

Project: NTPC Patratu STPS (3 X 800 MW)

NO. 2 dt. 05.05.2022

System Design, Engineering, Manufacturing, Supply, E&C, PG Test etc. of Conveyor Package including LHP & GHP 3X800MW PVUNL, Jharkhand State Tender Ref. No. Enquiry No. 77/22/6007/SBD Dated 14-04-2022

Please note the following point

Sl. No.	Event Description	TO NOTE
1	Techno-commercial	Corrigendum -2 issued for the following: Due date for bid submission - extension upto 16th May, 2022
2	All other terms & conditions	Remain unchanged.

Note:

Also, please note that the full tender document can be downloaded from the website https://eprocurebhel.co.in/nicgep/app

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All other terms and conditions remain the same as per the original enquiry and it's subsequent amendment / addendum / corrigendum /clarification.

Any further addendum / corrigendum/ clarification/ notice of due date extension such issued shall be part of the bidding documents and this will be available at the web site from where the original documents have been received / downloaded by the bidder.

Hence bidders are requested to visit the web site on regular basis.

Date: 4-5-22

Clarifications for Tender : 77/22/6007/SBD - Conveyor Package

Tender	nder BHEL ISG- 3 X 800 Mw Patratu (E300797)					
Sr. No	Clause No of Tender	Technical Query / Deviation List Tender Specification	Bidder's Query	BHEL reply		
A) Mechan	1) IS-1-17-2005/ CONV. PKG/RE, Clause 1, Page 4 of 54	Bidder to note that based on earlier mechanical vendor inputs, civil & structural drawings are released and site work is under progress. So bidder to quote for this tendor ensuring that there is no change in civil input, i.e. bidder to select this equipment/ lensor systems in such a manner that it does not have any implication on already released civil & structural drawings. An undertaking for the same has to be furnished by blodder in the form of a letter signed & sealed by authorized signatory, along with this tender.	While selecting the equipments as per the technical specifications, in a senario if there is a need to charge the existing building drawings, bidder shall be allowed to do so. Further, any charge in structural and civil work arising due to the same is not part of badder's scope. Bidder shall not provide the desired undertaking.	Tender condition is amply clear. Bidder to tollow tender specification		
2	IS-1-17-2005/ CONV. PKG/RE, Clause 14, Page 18 of 54	Bidder shall place the order for ELEVATORS and COALLIME SAMPLING UNITS on approved subvendors within 30 days of Coll after taking sub-OR learnance. Bidder to ensure that elevators and coal / limestone sampling systems being supplied by bidder shall have on limplication or ovil 8 is structural drawings which are already released for construction by BHEL. Any changes if required at site in ovil 8 activitural portion because of bidder's selected equipment will have to be taken care by bidder, by engaging his own civil 8 structural agency, without any commercial immigration to BHEL.	While selecting the equipments as per the technical specifications, in a senario if there is a need to change the existing building drawings, bidder shall be allowed to do so. Further, any change in structural and civil work arising due to the same is not part of bidder's scope.	Tender condition is amply clear. Bidder to follow tender specification		
3	IS-1-17-2005/ CONV. PKG/RE, Clause 18, Page 19 of 54	Bidder to follow the already approved drawings of conveyors and TPs/ buildings enclosed, and no changes will be allowed in already released civil & structural drawings.	Biddor assumes that the current general layout drawings of the said buildings for complying the layout requirements given in the clause 18. However in case, the said requirement have been compromised while limitating the current buildings, then the bidder shall be allowed to change the arrangement and details in supporting buildings. Any structural and roll work arising due to the same is not part of bidder's scope. Kindly confirm the same.	Tender condition is amply clear. Bidder to follow tender specification		
4	IS-1-17-2005/ CONV. PKG/RE, Clause 12, Page 18 of 54	First Fill of Lubricants, hydraulic oil & any other oils etc. up to COD including top up requirements at the time of issuance of PAC/declaration of COD shall be in bidder' scope and deemed to have been included in the total bid price.	Bidder understands that First Fill of Lubricants, hydraulic oil & any other oils etc required for bidder supplied items, only to be considered by bidder. However, any oils/lubricants up to COD including top up requirement are being excluded from bidder's scope. Kindly confirm bidder's understanding.	Bidder to refer IS-1-17-2005/ CONV. PKG/RE, Clause 25, Sheet 20 of 54 and consider till final handing over to end customer		
5	IS-1-17-2005/ CONV. PKG/RE, Clause 18, Page 18/19 of 54	During detail engg. the layout and general arrangement drawings of buildings namely Transfer Points, Crusher House, storage shed etc. shall be prepared considering the blowing parameters. It was considered that the proposed process of the 1.8 Working spaces around the equipment shall be approx. 1000 mm as a good engineering blower (sought at Conveyor entryl exit) shall be provided. C. Buildingh height shall ske care of the following parameters: (i) in case of handling of the equipment one over the other, the clearance between moving a stationary equipment shall be 500 mm (minimum). (ii) in case of handling of the equipment on the side of the other equipment, ground (iii) the shall be sha	Bidder assumes that the current general layout drawings of the said buildings for complying the layout sorgular ments. The spotifications, However incase, the said requirement have been compromised while mailtaing the current buildings, then the bidder shall be allowed to change the arrangement and details in respective buildings. Any structural and civil work arising due to the is not part of bidder's scope.	Tender condition is amply clear. Bidder to follow tender specification		
