



An ISO 9001  
Company

## Bharat Heavy Electricals Limited

(High Pressure Boiler Plant)

Tiruchirapalli – 620014, TAMIL NADU, INDIA

TITLE <b>TEA CANS</b>	Phone: +91 431 2574256/4095 E-mail: keerthi@bhel.in ksh@bhel.in
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### Corrigendum -2

Reference Enquiry Number: <b>2002300004</b>	Enquiry Date: <b>15.03.2023</b>	Due date for submission of quotation: <b>02:00 PM IST on 07.04.2023</b>
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Due date of the tender is extended till 07/04/2023 02:00 PM. Please note there are some changes in the technical specification. Hence, please ignore the earlier technical specification and drawings and please do consider the revised technical specification and drawings enclosed along with this corrigendum. Annexure-A and Annexure-B remains unchanged.

Offer through Enterprise Procurement System (EPS) is invited by the Dy. Manager/ MM/PSS for supply of the above mentioned items.

<b>Offer should be submitted through Enterprise Procurement System (EPS) only. Offers in any other mode will not be accepted.</b>  <b>Please visit our website: <a href="https://eprocurebhel.co.in/">https://eprocurebhel.co.in/</a></b>  Click on the above web link for registering in BHEL e-procurement portal. Internet explorer with 9 <sup>th</sup> version and above should be used for registration. For any other queries and for getting digital signature certificate, vendor shall contact Mr. Peter Raj (Mob.No.9942069052).	Yours faithfully, For Bharat Heavy Electricals Limited T KEERTHI Dy. Manager/MM/PSS, 4th Floor – Bldg. 24, Bharat Heavy Electricals Ltd., Tiruchirapalli-620014, Tamilnadu.  Ph: 0431- 2574256/4095 Email: keerthi@bhel.in ksh@bhel.in
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Enclosure:

