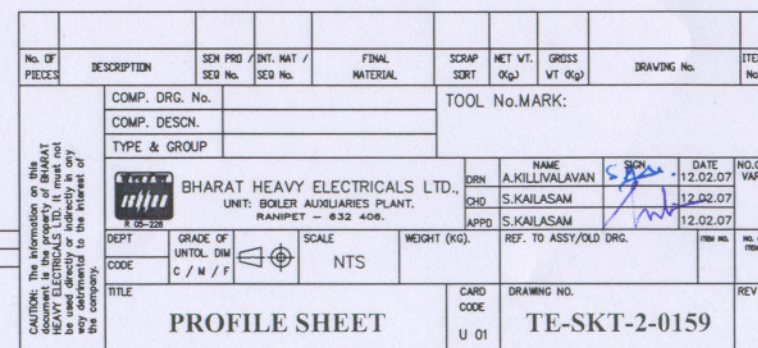
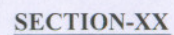
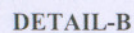
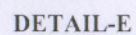
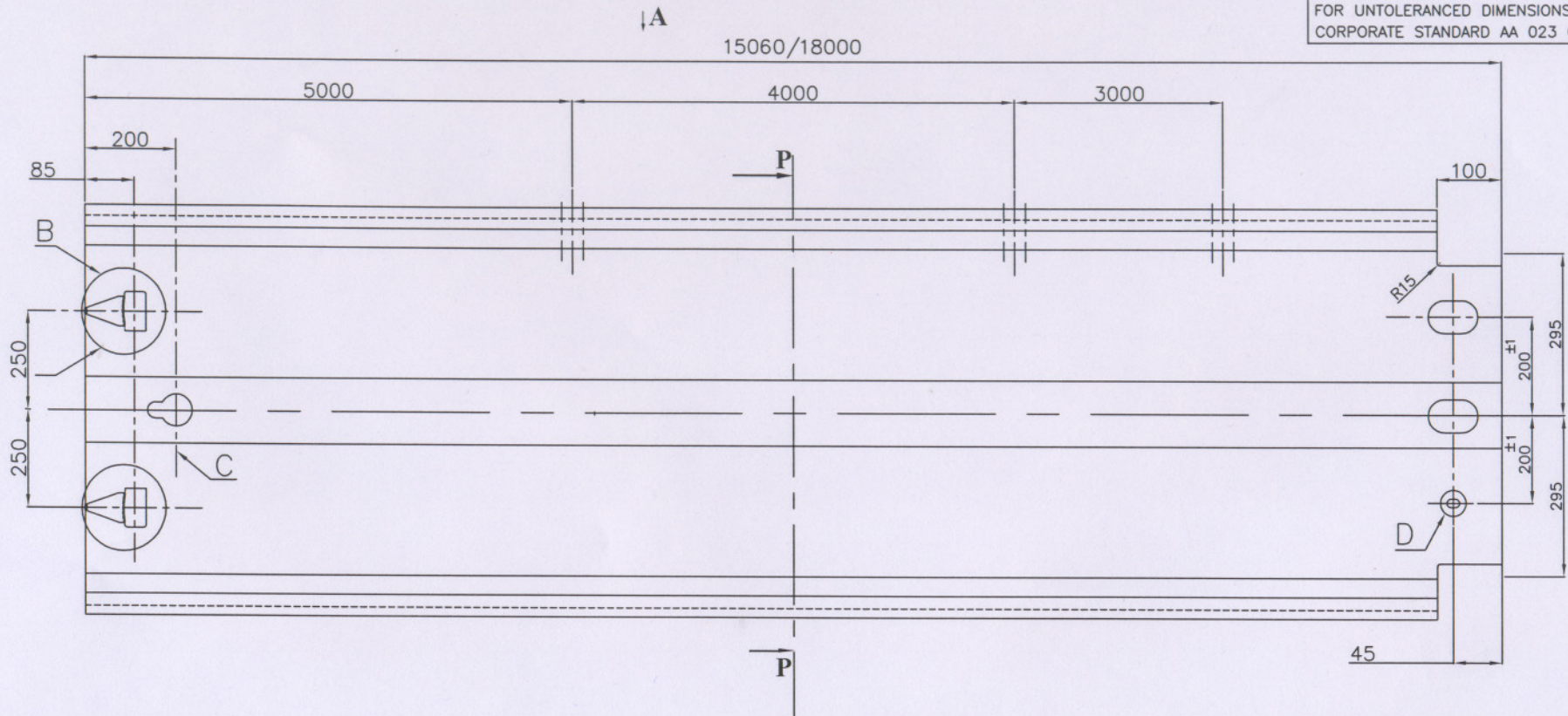
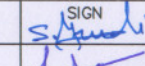
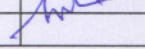