6	IS-1-17-2005/ CONV. PKG/RE, Clause 88, Page 30 of 54	Breaking of wall/ brick cladding and re-doing it for laying conveyor belt for underground tunnel portion shall also be in bidder's scope	The entire civil scope is executed from bidder scope of supply. Hence, bidder propose to exclude the breaking of wall brick cladding and re-doing it for laying conveyor belt for underground tunnel portion from his scope. Kindly confirm.	Bidder's proposal is not acceptable. Bidder to refer GA drawings already shared along with this tender, and considering the provisions shown in drawings, bidder to check 8 quote accordingly.		
B) Utilities	SI.No. 52	Main conveyor package (CHP, Ash-conveyor system, LHP, AHP SYSTEM) Complete Travelling Tripper with telescopic chute & Dust collector arrangement,	Technically not fessible to provide dust collector at travelling tripper zone, hence bidder is not envisaged dust collector system at travelling tripper. If client has proven / executed dust collector over the travelling tripper, then bidder request to share the drawing & yendor insuts. Bidder will follow the same.	It is tripper mounted dust collection system which is technically feasible, bidder to kindly consider accordingly.		
8	SI.No.89	Bidder shall provide Sump pumps along with level switches & piping at all locations, wherever natural drainange is not possible and its discharge shall be led to waste water service sump	Client to furnish the co-ordinate and location of the waste water service sump.	Bidder to refer Annexure-27, further details will be finalized after award of order during detail engg.		
9	SI.No. 97	Main conveyor package (CIPI Ash-conveyor system, LHP AHP SYSTEM) Bilded rahal supply, exect & commission equipment handling systems (such as chain publishs, manual host, electric host. EVT cranes etc.) as per system requirement in the publishs, manual host, electric host. EVT cranes etc.) as per system requirement in the publishs, manual host, electric host existence and the control of the con	Bidder has not envisaged supply, erection & commission of pump houses, coal settling pump area and ventilation rooms	Not acceptable. Bidder to consider equipment handling systems in all areas mentioned in NIT specification.		
10	SLNo.89	AG & sentiation rooms etc. Bidder shall provide Sump pumps along with level switches & piping at all locations Pump location Track hopper-1 Track hopper-2 Track hopper-2 Track hopper-1 Track hopper-	Bidder has envisaged sump pit and sump pump as per annexure -27, schedule of sump pumps only. Please confirm.	Confirmed.		
11	Schematic diagram of Wet type Dust extraction system for crusher house.	As per Annexure 20, Wet type DE scheme for coal crusher house. DECTION FEED LOCATION ARX FLOW White the coal crusher house LOCATION ARX FLOW White the coal crusher house LOCATION ARX FLOW	As per coal flow diagram, either H-3 or H-5 for RBF-4 conveyor	Capacity of Scrubber & fan is checked once again		
12	Schematic diagram of Wet type Dust extraction system for crusher house.	As per Anneure 20, Wet type DE scheme for coal crusher house.	fand H-6 or H-8 for RBF-3 conveyor, any one suction hood will work at a time. Capacity of Scrubber & fan shall be reduce.	and bound in order. Reduction in capacity is not allowed. 1 suction boot H3 H5 and another succion hood H6 H5 will work at a time. Bidder to quote accordingly.		
13	Schematic diagram of Wet type Dust extraction system for crusher house.	WITE LONG AND ADDRESS OF THE PROPERTY OF THE P	Client has informed furnished capacity are minimum, bidder has taken deviation on this note for all the system 8. equipment supplied (inclusive of Wet type DE system) by us. Bidder will design and supply the Equipment as per system requirement and NTPC contract document. Client to confirm.	Bidder's deviation is not acceptable. Bidder's quevy is general in nature. For wet type DE Bidder's system, it is already clarified above. For other equipment, bidder to specifically raise the query, if any. However, bidder to meet all the requirements mentioned in BHEL technical enquiry specification 8. te enclosures.		
14	Schematic diagram of Wet type Dust extraction system for crusher house.		Based or our experience & executed projects. Client has undertised the setting lank capacity. Ourling detail explained setting lank area & tank capacity will increase as per the system requirement. If client has proven / approved the calculation of settling tank capacity for Journi phen, bodder requests to share the settling tank capacity for Journi phen, bodder requests to share the settling tank capacity for Journi phen, bodder requests to share the settling tank capacity for Journi phen, bodder requests to share the settling tank capacity for Journi phen, bodder requests to share the settling tank capacity for Journi phen, bodder requests to share the settling tank capacity for Journi phen. Bidder has not excluded CMI & structural design, supply and construction of sturry settling pond.	Basis of this query is not clear, as this has also been designed by NTPC approved wendor. Tank size acclusition will be shared to successful bidder after award of order.		
15	Schematic diagram of Wet type Dust extraction system for crusher house.	Over flow water from slurry settling tank	Slurry water (Over flow of slurry water) from settling tank will be drained to nearest peripheral drains.	Noted		

