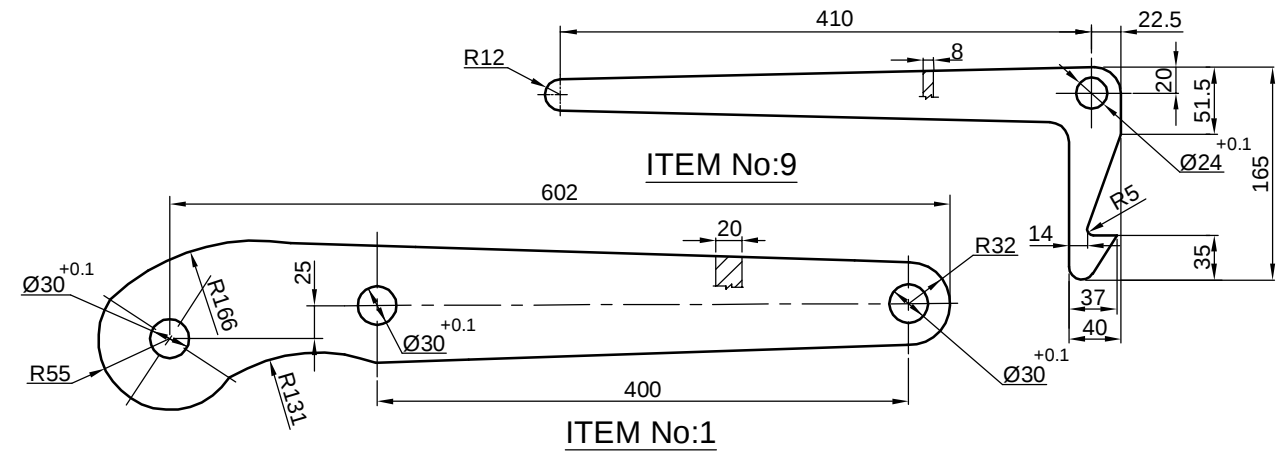
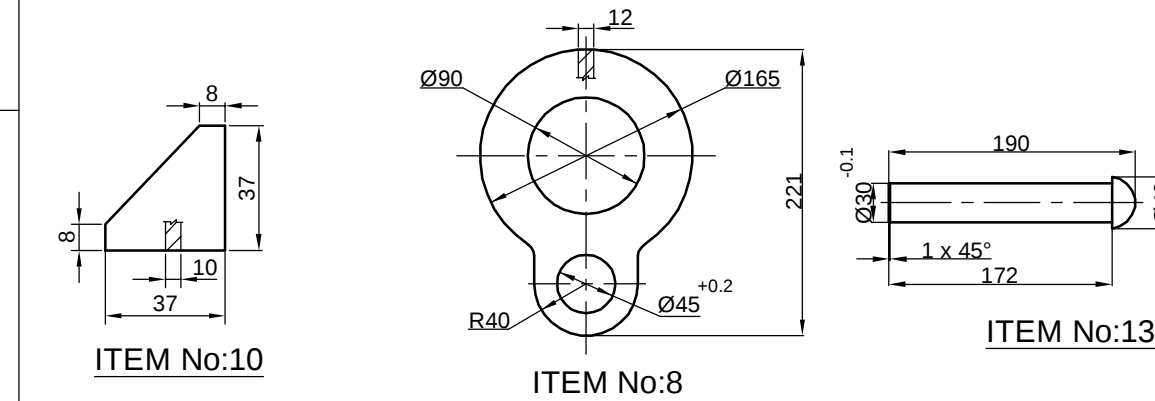
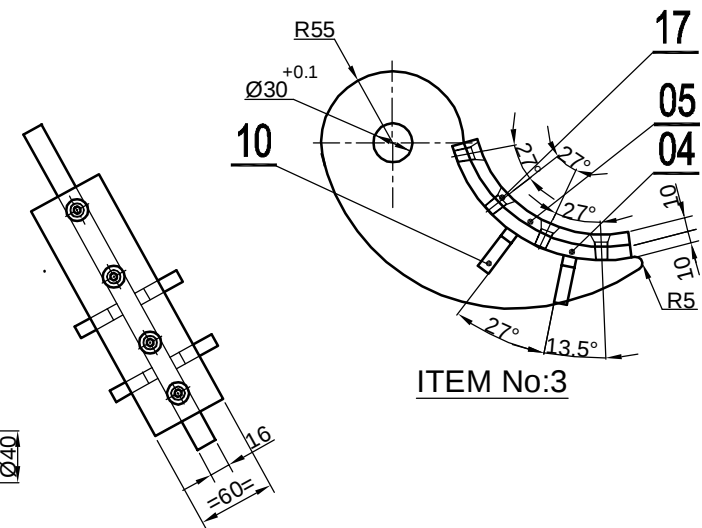
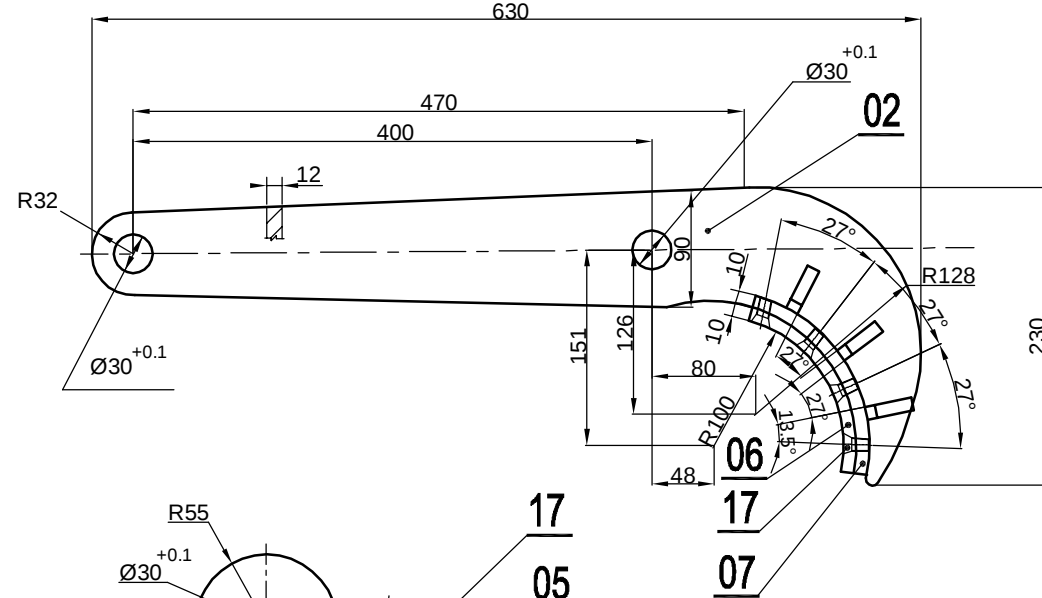
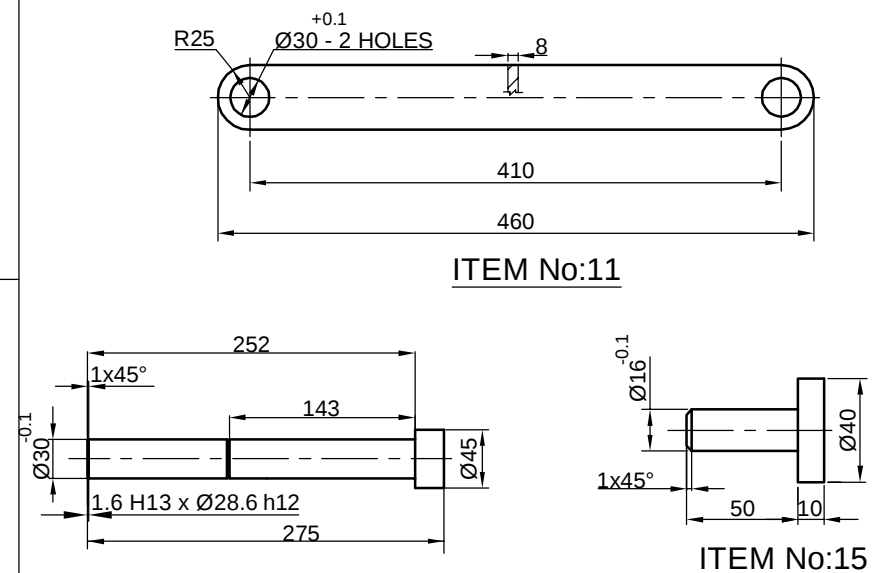
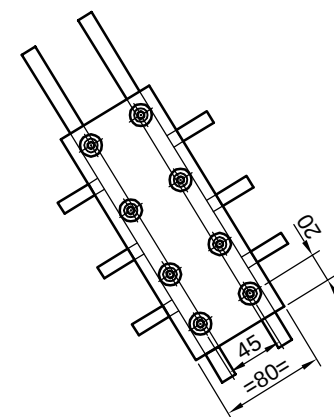
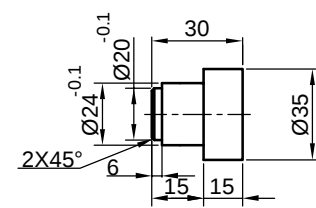
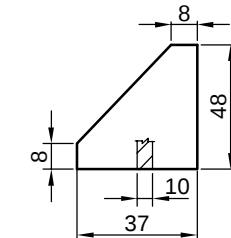
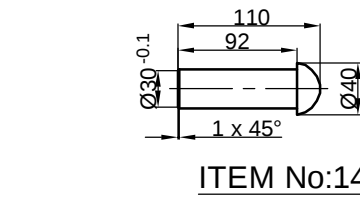