1. Terms and conditions - Annexure A is enclosed.
2. Commercial Terms – Annexure B is enclosed.

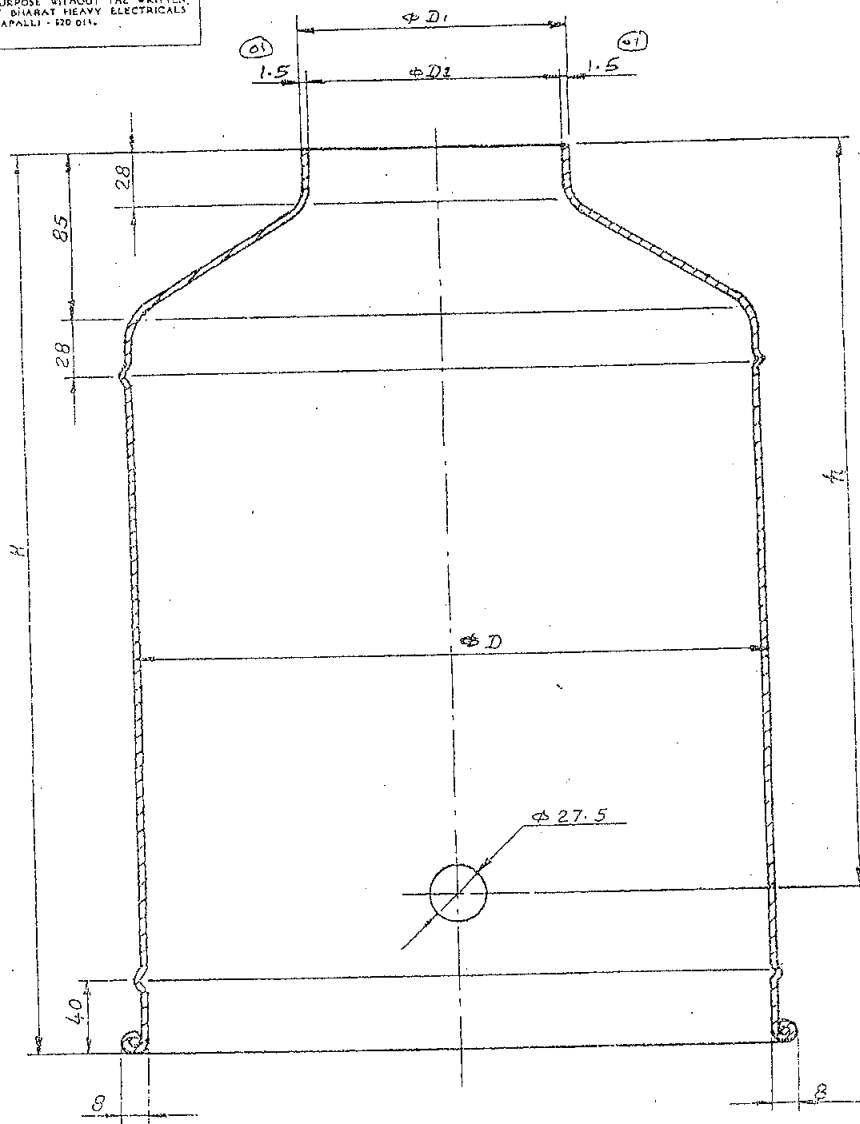
## TEA CAN

Sl. No.	Specification	Bidder confirmation Yes/No
<b>1</b>	<b>Pre-Qualification Criteria</b>	
<b>1.1</b>	Please submit proof of supply of 15 tea cans in last 5 years along with the bid	
<b>2</b>	<b>Technical Specification - Tea Cans</b>	
	TEA CAN - 5 LTRS 1) The tea can to confirm to the drawings enclosed (24776,13088,13089 and 3730) 2) The lid should be of same size for all the cans 3) Acceptance will be based strictly on drawing 4) Handle should be fixed on the rear side of Tap-side i.e. handle should not be above the tap. 5) Handle should be sturdy and easy to handle 6) Sample should be provided before execution of bulk supply. 7) BHEL/C/23 should be engraved on all the tea cans 8) The can should have front side open tap 9) Material should be of Stainless Steel of 304 GRADE with 1 mm thickness 10) The weight of 5 liter can should be of minimum 4.7kgs 11) The Product can be inspected before quoting	
2.1	QUANTITY: 26 NO	
	TEA CAN - 10 LTRS 1) The tea can to confirm to the drawings enclosed (24776,13088,13089 and 3730) 2) The lid should be of same size for all the cans 3) Acceptance will be based strictly on drawing 4) Handle should be fixed on the rear side of Tap-side i.e. handle should not be above the tap. 5) Handle should be sturdy and easy to handle 6) Sample should be provided before execution of bulk supply. 7) BHEL/C/23 should be engraved on all the tea cans 8) The can should have front side open tap 9) Material should be of Stainless Steel of 304 GRADE with 1 mm thickness 10) The weight of 10-liter can should be of minimum 6 kgs 11) The Product can be inspected before quoting	
2.2	QUANTITY : 19 NO	
	TEA CAN - 15 LTRS 1) The tea can to confirm to the drawings enclosed (24776,13088,13089 and 3730) 2) The lid should be of same size for all the cans 3) The lid should be of same size for all the cans 4) Acceptance will be based strictly on drawing 5) Handle should be fixed on the rear side of Tap-side i.e. handle should not be above the tap. 6) Handle should be sturdy and easy to handle 7) Sample should be provided before execution of bulk supply. 8) BHEL/C/23 should be engraved on all the tea cans 9) The can should have front side open tap 10) Material should be of Stainless Steel of 304 GRADE with 1 mm thickness 11) The weight of 15-liter can should be of minimum 9 kgs 12) The Product can be inspected before quoting	
2.3	QUANTITY : 5 NO	

Sign & Seal of bidder's  
authorised representative

Caution  
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ANY OTHER PURPOSE WITHOUT THE WRITTEN  
PERMISSION OF DIARAT HEAVY ELECTRICALS  
LTD., TIRUCHIRAPPALLI - 620 014.

V 609-36



CAPACITY	H	h	$\phi D$	$\phi D_1$	$\phi D_2$
25 Lit	505	425	$\phi 334$	$\phi 138$	$\phi 135$
20 Lit	465	385	$\phi 307$	$\phi 138$	$\phi 135$
15 Lit	445	365	$\phi 282$	$\phi 138$	$\phi 135$
10 Lit	380	300	$\phi 256$	$\phi 138$	$\phi 135$
5 Lit	320	240	$\phi 220$	$\phi 138$	$\phi 135$