FOR UNTOLERANCED DIMENSIONS FOLLOW
CORPORATE STANDARD AA 023 04 10

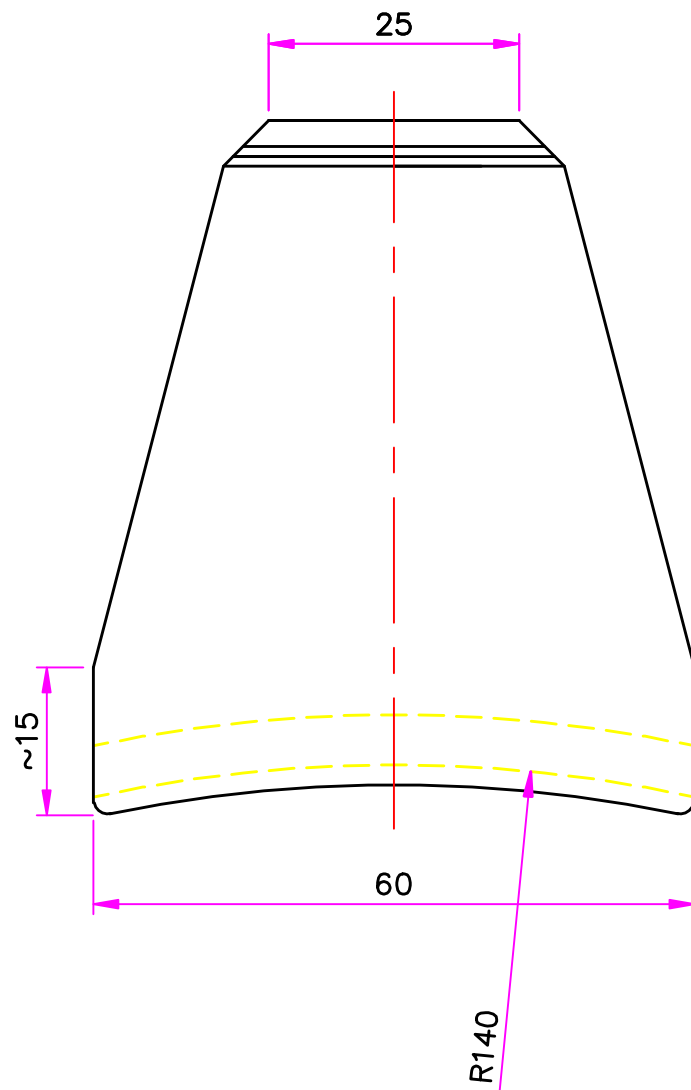
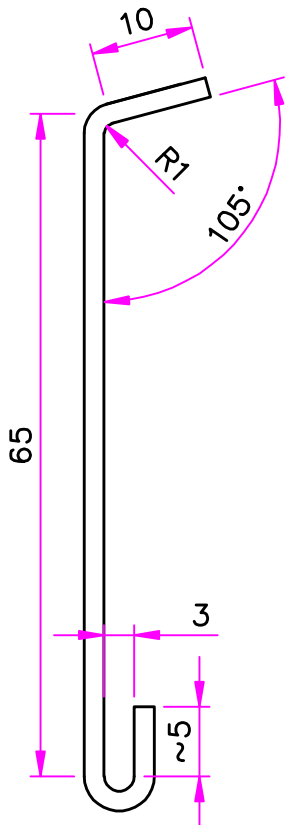


No. of pieces	DESCRIPTION	SEM. PRO/SEQ. NO.	INT. MAT/SEQ. NO.	FINAL MATERIAL	SCRAP SORT	NET Wt.(Kg)	GROSS Wt.(Kg.)	DRAWING NO.	ITEM NO.
COMP. DRG. NO.					TOOL No. MARK:				
COMP. DESCR.									
TYPE & GROUP									
 Bharat Heavy Electricals Ltd UNIT: BOILER AUXILIARIES PLANT RANIPET - 632 406					DRAWN	NAME	SIGN	DATE	No.OF VAR.
					CHKD.	S.KAILASAM		12.02.07	
					APPD.	S.KAILASAM		12.02.07	
DEPT.	GRADE OF UNTOL.DIM.			SCALE	WEIGHT (KG.)	REF. TO ASSY. / OLD DRG.			ITEM No.
CODE.									No.OF ITEM
REV.	DATE	ALTERED	TITLE		CARD CODE	DRAWING No.			REV.
ZONE		CHECKED				TE-SKT-3-0160			

