c. CAPAC a. b. | neck colla protection outlet valv | r cap. ve to IS:3224 acity =4 | he following fittings/acc | cessories. | | | | |
| | 1 | | | | | | नाम NAME | दिनांक एवं हस्ताक्षर SIGN, & DATE | | | |
| ₩ | TE | SX. | KISHA | N LAL | WW 12.8.04 | ~ अनुवादक TRANSLATED BY | | Sign, & DATE | | | |
| हस्ताधर एवं दिनांक SIGN & DATE | ~ PS | C Member | | HA-N.D | Juano. | िर्माणकर्ता WORKED BY | KN | lanked 29/6/04 | | | |
| SIGN & | - Q | ¥Χ | | UMAR | D.162 11710L | जांचकर्ता СНЕСКЕО ВУ | K.R.G. | lhh 29/6/64 | | | |
| 2 | - P | प्रहमत विभाग REED DEPTT, | | नाम NAME | दिनांक एवं हस्ताक्षर DATE & SIGNATURE | पर्यवेक्षणकर्ता SUPERVISED BY | K.R.GUPTA | Mhs 29/6/64 | | | |
| सामग्री सूची सख्या INVENTORY NO. SQ173 | 1 | | | | | स्थीकृति : | EVRAJ (AGMI | TGE) | | | |
| STHYSH WENTO | RE | EV. NO. 01 | | | | निर्माण PREPARED | ज़ारी ISSUED | दिनांक : DATE | | | |
| <u></u> | D/ | ATED: 12. | 8.04 | | | TGE, HEEP, HWR | TGE, HEEP, HW | /R 01-11-93 | | | |

| u. | ्रमी एच | उत्पाद मानक TG60456 | | | | | | | | | | |
|---|--|---|--|--|--|--|--|--|--|--|--|--|
| ES दिनांक एवं हस्ताक्षर xo. SIGN & DATE | Bİ | PRODUCT STANDARD पृष्ठ 2 का 2 TURBOGENERARTOR ENGINEERING Page 2 of 2 | | | | | | | | | | |
| SUPERSEDES INVENTORY NO. | 7.0 | WORKING PRESSURE: 150kg/cm2 | | | | | | | | | | |
| सच्यो सूची संदय को इधिक्रीत करता है। | 8.0 | MATERIAL | | | | | | | | | | |
| 48 | | The cylinders shall conform to IS: 7285 and shall be made of seamless steel tubes high carbon manganese steel. The valve body shall be made of brass and internals of stainless steel. | | | | | | | | | | |
| | 9.0 | TEST REQUIREMENTS OF CYLINDERS: As per 1S: 7285 | | | | | | | | | | |
| Limited The company | 10.0 | 10.0 PAINTING AND MARKING ON CYLINDERS | | | | | | | | | | |
| NTIAL | #F | To be as per IS: 7285 | | | | | | | | | | |
| ONFIDE 9 of Bhank Au | 11.0 | O INFORMATION REQUIRED WITH THE OFFER Cylinder drawing indicating the following details: | | | | | | | | | | |
| COPYRIGHT AND CONFIDENTIAL. The information in this day turners is the property of lithered fleavy Beached Litheau. A more not be used depend of underest, in any way declinerabile the induces of the company. | | a. The standard to which cylinder and fitting conform. b. Capacity, size and wall thickness of cylinder. c. Details and arrangement of fittings. d. Minimum wall thickness of cylinder. e. Working pressure, pneumatic test pressure, hydraulic test pressure and hydraulic strech test pressure. | | | | | | | | | | |
| Dem | 12.0 <u>TEST CERTIFICATES</u> | | | | | | | | | | | |
| पनीय याने १ इसका सन्त्र एव हानेकारक थ्रं शक्ति राष्ट्र । | a. Test certificates for all tests indicate in clauses 9.0 of this specification. b. Manufacturer shall be furnish inspection certificates from BIS and approval certificates from Dept. of Explosives, Nagpur. | | | | | | | | | | | |
| गोपनीय नेमयते १ इसका बन्ध एर न ने झन्दियक थे न तिया क | 13.0 | GENERAL | | | | | | | | | | |
| स्वत्वाधिकार एवं ग भूवन बन्त हैंबे ड्लेस्ट्रेड्डल के हस्ट डबेंग जे कि करने के हि | | a. The offers submitted shall be strictly in line with the requirements specified in this specification. b. All the documents as required in clause 11 and 12 shall be submitted in 5 copies. | | | | | | | | | | |