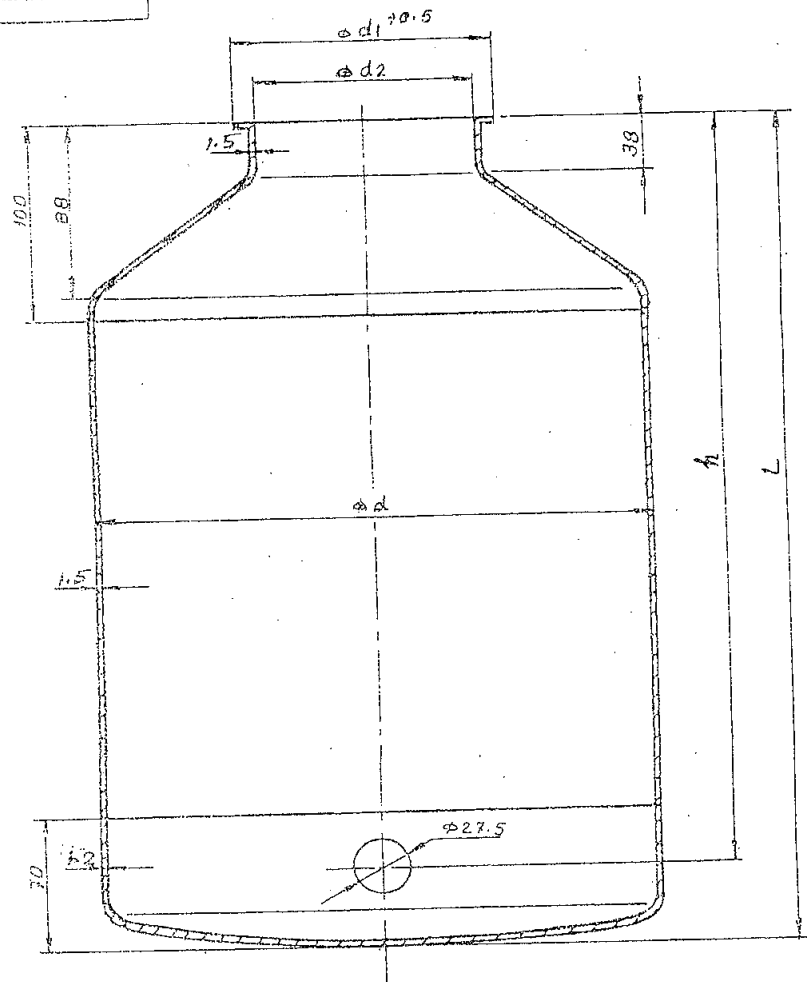
#### NOTE:

1. BASIC FUNCTIONAL REQUIREMENTS ONLY ARE SPECIFIED.
2. THE DRAWING IS USED FOR PURCHASE ENQUIRY AND FOR REPAIR GUIDANCE.
3. THE ACTUAL SIZE FIXED ACCORDING TO THE CAPACITY OF THE JAR.
4. MATERIAL TO BE BUFFED TO MIRROR FINISH.

STAINLESS STEEL SHEET		OT CV. 18 NI 9 15:6311	2-M-20c-3730	
No. of Pcs	DESCRIPTION	MATERIAL	STD/BPS	Net Gross wt. (kg) wt. (kg)
REFERENCE:		ALTERATIONS		DRAWING No.
		SHEET THICKNESS $\pm 0.15$ mm		DATE
SCALE	DRAWN	C.E. Roy.		SIGN.
1:2.5	CHECKED			
	APPROVED			
	DATE	11/08/92		
MACHINE:		TYPE: CMT GEN		Total wt. (kg)
TITLE		DRAWING No.		REV.
OUTER VESSEL		3-M-20c-13088		01
		No. of Sheets:		Sheet No.

S. SANKARARAJAN  
Manager / Purchase / PSB  
BHEL, Tiruchy - 620 014

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CAPACITY	$H$	$L$	$\phi d$	$\phi d_1$	$\phi d_2$
25 Lit	425	475	$\pm 296$	$\pm 135$	$\pm 120$
20 Lit	385	435	$\pm 269$	$\pm 135$	$\pm 120$
15 Lit	365	415	$\pm 243$	$\pm 135$	$\pm 120$
10 Lit	300	350	$\pm 218$	$\pm 135$	$\pm 120$
5 Lit	240	280	$\pm 185$	$\pm 135$	$\pm 120$

#### NOTE:

1. BASIC FUNCTIONAL REQUIREMENTS ONLY ARE SPECIFIED.
2. THE DRAWING IS USED FOR PURCHASE ENQUIRY AND FOR REPAIR GUIDANCE.
3. THE ACTUAL SIZE FIXED ACCORDING TO THE CAPACITY OF THE JAR.
4. BOTH SURFACES OF THE VESSEL TO BE BUFFED TO MIRROR FINISH.

