

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

INVENTORY NO. 7651-24125  
SIGN. AND DATE  
REF. DRG. NO. REV.: A  
COMPUTER FILE NAME  
7651-24125

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE
CHD/APPD			CHD/APPD			CHD/APPD			CHD/APPD			CHD/APPD			CHD/APPD			CHD/APPD			CHD/APPD		
	ZONE			ZONE			ZONE			ZONE			ZONE			ZONE			ZONE			ZONE	
1			2			3			4			5			6			7			8		

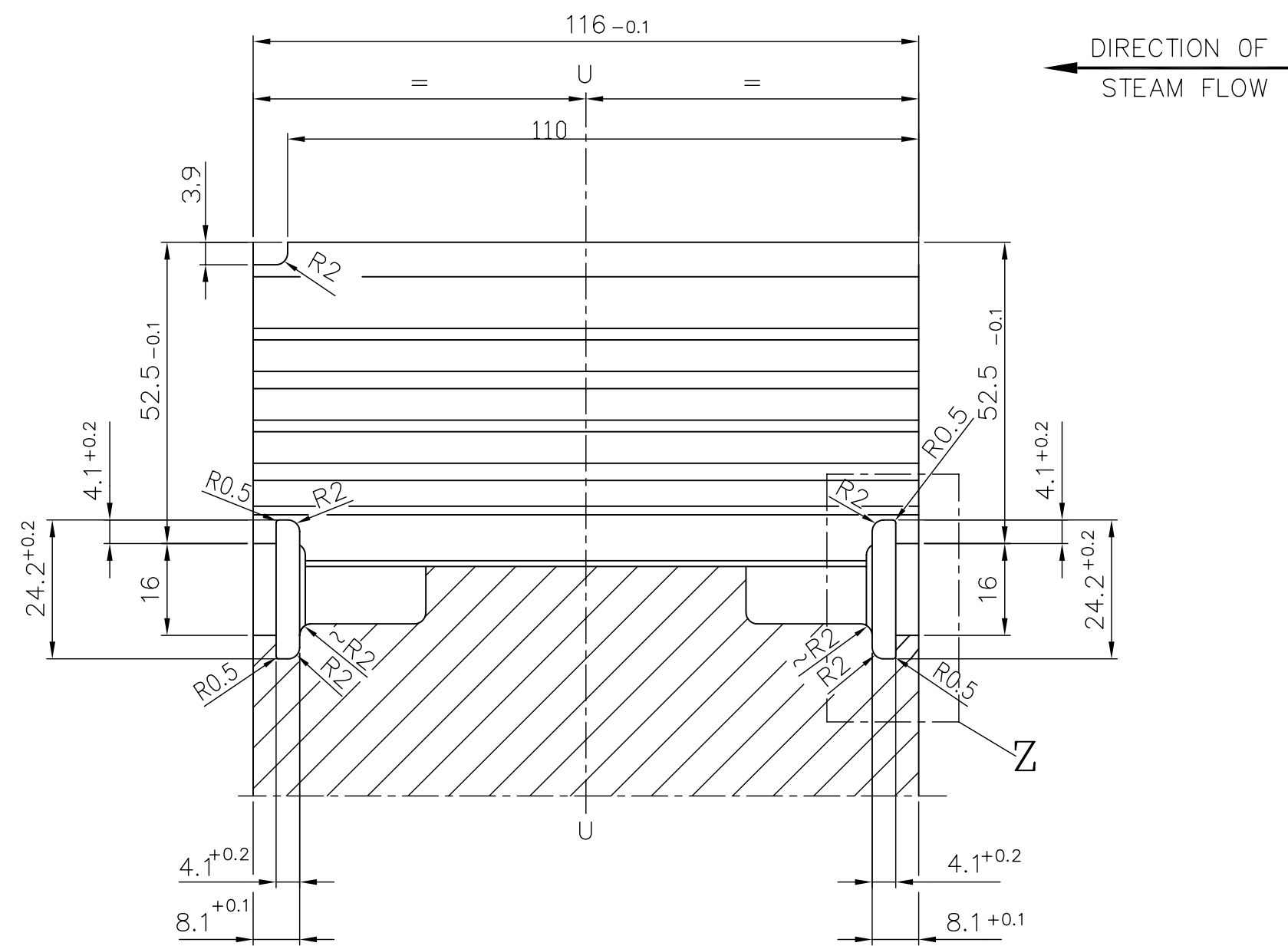
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