Ra 3.2



Ø28.6 ^{h12}	0.00
	-0.21
H13 1.6	+0.14
	0.00



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24	PL.10 48x37 IS:1730		SA387 Gr22	6	0.1
23	CIRCLIP 30 x 1.5 N IS:3075-1		SPRING STEEL, IS:2507	1	0.005
22	SPACER OD40xID30 ^{+0.2} x8t		30C8 IS:1875	4	0.025
21	SPACER OD40xID30 ^{+0.2} x10t		30C8 IS:1875	4	0.045
20	SPACER OD40xID30 ^{+0.2} x14t		30C8 IS:1875	2	0.065
19	SPACER OD40xID30 ^{+0.2} x40t		30C8 IS:1875	1	0.175
18	PL.40 20x50L IS:1730		E250A IS:2062	1	0.165
17	HEX.SKT CSK HD.CAP SCREW M10x20L IS:6761		Gr12.9 ISO:898-1	12	0.015
16	RO Ø35x30L IS:1732		30C8 IS:1875	1	0.265
15	RO Ø40x60L IS:1732		30C8 IS:1875	1	0.265
14	RO Ø30x110L IS:1732		30C8 IS:1875	2	0.555
13	RO Ø30x190L IS:1732		30C8 IS:1875	2	0.885
12	RO Ø45x275L IS:1732		30C8 IS:1875	1	2.4
11	PL.8 410x50 IS:1730		SA387 Gr22	4	7.175
10	PL.10 37x37 IS:1730		SA387 Gr22	12	0.115
09	PL.8 692x165 IS:1730		SA387 Gr22	1	1.4
08	PL.8 221x165 IS:1730		SA387 Gr22	1	2.3
07	PL.10 233x80 IS:1730		SA387 Gr22	1	1.2
06	PL.10 233x80		AISI 310	1	1.2
05	PL.10 233x60		AISI 310	2	0.9
04	PL.10 233x60 IS:1730		SA387 Gr22	2	0.9
03	PL.16 272x171 IS:1730		SA387 Gr22	2	5.8
02	PL.12 700x315 IS:1730		SA387 Gr22	2	7.4
01	PL.20 658x128 IS:1730		SA387 Gr22	1	13.2
ITEM NO	DESCRIPTION	DRAWING NO	MATL CODE	UNIT WT	
			MATL SPEC	QTY	

EQPT: HOT MILL



Bharat Heavy Electricals Ltd
SEAMLESS STEEL TUBE PLANT
TIRUCHIRAPALLI – 620014

	NAME	SIGNATURE	DATE
DRN	R.VIGNESHWARAN	<i>R.Vigneswaran</i>	15.04.09
CHD	S.S.N.KUMAR	<i>S.S.N.Kumar</i>	15.04.09
APPD	A.SAHULHAMEED	<i>A.Sahulhameed</i>	15.04.09

DEPT	SSTP	GRADE OF UNTOL. DIM		SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO	ITEM
CODE	456	$\phi / M / f$ IS: 2102		1:2.5, 1:5	84.734	REF TO OLD DWG NO	
TITLE					CARD CODE	DRAWING NO :	REV
HM2 - BOTTLE CLAMP					U 01	2-7-1100-00-01343	02