INDEX-BID DOCUMENTS-HT XLPE POWER CABLE for BARH-STAGE-II-FGD

	TECHNICAL SPECIFICATION HT XLPE POWER CABLE 2X660 MW NTPC BARH STAGE II FGD	PE-TS-443-507-E001
		Issue No: 01
		Rev. No. 00
		Date :

PRE QUALIFICATION REQUIREMENT (TECHNICAL)

BHEL	BARH-II - FGD (2X660 MW)	PE-PQ-443-507-E001
	PRE-QUALIFICATION REQUIREMENTS FOR HT XLPE POWER CABLES	REVISION NO. 00 DATE 19.02.2024
		Page 1 of 1

ITEMS: HT XLPE POWER CABLE SCOPE: Supply: YES; Erection & Commissioning: NO;	
1	Vendor should be a manufacturer of HT Cables.
2	Availability of test reports on HT XLPE FRLS Power Cables to establish in-house capability to carry out all routine, type & acceptance tests as per relevant IS/International Standards.
3	Capacity of manufacturing 40 km of HT XLPE Power Cables per month.
4	Manufactured and supplied at least one (1) km of FRLS cables of any voltage level.
5	Manufactured & supplied HT XLPE Power Cable sizes of minimum 185sqmm for 3/3.5 core and minimum 630sqmm for single core cable.
6	Manufactured & supplied at least 50 km of 11kV/ 3.3 KV or higher voltage grade XLPE insulated power cables in one or more orders and at least 15 km in one single order.
7	Minimum two (2) nos. purchase orders for HT XLPE Power Cables shall be submitted which should not be more than five (5) years old from date of techno-commercial bid opening.

Notes (General points of PQR):

1. Consideration of offer shall be subject to customer's approval of bidder, if applicable.
2. Bidder to submit all supporting documents in English. If documents submitted by bidder are in language other than English, a self-attested English translated document should also be submitted.
3. Notwithstanding anything stated above, BHEL reserves the right to assess the capabilities & capacity of the bidder to perform the contract, should the circumstance warrant such assessment in the overall interest of BHEL.
4. After satisfactory fulfilment of all the above criteria/requirement, offer shall be considered for further evaluation as per NIT and all the other terms of the tender.

PREPARED BY	CHECKED BY	REVIEWED BY	APPROVED BY
Devendra Singh 19.02.2024	19/02/2024 20/02/2024	20/2/2024	22/2/24
DEVENDRA SINGH, MANAGER	KAVITA GUPTA/ HEMA KUSHWAHA SR. MANAGER/ DGM	PRAVEEN DUTTA, AGM	DEBASISA RATH, GM (DH-ELECTRICAL))

2X660 MW NTPC BARH STAGE II FGD

TECHNICAL SPECIFICATION
FOR
HT XLPE POWER CABLE

SPECIFICATION No. **PE-TS-443-507-E001**
ISSUE NO. 01
REV NO. 00

BHARAT HEAVY ELECTRICALS LIMITED
POWER SECTOR
PROJECT ENGINEERING MANAGEMENT
NOIDA, INDIA

INDEX

BHEL	TECHNICAL SPECIFICATION HT XLPE POWER CABLE 2X660 MW NTPC BARH STAGE II FGD	PE-TS-443-507-E001 Issue No: 01 Rev. No. 00 Date :

PROJECT INFORMATION

SL.NO	DESCRIPTION	DETAILS
1	**METEOROLOGICAL DATA**	
1.1	MAXIMUM TEMPERATURE	44 ° C
1.2	MINIMUM TEMPERATURE	5 ° C
1.3	MAXIMUM RELATIVE HUMIDITY	83
1.4	MINIMUM RELATIVE HUMIDITY	23
1.5	AVERAGE ANNUAL RAINFALL	1145 mm
1.6	SEISMIC ZONE (AS PER IS 1893)	Zone III
1.7	HEIGHT ABOVE MSL	49m
2	**ELECTRICAL DATA**	
2.1	AMBIENT TEMPERATURE FOR DESIGN OF ELECTRICAL EQUIPMENT	50 ° C
2.2	RATED FREQUENCY	50 Hz
2.3	FREQUENCY VARIATION	(+) 3% and (-) 5 %. ± 10 % (Combined)
2.4	AC VOLTAGE	11kV, 3.3kV & 415V
2.5	AC VOLTAGE VARIATION	± 6 % (± 10 % for 415V)
2.6	DC VOLTAGE	220 V, 110V & 24V
2.7	DC VOLTAGE VARIATION	(-) 15 % to (+) 10%
2.8	FAULT LEVEL (KA/SEC)	40 kA rms for 1 sec

BHEL	TECHNICAL SPECIFICATION HT XLPE POWER CABLE 2X660 MW NTPC BARH STAGE II FGD	PE-TS-443-507-E001 Issue No: 01 Rev. No. 00 Date :

SCOPE

SCOPE OF THIS PACKAGE COVERS THE FOLLOWING:

SL.NO	PARAMETERS	REQUIREMENT
1	Supply Including Design, Engineering, Manufacturing of HT XLPE Power cable	YES
a)	Main Supply	YES
b)	Commissioning Spares	NO
2	Painting	NO
3	Inspection & Testing	YES
4	Packing	YES
5	Transportation & Delivery To Site	YES
6	Erection & Commissioning	NO
7	Supervision of Erection & Commissioning	NO
8	Mandatory Spares	NO
9	O & M Service	NO
10	O & M Spares	NO

बी एच ई एल BHEL	TECHNICAL SPECIFICATION HT XLPE POWER CABLE 2X660 MW NTPC BARH STAGE II FGD	PE-TS-443-507-E001 Issue No: 01 Rev. No. 00 Date :

	GENERAL TECHNICAL REQUIREMENT
1	The equipment shall comply with all applicable safety codes and statutory regulations of India as well as of the locality where the equipment is to be installed.
2	Bidder to note that drawing/document submission shall be through web based Document Management System. Bidder would be provided access to the DMS for drg/doc approval and adequate training for the same. Bidder to ensure proper net connectivity at their end.

	TECHNICAL SPECIFICATION HT XLPE POWER CABLE 2X660 MW NTPC BARH STAGE II FGD	PE-TS-443-507-E001 Issue No: 01 Rev. No. 00 Date : 19.02.2024

TECHNICAL DATA - PART - A			
SL.NO	**DESCRIPTION**	**UOM**	**DETAIL**
1.0	**DESIGN CODES & STANDARDS**		
1.1	Standard applicable in general (Latest amendment to be referred if any)		IS:7098 (Part-2)
1.2	Current rating of cables		As per IS:3961 (Part-7)
1.3	Short circuit rating		IEC 60949
1.4	Conductor		IS: 8130
1.5	Inner sheath		IS: 5831
1.6	Outer sheath		IS: 5831
2.0	**DESIGN /SYSTEM PARAMETERS**		
2.1	Type of Cable		HT XLPE Power Cable
2.2	Voltage Grade		As per BOQ
2.3	INSTALLATION CONDITIONS AT SITE		
2.3.1	Ambient air temperature	deg. C	50
2.3.2	Ground temperature	deg. C	30
3.0	**CONSTRUCTION FEATURES**		
3.1	CONDUCTOR		
3.1.1	Material type		Aluminium
3.1.2	Grade		H4
3.1.3	Class		Class 2 (Stranded)
3.1.4	Shape		Circular
3.1.5	Compaction		Compacted
3.1.6	Cable Size	sq.mm	Refer BOQ
3.2	CONDUCTOR SCREEN		
3.2.1	Material		Extruded layer of Semi Conducting Compound
3.2.2	Minimum thickness	mm	0.3
3.3	XLPE INSULATION		
3.3.1	Nominal thickness of insulation	mm	As per IS:7098 (Part-2)
3.3.2	Extrusion		Triple Extrusion.
3.3.3	Method of extrusion		Pressure Extruded / Vacuum Extruded

3.3.4	Method of curing		
3.3.4.1	33 kV		Dry/Gas
3.3.4.2	11 kV & 3.3 kV		Dry/Gas/Steam
3.4	INSULATION SCREEN		For both SINGLE CORE & MULTI CORE cables
3.4.1	Non-Metallic Part		
3.4.1.1	Material		Extruded semiconducting compound (bonded type)
3.4.1.2	Minimum thickness	mm	0.3
3.4.2	Metallic Part		
3.4.2.1	MULTICORE CABLES		
3.4.2.1.1	Material		Copper Tape applied helically on each core.
3.4.2.1.2	Minimum thickness	mm	0.1
3.4.2.1.3	No. of tapes	Nos.	One
3.4.2.1.4	Minimum overlapping	%	20
3.4.2.1.5	Earth fault current withstand capacity.		600A for 2 sec
3.4.2.2	MATERIAL FOR SINGLE CORE CABLES		Armour shall constitute the metallic part of the screening.
3.4.3	Extrusion		Refer Clause no. 3.3.3
3.4.3	Method of curing		Refer Clause no. 3.3.4
3.5	CORE IDENTIFICATION		As per IS:7098 (P-2)
3.6	INNERSHEATH		Not Applicable for single core cable)
3.6.1	Material		Extruded HRPVC Type ST-2
3.6.2	Colour		Black
3.6.3	Whether FR-LSH		NO
3.6.4	Inner sheath applicable for single core cable		NO
3.6.5	Material of fillers (for multicore cables)		Same as inner sheath
3.6.6	Method of application		Extrusion
3.6.6.1	Multi-core cables:		Pressure extruded
3.6.6.2	Single-core cables:		Pressure extruded
3.6.7	Thickness of inner sheath		As per Table-5 of IS: 7098 (Part-2)
3.7	ARMOUR		Applicable, as per BOQ cum price schedule
3.7.1	Dimension		As per IS: 7098 (Part-2) Table-6 and tolerance as per IS:3975
3.7.2	Material		

3.7.2.1	Single core		Non-Magnetic hard drawn H4 grade Aluminium Single Round Wire as per IS: 8130
3.7.2.2	Multi core		Galvanised steel round wire / Galvanised steel formed wire
3.7.3	Gap between armour wire		Not more than one armour wire space (No cross over / No over riding)
3.7.4	Breaking load of Joint		95% of normal armour
3.8	OUTERSHEATH		
3.8.1	Material		Extruded HRPVC Type ST2
3.8.2	Colour		Black
3.8.3	Whether FR-LSH		YES
3.8.4	Method of application		Extruded
3.8.5	Thickness of outer sheath		As per Table-7 of IS: 7098 (Part-2)
3.8.6	Marking/ Embossing on Outer sheath		
3.8.6.1	At every 5 Meters (by embossing)		(i) Owner's Name (i.e. NTPC by embossing) (ii) Manufacturer’s name and trade mark (iii) Year of manufacture (iv) Type of cable and voltage class (v) Nominal cross section area of conductor and no. of cores (vi) ‘BHEL-PEM’ (vii) 'FRLS' (viii) Cable code (ix) Screen fault current 600A for 2 sec (for 3.3 kV & 11 kV). (x) Drum no. (The embossing shall be progressive, automatic, in line and marking shall be legible and indelible)
3.8.6.2	At every 1 Meters by printing		Progressive Sequential length
3.9	FR-LSH CHARACTERISTICS		
3.9.1	Oxygen index		Minimum 29 as per ASTMD 2863

3.9.2	Temperature index		Minimum 250º C as per ASTMD 2863
3.9.3	Acid gas generation		Maximum 20% by weight as per IEC 60754-1
3.9.4	Smoke density rating		Maximum 60% as per ASTMD 2863
3.9.5	Flame retardance test for single cable (for cable OD ≤ 35mm)		As per IS 7098 Part 2 (IS 10810 Part 61)
3.9.6	Flame retardance test for bunched cables		As per IS 7098 Part 2 (IS 10810 Part 62)
3.10	DIAMETERS		
3.10.1	Tolerance on overall diameter	mm	(±) 2 mm over the declared value
3.11	CABLE DRUM DETAILS		
3.11.1	Type		Steel/ Wooden
3.11.2	Standard drum length		As per BOQ cum Un-priced schedule
3.11.3	Tolerance on drum length		(±) 5%
3.11.4	Details of marking on Drum		a) Manufacturer's name or trade make. b) Type of cable & voltage grade. c) Year of manufacture. d) Type of insulation. e) No. of core and sizes of cables. f) Cable code - FRLS. g) Single length of cable on drum. h) Direction of rotation, by arrow. i) Approx. gross mass. A tag containing same information shall be attached to the leading end of the cable.
4.0	**PERFORMANCE PARAMETERS**		Not Applicable
5.0	**INSPECTION/TESTING**		
	Type test conduction required	Yes/ No	Refer project specific Annexure to QP.

	Validity of type test report	The vendor shall carry out the type tests as listed in the Quality Plan. As per Quality Plan vendor to furnish Type Test Certificate of specified Type Test which has been conducted within period of 10 years as on the date of 26.02.2018, i.e. from 26.02.2008 to 26.02.2018 . These reports should be for the tests conducted on the cable identical in all respects to those proposed to be supplied under this contract and test(s) should have been either conducted at an independent laboratory or should have been witnessed by a client. In absence of valid Type Test report vendor to conduct the same without any commercial & delivery implication to BHEL.
	Acceptance & Routine test	All acceptance and routine tests as per Quality plan (0000-999-QOE-S-036) shall be carried out. Charges for these shall be deemed to be included in the cable price.