| स्वत्वा विभूवन कार | 14.0 | BASED ON: BHEL Experience | | | | | | | | | | |
| इस प्रतेष्ठ में थी गई। अहत्या क्या ने किसी से | 15.0 | CROSS REFERRED STANDARD: IS: 3224, IS: 7285, | | | | | | | | | | |
| इस्ताधर एवं दिनाक SANAE DATE IMIDID | | | | | | | | | | | | |
| <u>₹</u> ₹ 4 | | | | | | | | | | | | |
| सानग्री मूची संख्या INVENTORY NO. P - 5972 | 01 REV. | निर्माणकर्ता Warked by जांचकर्ता Checked by KRG Marked 29/6/04 | | | | | | | | | | |

| स्तासर रे | MTE | भीएम | र्व एक | | उत्प | गद मानक | | TG60457 | | | |
|---|--|---|---|---|---|--|----------------|----------------------|--|--|--|
| दिनाक एव हैस्ताक्षर | SIGN & DATE | H | IEE | | PRODUC | पृष्ठ २ का १ | | | | | |
| <u> </u> | \perp | | | TU. | RBOGENER | ATOR ENGINE | ERING | Page 1 of 2 | | | |
| सामग्री चूझी संख्या SUPERSEDES को अधिकनित करता है। INVENTORY NO. | - [| 1.0 | SCOPE This spec | ification cove | rs the design, manu | RBONDIOXIDE CY | ly of EMPTY SE | AMLESS | | | |
| सामधी का अधिका | | 2.0 | CARBON | (DIOXIDE C | YLINDER As per t | the requirements specifie | d herein. | | | | |
| | nied Speriy | 2.0 | STAND | ERD APPI | LICABLE | | | | | | |
| AL | orical Lin of the col | Latest addition of IS: 3224 and IS: 7285. | | | | | | | | | |
| ENTI | file preper | 3.0 | DIMEN | ENSIONS | | | | | | | |
| COPYRIGHT AND CONFIDENTIAL | The suformation on this documents is the property of Brant Heavy Electrical Lettined timest not be used depends or indirectly as any way decomental to the present of the company | | a. b. c. | Outside o Cylinder Overall l | wall thickness = | 232 mm, 5.4 mm.(Min) 1450 mm | | | | | |
| IGHT | Più docum ly or indire | 4.0 | DESIGN | <u>í</u> | | | | i | | | |
| COPYR | The information on used darect | | The top end should be necked down to 2" dia. And screwed internally to dia 1" standard taper 1 in 8, 14 TPI to IS: 3224. The bottom of cylinder shall be concave. | | | | | | | | |
| | H. | 5.0 <u>FITTINGS</u> | | | | | | | | | |
| नाधिकार एवं गोपनीय | कुर तराव र ते पढ़ सूरान पता हैये इसेस्ट्रिकान को सम्पत्निक हमक, प्राप्त एव अपन्यां रूप से सिमी भी तरह उद्योग जा कि कामी से हैत में हारिकारक हो भ किया वास । | | The Gas cya. a. b. c. d. e. CAPACI a. b. | neck colli protectior outlet val- Syphon to Safety va. TY Water cap | ar 1 cap. ve to IS: 3224 the live / bursting disc pacity =4 | the following fittings/acc 16.7 Liters 17.4 M ³ (app) | essories. | | | | |
| | | | | | | · | नाम | दिनांक एवं हस्ताक्षर | | | |
| 410 | 50 | TSX | KISHAN | 1 LAL | 11/11/2010 | अनुवादक TRANSLATED BY | NAME | SIGN. & DATE | | | |
| हस्ताक्षर एवं दिभाक SIGN & DATE | à | PSC Member | L.C | | Jun 12/8/04 | | KN | Haill Bookly | | | |
| SIGN | 13 | QAX | D. Ku | MAR | D.10-117104 | · · · · · · · · · · · · · · · · · · · | K.R.G. | Karil hul 29/6/04 | | | |
| | d | सहमत विभाग AGRISED DEPTT. | i | नाम IAME | दिनांक एवं हस्ताक्षर DATE & SIGNATURE | पर्यवेक्षणकर्ता SUPERVISED BY | K.R.GUPTA | thus 29/6/04 | | | |
| | 126 | DEV NO 04 | | | | 1 | Fai 7/8 | | | | |
