

INVENTORY NO. SIGN. AND DATE REF. DRG. NO. COMPUTER FILE NAME THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

FIRST ANGLE PROJECTION

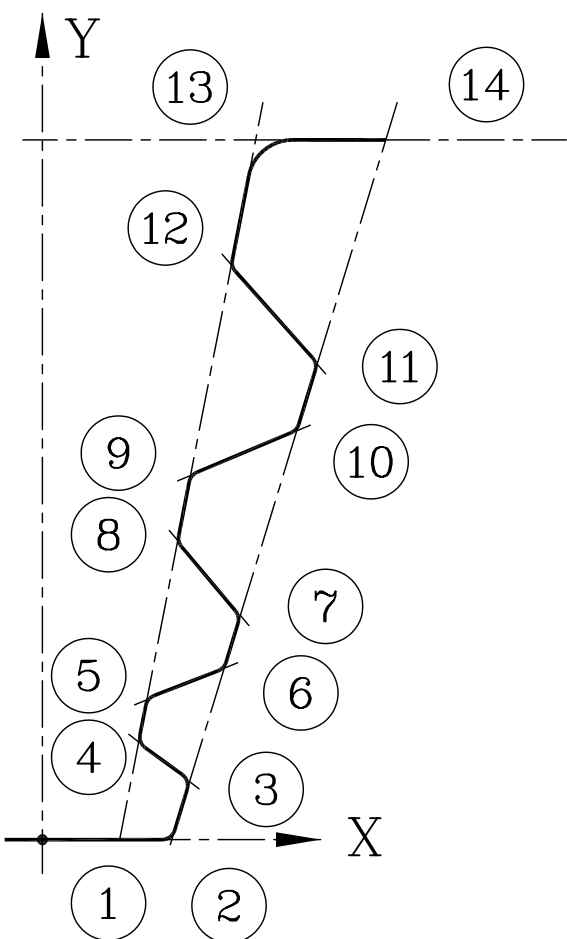