	TECHNICAL SPECIFICATION HT XLPE POWER CABLE 2X660 MW NTPC BARH STAGE II FGD	PE-TS-443-507-E001 Issue No: 01 Rev. No. 00 Date :

TECHNICAL DATA - PART - B (SUPPLIER DATA TO BE FURNISHED AFTER AWARD OF CONTRACT)

SL.NO		UOM	DETAIL
	The following technical data shall be submitted by the manufacturer for each type and size of the cable for Employer's approval.		
1.1	Make		
1.2	Country of manufacturer		
1.3	Type designation		
1.4	Cable size	No. of Cores x mm2	
1.5	Rated Voltage	kV	
1.6	Continuous current rating for maximum conductor temp. when laid in air at ambient of 50 deg. C.		
1.6.1	When metallic screen /armour is earthed at one end	Amps	
1.6.2	When metallic screen/armour is earthed at both the ends	Amps	
1.6.3	For unscreened, unarmoured Cables	Amps	
1.7	Continuous current rating for max. conductor temp. when buried in soil having thermal resistivity of 150 deg. C Cm/N at a depth of 1 mtr. and at ground ambient temp. of 40 deg. C.		
1.7.1	When metallic screen / armour is earthed at one end	Amps	
1.7.2	When metallic screen/ armour is earthed at both the ends	Amps	
1.7.3	For unscreened, unarmoured cables	Amps	
1.8	Short circuit withstand capacity and duration for		
1.8.2	Armour (For Single Core Cables)	Amps	
2.1	CONDUCTOR		
2.1.1	Nominal cross sectional area	Sq. mm	
2.1.2	No. of wires (min.)	Nos.	
2.1.3	Dia of wires	mm	
2.1.4	Shape of conductor		
2.1.5	Fictitious Diameter over conductor (as per IS 10462 (Part-1)-1983)	mm	
2.1.6	Approximate Diameter over conductor	mm	
2.1.7	Direction of lay of stranded layers		

2.1.8	Conductor resistance (DC) At 20 deg C(max.)	Ohm/Km	
2.1.9	Conductor resistance (AC)		
2.1.10	at 20 deg. C (Approx.)	ohm/Km	
2.1.11	at 90 deg. C (Approx.)	ohm/Km	
2.1.12	Reactance per phase at 50 Hz	ohm/Km	
2.1.13	Capacitance at 50 Hz	micro Farads / Km	
2.2	XLPE INSULATION		
2.2.1	Nominal thickness of insulation	mm	
2.2.2	Tolerance on thickness of Insulation	mm	
2.2.3	Type of curing		
2.2.4	Min. insulation resistance at 20 deg. C	Mega Ohm/Km	
2.3	INSULATION SCREEN		
2.3.1	Calculation for Earth fault current withstand capacity of Metallic screen furnished?	YES/ NO	
2.4	INNERSHEATH		
2.4.1	Calculated diameter over the laid up cores (By fictitious calculations as per IS 10462 (part-1)-1983)	mm	
2.4.2	Approximate diameter over the laid up cores	mm	
2.4.3	Thickness of sheath (Min)	mm	
2.5	ARMOUR		
2.5.1	Type of material of armour (Al/ GS)		
2.5.2	Shape (Formed wire / Round wire)		
2.5.3	Calculated diameter of cable under armour (By Fictitious calculations as per IS 10462 (part-1)-1983)	mm	
2.5.4	Approximate diameter of cable under armour	mm	
2.5.5	Dimension of formed wire / round wire	mm	
2.5.6	No. of armour formed wires / round wires	Nos.	
2.5.7	Resistivity of armour wire at 20 deg. C	ohm-cm	
2.6	OUTERSHEATH		
2.6.1	Calculated diameter under the sheath (By Fictitious calculations as per IS 10462 (part-1) - 1983)	mm	
2.6.2	Approximate diameter under the sheath	mm	
2.6.3	Thickness of sheath	mm	
2.7	FINISHED CABLE DETAILS		
2.7.1	Overall diameter of cable	mm	
2.7.2	Tolerance on overall diameter	mm	
2.7.3	Eccentricity	%	
2.7.4	Ovality	%	
2.7.5	Weight per 1000 mtrs	kg	
2.7.6	Recommended min installation bending radii	mm	

2.7.7	Safe pulling force when pulled by pulling eye on the conductor	kg	
2.8	CABLE DRUM DETAILS		
2.8.1	Dimensions (Approx.)		
2.8.1.1	Flange diameter	mm	
2.8.1.2	Barrel diameter	mm	
2.8.1.3	Traverse	mm	
2.8.2	Weight of cable drum with Cables	kgs	

	TECHNICAL SPECIFICATION HT XLPE POWER CABLE 2X660 MW NTPC BARH STAGE II FGD	PE-TS-443-507-E001 Issue No: 01 Rev. No. 00 Date :

QUALITY PLAN

Item:- HT POWER FRLS CABLE (3.3 KV TO 33 KV)	STANDARD QUALITY PLAN (CONFORMING TO CODE:IS 7098 Part-II AND NTPC TECHNICAL SPECIFICATION)	QP. NO. 0000-999- QOE- S-042 REV-02 DATE : 03/12/2018 Page 1 of 9	REVIEWED BY AMAN PANDEY RAJESH SHARMA S K LAL DINESH KUMAR	APPROVED BY K K OJHA

Sl. No	Component & Operations	Characteristics	Class	Type of check	Quantum of check M	Quantum of check C/ N	Reference Document	Acceptance Norms	Record Format	Agency D*	Agency M	Agency C	Agency N	Remarks
1	2	3	4	5	6		7	8	9	10				11

Instructions: 1) Cable manufacturer to maintain records to show co- relation of raw materials to finished cables i.e. raw material batch/ lot no. should be traceable to the final cable drum number or batch number.
2) Cable manufacturer to maintain all quality control records identified as per all QP stages enumerated below whether it is identified for NTPC verification or witness or not.
3) Sources of raw material shall be submitted at the time of submission of endorsement sheet for approval by NTPC.

Sl. No	Component & Operations	Characteristics	Class	Type of check	M	C/ N	Reference Document	Acceptance Norms	Record Format	D*	M	C	N	Remarks
A	**Raw material/ Brought out Items**													
1.01	Aluminum rod for conductor	1.Make	MA	Verify	100%	---	MANUFACTURER APPROVED SOURCES	MANUFACTURER APPROVED SOURCES	QCR		V	--	--	
		2. Grade	MA	--do--	--do--	--	NTPCADS	NTPC ADS	--do--		V	--	---	
		3. Resistivity	MA	Elect	As per cable mnfr std.	--	IS 5082	IS 5082	-do--		P	--	--	
1.02	Aluminum rod for Armouring (as applicable)	1. Make	MA	Verify	100%	--	MANUFACTURER APPROVED SOURCES	MANUFACTURER APPROVED SOURCES	Q.C.R		V	--	--	
		2. Grade	MA	Verify	As per mnfr std.	--	NTPC ADS	NTPC ADS	Manuf. TC		V	--	--	
		3. Resistivity	MA	Verify	-do-	-	IS 5082	IS 5082	-do--		P	--	--	
1.03	Copper rod (If applicable)	1. Make	MA	Verify	100%	--	Manufacturer approved vender	Manufacturer approved vender	QCR		V	--	--	
		2. Resistivity	MA	Verify	As per cable mnfr std.	--	IS 613	IS 613	--do--		P			
1.04	XLPE compound for insulation	1. Make	MA	Verify	--do--	100%	MANUFACTURER APPROVED SOURCES	MANUFACTURER APPROVED SOURCES	--do--		V	V	V	
		2. Type/ Grade	MA	Verify	100%	100%	NTPC ADS	NTPC ADS	--do--		V	V	V	
		3. Shelf life/ Storage condition	MA	Verify	100%	100%-	Compound manuf. Std	Compound manuf. Std	QCR		V	V	V	
		4. All acceptance test as per manufacturer norms	MA	Verify	As per manufacturer norms	As per manufacturer norms	NTPC ADS	NTPC ADS	Supplier TC		V	V	V	Refer note 1
1.05	PVC Compound for Inner sheath	1. Make	MA	Verify	As per manufacturer norms	--	MANUFACTURER APPROVED sources	MANUFACTURER APPROVED sources	Supplier TC		V	V	--	
		2. Type/ Grade	MA	Verify	--do--	--	NTPC ADS	NTPC ADS	--do--		V	V	--	

LEGEND:- *RECORDS, IDENTIFIED WITH "TICK" UNDER COLUMN "D" SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION.

Sl. No	Component & Operations	Characteristics	Class	Type of check	Quantum of check M	Quantum of check C/ N	Reference Document	Acceptance Norms	Record Format	Agency D*	Agency M	Agency C	Agency N	Remarks
1	2	3	4	5	6		7	8	9	10				11
1.06	Semi Conducting Compound	1.Make	MA	Verify	100%	100%	NTPC Approved sources	NTPC Approved sources	--do--	√	P	V	V	
		2. Resistivity	MA	--do--	100%	100%	NTPCADS	NTPCADS	--do--		P	V	V	
		3. Shelf Life / Storage condition	MA	Verify	100%	100%	Compound manuf. recommendation	Compound manuf. recommendations	--do--		P	V	V	
1.07	Copper tape (Electrolytic High Conductivity Copper Foils)	1. Make	MA	Verify	100%	100%	NTPC Approved sources	NTPC Approved sources	--do--	√	P	V	V	
		2. Dimension	MA	Measu	As per cable mnfr std.	--	NTPC ADS	NTPC ADS	--do--		P	--	--	
		3. Resistivity	MA	Verify	100%	----	IS 613	IS 613	Supplier TC		V	V	V	
		4. Chem.& Phy. properties	MA	Elec & Mech.	As per cable mnfr std.	--	As per cable mnfr std.	As per cable mnfr std.	--do--		V	V	-	
1.08	Polyester Tape (As applicable)	1.Make	MA	Verify	100%	100%	Manufacturer approved vendor	Manufacturer approved vendor	--do--		P	V	V	
		2. Dimension	Phy.	Meas	As per cable mnfr std.	--	Manuf. Data sheet	Manuf. Data sheet	--do--		P	-	-	
		3. T.S & Elongation	Phy.	Phy.	-do--	--	--do--	--do--	--do--		V	--	--	
1.09	Steel wire / Formed Wire (As applicable)	1. Make	MA	Verify	As per cable mnfr std.	100%	MANUFACTURER APPROVED sources	MANUFACTURER APPROVED sources	QCR		V	V	V	BIS licensees only
		2. Dimension	MA	Meas	1 sample from each size / lot	--	NTPC APPROVED DATA SHEET & IS 3975	NTPC APPROVED DATA SHEET & IS 3975	QCR		P	--	--	
		3. All acceptance tests as per IS 3975	MA	Verify	As per IS 3975	--	IS 3975	IS 3975	Supplier TC		V	V	--	
1.10	PVC compound for Sheath	1. Make	MA	Verify	As per manufacturer norms	100%	MANUFACTURER APPROVED sources	MANUFACTURER APPROVED sources	QCR		V	V	V	

LEGEND:- *RECORDS, IDENTIFIED WITH "TICK" UNDER COLUMN "D" SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION.

Item:- HT POWER FRLS CABLE (3.3 KV TO 33 KV)	**STANDARD QUALITY PLAN** (CONFORMING TO CODE:IS 7098 Part-II AND NTPC TECHNICAL SPECIFICATION)	QP. NO. 0000-999- QOE- S-042 REV-02 DATE : Page 3 of 9	REVIEWED BY AMAN PANDEY RAJESH SHARMA S K LAL DINESH KUMAR	APPROVED BY K K OJHA		3

Sl. No	Component & Operations	Characteristics	Class	Type of check	Quantum of check		Reference Document	Acceptance Norms	Record Format	Agency				Remarks
					M	C/ N				D*	M	C	N	
1	2	3	4	5	6		7	8	9	10				11
		2. Type / Grade	MA	Verify	100%	100%	NTPC ADS	NTPC ADS	QCR		V	V	V	
		3. All acceptance test as per manufacturer norms	MA	Verify	As per manufacturer norms	As per manufacturer norms	Compound Mnfr standard	IS 5831	QCR		V	V	V	Refer note 1
		4. Thermal Stability	MA	Chem	One sample / Batch	--	IS 5831	IS 5831	QCR		P	--	--	
		5. Oxygen Index	MA	Chem	--do--	--	NTPC ADS/ IS 10810 Part 58	NTPC ADS	--do--		P	---	--	
1.11	Filler Material (As applicable	1.Type	MA	Verfy	As per manuf. Std.	----	NTPC ADS	NTPC ADS	QCR	-	P	--	--	
1.12	Wooden Drum	1. Dimension	MI	Meas	Manuf. Std.	--	IS 10418	IS10418	--do--		P	--	--	
		2. Anti termite treatment	MI	Chem	Cable manuf. std	--	CABLE MANUF. STD.	CABLE MANUF. STD.	COC		V	V	V	COC from drum manuf.
1.13	Steel Drum	1. Dimension	MI	Meas	--do--	--	--do--	--do--	QCR		P	--	--	
		2. Surface finish	MI	Meas	--do--	--	--do--	--do--	--do-		P	--	--	
B	**Process & Stage Inspection**													
2.01	Wire Drawing	1.Surface finish	MA	Visual	One sample/Setting of each size	--	SHOULD BE SMOOTH & FREE FROM SCRATCHES	SHOULD BE SMOOTH & FREE FROM SCRATCHES	QCR		P	--	--	
		2. Wire Diameter	MA	Meas	--do--	--	NTPC ADS	NTPC ADS	--do-		P	--	--	
		3. Tensile test	CR	Mech	--do--	One sample / Setting of each size	IS 8130	IS 8130	--do--		P	V	V	Refer Sl. No.3.03(iii)
		4. Wrapping test	CR	Mech	--do--	--do--	--do--	--do--	--do--		P	V	V	--do--
		5. Annealing Test	CR	Mech	--do--	--do--	--do--	--do--	-do--		P	V	V	--do--
2.02	Bunching / stranding	1. No. of wires	MA	Meas	--do--	--	NTPC ADS	NTPC ADS	--do-		P	--	--	
		2.Dia of wire	MA	Meas	-do--	--	--do--	--do--	--do--		P	--	--	
		3. Dimension of Conductor	MA	Meas	--do--	--	--do--	--do--	--do--		P	--	--	
		4.Direction of lay	MA	Visual	--do--	--	--do-	--do--	--do--		P	--	--	
		5.Records of strand breakage / welding during conductor stranding	MA	Verify	--do--	--	IS 8130	IS8130	--do--		P	--	--	
		6.Surface finish	MA	Visual	--do--	--	--do--	--do--	--do--		P	--	--	
		7. DC Resistance	CR	Meas	--do--	--	IS8130/NTPC ADS	IS8130/ NTPC	--do--		P	--	--	

LEGEND:- *RECORDS, IDENTIFIED WITH "TICK" UNDER COLUMN "D" SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION.