STAINLESS STEEL SHEET		07.18.15.6911		2.M-20c-3730	
No. of pcs	DESCRIPTION	MATERIAL	STD/BPS	No. Gross wt. (kg)	DRAWING No.
REFERENCE:	ALTERATIONS		DATE SIGN. Index		
		SHEET THICKNESS 1.5 WAS 1.241		130307	
SCALE	DRAWN	C.E. Roy.			
1:2.5	CHECKED				
	APPROVED				
	DATE	12/08/92			
MACHINE:		TYPE: CANTER		Total wt. (kg.)	
TITLE		DRAWING No.		REV.	
INNER VESSEL		3-M-20c-13089		01	
No. of Sheets:		Sheet No.			

S. SANKARANARAYAN  
Manager / Purchase / PSS  
BHEL, Tiruchirappalli - 620 014

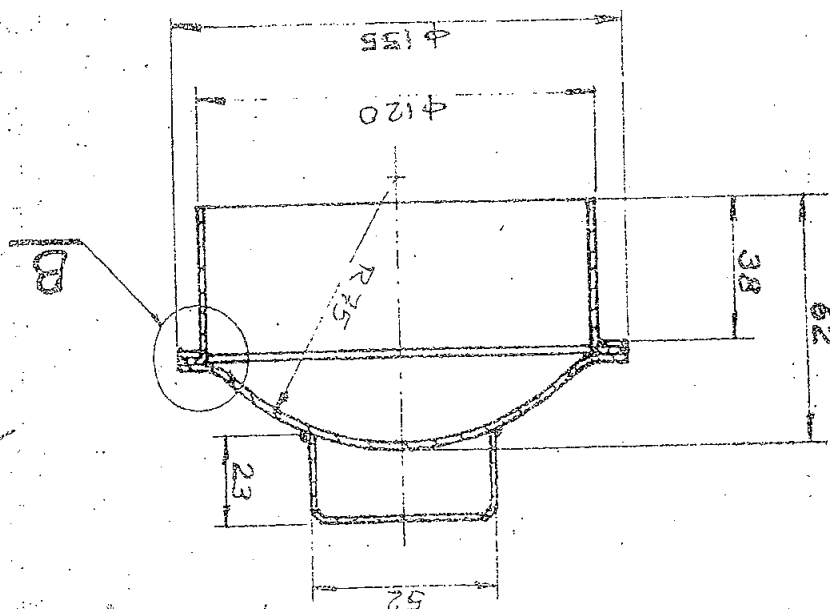
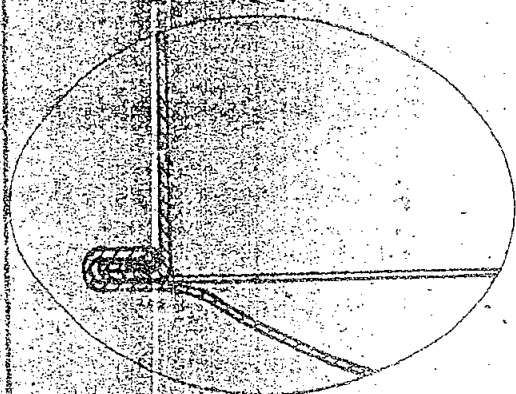
S. SANKARANARAYANAN  
Manager / Purchase / PSS  
BHEL, Trichy - 620 014

03	2440C 60 05750	STAINLESS STEEL	07C. 18 N15 15.6311	07C. 18 N15 15.6311	STD/BPS	Net Wt. (kg) Gross Wt. (kg)	DRAWING NO.	01
01							ALTERATIONS	01
							DATE	01
							CHECKED	01
							APPROVED	01
							SCALE DRAWN	01
							REFERENCE:	01
							NOTE ADDED	01
							ALTERATIONS	01
							DATE	01
							CHECKED	01
							APPROVED	01
							SCALE DRAWN	01
							REFERENCE:	01
							NOTE ADDED	01
							ALTERATIONS	01
							DATE	01
							CHECKED	01
							APPROVED	01
							SCALE DRAWN	01
							REFERENCE:	01
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							DATE	01
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							APPROVED	01
							SCALE DRAWN	01
							REFERENCE:	01
							NOTE ADDED	01
							ALTERATIONS	01
							DATE	01
							CHECKED	01
							APPROVED	01
							SCALE DRAWN	01
							REFERENCE:	01
							NOTE ADDED	01
							ALTERATIONS	01
							DATE	01
							CHECKED	01
							APPROVED	01
							SCALE DRAWN	01
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							NOTE ADDED	01
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							DATE	01
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							SCALE DRAWN	01
							REFERENCE:	01
							NOTE ADDED	01
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							CHECKED	01
							APPROVED	01
							SCALE DRAWN	01
							REFERENCE:	01
							NOTE ADDED	01
							ALTERATIONS	01
							DATE	01
							CHECKED	01
							APPROVED	01
							SCALE DRAWN	0