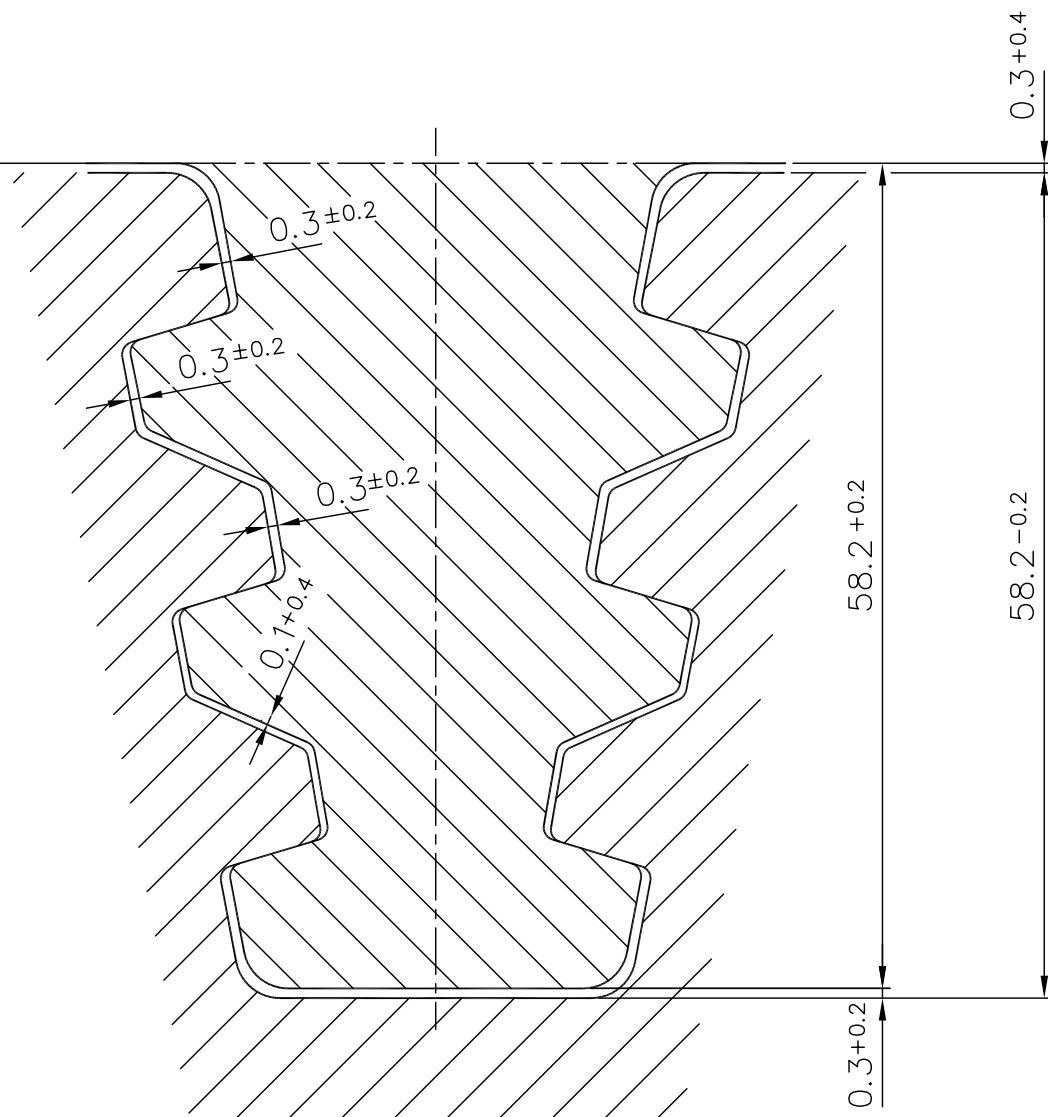
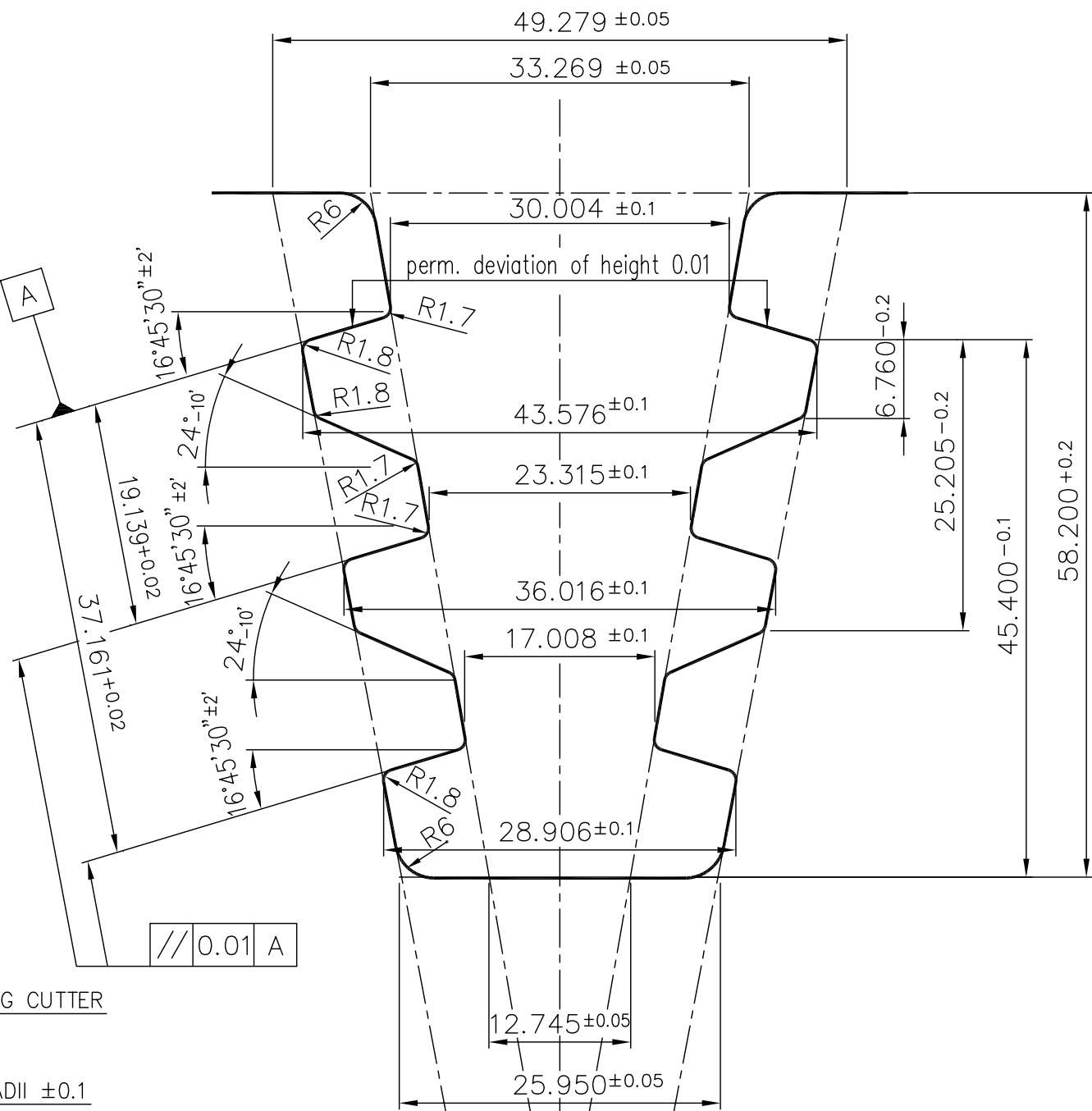
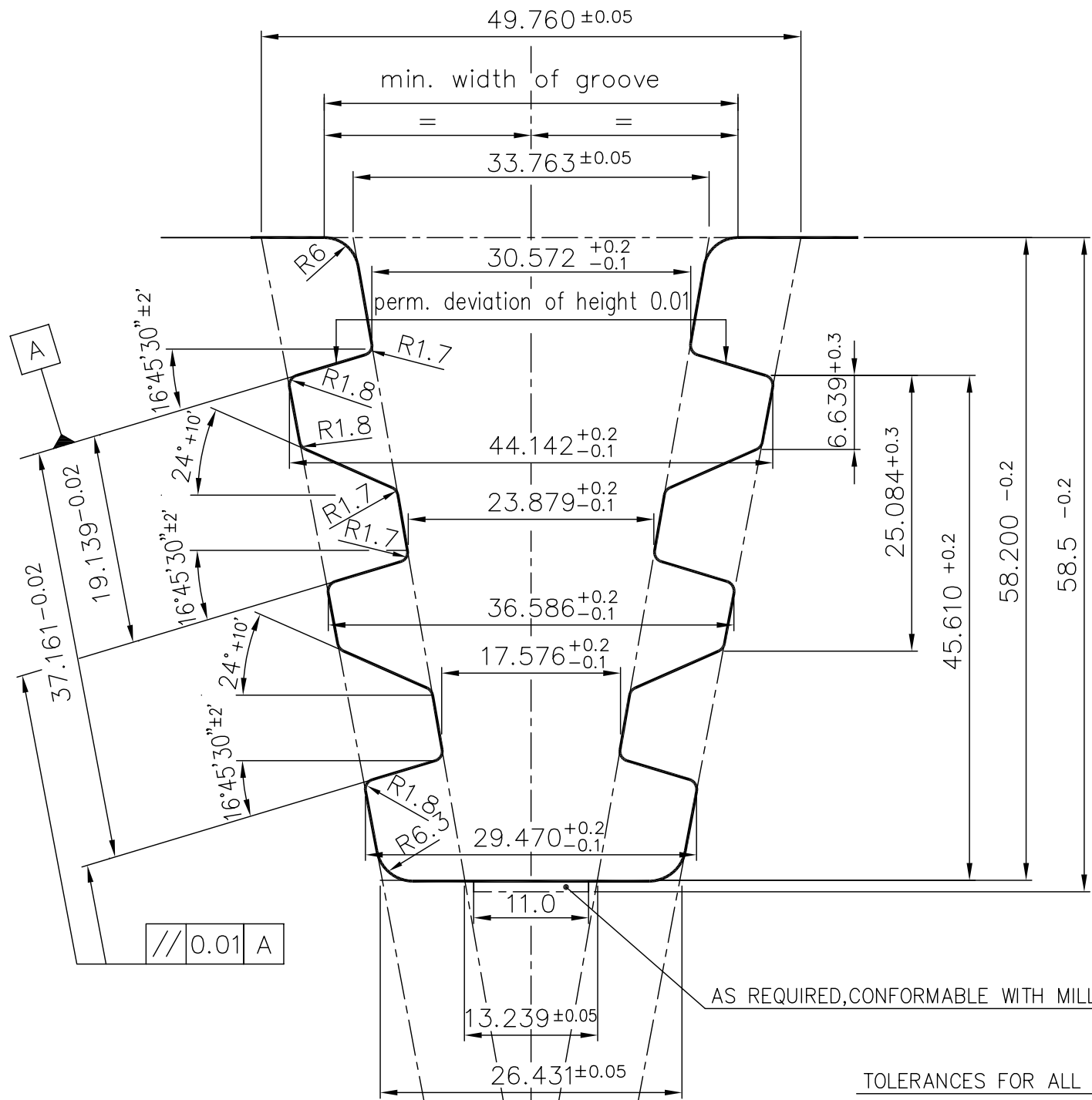
(ALL DIMENSIONS ARE IN mm)