	Item:- HT POWER FRLS CABLE (3.3 KV TO 33 KV)		STANDARD QUALITY PLAN (CONFORMING TO CODE:IS 7098 Part-II AND NTPC TECHNICAL SPECIFICATION)			QP. NO. 0000-999- QOE- S-042 REV-02 DATE : Page 4 of 9		REVIEWED BY AMAN PANDEY RAJESH SHARMA S K LAL DINESH KUMAR		APPROVED BY K K OJHA Dt.				4
Sl. No	Component & Operations	Characteristics	Class	Type of check	Quantum of check M	Quantum of check C/ N	Reference Document	Acceptance Norms	Record Format	Agency D*	Agency M	Agency C.	Agency N	Remarks
1	2	3	4	5	6		7	8	9	10				11
								ADS						
2.03	Insulation extrusion (Conductor screen, XLPE Insulation & Insulation screen)	1. Surface finish	MA	Visual	One sample / Setting of each size	--	Extrusion should be by triple extrusion technique Method of curing for cables shall be "dry curing / gas curing/ steam curing" up to 11KV & " dry curing/ gas curing " for 19/33 KV Insulation extrusion area should be preferably clean & dust free. Extrusion Should be smooth. No porosity is permitted	QCR-		P	-	--	
		2.Thickness	CR	Meas	--do--	--	NTPC ADS	NTPC ADS	QCR	P	--	--	
		3. Eccentricity & Ovality	CR	Meas	--do--	--	Eccentricity of core shall not exceed 10% and Ovality not to exceed 2%	Eccentricity of core shall not exceed 10% and Ovality not to exceed 2%	--do--	P	-- -	--	
		3.Hot Set	CR	Mech	One sample/Setting of each size	--	IS 7098- Part II	IS 7098- Part II	--do--	P	--	--	Sample is to be taken from both top & bottom end
2.04	Copper Taping	1. Thickness	CR	Mech	--do--	--	NTPC ADS	NTPCADS	--do-	P	--	--	
		2. No. of tape	CR	Meas	--do--	--	--do--	--do-	--do--	P	--	--	
		3. Tape application overlap	CR	Meas	--do--	--	--do--	---do--	--do--	P	--	--	
		4. Core identification tape	CR	Visual	--do--	--	--do--	---do--	--do--	P	--	--	
2.05	Laying up	1. Core sequence	MA	Visual	--do--	--	IS 7098- Part II	IS 7098- Part II	--do--	P	--	--	
		2. Direction of lay	MA	Visual	--do--	--	-do-	--do--	--do--	P	--	--	
		3. Lay Length	MA	Meas	--do--	--	Manuf. Std.	Manuf. Std	--do-				
		4. Dia over laid up core	MA	Meas	--do--	--	NTPC ADS	NTPC ADS	--do--	P	--	--	
2.06	Inner Sheath	1.Colour	MA	Visual	-do--	-	--do--	--do--	--do--	P	--	--	
		2.Thickness	MA	Meas	One sample/Setting of each size	-	NTPC ADS	NTPC ADS	--do--	P	--	--	
		3.Dia over inner sheath	MI	Meas	--do--.	-	--do--	---do--	--do--	P	--	--	
2.07	Armouring (As Applicable)	1.Dimension	MA	Meas	--do--	-	--do--	--do--	--do--	P	--	--	
		2.No. of wires / strip	MA	Meas.	--do--	-	--do--	--do--	--do--	P	--	--	

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	Item:- HT POWER FRLS CABLE (3.3 KV TO 33 KV)		**STANDARD QUALITY PLAN** (CONFORMING TO CODE:IS 7098 Part-II AND NTPC TECHNICAL SPECIFICATION)				QP. NO. 0000-999- QOE- S-042 REV-02 DATE : Page 5 of 9	REVIEWED BY AMAN PANDEY RAJESH SHARMA S K LAL DINESH KUMAR	APPROVED BY K K OJHA Dt.						5
Sl. No	Component & Operations	Characteristics	Class	Type of check	Quantum of check		Reference Document	Acceptance Norms	Record Format	Agency				Remarks		
					M	C/ N				D*	M	C	N			
1	2	3	4	5	6		7	8	9	10						
		3. Direction of lay	MA	Visual	--do--	--	IS 7098- Part II	IS 7098- Part II	QCR		P	--	--			
		4.Coverage & Quality of armouring	MA	Meas.	100%	--	Min. area of coverage of armouring shall be 90%. The gap between amour wires / formed wires shall not exceed one amour wire/ formed wire space & there shall be no cross over/ over riding of amour wire / formed wire. Zn rich paint shall be applied on amour joint surface of G.S. Wire /formed wire. The breaking load of amour wire joint shall not be less than 95% of that amour wire / formed wire. (As per NTPC specification)		QCR		P	--	--			
		5 Dia over armouring	MA	Meas.	One sample/Setting of each size	--	NTPC ADS		--do--		P	--	--	--		
2.08	Outer Sheath	1. Surface finish	MA	Visual	100%	--	Pimple, Fish Eye, Burnt particles, Blow Hole not permitted. Repairing on outer sheath not permitted. (As per NTPC specification) PVC FRLS compound shall be preferably loaded in to extruder by suction method.		--do--		P	--	--			
		2.Colour of sheath	MA	Visual	One sample/Setting of each size	--	NTPC ADS	NTPC ADS	--do--		P	--	--			
		3. Dia over outer sheath	MA	Meas	--do--	--	NTPC ADS	NTPC ADS	--do--		P	--	--			
		4.Thickness of outer sheath	CR	Meas	--do--	-	--do--	--do--	--do--		P	--	--			
		5. Embossing quality	MA	Visual	100%	-	Following shall be embossed or printed on outer sheath at every 5 meter length of cable in addition to identification as per IS:(1).Batch number or Drum number (2) IS 1554 –Part-I (3) Cable size, (4) Voltage grade (5) word "FRLS" (marking shall be legible & indelible).		--do--		P	--	--			
		6. Sequencial marking	MA	Visual	Full length	--	Sequential marking of length of cable in meters at every one meter is to be embossed or printed. Embossing or printing shall be progressive, automatic, in line & marking shall be legible & indelible. In addition, Drum No. is also to be embossed/printed on full cable length		--do--		P	--	--			
C	**Finished Cables**															
3.01	Type Test clearance from NTPC Engineering to be verified at the time of final inspection.															
3.02	Routine Tests	1.High Voltage test at room temperature	CR	Elect	100%	100%	NTPC ADS / IS 7098- Part II	NTPC ADS	Test certificate	✓	P	W	W		Refer note 2	

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	Item:- HT POWER FRLS CABLE (3.3 KV TO 33 KV)		STANDARD QUALITY PLAN (CONFORMING TO CODE:IS 7098 Part-II AND NTPC TECHNICAL SPECIFICATION)			QP. NO. 0000-999- QOE- S-042 REV-02 DATE : Page 6 of 9	REVIEWED BY AMAN PANDEY RAJESH SHARMA S K LAL DINESH KUMAR	APPROVED BY K K OJHA					6
Sl. No	Component & Operations	Characteristics	Class	Type of check	Quantum of check M	Quantum of check C/ N	Reference Document	Acceptance Norms	Record Format	Agency D*	Agency M	Agency C	Agency N	Remarks
1	2	3	4	5	6		7	8	9	10				11
		2.Conductor Resistance	CR	Elect	100%	100%	NTPC ADS / IS 7098- Part II	NTPC ADS	--do--	✓	P	W	W	Refer note 2
		3. Partial Discharge Test	CR	Elect.	100%	100%	NTPC ADS / IS 7098- Part II	NTPC ADS	-do--	√	P	W	W	For Screened cable only/ Refer note 2
3.03	**Acceptance Tests**													
3.03 (i)	Construction of finished Cable	1. OD of Cable	MA	Meas.	Each type & size of cables as per sampling plan of IS 7098- Part II		NTPC ADS	NTPC ADS	--do--	✓	P	W	W	
		2. Laying of core	CR	Visual	--do--		NTPC ADS / IS 7098- Part II	NTPC ADS / IS 7098- Part II	--do--	✓	P	W	W	
		3. Core Identification	CR	Visual	--do--		--do--	--do--	--do--	✓	P	W	W	
		4. Colour of outer sheath & Inner sheath	MA	Visual	Each type & size of cables as per sampling plan of IS 7098- Part II		NTPC ADS	NTPC ADS	--do--	✓	P	W	W	
		5. Inner sheath thickness	CR	Meas	- do -		--do--	--do--	--do--	✓	P	W	W	
		6. Copper tape / Wire dimension with overlap (As applicable)	CR	Phy	--do--		NTPC ADS/ Min overlap 20%	NTPC ADS/ Min. overlap 20%	--do--	√	P	W	W	
3.03 (ii)	Armour wires/ Formed wires.	1.Dimensions	CR	Meas	Each type & size of cables as per sampling plan of IS 7098- Part II		NTPC ADS/ IS7098-II	NTPC ADS	Test Certific	✓	P	W	W	Test as applicable for Galvanized wires/ strips / Al wires
		2. No. of wires/ formed wire	CR	Mech	-- do --		--do--	--do--	--do--	✓	P	W	W	
		3. Tensile test	CR	Mech	--do--		IS 3975	IS 3975	--do--	✓	P	V	V	
		4. Elongation test	CR	Mech	--do--		--do--	--do--	--do--	✓	P	V	V	
		5.Torsion test (for round wires only)	CR	Mech	--do--		--do--	--do--	--do--	√	P	V	V	
		6. Wrapping test	CR	Mech	--do--		--do--	--do--	--do--	✓	P	V	V	
		7. Resistance test	CR	Mech	--do--		--do--	--do-	--do-	✓	P	V	V	
		8.Mass of Zinc coating	CR	Meas	--do--		--do--	--do--	--do--	✓	P	V	V	
		9. Uniformity of Zinc Coating	CR	Chem.	--do--		--do--	--do--	--do--	✓	P	V	V	
		10.Adhesion test	CR	Mech	--do--		--do--	--do-	--do--	✓	P	V	V	
		11.Freedom from defects	CR	Visual	--do--		--do--	--do--	--do--	✓	P	V	V	
3.03	Conductor	1.Resistance Test	CR	Elect	--do--		--do--	--do--	--do--	✓	P	W	W	

LEGEND:- *RECORDS, IDENTIFIED WITH "TICK" UNDER COLUMN "D" SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION.

	Item:- HT POWER FRLS CABLE (3.3 KV TO 33 KV)	STANDARD QUALITY PLAN (CONFORMING TO CODE:IS 7098 Part-II AND NTPC TECHNICAL SPECIFICATION)	QP. NO. 0000-999- QOE- S-042 REV-02 DATE : Page 7 of 9	REVIEWED BY AMAN PANDEY RAJESH SHARMA S K LAL DINESH KUMAR	APPROVED BY K K OJHA	7

Sl. No	Component & Operations	Characteristics	Class	Type of check	Quantum of check M	Quantum of check C/ N	Reference Document	Acceptance Norms	Record Format	Agency D*	Agency M	Agency C	Agency N	Remarks
1	2	3	4	5	6		7	8	9	10				11
(iii)		2.Tensile test	CR	Mech	Each type & size of cables as per sampling plan of IS 7098(Part-11		IS 8130	IS 8130	Test Certific ate	✓	P	W	W	Test report of manufacturer to be reviewed as per Sl. No. 2.01 for Tensile test & wrapping test
		3.Wrapping test	CR	Mech	--do--		--do--	--do--	-do--	√	P	P	W	--do—
3.03 (iv)	XLPE Insulation & PVC Sheath	1.Thickness of insulation & sheath	CR	Meas.	--do-		NTPC ADS & IS 7098-Part II	NTPC ADS	--do--	✓	P	W	W	
		2.Tensile strength & elongation at break of insulation & outer sheath (before & after ageing)	CR	Mech	One sample per batch of offered lot irrespective of sizes		IS 7098-Part II	IS 7098-Part II		✓	P	V	V	MTR for Ageing Test of the offered lot shall be verified
		2(A).Tensile strength & elongation at break of insulation & outer sheath	CR	Mech	Each type & size of cables as per sampling plan of IS 7098(Part-11)		IS 7098-Part II	IS 7098-Part II		✓	P	W	W	
		3. Insulation resistance (Volume resistivity method)	CR	Elect	Each type & size of cables as per sampling plan of IS 7098-Part II		--do--	--do--	--do--	✓	P	W	W	
		4. Partial Discharge test	CR	Elect.	--do--		--do--	--do--	--do--	√	P	W	W	For Screened cable only
		5.High voltage test at room temperature	CR	Elect	Each type & size of cables as per sampling plan of IS 7098-Part II		--do--	--do--	--do--	✓	P	W	W	
		6.Thermal stability on outer sheath	CR	Chem	One sample of each offered lot of all offered sizes		-do--	--do--	--do--	✓	P	W	W	
		7. Hot Set Test for insulation	CR	Mech	Each type & size of cables as per sampling plan of IS 7098-Part II		IS 7098-Part I	IS 7098-Part II	--do--	✓	P	W	W	For XLPE insulation only
		8.Smoke density test on outer sheath	CR	Chem	One sample of each offered lot of all offered sizes		NTPC ADS & ASTMD2843	NTPC ADS	-do--	✓	P	W	W	Refer Note 3
		9.Acid gas generation test on	CR	Chem	--do--		NTPC ADS & IEC 60754-1	'NTPC ADS	--do--	✓	P	W	W	Refer Note 3

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	Item:- HT POWER FRLS CABLE (3.3 KV TO 33 KV)		**STANDARD QUALITY PLAN** (CONFORMING TO CODE:IS 7098 Part-II AND NTPC TECHNICAL SPECIFICATION)			QP. NO. 0000-999- QOE- S-042 REV-02 DATE : Page 8 of 9	REVIEWED BY AMAN PANDEY RAJESH SHARMA S K LAL DINESH KUMAR		APPROVED BY K K OJHA Dt.				8
Sl. No	Component & Operations	Characteristics	Class	Type of check	Quantum of check M	Quantum of check C/ N	Reference Document	Acceptance Norms	Record Format	Agency D*	Agency M	Agency C	Agency N	Remarks
1	2	3	4	5	6		7	8	9	10				11
		outer sheath												
		10. Oxygen Index	CR	Chem	--do--		NTPC ADS/ IS 10810 Part 58	--do--	--do--	√	P	W	W	Refer Note 3
		11.Flammability test on finished cable	CR	Chem	One sample irrespective of sizes		NTPC ADS & IEC 60332 Part-3 (Category-B)	--do--	--do--	✓	P	W	W	
		12.Surface finish & length measurement.	CR	Visual & Meas	100% (COC from Manufacturer to be submitted for surface finish as per specification's requirement)	one length of each offered lot of 25 drums of all sizes	(1) Drum number / Outer sheath extrusion batch number (2) IS 7098-Part II (3)Cable size, Voltage grade , Words " FRLS" & Screen Fault Current & duration at every 5 meter is to be embossed. Embossing shall be automatic, in line & marking shall be legible & indelible. (3) Sequential marking of length of cable at every meter length is to be embossed / printed. .(4) Manufacturer's identification as per IS . Embossing / printing shall be progressive, automatic, in line & marking shall be legible & indelible.	Test Certificate	✓	P	W	W	Pimple, Fish Eye, Burnt particles, Blow Hole etc. not permitted. Repairing on outer sheath not permitted.
		13. Sequence of cores armour coverage, gap between two consecutive armour/ formed wire	CR	Visual & Meas	One length of each size	One length of each size	Min. area of coverage of armouring shall be 90%. The gap between armour wires / formed wires shall not exceed one armour wire/ formed wire space & there shall be no cross over/ over riding of armour wire / formed wire.	--do-	√	P	W	W	Zn rich paint shall be applied on armour joint surface of G.S. Wire /formed wire
		14. Measurement of Eccentricity & Ovality	CR	Meas.	--do--	--do--	Eccentricity of core shall not exceed 10% and Ovality not to exceed 2%	-do--	√	P	W	W	
4	Packing	1. Sealing	MA	Visual	100%	100%	(1) IS 7098-Part II (2) The surface of the drum and the outer most cable layer shall be covered with water proof cover. (3) Both the ends of cables shall be properly sealed with heat shrinkable PVC/ rubber caps secured by "U" nails.	QCR	✓	P	--	--	
4.01	Identification	NTPC Sealing	MA	Visual	100%	100%	Sealing shall be visible	QCR	√	P	V	V	

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	Item:- HT POWER FRLS CABLE (3.3 KV TO 33 KV)		STANDARD QUALITY PLAN (CONFORMING TO CODE:IS 7098 Part-II AND NTPC TECHNICAL SPECIFICATION)			QP. NO. 0000-999- QOE- S-042 REV-02 DATE : Page 9 of 9	REVIEWED BY AMAN PANDEY RAJESH SHARMA S K LAL DINESH KUMAR	APPROVED BY K K OJHA			9
Sl. No	Component & Operations	Characteristics	Class	Type of check	Quantum of check M	Quantum of check C/ N	Reference Document	Acceptance Norms	Record Format	Agency D*	Agency M / C / N	Remarks
1	2	3	4	5	6		7	8	9	10		11

Notes:	
1)	If the compound manufacturer is carrying out Ageing test , test report of compound manufacturer is to be reviewed. If the compound manufacturer is not carrying out ageing test, then cable manufacturer will carry out ageing test & the test report will be reviewed by NTPC (quantum of ageing test sample shall be one sample /batch)
2)	(a) In case of manufacturers / supplier who have supplied cables in the past through Corporate Centre:- Routine Test of manufacturer internal test report are to be verified by NTPC and Main Contractor at the time of final inspection. NTPC and Main Contractor will also witness routine tests on cables on 10% sample basis. (b) In case of manufacturers / supplier WHO HAVE NOT SUPPLIED cables in the past through Corporate Centre:- Routine Test of manufacturer internal test report are to be verified by NTPC at the time of final inspection. NTPC will witness routine tests on cables for the first order on 10% sample basis and Main Contractor will witness routine tests on cables for the first order on 100% basis.
3)	1. For Smoke Density rating test: if the test result without conditioning is within (-)10% of the maximum specified value, then, retesting is to be carried out with conditioning of samples as per standard and the test results after conditioning shall be final for acceptance/rejection. 2. For Acid Gas Generation test: if the test result without conditioning is within (-)10% of the maximum specified value, then, retesting is to be carried out with conditioning of samples as per standard and the test results after conditioning shall be final for acceptance/rejection. 3. For Oxygen Index test: if the test result without conditioning is within (+)7% of the minimum specified value, then, retesting is to be carried out with conditioning of samples as per standard and the test results after conditioning shall be final for acceptance/rejection. 4. In case the test results without conditioning do not meet the maximum/minimum specified value, the manufacturer may exercise the option of retesting the samples after conditioning as per standard.
LEGEND:	**NTPC ADS: NTPC approved data sheet, QCR: quality control records of cable manufacturer, CABLE MANUF STD- cable manufacturer's internal plant standard, MI: minor, MA: major, CR: critical, COC- certificate of conformance**

Successful bidder shall furnish their sub-vendor list as annexure to Quality plan which shall be subject to BHEL/Customer approval without any techno-commercial implication to BHEL.