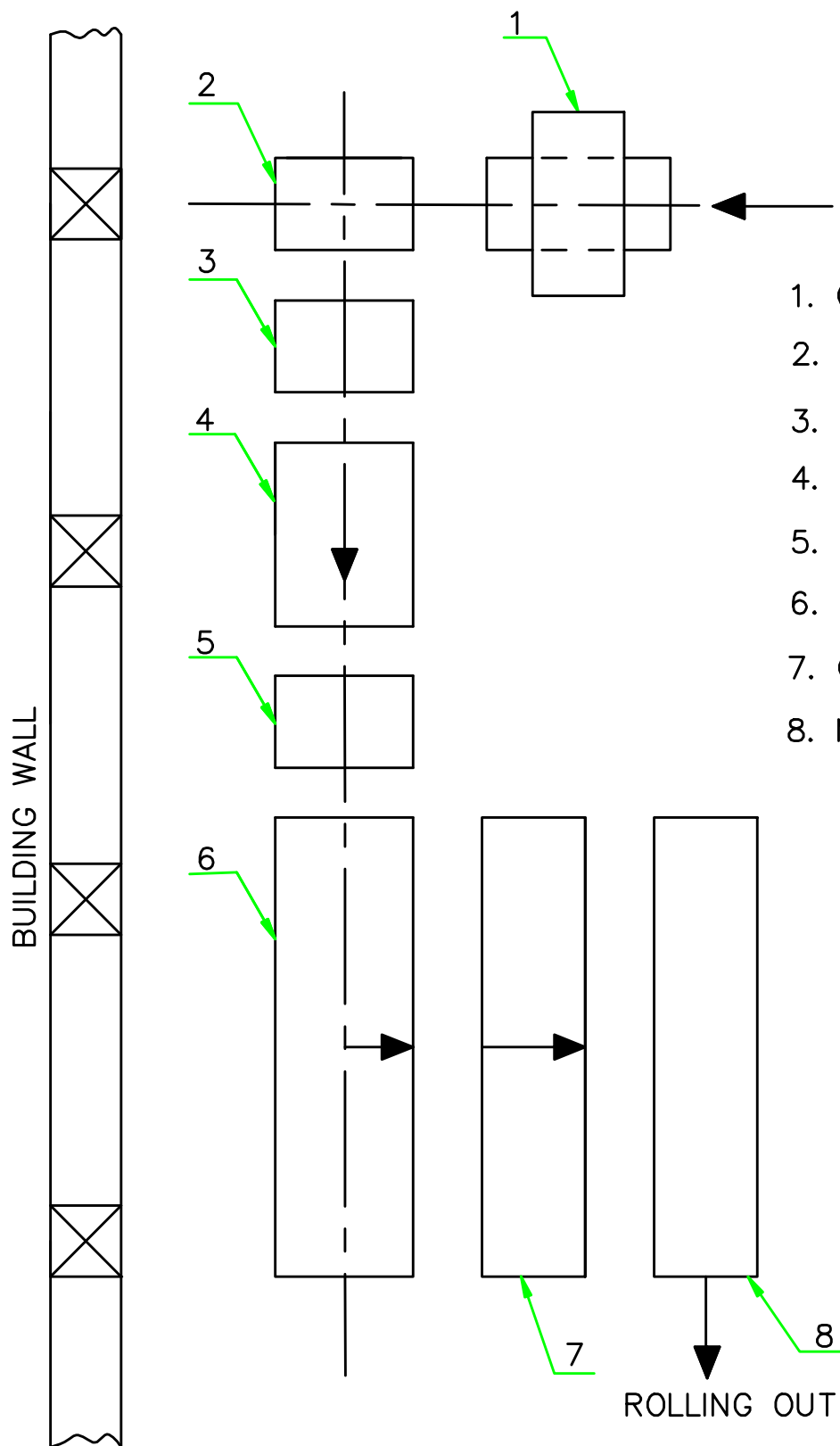
PROFILE SHEET

TE-SKT-3-0160

ALL DIMENSIONS ARE IN mm



	SH2X60X90	IS 1079 (CARBON STEEL)	0.07			
QTY	DESCRIPTION	FINAL MATERIAL	SCARP SORT	NET WT Kg	GROSS WT.Kg	ITEM NO.
DRN: T.ALAGESAN	REINFORCEMENT				DATE: 25.04.08	
CHD: N.KANGEYAN					TE-SKT-4-0227	



1. Coil lift with coil
2. Decoiler
3. Straightening unit
4. Roll forming units
5. Cropping & punching units
6. Delivery
7. Crimping stand
8. Motorised stacking stand

DRN: T.A

CHD: N.K

GENERAL LAYOUT OF ROLL FORMING LINE

DATE: 26.04.08

DRG.NO; TE-SKT-4-0228