| 1 1 | 3 | REV. NO. 01 | 2 04 | | | · | ज़ारी ISSUED | दिनांक : DATE | | | |
| L | م | DATED:12-8 | 9-44- | | | TGE, HEEP, HWR | rge, heep, hwi | R 01-11-93 | | | |

| | मी एग | उत्पाद मानक | TG60 | 457 | | | | | | | | |
|--|---|---|-----------------------------|----------|--|--|--|--|--|--|--|--|
| s ादनाक एवं हस्ताक्षर o. SIGN & DATE | H | PRODUCT STANDARD TURBOGENERARTOR ENGINEERING | पृष्ठ 2 का 2 Page 2 of 2 | | | | | | | | | |
| SUPERSEDES INVENTORY NO. | 7.0 | WORKING PRESSURE | 1 | | | | | | | | | |
| त्तामग्नी सूची सध्य को अधिक्रमित करता है। | | Filling pressure = 150 kg/cm2 (g) at 15°C (max.) | | | | | | | | | | |
| लामक्री को अधिक्री | 8.0 | MATERIAL | | - | | | | | | | | |
| | | The cylinder shall conform to IS: 7285 and shall be made of seamless steel to manganese steel. The valve body shall be made of brass and internals of stain | | | | | | | | | | |
| Cimites: | 9.0 <u>TEST REQUIREMENTS OF CYLINDERS:</u> As per 1S: 7285. | | | | | | | | | | | |
| ONTIDENTIAL of Share Heavy Electrical Graves: decrinental to the interest of the company | 10.0 | 10.0 PAINTING AND MARKING ON CYLINDERS | | | | | | | | | | |
| OFFIDE of Shant He derinced by | | To be as per IS: 7285 | | | | | | | | | | |
| | 11.0 <u>INFORMATION REQUIRED WITH THE OFFER</u> | | | | | | | | | | | |
| COPYRIGHT AND CONFIDENTIAL De exformation on this decement in the respect, of fahara Henry Bactural Control Represented to the confidence of the configence of the configenc | | Cylinder drawing indicating the following details: a. The standard to which cylinder and fitting conform. b. Capacity, size and wall thickness of cylinder. c. Details and arrangement of fittings. d. Minimum wall thickness of cylinder. e. Working pressure, pneumatic test pressure, hydraulic test pressure a pressure and hydraulic strech test pressure. f. Filling ratio of cylinder | and hydraulic stru | ech test | | | | | | | | |
| पिनीय सम्माम् १६४६। उत्तक्ष एव मैं प्रमितास्त हो भिष्म जार | 12.0 | TEST CERTIFICATES | | | | | | | | | | |
| | | a. Test certificates for all tests indicate in clauses 9.0 of this specification. b. Manufacturer shall be furnish inspection certificates from BIS and approval certificates from from Dept. Of explosives Nagpur. | | | | | | | | | | |
| स्वत्वाधिकार एव धन भरत हैवी इसेक्टिन्स ११६ व्योग, जो कि संस्की है ति | 13.0 | GENERAL. | | | | | | | | | | |
| स्तत्वाधिकार एतं वर्ष इत्रायतेव में हैं गई कृत्रन भवता हेगे इस्पेहरूक को उस्तान कर से किसी से तरह बयोग् जो कि वन्ती से विव | | a. The offers submitted shall be strictly in line with the requirements specified in this specification. c. All the documents as required in clause 11 and 12 shall be submitted in 5 copies | | | | | | | | | | |
| | 14.0 | BASED ON: BHEL Experience. | | | | | | | | | | |
| & DATE | 15.0 | CROSS REFERRED STANDARDS: | | | | | | | | | | |
| N | | 1S: 7285, IS: 3224 | | V | | | | | | | | |
| INVENTORY NO | | निर्माणकर्ता KN Worked by | laidhel | 29/6/0 | | | | | | | | |
| P. S. | REV. 01 | जांधकर्ता KRG | MAN | 29/6/0 | | | | | | | | |