LEGEND:- *RECORDS, IDENTIFIED WITH "TICK" UNDER COLUMN "D" SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION.

	ANNEXURE TO THE QUALITY PLAN	CUSTOMER: NTPC LIMITED	PROJECT TITLE:	SPECIFICATION NUMBER:
		BIDDER/VENDOR:	QUALITY PLAN NUMBER:	SPECIFICATION TITLE: TECH. SPEC. FOR HT XLPE POWER CABLES
		SYSTEM	ITEM: HT XLPE POWER CABLES	DOC. NO.

TYPE TEST REQUIREMENTS

A. Type Test Conduction:

1. Tests for which "T" is indicated in the 'Test Conduction Required As' column below shall be conducted as Type Test.

2. Sampling:

a) Type test to be conducted on one size for each type (voltage grade) of cable.

b) FRLS test & Flammability Test to be conducted on one size for each voltage grade of cables. Sampling quantity as per appendix –D of IS 7098-2, D2.2

S. No.	TEST	APPLICABLE FOR	TEST CONDUCTION REQUIRED AS	REFERENCE STANDARD	REMARKS
1	**APPLICABLE TYPE TESTS:**				
	Tests for Conductor				
I.	Tensile test		**T**	IS 10810 Pt 2	
II.	Wrapping test		**T**	IS 10810 Pt 3	
III.	Resistance test (For Armour wires/Formed wires)		**T**	IS 10810 Pt 5	
IV.	Measurement of dimensions		**T**	IS 10810 Pt 36	
V.	Tensile test		**T**	IS 10810 Pt 37	
VI.	Elongation at break test		**T**	IS 10810 Pt 37	
VII.	Torsion test	For round wires only	**T**	IS 10810 Pt 38	
VIII.	Uniformity of Zinc coating test	For G. S. wires/formed wires only	**T**	IS 10810 Pt 40	
IX.	Mass of Zinc coating test	For G. S. wires/formed wires only	**T**	IS 10810 Pt 41	
X.	Adhesion test		**T**		
	Tests for XLPE Insulation & PVC sheath				
XI.	Test for thickness & Eccentricity		**T**	IS 10810 Pt 6	
XII.	Tensile strength and elongation test at break		**T**		
(a)	Before ageing		**T**	IS 10810 Pt 7	
(b)	After ageing		**T**	IS 10810 Pt 7	
XIII.	Ageing in air oven		**T**	IS 10810 Pt 11	
XIV.	Loss of mass in air oven test	For PVC *outer sheath* only	**T**	IS 10810 Pt 10	
XV.	Hot deformation test	For PVC *outer sheath* only	**T**	IS 10810 Pt 15	
XVI.	Heat shock test	For PVC *outer sheath* only	**T**	IS 10810 Pt 14	
XVII.	Shrinkage test		**T**	IS 10810 Pt 12	
XVIII.	Thermal stability test	For PVC *outer sheath* only	**T**	IS 10810 Pt 60	
XIX.	Hot set test	For XLPE insulation only	**T**	IS 10810 Pt 30	

BHEL	PARTICULARS	BIDDER/ VENDOR	
	NAME		
	SIGNATURE		
	DATE		BIDDER'S / VENDORS COMPANY SEAL

	ANNEXURE TO THE QUALITY PLAN	CUSTOMER: NTPC LIMITED	PROJECT TITLE:	SPECIFICATION NUMBER:
		BIDDER/VENDOR:	QUALITY PLAN NUMBER:	SPECIFICATION TITLE: TECH. SPEC. FOR HT XLPE POWER CABLES
		SYSTEM	ITEM: HT XLPE POWER CABLES	DOC. NO.

S. No.	**TEST**	**APPLICABLE FOR**	**TEST CONDUCTION REQUIRED AS**	**REFERENCE STANDARD**	**REMARKS**
XX.	Water absorption (gravimetric) test	For XLPE insulation only	**T**	IS 10810 Pt 33	
XXI.	Oxygen index test	For PVC *outer sheath* only	**T**	IS 10810 Pt 58 / ASTMD 2863	
XXII.	Smoke density test	For PVC *outer sheath* only	**T**	ASTMD 2843	
XXIII.	Acid gas generation test	For PVC *outer sheath* only	**T**	IS 10810 Pt 59 / IEC-754-1	
XXIV.	Flammability test for bunched cables	For complete cable	**T**	IEC-60332 (Part-3)	
2	**TYPE TEST REPORTS TO BE SUBMITTED FOR FOLLOWING TESTS:**				
I.	High Voltage Test			IS 10810 Pt 45	
II.	Insulation Resistance Test (Volume resistivity method)			IS 10810 Pt 43	
III.	Partial discharge test (shall be carried out on full drum length)			IS 10810 Pt 46	
IV.	Bending Test followed by Partial Discharge test			IS 10810 Pt 50	
V.	Dielectric Power Factor Test (i) As a function of voltage (ii) As a function of temperature			IS 10810 Pt 48	
VI.	Heat Cycle Test			IS 10810 Pt 49	
VII.	Impulse Withstand Test			IS 10810 Pt 47	

BHEL	PARTICULARS	BIDDER/ VENDOR	
	NAME		
	SIGNATURE		
	DATE		BIDDER'S / VENDORS COMPANY SEAL

MV (3.3 kV / 6.6. kV / 11 kV / 33 kV) Cables

Attributes / Characteristics Item / Components / Sub System Assembly	Make, Type & T.C as per relevant standard	Dimension/surface finish	Mechanical properties	Chemical Composition	Spark Test(as applicable)	Electrical properties	Hot Set Test/ Eccentricity & Ovality	Lay length & Sequence	Armour coverage, cross over, looseness, gap between two wires	Sequential marking/ Batch marking/ surface finish/ cable length	T.S & elongation before & after ageing on outer sheath & insulation	Thermal stability on outer sheath	Metallic (Cu) Screening (If applicable)	Anti termite coating on wooden drums	Constructional requirements feature as per NTPC specification	Routine & Acceptance Test as per relevant standard & NTPC specification	FRLS Test
Aluminum (IS-8130)	Y	Y	Y	Y		Y											
Semiconducting Compound	Y		Y			Y											
XLPE Compound (IS-7098 Part-II)	Y		Y			Y					Y						
FRLS PVC Compound (IS-5831, ASTM-D2843, IS10810(Part 58) ,IEC-60754 Part-1)	Y		Y								Y	Y					Y
Triple Extrusion & curing /Manufacturing of Core		Y			Y		Y										
Copper Tape	Y	Y	Y			Y											
Polyster tape	Y	Y															
Core Laying								Y									
Armour wire/strip	Y	Y	Y														
Copper tapping	Y	Y											Y				
Inner sheath	Y	Y															
Armouring		Y							Y								
Outer Sheathing		Y								Y							
Power Cable (Finished)								Y	Y	Y	Y	Y			Y	Y	Y
Wooden drum(IS-10418) /Steel Drum		Y												Y	Y		

Notes:

1. This is an indicative list of tests / checks. The manufacturer is to furnish a detailed Quality Plan indicating the practice and procedure along with relevant supporting documents.
2. Make of all major Bought out items will be subject to NTPC approval.

ROUTINE TESTS	**Following routine tests shall be carried out on each drum of finished cables for all types & sizes.**	
1)	Conductor Resistance test	
2)	High voltage test	
3)	Partial discharge test **(for Screened cables only)**	
ACCEPTANCE TESTS	**Following Acceptance tests shall be carried out on each size of each type (voltage rating) of cables, in the offered lot.**	
A) For Conductor (as per sampling plan mentioned in IS: 7098 Part II)		
	1)	Annealing test (Copper)
	2)	Tensile Test (Aluminum)
	3)	Wrapping Test (Aluminum)
	4)	Resistance test
B) For copper tape / Wires (as per sampling plan mentioned in IS: 7098 Part II)		
	1)	Measurement of Dimensions
	2)	Conductivity check
B) For Armour Wires / Formed Wires (If applicable) (as per sampling plan mentioned in IS: 7098 Part II)		
	1.	Measurement of Dimensions
	2.	Tensile Tests
	3.	Elongation Test
	4.	Torsion Test For Round wires only
	5.	Wrapping Test
	6.	Resistance Test
	7.	Mass of Zinc coating test For G S wires / Formed wires only
	8.	Uniformity of Zinc coating For G S wires / Formed wires only
	9.	Adhesion test For G S wires / Formed wires only
	10.	Freedom from surface defects

C) For XLPE insulation & PVC Sheath (as per sampling plan mentioned in IS: 7098 Part II)		
	1)	Test for thickness
	2)	Tensile strength & Elongation before ageing (for tests after ageing see "D")
	3)	Hot set test (For XLPE insulation)

D) Ageing test:				
	Criteria	**Condition**	**Test Requirements**	**Remarks**
PVC outer sheath :	Samples as per relevant IS, from each size of each type (voltage rating) of cables in the offered lot, shall be tested for tensile strength & elongation (before ageing). **Tensile & elongation testing shall preferably be done with a computerized machine.** The values will be compared with corresponding values mentioned in the Type Test report accepted by NTPC. These values of Tensile Strength & Elongation (before ageing) should be within +/ - 15% of the corresponding values of Type Test report. (Please note that test values should be more than the minimum values indicated in relevant standard).	All sizes which meet the criteria	For PVC: The size which has maximum negative deviation from type test report values will be put on accelerated ageing test. The samples shall be aged in air oven at temperature of 130°c+/- 2°c for 5 hours and tested for TS & elongation. Acceptance norms shall be as per IS.	In case the size does not meet the requirement in accelerated ageing test **then all sizes (which had met the criteria) will be put on ageing test as per IS.**
		Sizes which do not meet the criteria	Every size will be put on ageing test as per IS.	----
XLPE Insulation	Samples as per relevant IS, from each size of each type (voltage rating) of cables in the offered lot, will be put on ageing test as per IS.			

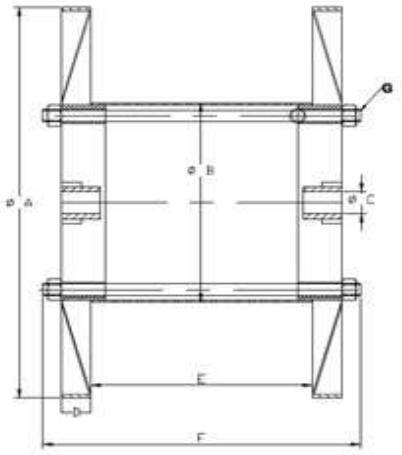
E) Following tests will be carried out on completed cables as per IS on each size of each type		
	1)	Insulation resistance test (Volume resistivity method)
	2)	High voltage test
	3)	Partial discharge test (for Screened cables only)

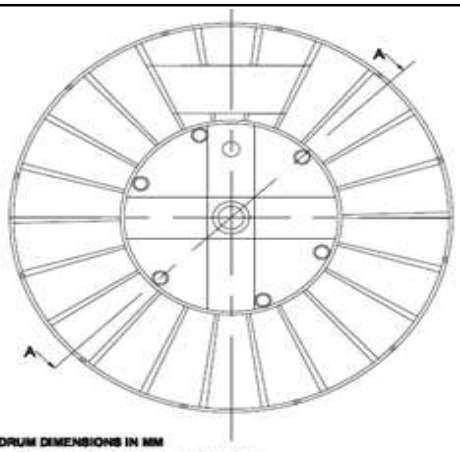
F) Following tests shall be carried out on only one size of offered lot (comprising of all sizes & types)		
	1)	Thermal stability test on outer sheath
	2)	Oxygen index test on outer sheath
	3)	Smoke density rating test on outer sheath
	4)	Acid gas generation test on outer sheath
	5)	Flammability test as per IEC 60332 - Part- 3 (Category- B) on completed cable
G) Following tests shall be carried on one length of each size of each type of offered lot:		
	1)	Constructional / dimensional check, surface finish, length measurement, sequence of cores, armour coverage, Gap between two consecutive armour wires / formed wires, Sequential marking, marking of drum no. / Batch number of outer sheath extrusion
	2)	Measurement of Eccentricity & Ovality

बी एच ई एल BHEL	TECHNICAL SPECIFICATION HT XLPE POWER CABLE 2X660 MW NTPC BARH STAGE II FGD	PE-TS-443-507-E001 Issue No: 01 Rev. No. 00 Date :

PACKING REQUIREMENT

Sl.no	DESCRIPTION
1	**Type of Packing (Wood/ Steel):**
	Wood (if applicable):
1.1	Item shall be fully covered with multi layered cross laminated colourless polyethylene sheet of at least 100 GSM and shall be packed inside wooden drum as per IS 10418.
1.2	Both the end of cables shall be properly sealed with heat shrinkable seal secured by 'U' nails so as to eliminate ingress of water during transportation, storage & erection.
1.3	A tag containing same information shall be attached to the leading end of the cable.
	Steel (if applicable):
1.1	Item shall be fully covered with multi layered cross laminated colourless polyethylene sheet of at least 100 GSM and shall be packed inside steel drum as per below typical drawing.
1.2	Both the end of cables shall be properly sealed with heat shrinkable seal secured by 'U' nails so as to eliminate ingress of water during transportation, storage & erection.
1.3	A tag containing same information shall be attached to the leading end of the cable.