1304

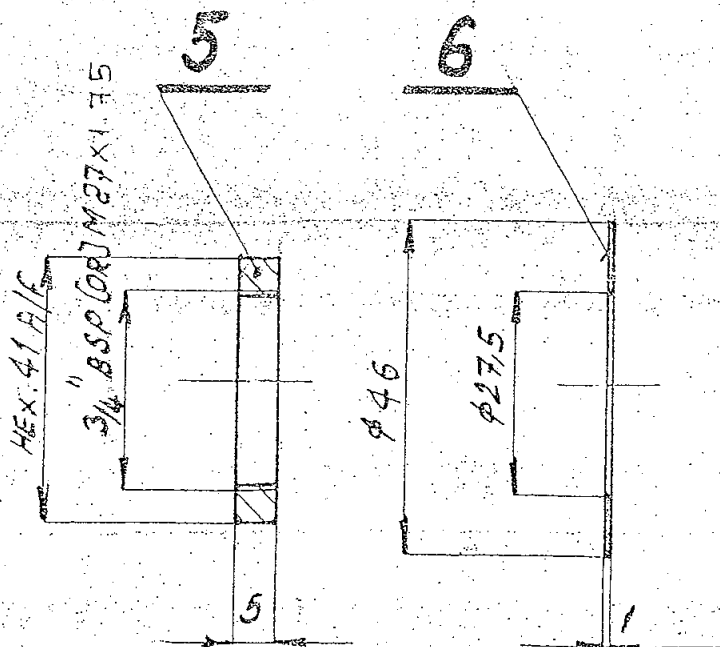
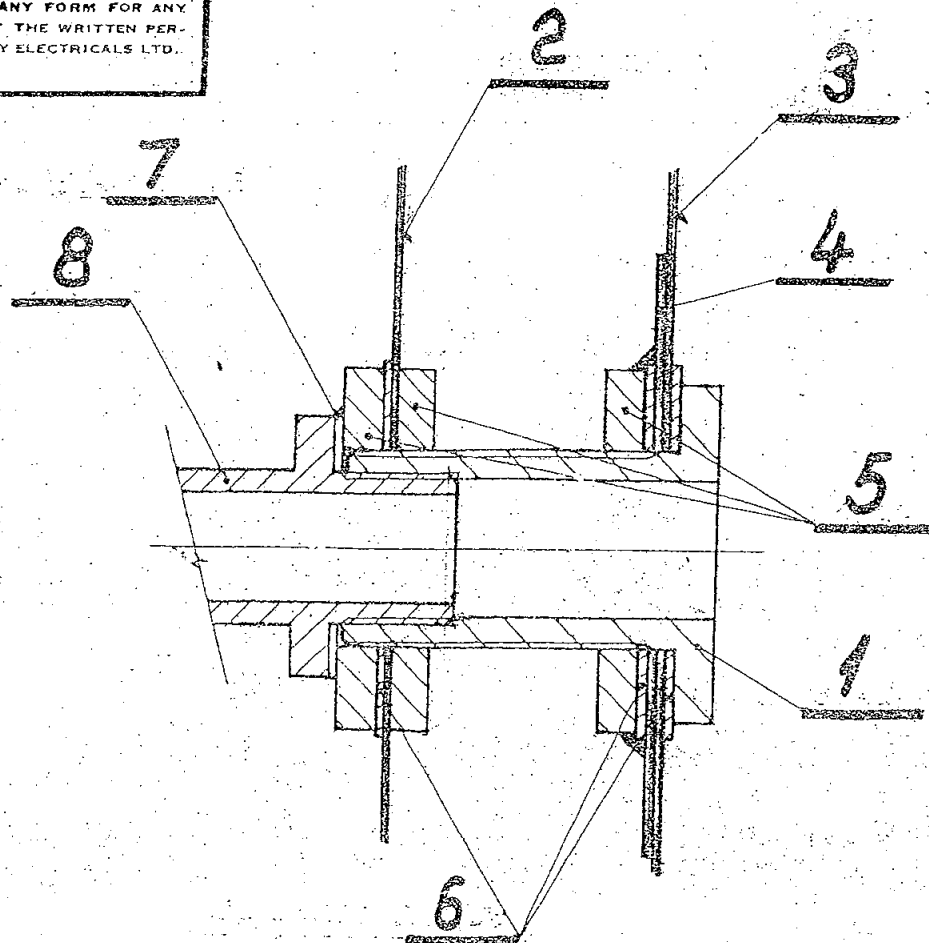
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