2-303-22-00015
DRG. NO. SH. 01 OF 01

ROTOR GROOVE

BLADE ROOT

ASSEMBLY



REFERENCE DIMENSIONS FOR DESIGN				
POINT	ROTOR GROOVE		BLADE ROOT	
	X	Y	X	Y
1	6.619	0	6.372	0
2	13.216	0	12.975	0
3	15.021	9.01	14.739	8.8
4	8.552	10.958	8.268	10.749
5	9.635	17.1	9.329	16.77
6	17.329	20.526	17.023	20.195
7	18.579	26.76	18.296	26.555
8	11.703	28.831	11.419	28.621
9	12.849	35.33	12.544	35.0
10	21.026	38.971	20.719	38.64
11	22.357	45.61	22.074	45.4
12	15.050	47.811	14.766	47.601
13	16.882	58.2	16.635	58.2
14	24.880	58.2	24.639	58.2

TOLERANCES FOR ALL RADII ±0.1
TOLERANCE OF NETWORK DESIGN ±0.01



TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
DEPT. I.T.D. CODE 415		UNTOL. DIMS. GR. G/M/F		SCALE N.T.S.		WEIGHT (KG) -N.A.-		REF. TO ASSY. DRG. -N.A.-	
TITLE GROOVE AND ROOT PROFILE FORM-4		CARD CODE N.A.		DRAWING NO. 2-303-22-00015		REV. 00		NO. OF ITEMS -N.A.-	
SHT. No 01		NO. OF SHT. 01							