APPROXIMATE DRUM DIMENSIONS IN MM

ALL DIMENSIONS AND VALUES ARE TYPICAL AND ARE DEPENDENT ON CABLE WEIGHT.

A	FLANGE
B	BARREL
C	CENTRAL HOLE
D	FLANGE

E	TRAVERSE
F	GROSS WIDTH
G	STUD SIZE

- Drg. not to scale.
- ALL DIMENSIONS ARE IN MM.

2	**Quality of wood:**
	As per IS 10418 for wooden drums
3	**Cushioning material and moisture absorber:**
	Not applicable
4	**Packing slip & holder:**
4.1	Packing slip kept in polyethylene bag shall be placed inside the cable drum at appropriate place.
4.2	One copy of packing slip wrapped in polyethylene bag covered in galvanized iron tin sheet/ aluminium packing slip holder shall be fixed on the external surface the cable drum.

बी एच ई एल BHEL	TECHNICAL SPECIFICATION HT XLPE POWER CABLE 2X660 MW NTPC BARH STAGE II FGD	PE-TS-443-507-E001 Issue No: 01 Rev. No. 00 Date : 19.02.2024

UNPRICED SCHEDULE

Sr. No.	Item code	Item description	Unit	Order Quantity	Drum Length (Meters)	UNIT PRICE (EX-WORKS)	TOTAL PRICE (EX-	REMARKS
1.0		**11/11 KV AL. CONDUCTOR/ XLPE INSULATED/UNEARTHED GRADE POWER CABLE**						
1.1	507-27026-A	11 KV 1C-630 AL UNARMOURED	MTR	21000	1000			
1.2	507-27029-A	11 KV 3C-150 AL ARMOURED	MTR	3000	750			
1.3	507-27030-A	11 KV 3C-150 AL UNARMOURED	MTR	13500	750			
2.0		**3.3/3.3 KV AL. CONDUCTOR/ XLPE INSULATED/ UNEARTHED GRADE POWER CABLE.**						
2.1	507-27073-A	3.3 KV 3C-150 AL ARMOURED	MTR	12000	750			
2.2	507-27074-A	3.3 KV 3C-150 AL UNARMOURED	MTR	1500	750			
2.3	507-27077-A	3.3 KV 3C-185 AL ARMOURED	MTR	4500	750			
2.4	507-27078-A	3.3 KV 3C-185 AL UNARMOURED	MTR	2250	750			

Notes

1	Tolerance on individual drum length shall be±5%.
2	Overall tolerance on total dispatched quantity of each size shall be (-) 2% and (+) 0%. Cables consumed for testing and inspection shall be to bidder's account.
3	For each individual cable size, one short length of not less than 250 m may be accepted only in the final drum length to complete the supply (except where the total ordered quantity is one single drum length). The overall tolerance limits stipulated above shall continue to apply (in case short lengths are accepted).
4	In case of the quantities cleared by BHEL for manufacturing are manufactured and offered for inspection by successful bidder in more than one batch, BHEL reserves the right to witness type testing on all batches without any price implications.
5	Unit price of cables quoted by bidder shall be inclusive of type test charges. No separate charges shall be payable for type tests.
6	For PVC formulae & Indices; please refer "https://ieema.org/wp-content/uploads/2020/07/MV-Cable_PV-Clause_Final_Apr-23-1.pdf"or latest amendment (if any) with upper ceiling limit of 20% & no negative ceiling limit.

बी एच ई एल BHEL	TECHNICAL SPECIFICATION HT XLPE POWER CABLE 2X660 MW NTPC BARH STAGE II FGD	PE-TS-443-507-E001 Issue No: 01 Rev. No. 00 Date :

DOCUMENTATION REQUIREMENT

DRAWINGS & DOCUMENTS TO BE SUBMITTED BY ALL THE BIDDERS ALONG WITH THE BID

Sl. No.	DOCUMENT TITLE
1	PQR CREDENTIALS
2	COMPLIANCE SHEET

DRAWINGS & DOCUMENTS TO BE SUBMITTED BY SUCCESSFUL BIDDER AFTER AWARD OF CONTRACT ALONG WITH SUBMISSION SCHEDULE

Sl. No.	DOCUMENT TITLE	SUBMISSION SCHEDULE			
		Vendor submission (Days) *	BHEL Comment (Days)	Vendor submission (Days) #	BHEL & Customer comment/ approval (Days)
I	**Primary documents**				
1	Datasheet and Cross Section Drawings for Power Cables (HT)	7	3	2	18
2	QAP for HT Power cables	7	3	2	18
II	**Secondary documents**				
1	Type Test Report for Power cable (HT)	7	3	2	18
NOTES:					
a) * 1st submission within indicated days from date of purchase order.					
b) # Submission (within indicated days) after incorporating all BHEL comments.					
c) Primary documents shall be considered for Delay analysis					

DRAWINGS & DOCUMENTS TO BE SUBMITTED AS FINAL/AS-BUILT DOCUMENT

Sl. No.	DOCUMENT TITLE
1	APPROVED DOCUMENTS
2	APPROVED QUALITY PLAN.
3	ALL TEST CERTIFICATES

BHEL	TECHNICAL SPECIFICATION HT XLPE POWER CABLE 2X660 MW NTPC BARH STAGE II FGD	PE-TS-443-507-E001 Issue No: 01 Rev. No. 00 Date :

COMPLIANCE CERTIFICATE	
1	It is hereby confirm that the technical specification (sheet 1 to) has been read, understood. We confirm compliance to the tender specification including any clarification and amendments without any deviation.
2	It is hereby declared that any technical submittals which was not specifically asked for in NIT shall stand withdrawn.

Signature of authorised Representative

Name and Designation :

Name & Address of the Bidder

Date

बी एच ई एल BHEL	TECHNICAL SPECIFICATION HT XLPE POWER CABLE 2X660 MW NTPC BARH STAGE II FGD	PE-TS-443-507-E001 Issue No: 01 Rev. No. 00 Date : 19.02.2024

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Notes

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3	For each individual cable size, one short length of not less than 250 m may be accepted only in the final drum length to complete the supply (except where the total ordered quantity is one single drum length). The overall tolerance limits stipulated above shall continue to apply (in case short lengths are accepted).
4	In case of the quantities cleared by BHEL for manufacturing are manufactured and offered for inspection by successful bidder in more than one batch, BHEL reserves the right to witness type testing on all batches without any price implications.
5	Unit price of cables quoted by bidder shall be inclusive of type test charges. No separate charges shall be payable for type tests.
6	For PVC formulae & Indices; please refer "https://ieema.org/wp-content/uploads/2020/07/MV-Cable_PV-Clause_Final_Apr-23-1.pdf"or latest amendment (if any) with upper ceiling limit of 20% & no negative ceiling limit.

7- Quantity Variation is NIL.

Annexure-III-PC Factors & Formula
BARH-II-HT XLPE POWER CABLE

Ref: PW/PE/CMM-PVC Cables Packages (Rev-02) **Dated:19/02/2019**

Note: Applicable for cable tenders released on or after 14/01/2019.

Price Variation Formulae for cables -Annexure-I

1. Prices shall be variable as per price variation formulae given below (basis IEEMA).
The price variation shall be limited to + 20% of total ex-works price actually supplied (cable size wise) and -ve price variation shall be unlimited. Rates for working out price variation shall be as per rates published by IEEMA for the factors given in Annexure-II

2. **Base date for prices:**

Initial Price (As per IEEMA) for-Alo, Cuo, CCo, PVCCo & Feo:
Base Date shall be- 1st working day of the previous month to the date of issue of tender enquiry.

Final Price (as per IEEMA) for- Al, Cu, Cc, PVCC & Fe:
1st working day of month, one month prior to the date on which cable is notified as being ready for inspection i.e TPIA inspection call raise date on web portal.

3. Variation factor value for ALF, CuF, CCFAL, CCFCu, XLFAL, XLFCu, FeF & FeW as applicable shall be as per Technical Specification.

4. PVC shall be payable within contractual delivery period (including any extension thereto).

IEEMA table for Price variation cause for various type of cable

1. Aluminium conductor cable

S.No	Cable Type	AIF (Single core unarmoured & Multi core armoured)	AIF (Single core armoured)	CCFAI	XLFAL (Single core)	XLFAL (Multi core)	FeF	FeW	IEEMA Formula
1.	HT XLPE Power cable	ALP	H1	H2	XL3	XL4	H3	H5	P=Po+AIF(AL-Alo) + XLFAL(CC-CCo) +CCFAI(PVCC-PVCCo) + FeF(Fe-Feo)
2.	LT XLPE Power Cable	ALP	P1	L2	XL1	XL1	P3	P3 (Additional)	P=Po+AIF(AL-Alo) + XLFAL(CC-CCo) +CCFAI(PVCC-PVCCo) + FeF(Fe-Feo)
3.	LT PVC Power Cable	ALP	P1	P2	-	-	P3	P3 (Additional)	P=Po+AIF(AL-Alo) + CCFAI(PVCC-PVCCo) + FeF(Fe-Feo)
4.	LT HRPVC Power Cable	ALP	P1	P2	-	-	P3	P3 (Additional)	P=Po+AIF(AL-Alo) + CCFAI(PVCC-PVCCo) + FeF(Fe-Feo)

2. Copper conductor cable

S no.	Cable type	CuF	AIF (single core armoured)	CCFCu	XLFCU (Single core)	XLFCU (Multi core)	FeF	FeW	IEEMA Formula
I	HT XLPE Power cable	CUP	H4	H2	XL3	XL4	H3	H5	P=Po+CuF(Cu-Cuo) + XLFCU(CC-CCo) +CCFCu(PVCC-PVCCo) + FeF(Fe-Feo) + AIF(AL-Alo)
2	LT XLPE Power Cable	CUP	P4	L2	XL1	XL1	P3	P3 (Additional)	P=Po+CuF(Cu-Cuo) + XLFCU(CC-CCo) + CCFCu (PVCC-PVCCo) + FeF(Fe-Feo) + AIF(AL-Alo)

S no.	Cable type	CuF	AIF (single core armoured)	CCFCu	XLFCU (Single core)	XLFCU (Multi core)	FeF	FeW	IEEMA Formula
3	LT PVC Power Cable	CUP	P4	P2	--	--	P3	P3 (Additional)	P=Po+CuF(Cu-Cuo) + CCFCu (PVCC-PVCCo) + FeF(Fe-Feo) + AIF(AL-Alo)
4	LT HRPVC Power Cable	CUP	P4	P2	--	--	P3	P3 (Additional)	P=Po+CuF(Cu-Cuo) + CCFCu (PVCC-PVCCo) + FeF(Fe-Feo) + AIF(AL-Alo)
5	LT XLPE Control Cable	CUC	--	P5	--	XL2	P6	P6 (Additional)	P=Po+CuF(Cu-Cuo) + XLFCU(CC-CCo) + CCFCu (PVCC-PVCCo) + FeF(Fe-Feo)
6	LT PVC Control Cable	CUC	--	P5	--	--	P6	P6 (Additional)	P=Po+CuF(Cu-Cuo) + CCFCu (PVCC-PVCCo) + FeF(Fe-Feo)
7	LT HRPVC Control Cable	CUC	--	P5	--	--	P6	P6 (Additional)	P=Po+CuF(Cu-Cuo) + CCFCu(PVCC-PVCCo) + FeF(Fe-Feo)
8	LT XLPE Fire Survival Power Cable	CUP	P4	L2	XL1	XL1	P3	P3 (Additional)	P=Po+CuF(Cu-Cuo) + XLFCU(CC-CCo) + CCFCu (PVCC-PVCCo) + FeF(Fe-Feo))+ AIF(AL-Alo)
9	LT XLPE Fire Survival Control	CUC	--	P5	--	XL2	P6	P6 (Additional)	P=Po+CuF(Cu-Cuo) + XLFCU(CC-CCo) + CCFCu (PVCC-PVCCo) + FeF(Fe-Feo)
10	LT EPR Fire Survival Power Cable	CUP	P4	L2	--	--	P3	P3 (Additional)	P=Po+CuF(Cu-Cuo) + CCFCu (PVCC-PVCCo) + FeF(Fe-Feo))+ AIF(AL-Alo)
11	LT EPR Fire Survival Control cable	CUC	--	P5	--	--	P6	P6 (Additional)	P=Po+CuF(Cu-Cuo) + CCFCu (PVCC-PVCCo) + FeF(Fe-Feo)
12	Screened control Cable (Overall screen)	Cu POS	--	--	--	--	Fe POS	Fe POS	P=Po+CuF(Cu-Cuo) + FeF(Fe-Feo)
13	Screened control Cable (Individual	Cu PIS	--	--	--	--	Fe PIS	Fe PIS	P=Po+CuF(Cu-Cuo) + FeF(Fe-Feo)

Annexure-II

IEEMA *Table* for Price Variation Clause for various types of Cables

Notes:-

(i) Cu POS, Cu PIS, Fe POS & Fe PIS tables shall be as per IEEMA circular No. IIEMA (PVC) /Instrumentation Cable/2014 effective from dtd 01.07.2014.

(ii) All other tables shall be as per IEEMA circular No. 35//DIV/CAB/05/ dated 24.04.2018.

Terms used in PVC formulae:

P = Price payable as adjusted in accordance with above appropriate formula (In Rs./Km).
Po= Price quoted/confined (in Rs./km).

1. ALUMINIUM
ALF Variation factor for aluminium.
Al =Price of aluminium.
Alo = Price of aluminium.

2 COPPER
CuF =Variation factor for copper.
Cu = Price of CC copper rods.
Cuo = Price of CC copper rods.

3.PVCc COMPOUND/POLYMER
PVCc = Price of PVC compound.
PVCco= Price of PVC compound.
CCFAL= Variation factor for PVC compound/Polymer for aluminium conductor cable.
CCFCu =Variation factor for PVC compound/Polymer for copper conductor cable.

4. XLPE COMPOUND
Cc = Price of XLPE compound.
Cco= Price of XLPE compound.
XLFAL= Variation factor for XLPE compound for aluminium conductor cable.
XLFCu =Variation factor for XLPE compound for copper conductor cable.

5.STEEL
Fe= Price of steel strips/steel wire.
Feo= Price of steel strips/steel wire.
FeF =Variation factor for steel.
FeW=Variation factor for round wire steel armouring.

ieema
your link to electricity

501, Kakad Chambers
132, Dr. Annie Besant Road, Worli
Mumbai 400018
India

P: +91 22 2493 0532
F: +91 22 2493 2705
E: mumbai@ieema.org
www.ieema.org

IEEMA (PVC)/Instrumentation Cable/2014 **Effective from: 1st July 2014**

Material Price Variation Clause For Instrumentation Cables

The Price quoted/confirmed is based on the input cost of raw materials/components as on the date of quotation, and the same is deemed to be related to the prices of raw materials as specified in the price variation clause given below. In case of any variation in these prices, the price payable shall be subject to adjustment up or down in accordance with the formulae provided in this document.

Terms used in price variation formulae:

P Price payable as adjusted in accordance with above appropriate formula **(in Rs/Km)**

Po Price quoted/confirmed **(in Rs/Km)**

COPPER

CuF Variation factor for copper

Cu Price of CC copper rods. This price is as applicable on first working day of the month, one month prior to the date of delivery.