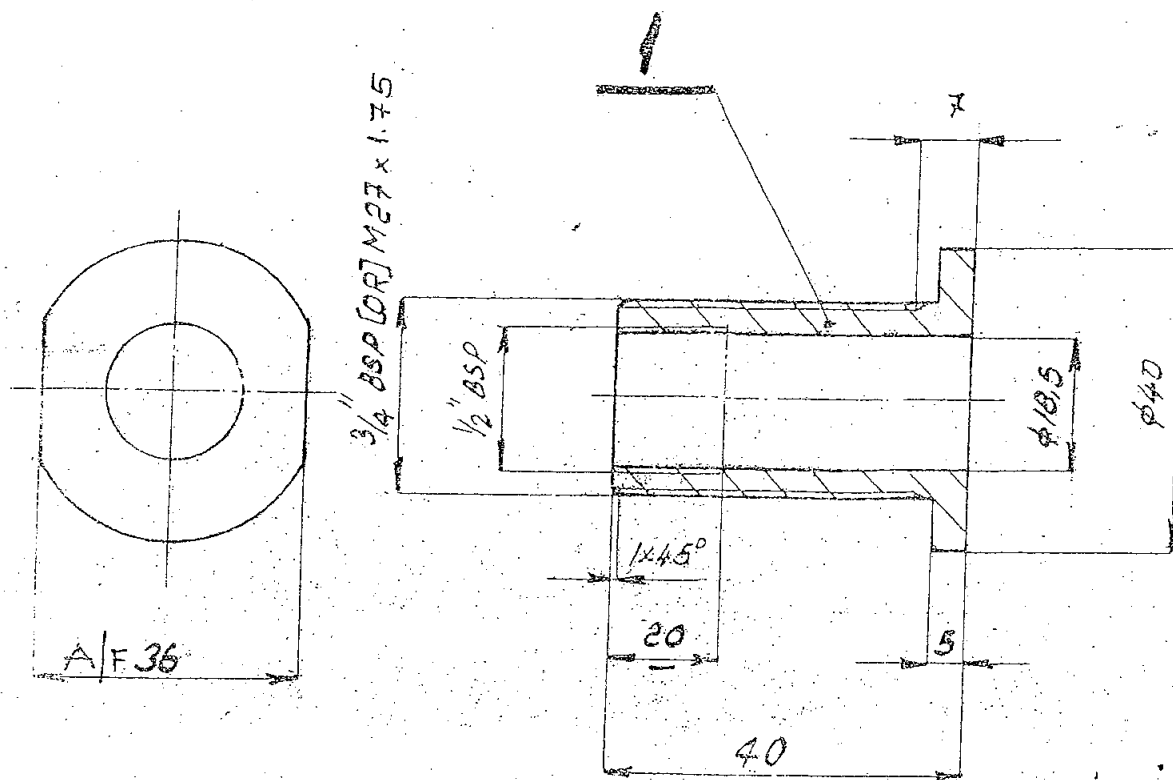
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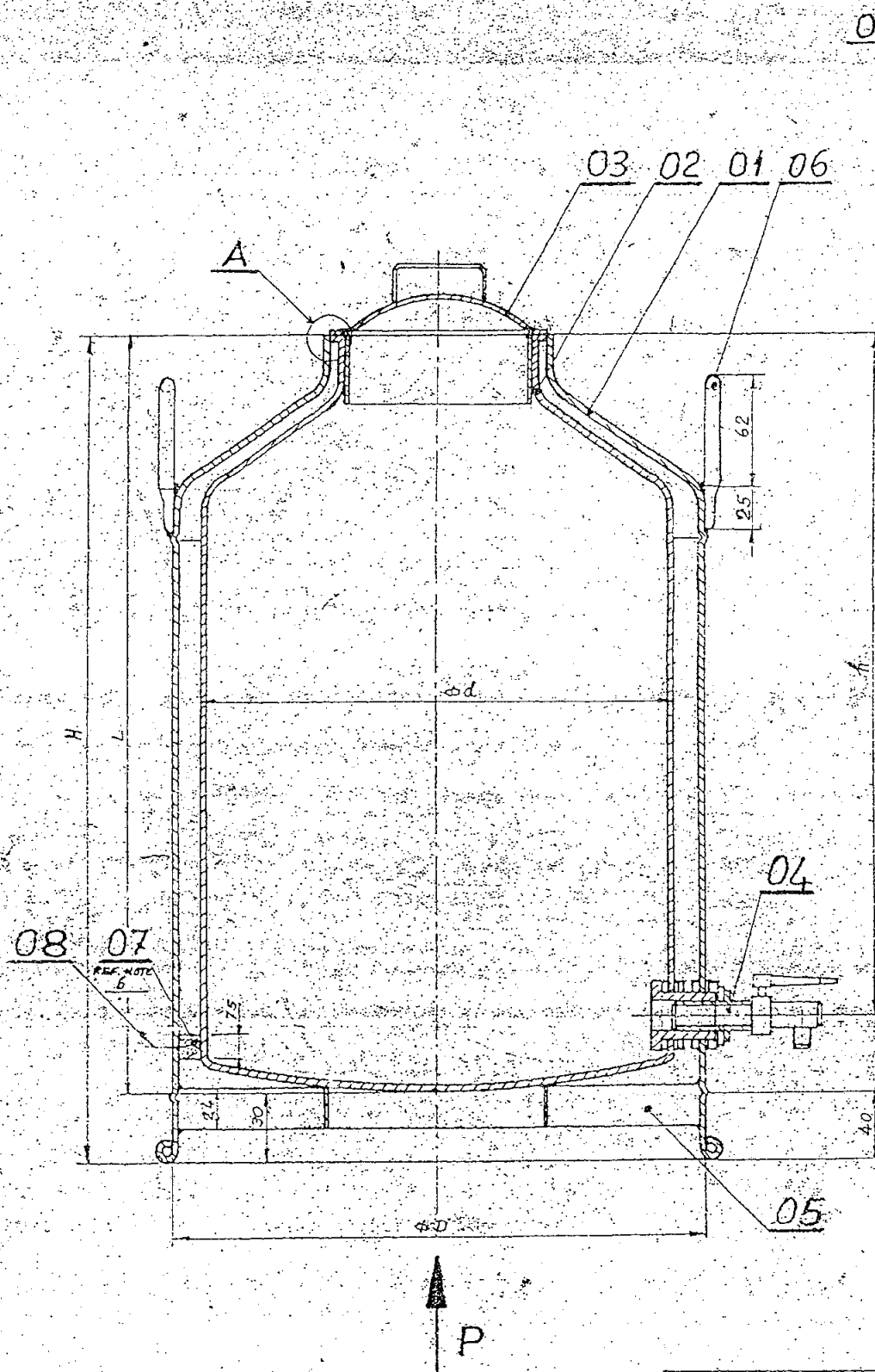