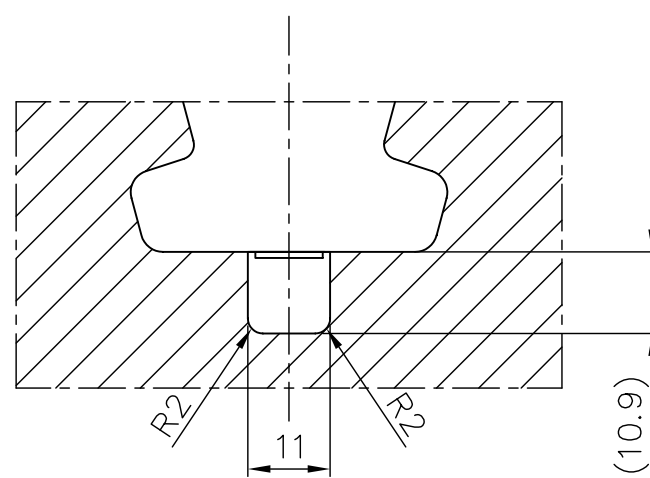
DRG. NO. 1-303-21-00015  
SHEET NO. 01

R

SECTION A-B

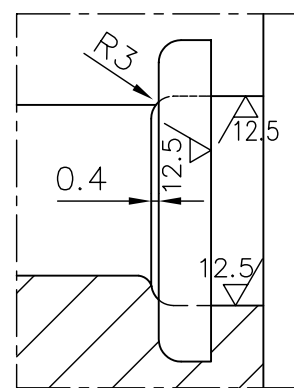


SECTION C-D

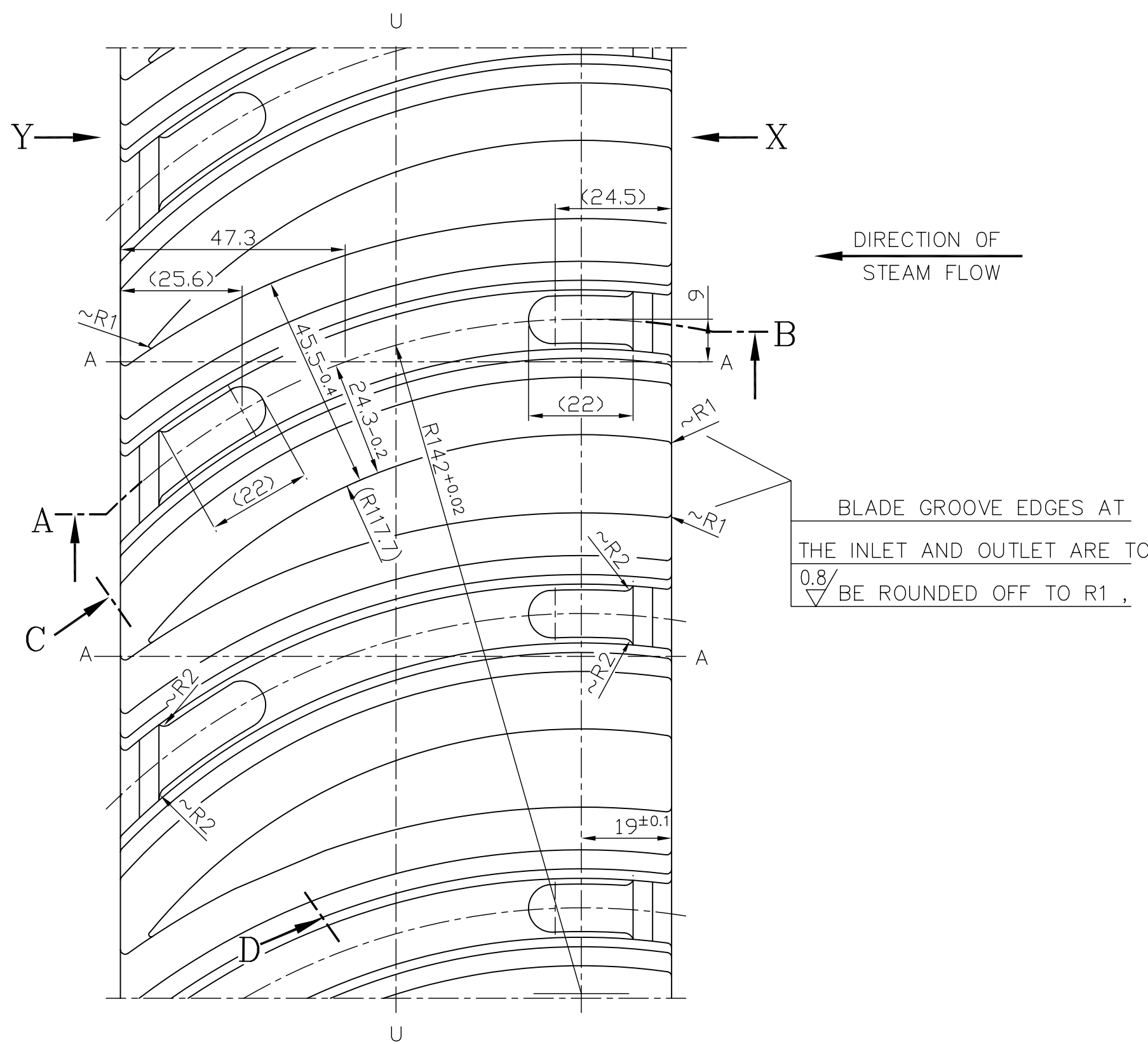


DETAIL-Z

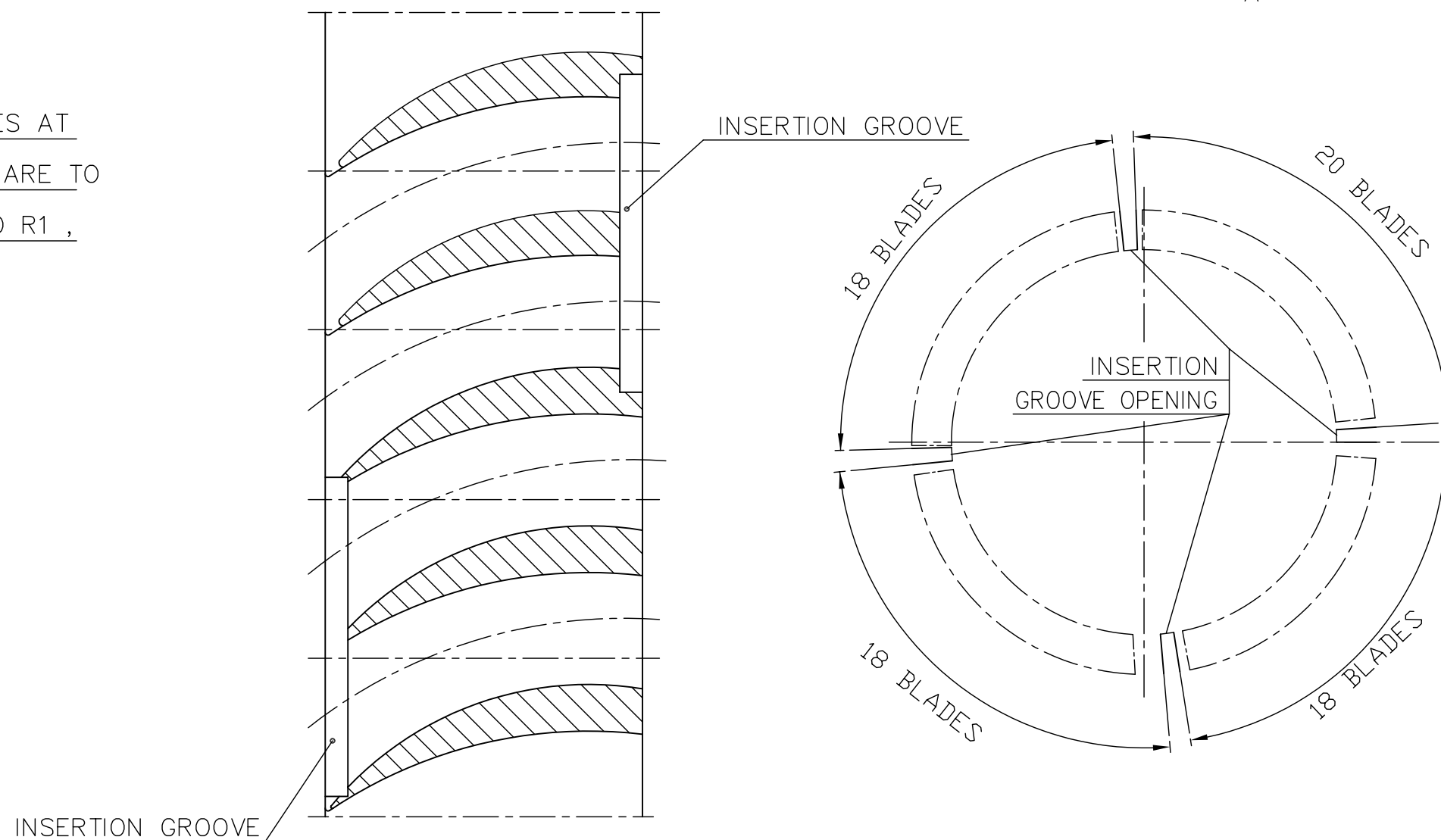
SCALE 2:1