Cu_o Price of CC copper rods. This price is as applicable on first working day of the month, one month prior to the date of tendering.

STEEL

FeF Variation factor for steel

Fe Price of Steel Strips/steel wire. This price is as applicable on the first working day of the month, one month prior to the date of delivery.

Fe_o Price of steel strips/steel wire. This price is as applicable on first working day of the month, one month prior to the date of tendering.

The above prices and indices are as published by IEEMA vide Circular reference IEEMA(PVC)/CABLE/--/-- prevailing as on 1st working day of the month i.e. one month prior to the date of tendering.

The date of delivery is the date on which the cable is notified as being ready for inspection/dispatch (in the absence of such notification, the date of manufacturer's dispatch note is to be considered as the date of delivery) or the contracted delivery date (including any agreed extension thereto), whichever is earlier.

New Delhi
Rishyamook Building, First Floor
85 A, Panchkuian Road
New Delhi 110001, India
P: +91 11 2336 3013/14
F: +91 11 2336 3015
E: delhi@ieema.org

Bangalore
204, Swiss Complex
33, Race Course Road
Bangalore 560001, India
P: +91 80 2220 1316/18
F: +91 80 2220 1317
E: bangalore@ieema.org

Kolkata
503 A, Oswal Chambers
2, Church Lane
Kolkata 700001, India
P: +91 33 6510 7855
F: +91 33 2213 1326
E: kolkata@ieema.org

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IEEMA (PVC)/Instrumentation Cable/2014 **Effective from: 1st July 2014**

Notes

(a) All prices of raw materials are exclusive of modvatable excise/CV duty amount and exclusive of any other central, state or local taxes, octroi, etc.

(b) All Prices are as on first working day of the month.

(c) The details of prices are as under:

1. Price of CC copper rods (in Rs/MT) is ex-works price as quoted by the primary producer.

2. Price of galvanized steel strip / steel wire (in Rs/MT) is ex-works price as quoted by the manufacturer for Round steel Wire and Flat steel strip (the relevant price of steel strip or steel wire is to be selected depending upon the type of armouring of the cable).

Price variation formula for 'Instrumentaion Cables'

P = Po + CuF (Cu – Cuo) + FeF (Fe – Feo)

1. **For Pair Instrumentation Over all Screen Cables**

Tables References:

Cu POS Copper Factor
Fe POS Steel Factor

2. **For Pair Instrumentation Individual and Over all Screen Cables**

Tables References:

Cu PIS Copper Factor
Fe PIS Steel Factor

3. **For Triad Instrumentation Over all Screen Cables**

Tables References:

Cu TOS Copper Factor
Fe TOS Steel Factor

4. **For Triad Instrumentation Individual & Overall Screen Cables**

Tables References:

Cu TIS Copper Factor
Fe TIS Steel Factor

Deputy Director General

Copper Factors for Instrumentation Cables - CuF

Cu POS

Pair Instrumentation Over all Screen Cables					
No. of Pairs Cable size in sq.mm	0.5 sq.mm	0.75 sq.mm	1.0 sq.mm	1.5 sq.mm	2.5 sq.mm
1	0.0142	0.0185	0.0233	0.0326	0.0500
2	0.0258	0.0345	0.0440	0.0625	0.0978
3	0.0353	0.0484	0.0626	0.0904	0.1433
4	0.0448	0.0623	0.0811	0.1183	0.1888
5	0.0578	0.0800	0.1022	0.1467	0.2356
6	0.0662	0.0926	0.1210	0.1768	0.2829
7	0.0756	0.1067	0.1378	0.2000	0.3245
8	0.0852	0.1204	0.1582	0.2327	0.3741
9	0.0933	0.1334	0.1734	0.2534	0.4134
10	0.1046	0.1485	0.1959	0.2893	0.4665
11	0.1111	0.1600	0.2089	0.3067	0.5023
12	0.1236	0.1764	0.2333	0.3452	0.5580
13	0.1289	0.1867	0.2445	0.3600	0.5912
14	0.1378	0.2000	0.2623	0.3867	0.6356
15	0.1467	0.2134	0.2800	0.4134	0.6801
16	0.1618	0.2322	0.3080	0.4573	0.7409
17	0.1645	0.2400	0.3156	0.4667	0.7690
18	0.1734	0.2534	0.3334	0.4934	0.8134
19	0.1822	0.2667	0.3512	0.5201	0.8579
20	0.1911	0.2800	0.3689	0.5467	0.9023
21	0.2000	0.2934	0.3867	0.5734	0.9468
22	0.2089	0.3067	0.4045	0.6001	0.9912
23	0.2178	0.3200	0.4223	0.6267	1.0357
24	0.2381	0.3437	0.4575	0.6813	1.1068
25	0.2356	0.3467	0.4578	0.6801	1.1246
26	0.2445	0.3600	0.4756	0.7068	1.1690
27	0.2534	0.3734	0.4934	0.7334	1.2135
28	0.2623	0.3867	0.5112	0.7601	1.2579
29	0.2711	0.4001	0.5290	0.7868	1.3024
30	0.2800	0.4134	0.5467	0.8134	1.3468
31	0.2889	0.4267	0.5645	0.8401	1.3913
32	0.2978	0.4401	0.5823	0.8668	1.4357
33	0.3067	0.4534	0.6001	0.8934	1.4802
34	0.3156	0.4667	0.6179	0.9201	1.5246
35	0.3245	0.4801	0.6356	0.9468	1.5691
36	0.3334	0.4934	0.6534	0.9735	1.6135
37	0.3423	0.5067	0.6712	1.0001	1.6580
38	0.3512	0.5201	0.6890	1.0268	1.7024
39	0.3600	0.5334	0.7068	1.0535	1.7469
40	0.3689	0.5467	0.7245	1.0801	1.7913
41	0.3778	0.5601	0.7423	1.1068	1.8358
42	0.3867	0.5734	0.7601	1.1335	1.8802
43	0.3956	0.5867	0.7779	1.1601	1.9247
44	0.4045	0.6001	0.7957	1.1868	1.9691
45	0.4134	0.6134	0.8134	1.2135	2.0136
46	0.4223	0.6267	0.8312	1.2402	2.0580
47	0.4312	0.6401	0.8490	1.2668	2.1025
48	0.4710	0.6759	0.9010	1.3410	2.2009

Copper Factors for Instrumentation Cables - CuF

Cu PIS

Pair Instrumentation Individual and Over all Screen Cables					
No. of Pairs Cable size in sq.mm	0.5 sq.mm	0.75 sq.mm	1.0 sq.mm	1.5 sq.mm	2.5 sq.mm
1	0.0133	0.0178	0.0222	0.0311	0.0489
2	0.0349	0.0437	0.0531	0.0717	0.1069
3	0.0490	0.0621	0.0763	0.1041	0.1570
4	0.0630	0.0806	0.0994	0.1389	0.2071
5	0.0800	0.1022	0.1245	0.1689	0.2578
6	0.0937	0.1200	0.1484	0.2042	0.3103
7	0.1067	0.1378	0.1689	0.2311	0.3556
8	0.1218	0.1569	0.1948	0.2692	0.4107
9	0.1334	0.1734	0.2134	0.2934	0.4534
10	0.1503	0.1943	0.2417	0.3349	0.5122
11	0.1600	0.2089	0.2578	0.3556	0.5512
12	0.1785	0.2313	0.2882	0.4001	0.6128
13	0.1867	0.2445	0.3023	0.4178	0.6490
14	0.2000	0.2623	0.3245	0.4489	0.6979
15	0.2134	0.2800	0.3467	0.4801	0.7468
16	0.2350	0.3053	0.3812	0.5305	0.8141
17	0.2400	0.3156	0.3912	0.5423	0.8446
18	0.2534	0.3334	0.4134	0.5734	0.8934
19	0.2667	0.3512	0.4356	0.6045	0.9423
20	0.2800	0.3689	0.4578	0.6356	0.9912
21	0.2934	0.3867	0.4801	0.6668	1.0401
22	0.3067	0.4045	0.5023	0.6979	1.0890
23	0.3200	0.4223	0.5245	0.7290	1.1379
24	0.3479	0.4535	0.5673	0.7911	1.2165
25	0.3467	0.4578	0.5690	0.7912	1.2357
26	0.3600	0.4756	0.5912	0.8223	1.2846
27	0.3734	0.4934	0.6134	0.8534	1.3335
28	0.3867	0.5112	0.6356	0.8846	1.3824
29	0.4001	0.5290	0.6579	0.9157	1.4313
30	0.4134	0.5467	0.6801	0.9468	1.4802
31	0.4267	0.5645	0.7023	0.9779	1.5291
32	0.4401	0.5823	0.7245	1.0090	1.5780
33	0.4534	0.6001	0.7468	1.0401	1.6269
34	0.4667	0.6179	0.7690	1.0712	1.6758
35	0.4801	0.6356	0.7912	1.1024	1.7247
36	0.4934	0.6534	0.8134	1.1335	1.7736
37	0.5067	0.6712	0.8357	1.1646	1.8225
38	0.5201	0.6890	0.8579	1.1957	1.8713
39	0.5334	0.7068	0.8801	1.2268	1.9202
40	0.5467	0.7245	0.9023	1.2579	1.9691
41	0.5601	0.7423	0.9246	1.2891	2.0180
42	0.5734	0.7601	0.9468	1.3202	2.0669
43	0.5867	0.7779	0.9690	1.3513	2.1158
44	0.6001	0.7957	0.9912	1.3824	2.1647
45	0.6134	0.8134	1.0135	1.4135	2.2136
46	0.6267	0.8312	1.0357	1.4446	2.2625
47	0.6401	0.8490	1.0579	1.4757	2.3114
48	0.6887	0.8936	1.1186	1.5587	2.4186

Steel Factors for Instrumentation Cables - FeF					
Fe POS					
Pair Instrumentation Over all Screen Cables					
No. of Pairs Cable size in sq.mm	0.5 sq.mm	0.75 sq.mm	1.0 sq.mm	1.5 sq.mm	2.5 sq.mm
1	0.1490	0.1565	0.1635	0.1735	0.1930
2	0.2190	0.2335	0.2470	0.2665	0.2595
3	0.2360	0.2545	0.2690	0.2900	0.2680
4	0.2390	0.2580	0.2715	0.2945	0.2830
5	0.2630	0.2820	0.2420	0.2805	0.3155
6	0.2840	0.3160	0.2805	0.2995	0.3430
7	0.2840	0.2595	0.2805	0.2995	0.3430
8	0.3235	0.2930	0.3030	0.3315	0.3780
9	0.2805	0.3180	0.3290	0.3590	0.4205
10	0.2970	0.3215	0.3455	0.3755	0.4385
11	0.3005	0.3255	0.3490	0.3805	0.4435
12	0.3055	0.3440	0.3680	0.3880	0.4520
13	0.3265	0.3530	0.3780	0.4105	0.4785
14	0.3265	0.3530	0.3780	0.4105	0.4785
15	0.3490	0.3765	0.4015	0.4365	0.5195
16	0.3490	0.3765	0.4015	0.4365	0.5195
17	0.3590	0.4005	0.4140	0.4635	0.5470
18	0.3590	0.4005	0.4265	0.4635	0.5470
19	0.3590	0.4005	0.4265	0.4635	0.5470
20	0.3830	0.4240	0.4535	0.4920	0.5760
21	0.3830	0.4240	0.4535	0.4920	0.5760
22	0.4065	0.4520	0.4785	0.5310	0.6190
23	0.4065	0.4520	0.4810	0.5310	0.6190
24	0.4305	0.4770	0.5070	0.5595	0.6475
25	0.4305	0.4770	0.5070	0.5595	0.6475
26	0.4305	0.4770	0.5070	0.5595	0.6475
27	0.4355	0.4820	0.5245	0.5660	0.6700
28	0.4570	0.5045	0.5345	0.5895	0.6950
29	0.4570	0.5045	0.5345	0.5895	0.6950
30	0.4570	0.5045	0.5345	0.5895	0.6950
31	0.4795	0.5285	0.5595	0.6150	0.7225
32	0.4820	0.5285	0.5595	0.6150	0.7225
33	0.4820	0.5285	0.5595	0.6150	0.7225
34	0.4920	0.5520	0.5835	0.6410	0.7500
35	0.4920	0.5520	0.5835	0.6410	0.7500
36	0.4920	0.5520	0.5835	0.6410	0.7500
37	0.4920	0.5520	0.5835	0.6410	0.7500
38	0.5145	0.5760	0.6225	0.6550	0.7805
39	0.5145	0.5760	0.6225	0.6550	0.7805
40	0.5145	0.5760	0.6225	0.6550	0.7805
41	0.5395	0.6025	0.6475	0.6975	0.8230
42	0.5395	0.6025	0.6475	0.6975	0.8230
43	0.5395	0.6025	0.6475	0.6975	0.8230
44	0.5635	0.6265	0.6735	0.7250	0.8540
45	0.5635	0.6265	0.6760	0.7250	0.8540
46	0.5635	0.6265	0.6760	0.7250	0.8540
47	0.5635	0.6265	0.6760	0.7250	0.8540
48	0.5635	0.6265	0.6760	0.7375	0.8665

Steel Factors for Instrumentation Cables - FeF

Fe PIS

Pair Instrumentation Individual and Over all Screen Cables

No. of Pairs Cable size in sq.mm	0.5 sq.mm	0.75 sq.mm	1.0 sq.mm	1.5 sq.mm	2.5 sq.mm
1	0.1880	0.1980	0.2070	0.2220	0.2410
2	0.2315	0.2460	0.2595	0.2815	0.2755
3	0.2505	0.2690	0.2820	0.2495	0.2830
4	0.2645	0.2830	0.2420	0.2805	0.3155
5	0.2895	0.2730	0.2805	0.3005	0.3430
6	0.2755	0.2980	0.3005	0.3280	0.3730
7	0.2755	0.2980	0.3005	0.3280	0.3730
8	0.2980	0.3215	0.3455	0.3740	0.4230
9	0.3230	0.3490	0.3730	0.4040	0.4685
10	0.3405	0.3655	0.3765	0.4215	0.4885
11	0.3430	0.3690	0.3815	0.4265	0.4945
12	0.3490	0.3765	0.4015	0.4470	0.5160
13	0.3715	0.3990	0.4255	0.4720	0.5420
14	0.3715	0.3990	0.4255	0.4720	0.5420
15	0.3955	0.4240	0.4510	0.5020	0.5720
16	0.3955	0.4240	0.4510	0.5020	0.5720
17	0.4190	0.4495	0.4795	0.5295	0.6150
18	0.4190	0.4495	0.4795	0.5295	0.6150
19	0.4190	0.4495	0.4795	0.5295	0.6150
20	0.4445	0.4770	0.5060	0.5570	0.6450
21	0.4445	0.4895	0.5060	0.5695	0.6450
22	0.4695	0.5045	0.5345	0.5870	0.6885
23	0.4695	0.5045	0.5345	0.5870	0.6885
24	0.4970	0.5310	0.5620	0.6285	0.7210
25	0.4970	0.5310	0.5620	0.6285	0.7210
26	0.4970	0.5310	0.5620	0.6285	0.7210
27	0.5035	0.5495	0.5810	0.6360	0.7410
28	0.5135	0.5610	0.6050	0.6610	0.7690
29	0.5135	0.5610	0.6050	0.6610	0.7690
30	0.5260	0.5610	0.6050	0.6610	0.7690
31	0.5495	0.5845	0.6300	0.6885	0.7990
32	0.5495	0.5845	0.6300	0.6885	0.7990
33	0.5495	0.5845	0.6300	0.6885	0.7990
34	0.5735	0.6225	0.6585	0.7285	0.8405
35	0.5735	0.6225	0.6585	0.7285	0.8405
36	0.5735	0.6225	0.6585	0.7285	0.8405
37	0.5735	0.6225	0.6585	0.7285	0.8405
38	0.5990	0.6485	0.6850	0.7575	0.8740
39	0.5990	0.6485	0.6850	0.7575	0.8740
40	0.5990	0.6485	0.6850	0.7575	0.8740
41	0.6250	0.6775	0.7135	0.7880	0.9180
42	0.6250	0.6775	0.7135	0.7880	0.9180
43	0.6250	0.6775	0.7135	0.7880	0.9180
44	0.6485	0.7050	0.7410	0.8165	0.9495
45	0.6485	0.7050	0.7410	0.8165	0.9495
46	0.6485	0.7050	0.7410	0.8165	0.9495
47	0.6485	0.7050	0.7410	0.8165	0.9495
48	0.6485	0.7050	0.7535	0.8290	0.9620

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Indian Electrical & Electronics Manufacturer's Association
501, Kakad Chambers
132, Dr. A. B. Road, Worli,
Mumbai - 400 018.
INDIA.