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| E | | | | | उत्पाद | सानक | | TG60462 | | | |
|--|---|---------------------------|--|---|---|----------------------------------|--------------------|--------------------------|-------|--|--|
| Ratio us senses SIGN & DATE | | 11/1 | 77 | PRODUCT STANDARD | | : | पृष्ठ २ का १ | | | | |
| क्षमुख इस | | 77 | | TURBOGENERATOR ENGINEERING | | | ERING | Page 1 of 2 | | | |
| SUPERSEDES INVENTORY NO. | | 1.0 | COORE |] | Pro. 146 | OGEN CYLINDEI | £ | | | | |
| - | | 1.0 | SCOPE This spec | ification covers the | ne design, manufac | cture, testing and supply | of EMPTY SEA | AMLESS NETROGE | N | | |
| सम्बद्धी सृषी संख्या को अधिकमित करता है | | 2.0 | CYLIND | ER As per the rec | quirements specific | ed herein. | | | | | |
| | Diff. of | 2.0 | | | | | | | | | |
| ENTLAL | property of Blanck floorly Electrical Lamined, way deniversital to the interest of the sompose | 3.0 | | dition of IS: 3224 ISIONS | and IS: 7285. | | | | | | |
| COPYRIGHT AND CONFIDENTIAL | exs is the property of Blaim by in any way decimental to | er | a. b. c. | Outside diar Cylinder wa Overall leng | ll thickness =5. | 32 mm. 4 mm.(Min) 445 mm | | | | | |
| иснт | t the downs by or informa- | . 4.0 | DESIGN DESIGN | | | | | | | | |
| COPYR | The information on the dovernors is the transfer or be used directly or informatly in any the many or informatly in any or informatly in any or information | | The top of to IS: 32: | end should be neck 24. The bottom of | ked down to 2" dia 'cylinder shall be | a. And screwed internal concave. | ly to dia 1" stand | lard taper 1 in 8, 14 TF | PI | | |
| | T. | 5.0 | FITTIN | <u>IGS</u> | | | | • | | | |
| | Personal Property | 1) = 1, | The Gas cylinder should be complete with the following fittings/accessories. | | | | | | | | |
| स्वत्वाद्यिकार एवं गोपनीय | पूचन चन्द्रस्य होती प्रतितिहरूकत्त्व मी रुप्पीति है इतका प्रत्यक्ष वृत्ते सत्तु प्रयोग् यो कि संपन्नी के क्रित में प्रतिकारक हो न विध्य बन्न | | a. b. c. | neck collar protection c outlet valve | | | | | | | |
| विकार | a the first | 6.0 | CAPAC | CITY | | | | | | | |
| | कुस प्रतेषित में के गई सूचना कर अक्रान्स कप से किमी के तत्त्र प्रयो | | a. b. | Water capac Volume of | | 6.7 Liters M³ (app) | | | | | |
| | | | | | | | नाम | दिनांक एवं हस्तामर | | | |
| <u>6</u> | ' | TSX | 4:SH | AN LAL | WW -12104 | अनुवादक TRANSLATED BY | NAME | SIGN. & DATE | | | |
| हस्ताहार एवं दिन्धक SIGN & DATE | 70 | PSC Member | | CHANA | 12/3/04 | निर्माणकर्ता WORKED BY | KN | Karil her 29 | Holor | | |
| SIGN 8 | 80 | QAX | | UMAR | D.14-1770 | जांचकर्ता CHECKED BY | K.R.G. | lt-fil 29/ | 6/09 | | |
| lio | = | सहमत विभाग AGREED DEPT | г. | नाम NAME | दिनांक एवं इस्ताक्षार DATE & SIGNATURE | पर्यवेक्षणकर्ता SUPERVISED BY | K.R.GUPTA | Khoh 2916 | 5/•4 | | |
| E- | _ | | | | | स्वीकृति : | Ley 7/8/ | 104 | | | |
| सामग्री सूची सख्य INVENTORY NO. | 370 | | | | | APPROVED: | EVRAJ (AGN | VTGE) | | | |
| तामग्री सूची सख्य INVENTORY NO. | 65 | REV. NO. 0 | 1 | | | निर्माण PREPARED | जारी ISSUED | दिनांक : DATE | | | |
| - | 9 | DATED;12.8.04 | | | | TGE, HEEP, HWR | TGE, HEEP, H | HEEP, HWR OL-11-93 | | | |