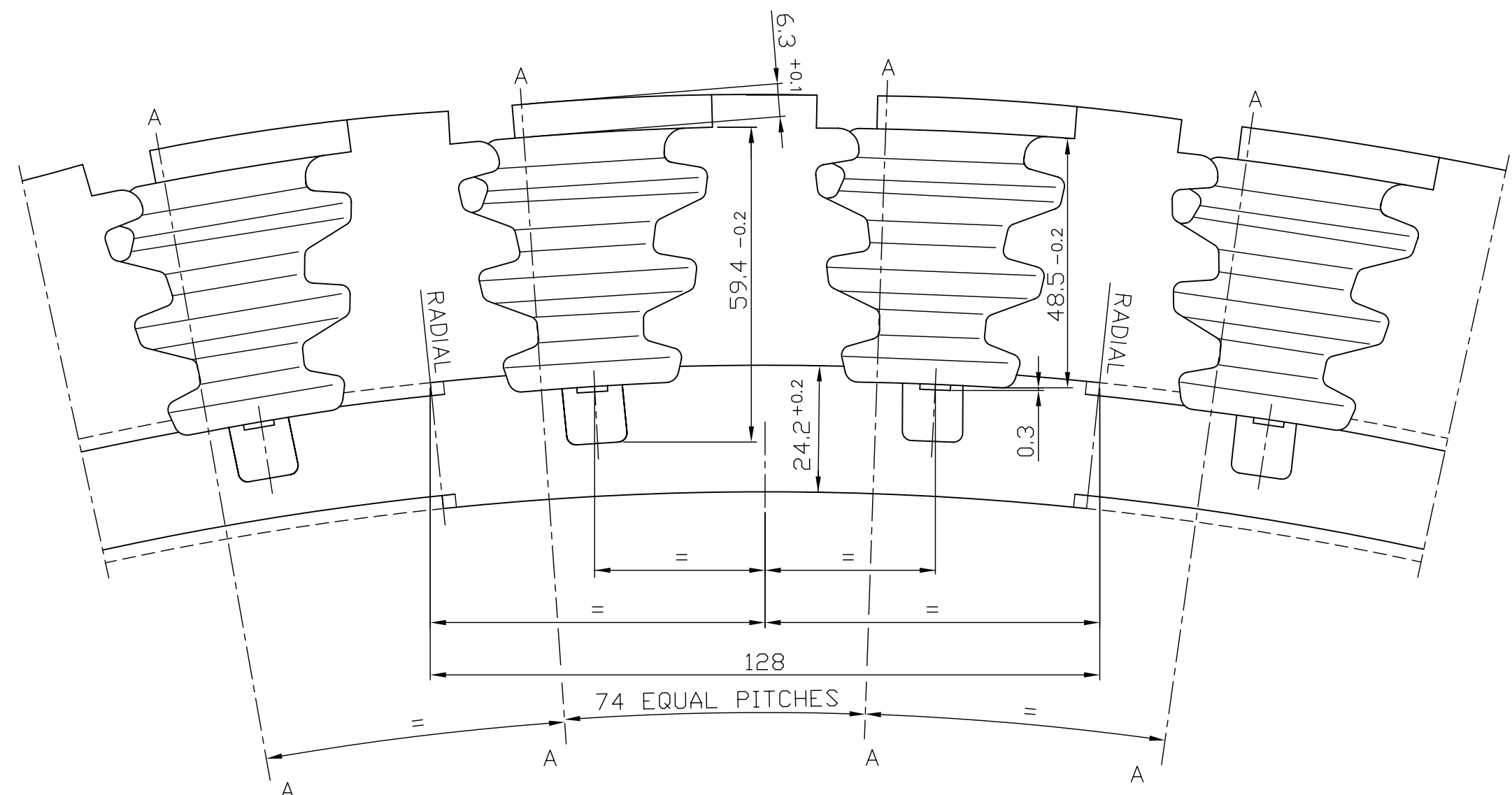
VIEW OF ROTOR GROOVE



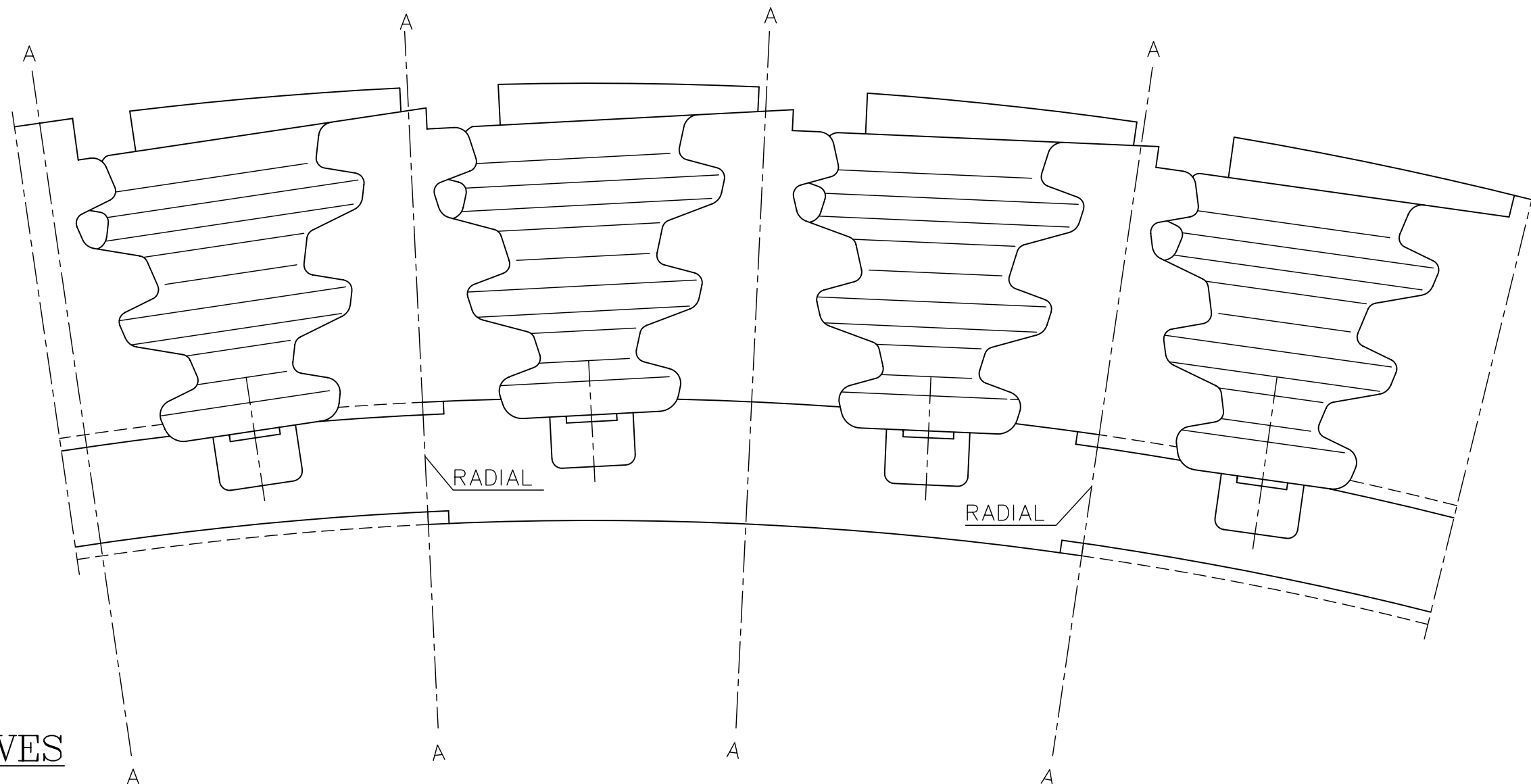
POSITION OF INSERTION GROOVES



VIEW - X



VIEW - Y



R

NOTES: -

1. ROOT AND GROOVE AS PER DRAWING NO: 2-303-21-00054-00 (FORM 7)

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT				NAME				SIGN.		DATE		NO. OF VAR.	
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD				DRN. T.S.PRABHAKAR		20.12.99		20.12.99		-N.A.-		-N.A.-	
CHD. T.S.PRABHAKAR				APPD. CNV RAMA		20.12.99		20.12.99		-N.A.-		-N.A.-	
DEPT. I.T.D. DEPT. CODE 415				UNTOL. DIMS. GR. G/M/F		SCALE 1:1 ; 2:1		WEIGHT (KG)		REF. TO ASSY. DRG. -N.A.-		ITEM NO. NO. OF -N.A.-	
TITLE ROTOR GROOVE FOR MOVING BLADE (LPMB-2R 5.0 Sqm. NEW)				CARD CODE N.A.		DRAWING NO. 1-303-21-00015		REV. 00		SHT. No 01		NO. OF SHT. 01	