P +91 22 2493 0532
F +91 22 2493 2705
E mumbai@ieema.org
W www.ieema.org

Cir. No. 35/DIV/ CAB/05/ 24th April 2018

To Members of the Cable Division, Utilities, Railways & Listed purchasing organizations

Sub: Correction in PV formulae of LT XLPE Power Cable and addition of factors for HT XLPE Power Cables

We have recently published revised Price Variation Clause for LT&HT XLPE Power Cables and made it effective from 1st November 2017 vide Cir. No.111/DIV/CAB/05 dated 5th December 2017

While replying to a query of a buyer it is observed that the polymer factor for LT XLPE Power Cables (both aluminium and copper) was incorrectly represented by Table P2.

We have now corrected the anomaly by correcting the PV formulae of LT XLPE Aluminium and Copper Insulated Cables (Sl. No. D & E) by representing Polymer factor by Table L2.

We have also worked out factors for XLPE, Copper and Steel for 3 core HT XLPE Power Cables for 500 and 630 sq.mm.

We now enclose complete PV clause of Cable by including all the PV formulae of different types of power cable (Sl. No. A to I), polymer factor Table L2 and updated XL4, H2 and H5 Table of factors for your perusal & record.

We request to replace PV clause of Cable already circulated vide Cir. 111/DIV/CAB/05 dated 5th December 2017 with the enclosed PV clause in your records for future use.

Senior Director

Encl: as above

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Indian Electrical & Electronics Manufacturer's Association
501, Kakad Chambers
132, Dr. A. B. Road, Worli,
Mumbai - 400 018.
INDIA.
P +91 22 2493 0532
F +91 22 2493 2705
E mumbai@ieema.org
W www.ieema.org

IEEMA (PVC)/CABLE(R-1)/2017 **Effective from: 1st November 217**

Material Price Variation Clause For PVC And XLPE Insulated Cables

The Price quoted/confirmed is based on the input cost of raw materials/components as on the date of quotation, and the same is deemed to be related to the prices of raw materials as specified in the price variation clause given below. In case of any variation in these prices, the price payable shall be subject to adjustment up or down in accordance with the formulae provided in this document.

Terms used in price variation formulae:

P Price payable as adjusted in accordance with above appropriate formula **(in Rs/Km)**

Po Price quoted/confirmed **(in Rs/Km)**

ALUMINIUM

AlF Variation factor for aluminium

Al Price of Aluminiujm. This price is as applicable of first working day of the month, one month prior to the date of delivery.

Alo Price of aluminium. This price is as applicable on first working day of the month, one month prior to the date of tendering.

COPPER

CuF Variation factor for copper

Cu Price of CC copper rods. This price is as applicable on first working day of the month, one month prior to the date of delivery.

Cuo Price of CC copper rods. This price is as applicable on first working day of the month, one month prior to the date of tendering.

PVC COMPOUND

PVCc price of PVC compound. This price is as applicable on first working day of the month, one month prior to the date of delivery.

PVCco Price of PVC compound. This price is as applicable on first working day of the month, one month prior to the date of tendering.

CCFAl Variation factor for PVC compound/Polymer for aluminum conductor cable.

CCFCu Variation factor for PVC compound/Polymer for copper conductor cable.

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501, Kakad Chambers
132, Dr. A. B. Road, Worli,
Mumbai - 400 018.
INDIA.
P +91 22 2493 0532
F +91 22 2493 2705
E mumbai@ieema.org
W www.ieema.org

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XLPE COMPOUND

Cc price of XLPE compound. This price is as applicable on first working day of the month, one month prior to the date of delivery.

Cco Price of XLPE compound. This price is as applicable on first working day of the month, one month prior to the date of tendering.

XLFAL Variation factor for XLPE compound for aluminum conductor cable.
XLFCU Variation factor for XLPE compound for Copper conductor cable.

STEEL

FeF Variation factor for steel

FeW Variation factor for round wire steel armouring

Fe Price of Steel Strips/steel wire. This price is as applicable on the first working day of the month, one month prior to the date of delivery.

Feo Price of steel strips/steel wire. This price is as applicable on first working day of the month, one month prior to the date of tendering.

The above prices and indices are as published by IEEMA vide Circular reference IEEMA (PVC)/CABLE R(1)/--/-- prevailing as on 1st working day of the month i.e. one month prior to the date of tendering.

The date of delivery is the date on which the cable is notified as being ready for inspection/dispatch (in the absence of such notification, the date of manufacturer's dispatch note is to be considered as the date of delivery) or the contracted delivery date (including any agreed extension thereto), whichever is earlier.

Notes

(a) All prices of raw materials are exclusive of GST amount.
(b) All prices excluding Aluminium & Copper are as on first working day of the month.
(c) The details of prices are as under:

1. Price of Aluminium is LME average Cash SELLER Settlement price of Primary Aluminium in US$ per MT as published by London Metal Bulletin (LME) including Premium for Aluminium Ingot in US$ per MT is converted in Indian Rs./MT.
2. Price of PVC Compound (in Rs/MT) is the ex-works price, as quoted by the manufacturer.
3. Price of XLPE Compound (in Rs/MT) is the ex-works price, as quoted by the manufacturer
4. Price of CC copper rods (in Rs/MT) is ex-works price as quoted by the primary producer.
5. Price of galvanized steel strip / steel wire (in Rs/MT) is ex-works price as quoted by the manufacturer for Round steel Wire and Flat steel strip (the relevant price of steel strip or steel wire is to be selected depending upon the type of armouring of the cable).

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Indian Electrical & Electronics Manufacturer's Association
501, Kakad Chambers
132, Dr. A. B. Road, Worli,
Mumbai - 400 018.
INDIA.
P +91 22 2493 0532
F +91 22 2493 2705
E mumbai@ieema.org
w www.ieema.org

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Price variation formulae for 'Power Cables'

A. Aluminum conductor PVC insulated 1.1 kV power cables

P = Po + AlF (AL – Alo) + CCFAl (PVCc – PVCco) + FeF (Fe - Feo)

For unarmourd multicore cables (without steel armour); FeF = 0

Table References:

ALP	Aluminium conductor in single core unarmoured & multicore cables
P1	Aluminium conductor aluminium armour in single core armoured cables
P2	PVC compound
P3	Steel armour

B. Copper conductor PVC insulated 1.1 kV power cables

P = Po + CuF (Cu – Cuo) + CCFCu (PVCc – PVCco) + Fef (Fe – Feo) + AlF (Al – Alo)

For steel armoured cables; AlF = 0 For aluminium armoured cables; FeF = 0
For unarmoured cables; FeF, AlF = 0

Tables References:

CUP	Copper conductor
P2	PVC compound
P3	Steel armour
P4	Aluminium armour

C. Copper conductor PVC insulated 1.1 kV control cables

P = Po + CuF (Cu – Cuo) + CCFCu (PVCc-PVCco) + FeF (Fe-Feo)

For unarmoured cables; FeF = 0

Tables References:

CUC	Copper conductor
P5	PVC compound
P6	Steel armour

D. Aluminum conductor XLPE insulated 1.1 kV power cables

P = Po + AlF (AL – Alo) +XLFAL(CC-Cco)+ CCFAl (PVCc – PVCco) + FeF (Fe - Feo)

For unarmourd multicore cables (without steel armour); FeF = 0

Table References:

ALP	Aluminium conductor in single core unarmoured & multicore cables
P1	Aluminium conductor aluminium armour in single core armoured cables
L2	Polymer (CCFAl)
P3	Steel armour
XL1	XLPE Compound (XLFAL)

E. Copper conductor XLPE insulated 1.1 kV power cables

P = Po + CuF (Cu – Cuo) + XLFCU (CC-Cco)+ CCFCu (PVCc – PVCco) + Fef (Fe – Feo) + AlF (Al – Alo)

For steel armoured cables; AlF = 0 For aluminium armoured cables; FeF = 0

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501, Kakad Chambers
132, Dr. A. B. Road, Worli,
Mumbai - 400 018.
INDIA.
P +91 22 2493 0532
F +91 22 2493 2705
E mumbai@ieema.org
W www.ieema.org

For unarmoured cables; FeF, AlF = 0

Tables References:

CUP	Copper conductor
L2	Polymer (CCFCu)
P3	Steel armour
P4	Aluminium armour
XL1	XLPE Compound (XLFCu)

F. Copper conductor XLPE insulated 1.1 kV control cables

P = Po + CuF (Cu – Cuo) + XLFCU (CC-Cco)+ CCFCu (PVCc-PVCco) + FeF (Fe-Feo)

For unarmoured cables; FeF = 0

Tables References:

CUC	Copper conductor
P5	PVC compound
P6	Steel armour
XL2	XLPE Compound

G. For Aluminium conductor XLPE insulated 3.3 to 33 kV power cables

P = Po + AlF (Al – Alo) + XLFAL(CC-Cco)+CCFAl (PVCc – PVCco) + FeF (Fe – Feo)

For unarmoured multicore cables (without steel armour); FeF = 0

Table Refernces:

ALP	Aluminium conductor in single core unarmoured & multicore cables
H1	Aluminium conductor + aluminium armour in single core armoured cables
H2	Polymer
H3/H5	Steel armour (Flat/Round)
XL3/XL4	XLPE Compound (Single core /Multicore)

H. Copper conductor XLPE insulated 3.3 to 33 kV power cables

P = Po + CuF (Cu – Cuo) + XLFCU (CC-Cco)+ CCFCu (PVCc – PVCco) + FeF (Fe – Feo) + AlF (Al – Alo)

For steel armoured cables; AlF = 0 For aluminium armoured cables; FeF = 0
For unarmoured cables; FeF, AlF = 0

Table References:

CUP	Copper conductor
H2	Polymer
H3/H5	Steel armour (Flat/Round)
H4	Aluminium armour
XL3/XL4	XLPE Compound (Single core /Multicore)

I. Copper conductor XLPE insulated 1.0 and 1.5 kV Solar PV DC cables

P = Po + CuF (Cu – Cuo)
Table CUsdc Copper Conductor

Authorized Signatory

TABLE ALP

VARIATION FACTOR FOR ALUMINIUM (AIF)
POWER CABLES WITH ALUMINIUM CONDUCTOR
(EXCLUDING SINGLE CORE ARMOURED CABLES)

Nominal Cross Sectional Area (in Sq. mm.)	1 core	2 core	3 core	3.5 core	4 core
2.5	0.007	0.014	0.021	-	0.028
4	0.011	0.023	0.034	-	0.046
6	0.017	0.034	0.052	-	0.069
10	0.029	0.053	0.087	-	0.116
16	0.046	0.091	0.137	-	0.183
25/16	0.073	0.146	0.219	0.262	0.292
35/16	0.101	0.202	0.302	0.345	0.404
50/25	0.137	0.273	0.410	0.478	0.547
70/35	0.197	0.395	0.593	0.687	0.791
95/50	0.274	0.548	0.821	0.949	1.095
120/70	0.346	0.691	1.035	1.221	1.382
150/70	0.425	0.853	1.279	1.464	1.706
185/95	0.533	1.070	1.605	1.861	2.140
225/120	0.655	1.310	1.965	2.287	2.620
240/120	0.703	1.400	2.099	2.421	2.799
300/150	0.879	1.757	2.635	3.033	3.514
400/185	1.126	2.249	3.374	3.873	4.498
500	1.418	2.838	4.256	-	5.675
630	1.828	3.663	5.494	-	7.326
800	2.340	4.679	7.018	-	9.357
1000	2.951	5.890	8.834	-	11.779

TABLE CUP

VARIATION FACTOR FOR COPPER CONDUCTOR (CUF)
POWER CABLES WITH COPPER CONDUCTOR

Nominal Cross Sectional Area (in Sq. mm.)	1 core	2 core	3 core	3.5 core	4 core
2.5	0.023	0.046	0.069	-	0.092
4	0.036	0.076	0.112	-	0.151
6	0.056	0.112	0.171	-	0.227
10	0.095	0.174	0.286	-	0.382
16	0.151	0.299	0.451	-	0.602
25/16	0.240	0.480	0.720	0.862	0.960
35/16	0.332	0.664	0.993	1.135	1.329
50/25	0.451	0.898	1.348	1.572	1.799
70/35	0.648	1.299	1.950	2.260	2.602
95/50	0.901	1.802	2.700	3.121	3.601
120/70	1.138	2.273	3.407	4.016	4.545
150/70	1.398	2.806	4.207	4.815	5.611
185/95	1.753	3.519	5.279	6.121	7.038
225/120	2.154	4.309	6.463	7.522	8.617
240/120	2.312	4.605	6.904	7.963	9.206
300/150	2.891	5.779	8.667	9.976	11.558
400/185	3.703	7.397	11.097	12.738	14.794
500	4.664	9.334	13.998	-	18.665
630	6.012	12.048	18.070	-	24.095
800	7.696	15.389	23.082	-	30.775
1000	9.706	19.372	29.055	-	38.741

TABLE CUsdc

VARIATION FACTOR FOR COPPER CONDUCTOR (CUF)
1.0 & 1.5KV Solar PV DC Cables with Copper Conductor

Cable Size in sq.mm.	Copper content in MT/km
2.5	0.023
4	0.038
6	0.058
10	0.090

IEEMA (PVC)/CABLE(R-1)/2017 Effective from: 1st November 217

TABLE CUC

VARIATION FACTOR FOR COPPER CONDUCTOR (CUF)