**NOTE:-**

FOR THERMAL JAR REFER DRG. NO E-M-200-3730



1	TAP								8
1	RUBBER WASHER	RUBBER							7
1	ANNEALED COPPER WASHER	ANNEALED COPPER							6
1	LOCK NUT	STAINLESS STEEL EN 56A							5
1	PATCH PLATE	STAINLESS STEEL EN 56A							4
1	INNER VESSEL	STAINLESS STEEL EN 56A							3
1	OUTER VESSEL	STAINLESS STEEL EN 56A							2
1	SCREW	STAINLESS STEEL EN 56A							1
NO. OF PIECES	DESCRIPTION	SEMI-PRODUCT	FINAL MATERIAL	INITIAL MATERIAL	SCRAP SORT	NET WT	GROSS WT	DRAWING NO.	ITEM NO.
REMARKS				TOTAL NET WL (kg)					
SCALE:	DRAWN	REFERENCE		ALTERATIONS		DATE	SIGNATURE	INDEX	
	CHECKED								
	APPROVED								
	STOS. OFFICER								
	DATE								
MACHINE:				TYPE: CANTEEN.					
TITLE:				DRAWING NO.					
DETAIL OF TAP CO- NNECTION [THERMAL TAP]				3-M-20c-7970					



DETAIL - A

NOTE.