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| | किएम के छ | उत्पाद मानक | TG604 | 57 · | | | | | | | | |
|---|--|---|------------------------------------|---------|--|--|--|--|--|--|--|--|
| SIGN & DATE | 184481 | PRODUCT STANDARD TURBOGENERARTOR ENGINEERING | पृष्ठ 2 का 2 Page 2 of 2 | | | | | | | | | |
| INVENTORY (O. | 7.0 | WORKING PRESSURE | 200 | | | | | | | | | |
| तानक तूच स्थान वे सम्बन्धित कच्चा है । | | Filling pressure = 150 kg/cm2 (g) at 15°C (max.) | | | | | | | | | | |
| el arker) | 8.0 | MATERIAL | | | | | | | | | | |
| | ** | The cylinder shall conform to IS: 7285 and shall be made of seamless steel manganese steel. The valve body shall be made of brass and internals of sta | tubes high carbon inless steel. | | | | | | | | | |
| be compared | 9.0 TEST REQUIREMENTS OF CYLINDERS: As per IS: 7285. | | | | | | | | | | | |
| DENTIAL Ant Honey Shortwell Limited and to the inferent of the con- | 10.0 | PAINTING AND MARKING ON CYLINDERS | | | | | | | | | | |
| CONFIDENT property of Share Honry by way destinated to the | | To be as per IS: 7285 | | | | | | | | | | |
| ND CO | 11.0 | INFORMATION REQUIRED WITH THE OFFER | | | | | | | | | | |
| COPYRIGHT AND CONFIDENTIAL The information on this documents in the property of Bahara Honey Bestelm I make that the useful demetry or orderestry as may very documental to the informer? | | Cylinder drawing indicating the following details: a. The standard to which cylinder and fitting conform. b. Capacity, size and wall thickness of cylinder. c. Details and arrangement of fittings. d. Minimum wall thickness of cylinder. e. Working pressure, pneumatic test pressure, hydraulic test pressure and hydraulic strech test pressure. | | | | | | | | | | |
| पनीय मोध हे इसका प्रव्यात्म मुख्याल्य हो न क्लिय जाए। | 12.0 | f. Filling ratio of cylinder TEST CERTIFICATES a. Test certificates for all tests indicate in clauses 9.0 of this specification. | | | | | | | | | | |
| कार एवं गोपनीय १ इसीह्यम्न से क्यांत ६ इ १६ अपने हे लिए ने इस्थित | | Manufacturer shall be furnish inspection certificates from BIS an from Dept. Of explosives Nagpur. | a approvat certifica | ues nom | | | | | | | | |
| स्वत्वाधिकार हम्म मत्त्र होते होति स्व हस्ते, से वि वं | 13.0 | | GENERAL | | | | | | | | | |
| स्वत्वाधिकार एवं गोपनीय इस स्रोम हे ते वृष्ट्य भाव डेमे इसेट्यक्ल के क्योंने ह हच्या राज्य ह बार्ट्य कर हे किये में एक हमें जो के क्यों के निज में स्थापन है ने किय | | a. The offers submitted shall be strictly in line with the requirements specified in this specification. c. All the documents as required in clause 11 and 12 shall be submitted in 5 copies | | | | | | | | | | |
| | 14.0 | BASED ON: BHEL Experience. | | | | | | | | | | |
| MONE DATE | 15.0 | CROSS REFERRED STANDARDS: | | | | | | | | | | |
| A SON A | | IS: 7285, IS: 3224 | | | | | | | | | | |
| सामग्री सूची संख्या INVENTORY NO. | - | निर्माणकर्ता K | N lail | 29/6/ | | | | | | | | |
| HASH TEST TOWN | REV. 01 | Worked by जांचकर्ता KI | RG WALL | 29/6/ | | | | | | | | |

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