16	Schematic diagram of Wet type Dust extraction system for crusher house.	Thick slurry disposal arrangement	I fender drawing is silent about, stury removal amangement for settling tank. As per our past experience, Hence bidder has presumed automatic grab bucket arrangement for lifting of thick stury inside the ground based settlement pl. Thick stury will be disposed to trucks (by client) in regular intervals by manual intervention. Bidder has not excluded CNII 8 structural design, supply and contention of Host supports and bidders.	Tender scheme is amply clear. Bidder to follow tender specification
17	Schematic diagram of Wet type Dust extraction system for crusher house.	Recirculation of DE pumps	Bidder has presumed "DE recirculation pumps (4nos)" shall be covered under RCC pump house, same shall be client scope. Please confirm.	No, DE re-circulation pumps shall be placed beside DE system near coal crusher house, open to atmosphere. Bidder to consider pumps accordingly.
18	Schematic diagram of Wet type Dust extraction system for crusher house.	Make up water pumps	1) Bidder has presumed 'Make water pumps for DE system (2000), "are located in main pump house & water task." Grootly "are located in main pump house, which was a superior to the pump house. The pump house, and the pump house house, and the pump house house, and the pump house, and the pump house house, and the pump house, and the pump house house, and the pump house, and the pump house house, and the pump house, an	Bidder to relier Annexum-20, these 2 make up water pumps are already shown inside Pump house (near LS JT-3). Necessary space is already considered in pump house for these 2 pumps. Complete make up water system is in bidder's soops. Bidder to refer clause 113 in sheet 33 of 54 of BHEL benhina enquiry specification. Bidder's soops starts at water tank cuteff for input water teading to make up water pumps) including puddle fange on ROC tank.
		Design, supply, transportation, loading/unloading at site, receipt, storage, security,		
19	K. Exclusions , SI No. 7	transportation to corection bocation and E&C of coal run off pond/pit along with pumps, valves, pipes etc is excluded from bidder's scope. Civil works related to coal run off pond is excluded from bidder's scope. Its works to the coal run off pond is excluded from bidder's scope.	Bidder to furnish the hoist capacity & travel length, lift. Other pump houses bidder has not enivaged any hoist. Please confirm.	Hoists in all areas including pump houses shall be in bidder's scope, as already clarified above.
20	General	Coal settling pond	Bidder has not considered coal settling pond design & settling	Bidder to refer K. Exclusions . SI No. 7
21	General	Water system	nond pumps and distribution. Please confirm. Bidder has not envisaged Dust suppression system, pre- wetting of wagons, Service water system, potable water system, service air system, Bottom door opening for wagons & cooling water (if required), Make up water from main water source to pump houses for CHP/LHP/GHP/AHP system. Please confirm.	Confirmed. However bidder to select his equipment suitably without any requirement of cooling water.
22	General	Fire fighting system	For bid clarity, bidder presumes fire fighting system, fire extingushers, fire suppression system & FDA system are exculded. Please confirm.	Confirmed.
23	General	Sump pumps slurry water disposal	For bid clarity, all sump pumps slurry water shall be discharged to the pherpherial drains (max 50m from the building). Bidder does not have clarity regarding 300 Man shifts O&M	Shall be finalized during detail engg
24		Operation & Maintenance of Conveyor Package	Spread out in how many months. We propose 300 Man shifts O&M round the clock and continuous shifts.	Tender condition previals.
C) Electric	al and Instrumentation			No extra claim is acceptable for engineering
24	Annexure-2-Electrical scope of Conveyor Package (Page No.5 of 37)	Bidder Visit to BHEL Bangalore for Engineering Discussion:	Time limit indicated is Noted, however if the work is not completed within stipulated time then, Client to accept additional claim from Bidder.	discussions. Based on clarity of engineering info provided by bidder, visit for engineering discussion shall be required.