1. BASIC FUNCTION
2. THE DRAWING FOR REPAIR
3. THE ACTUAL CAPACITY
4. FOR TAP D
5. MATERIAL INNER AND
6. THE NANGIN IN THE PE
7. THE TAPE DAMAGE

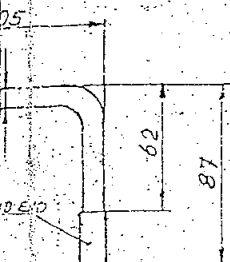
CAPACITY	H	L	A	FD
25 Lb.	505	475	425	334
20 Lb.	465	435	385	307
15 Lb.	445	415	365	282
10 Lb.	380	350	300	256

**S.SANKARARAJAN**  
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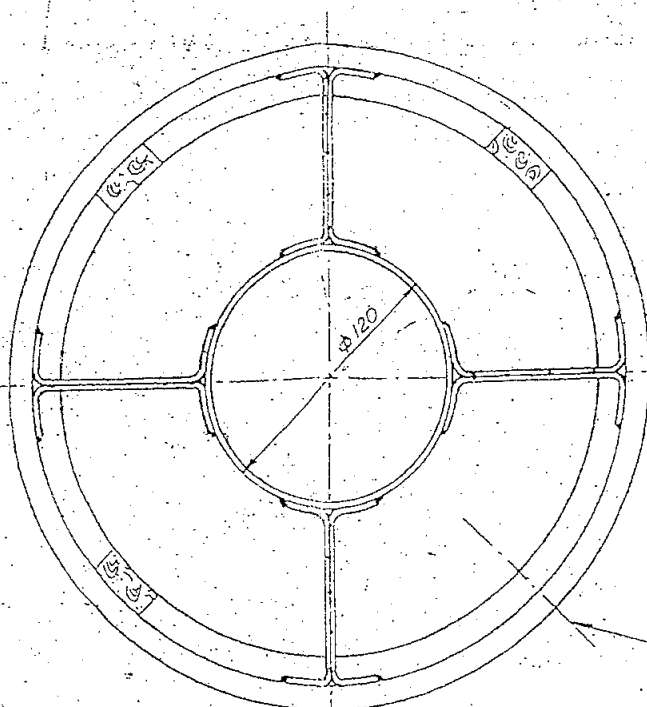


0110

02



M 06



Q OF TAP

VIEW-P

ADDITIONAL REQUIREMENTS ONLY ARE SPECIFIED.

IS USED FOR PURCHASE ENQUIRY AND GUIDANCE.

THE VESSEL SHALL BE FIXED ACCORDING TO THE THE JBR.

REF. DRG. NO. 3-M-20c-7970

THE SURFACE TO MIRROR FINISH - BOTH OUTER SURFACE OF THE CONTAINER.

INNER VESSEL SHALL HAVE RIGID SUPPORTS

KEY AS SHOWN BY WOOD AT 30° IN THREE PLACES.

SHOULD BE GUARDED WITH 25 MM. WIDTH 2 MM. SHEET, TO AVOID

MOVEMENT.

3	SELF TAPPING SCREW					08
3	PACKING WOOD 75x15x18					07
2	HANDLE	STAINLESS STEEL OT CL-18 MI-9 15.6911				06
1	BOTTOM SUPPORT	STAINLESS STEEL OT CL-18 MI-9 15.6911				05
1	DETAIL OF TAP CONNECTION.				3-M-20c-7970	04
1	LID	STAINLESS STEEL OT CL-18 MI-9 15.6911			4-M-20c-24776	03
1	INNER VESSEL	STAINLESS STEEL OT CL-18 MI-9 15.6911			3-M-20c-13089	02
1	OUTER VESSEL	STAINLESS STEEL OT CL-18 MI-9 15.6911			3-M-20c-13088	01

d	
96	
69	
43	
18	

No. of	DESCRIPTION	MATERIAL	QTY/PCS	UNIT PRICE	TOTAL
1	CHECKED	C.E. Roy			
1	APPROVED				
1	DATE	19-08-92			
DRAWING No.		60			
TEA CONTAINER		2-M-20c-3730			

5 LITRE TEA CAN





10 LITRE TEA CAN





# 15 LITRE TEA CAN