25	Annexure-2-Electrical scope of Conveyor Package (Page No.5 of 37)	Bidder to ensure submission of hard copies as per NTPC's requirement and same to be sent to BHEL site office. No of hard copies as decided by BHEL/Customer to be provided to BHEL Site office for Erection, Commissioning and Maintenance activities.	Only Final Approved Drawings will be submitted to Site.All correspondance till Drawing Approval will be in "pdf" for only.	Ok.
26	Annexure-2-Electrical scope of Conveyor Package (Page No.6 of 37)	v. Approval of drawings shall not releve the bidder of his responsibility in terms of the contract.	In this case maximum drawings are already Approved, hence Approver-is also equally responsible, hence this caluse to be discussed seperately.	Bidder is fully respossible for the performance of the equipment as per project requirement. Wherever drawings aready approved, same to be reviewed by bidder for any changes (if required) as per specification. Bidder can submit fresh drawings for already approved drawings as per specification if languired.
27	Annexure-2-Electrical scope of Conveyor Package (Page No11 of 37) Sr.No. 3 & 4.	HT Swgr & LT SwgrVENDOR to furnish (feeder list & scheme requirement)	Scheme will be as per NTPC standard requirement & as accepted by NTPC in any other earlier packages.	Ok. If any other requirement as per system same shall be intimated by bidder during detail engineering .
28	Annexure-2-Electrical scope of Conveyor Package (Page No11 of 37) Sr.No. 7	VENDOR shall provide cable schedule, cable sizing between vendor supplied equipments. Cable Laying, Termination , dressing, clamping, tagging, testing & Commissioning till handover to customer is in vendor scope	Cable schedule & Cable sizing will be provided where both equipments are supplied by Bidder. All other are excluded by Bidder.	ok
29	Annexure-2-Electrical scope of Conveyor Package (Page No11 of 37) Sr.No.16	Bidder shall depute commissioning engineer at control norm continuously from time of intimation by BHEL till completion of fine turning of Logic in DCS. Also bidder to depute operator for Operation of System from DCS HMI till handing over of the system.	Pl. Clarify / Specify, how many days to be considered.	Bidder shall inspect DCS logic / Indications / HMI screns. Operation at manufacturing premises itself. Based on deviation from Engineering Inputs, the requirement of bidder site engineer for fine tuning of logic may vary. The number of mandays is dependent on effective DCS input document by bidder.
30	Annexure-2-Electrical scope of Conveyor Package (Page No 14 of 37) Sr.No.27	For Items mentioned in SI No.7,8 & 9, terminations including supply of accessories is in vendor scope only. VENDOR to provide termination details for all control/instrumentation cables including BHEL cables. Format shall be as decided by BHEL during detailed engineering	Cable schedule & Cable sizing will be provided where both equipments are supplied by Bidder. All other are excluded by Bidder.	Follow specification.
31	Annexure-2-Electrical scope of Conveyor Package (Page No 14 of 37) Sr.No.32	Coal sampling unit shall be controlled through stand-alone PLC System(s) and this stand-alone PLC system(s) will be in the vedor's scope.	NTPC/BHEL Contract Specifications of PLC system, will not be applicable for stand alone PLC's. Example: CSU stand alone PLC will be as per Manufacturer's standard. Pl. confirm.	Follow specification.
32	Annexure-15-Drg Submission Schedule		Several Vendor drawings are in CAT-II, CAT-I & some are Pending for submission. Pl. clairly, Hote or Dotder these equipments & submit vendor Drg? On what basis these equipments to be ordered? Pl. clairly.	Bidder's query is not clear. Bidder to refer clause 2 in sheet 4 of 54. It is bidder's reponsibly to complete the engo, of this project, i.e. heeth submissions to be carried out by bidder as per normal procedure and for all other drawings, final approval has to be obtained by bidder (i.e. CAT-1 CAT-1 exproves). Bidder to also refer the note mentioned in Annexure-15.