CONTROL CABLES WITH COPPER CONDUCTOR

No of Cores	Core size 1.5 sq mm	Core size 2.5 sq mm
2	0.026	0.047
3	0.039	0.070
4	0.052	0.094
5	0.065	0.117
6	0.078	0.141
7	0.091	0.164
8	0.110	0.182
9	0.117	0.205
10	0.130	0.235
12	0.157	0.282
14	0.183	0.329
16	0.209	0.376
18	0.246	0.410
19	0.248	0.446
20	0.260	0.456
24	0.313	0.563
27	0.352	0.634
30	0.391	0.704
37	0.483	0.869
44	0.573	1.033
52	0.678	1.221
61	0.796	1.432

IEEMA (PVC)/CABLE(R-1)/2017 Effective from: 1st November 217

TABLE P1

VARIATION FACTOR FOR ALUMINIUM (AIF)

ALUMINIUM ARMOURED SINGLE CORE PVC INSULATED 1.1 KV CABLES

Nominal cross sectional area (in Sq.mm)	Aluminium factor for Aluminium armoured cable with aluminium conductor
4	0.0685
6	0.0795
10	0.1017
16	0.1303
25	0.1693
35	0.2090
50	0.2597
70	0.3360
95	0.4567
120	0.5443
150	0.6427
185	0.7743
240	0.9737
300	1.2582
400	1.5502
500	1.8958
630	2.3650
800	2.9306
1000	3.7666

IEEMA (PVC)/CABLE(R-1)/2017 Effective from: 1st November 217

TABLE P2

VARIATION FACTOR FOR PVC COMPOUND (CCFAI/CCFCu)

PVC INSULATED 1.1 KV POWER CABLES WITH COPPER/ALUMINIUM CONDUCTOR

Nominal cross Sectional Area (in Sq. mm)	1 core	2 core		3 core		3.5 core		4 core	
	Unarm	Unarm	arm	Unarm	arm	Unarm	arm	Unarm	arm
2.5	0.079	0.125	0.139	0.141	0.157	-	-	0.161	0.179
4	0.094	0.140	0.156	0.164	0.182	-	-	0.188	0.209
6	0.101	0.154	0.171	0.179	0.199	-	-	0.198	0.220
10	0.114	0.194	0.216	0.214	0.238	-	-	0.249	0.277
16	0.142	0.234	0.246	0.279	0.290	-	-	0.328	0.345
25	0.171	0.288	0.303	0.364	0.383	0.422	0.444	0.443	0.466
35	0.189	0.321	0.338	0.403	0.429	0.489	0.515	0.498	0.524
50	0.211	0.411	0.433	0.508	0.535	0.613	0.645	0.647	0.681
70	0.241	-	-	0.613	0.645	0.707	0.744	-	-
95	0.284	-	-	0.795	0.811	0.908	0.927	-	-
120	0.339	-	-	0.866	0.884	1.024	1.045	-	-
150	0.388	-	-	1.070	1.092	1.289	1.315	-	-
185	0.450	-	-	1.310	1.337	1.499	1.530	-	-
225	0.521	-	-	1.586	1.618	1.840	1.878	-	-
240	0.534	-	-	1.649	1.683	1.990	2.031	-	-
300	0.653	-	-	2.007	2.048	2.361	2.409	-	-
400	0.770	-	-	2.437	2.487	2.616	2.669	-	-
500	0.936	-	-	3.117	3.181	3.687	3.762	-	-
630	1.175	-	-	-	-	-	-	-	-
800	1.433	-	-	-	-	-	-	-	-
1000	1.642	-	-	-	-	-	-	-	-

IEEMA (PVC)/CABLE(R-1)/2017 Effective from: 1st November 217

TABLE P3

VARIATION FACTOR FOR STEEL (FeF)

PVC INSULATED 1.1 KV POWER CABLES WITH COPPER/ALUMINIUM CONDUCTOR

Nominal Cross sectional Area (in Sq. mm)	2 core	Shape	3 core	Shape	3 ½ core	Shape	4 core	Shape
4	0.305	W	0.335	W	-	-	0.363	W
6	0.348	W	0.363	W	-	-	0.407	W
10	0.392	W	0.407	W	-	-	0.293	F
16	0.235	F	0.293	F	-	-	0.323	F
25	0.293	F	0.352	F	0.382	F	0.382	F
35	0.323	F	0.382	F	0.411	F	0.440	F
50	0.382	F	0.440	F	0.469	F	0.499	F
70	0.411	F	0.499	F	-	F	0.587	F
95	0.499	F	0.587	F	0.616	F	0.645	F
120	0.528	F	0.616	F	0.675	F	0.731	F
150	0.587	F	0.675	F	0.731	F	0.790	F
185	0.645	F	0.761	F	0.820	F	0.879	F
240	0.731	F	0.879	F	0.937	F	0.996	F
300	0.820	F	0.966	F	1.055	F	1.113	F
400	0.937	F	1.083	F	1.172	F	1.231	F
500	1.055	F	1.231	F	1.348	F	1.406	F
630	1.172	F	-	-	-	-	-	-

IEEMA (PVC)/CABLE(R-1)/2017 Effective from: 1st November 217

TABLE P3 (Additional)

VARIATION FACTOR FOR ROUND WIRE 'W' STEEL (FeF)

PVC INSULATED 1.1 KV POWER CABLES WITH COPPER/ALUMINIUM CONDUCTOR

Nominal Cross Sectional Area (in sq. mm)	2 Core	3 Core	3 .5 Core	4 Core
1.5	0.247	0.259		0.288
2.5	0.273	0.289		0.329
4	0.305	0.335		0.363
6	0.348	0.363		0.407
10	0.392	0.407		0.533
16	0.439	0.523	0.014	0.573
25	0.526	0.625	0.664	0.685
35	0.591	0.685	0.729	0.761
50	0.661	0.790	0.864	1.108
70	0.745	1.122	1.200	1.256
95	1.085	1.286	1.376	1.443
120	1.147	1.386	1.479	1.562
150	1.267	1.526	1.684	2.173
185	1.403	2.090	2.315	2.421
240	1.994	2.397	2.641	2.722
300	2.180	2.642	3.670	3.842
400	2.987	3.728	4.126	4.292
500	3.517	4.226	5.958	6.301
630	4.774	6.018	6.737	7.141

TABLE P4

VARIATION FACTOR FOR ALUMINIUM (AIF)
PVC INSULATED 1.1 KV POWER CABLES WITH COPPER CONDUCTOR

Nominal Cross Sectional Area (in Sq. mm)	Aluminium Factor for Aluminium armoured cable with copper conductor
4	0.058
6	0.063
10	0.073
16	0.084
25	0.096
35	0.108
50	0.123
70	0.139
95	0.183
120	0.198
150	0.218
185	0.241
240	0.271
300	0.379
400	0.424
500	0.478
630	0.537
800	0.591
1000	0.816

TABLE P5

VARIATION FACTOR FOR PVC COMPOUND (CCFCu)
PVC INSULAYTED CONTROL CABLES WITH COPPER CONDUCTOR

No of cores	Core size 1.5 sq mm		Core size 2.5 sq mm	
	Unarm	Arm	Unarm	Arm
2	0.118	0.121	0.125	0.139
3	0.121	0.131	0.141	0.157
4	0.137	0.152	0.161	0.179
5	0.157	0.174	0.187	0.206
6	0.179	0.199	0.234	0.260
7	0.179	0.199	0.234	0.260
8	0.193	0.215	0.292	0.325
9	0.216	0.241	0.300	0.335
10	0.236	0.262	0.303	0.337
12	0.249	0.277	0.334	0.371
14	0.311	0.327	0.389	0.409
16	0.344	0.362	0.435	0.458
18	0.352	0.371	0.474	0.500
19	0.375	0.395	0.476	0.501
20	0.391	0.412	0.519	0.546
24	0.457	0.481	0.584	0.615
27	0.491	0.517	0.631	0.664
30	0.529	0.557	0.706	0.743
37	0.615	0.647	0.835	0.879
44	0.739	0.778	1.019	1.026
52	0.845	0.889	1.100	1.158
61	0.952	1.002	1.246	1.312

IEEMA (PVC)/CABLE(R-1)/2017 Effective from: 1st November 217

TABLE P6

VARIATION FACTOR FOR STEEL (FeF)

PVC INSULATED CONTROL CABLES WITH COPPER CONDUCTOR

No of cores	Core size 1.5 sq mm	Shape of armour	Core size 2.5 sq mm	Shape of armour
2	0.243	W	0.277	W
3	0.257	W	0.289	W
4	0.277	W	0.314	W
5	0.303	W	0.342	W
6	0.329	W	0.379	W
7	0.329	W	0.379	W
8	0.341	W	0.456	W
9	0.383	W	0.275	F
10	0.408	W	0.325	F
12	0.289	F	0.342	F
14	0.306	F	0.360	F
16	0.317	F	0.372	F
18	0.332	F	0.350	F
19	0.343	F	0.397	F
20	0.368	F	0.400	F
24	0.398	F	0.475	F
27	0.414	F	0.478	F
30	0.425	F	0.503	F
37	0.461	F	0.548	F
44	0.507	F	0.601	F
52	0.556	F	0.641	F
61	0.585	F	0.685	F

IEEMA (PVC)/CABLE(R-1)/2017 Effective from: 1st November 217

TABLE P6 (Additional)

VARIATION FACTOR FOR ROUND WIRE 'W' STEEL (FeF)

PVC INSULATED CONTROL CABLES WITH COPPER CONDUCTOR

No. of Cores	Core size 1.5 sq mm	Core size 2.5 sq mm
2	0.243	0.273
3	0.257	0.289
4	0.277	0.314
5	0.303	0.342
6	0.329	0.379
7	0.329	0.379
8	0.341	0.456
9	0.383	0.508
10	0.408	0.535
12	0.510	0.572
14	0.546	0.625
16	0.581	0.660
19	0.608	0.696
24	0.714	0.819
25	0.679	0.798
27	0.732	0.837
28	0.696	0.815
30	0.758	0.881
33	0.747	0.883
37	0.820	1.217
44	0.926	1.355
48	1.122	1.308
50	1.122	1.308
52	1.149	1.361
56	1.202	1.388
61	1.299	1.520

TABLE L2

VARIATION FACTOR FOR POLYMER (CCFAl / CCFCu)
XLPE INSULATED 1.1 KV POWER CABLES WITH COPPER / ALUMINIUM CONDUCTOR

Nominal Cross Sectional Area (in Sq. mm)	1 core	2 core		3 core		3.5 core		4 core	
	Unarm	Unarm	Arm	Unarm	Arm	Unarm	Arm	Unarm	Arm
2.5	0.055	0.163	0.175	0.166	0.177	-	-	0.177	0.188
4	0.075	0.201	0.204	0.205	0.213	-	-	0.218	0.213
6	0.085	0.213	0.234	0.205	0.230	-	-	0.242	0.232
10	0.082	0.252	0.280	0.217	0.251	-	-	0.285	0.298
16	0.089	0.278	0.341	0.289	0.246	-	-	0.300	0.279
25	0.101	0.307	0.278	0.276	0.247	0.295	0.264	0.331	0.290
35	0.109	0.330	0.319	0.305	0.270	0.328	0.292	0.368	0.319
50	0.124	0.482	0.685	0.348	0.311	0.372	0.335	0.422	0.394
70	0.146	0.354	0.335	0.469	0.397	0.489	0.420	0.528	0.464
95	0.163	0.436	0.389	0.504	0.441	0.544	0.471	0.591	0.523
120	0.176	0.475	0.421	0.556	0.498	0.599	0.538	0.722	0.656
150	0.217	0.510	0.490	0.690	0.611	0.717	0.633	0.840	0.762
185	0.236	0.631	0.608	0.836	0.738	0.854	0.756	1.007	0.899
240	0.273	0.750	0.726	1.002	0.842	1.079	0.952	1.238	1.119
300	0.303	0.919	0.887	1.161	1.012	1.170	1.031	1.457	1.414
400	0.372	1.093	1.040	1.376	1.283	1.545	1.379	1.778	1.626
500	0.413	1.342	-	1.568	1.400	1.806	1.456	-	-
630	0.469	1.546	-	-	-	-	-	-	-
800	0.569	-	-	-	-	-	-	-	-
1000	0.667	-	-	-	-	-	-	-	-

TABLE XL1
VARIATION FACTOR FOR XLPE COMPOUND (XLFAL/XLFCU)
XLPE INSULATED 1.1 KV POWER CABLES WITH COPPER/ALUMINIUM CONDUCTOR

Nominal cross Sectional Area (in Sq. mm)	1 core		2 core		3 core		3.5 core		4 core	
	Unarm	Arm	Unarm	Arm	Unarm	arm	Unarm	Arm	Unarm	arm
2.5	0.007	0.010	0.014	0.014	0.021	0.021			0.028	0.028
4	0.009	0.012	0.018	0.018	0.027	0.027			0.036	0.036
6	0.010	0.015	0.022	0.022	0.033	0.033			0.043	0.043
10	0.013	0.018	0.025	0.025	0.039	0.039			0.053	0.053
16	0.016	0.023	0.034	0.034	0.049	0.049			0.065	0.065
25	0.021	0.030	0.048	0.048	0.070	0.070	0.084	0.084	0.093	0.093
35	0.025	0.035	0.059	0.059	0.084	0.084	0.099	0.099	0.112	0.112
50	0.033	0.044	0.075	0.075	0.108	0.108	0.130	0.130	0.144	0.144
70	0.042	0.054	0.095	0.095	0.137	0.137	0.160	0.160	0.179	0.179
95	0.048	0.062	0.110	0.110	0.160	0.160	0.190	0.190	0.211	0.211
120	0.060	0.076	0.138	0.138	0.200	0.200	0.239	0.239	0.266	0.266
150	0.078	0.095	0.180	0.180	0.259	0.259	0.296	0.296	0.344	0.344
185	0.097	0.116	0.224	0.224	0.324	0.324	0.369	0.369	0.430	0.430
240	0.116	0.137	0.266	0.266	0.388	0.388	0.446	0.446	0.518	0.518
300	0.138	0.164	0.325	0.325	0.467	0.467	0.540	0.540	0.620	0.620
400	0.175	0.214	0.357	0.357	0.536	0.536	0.619	0.619	0.714	0.714
500	0.217	0.260	0.440	0.440	0.660	0.660	0.769	0.769	0.880	0.880
630	0.265	0.318	0.542	0.542	0.814	0.814	0.941	0.941	1.085	1.085
800	0.323	0.389								
1000	0.375	0.444								

TABLE XL2
VARIATION FACTOR FOR XLPE COMPOUND (XLFCU)
XLPE INSULAYTED CONTROL CABLES WITH COPPER CONDUCTOR

No of cores	Core size 1.5 sq mm		Core size 2.5 sq mm	
	Unarm	Arm	Unarm	Arm
2	0.010	0.010	0.012	0.012
3	0.016	0.016	0.018	0.018
4	0.021	0.021	0.025	0.025
5	0.026	0.026	0.031	0.031
6	0.031	0.031	0.037	0.037
7	0.036	0.036	0.043	0.043
8	0.036	0.036	0.043	0.043
9	0.042	0.042	0.049	0.049
10	0.052	0.052	0.061	0.061
12	0.062	0.062	0.074	0.074
14	0.073	0.073	0.086	0.086
16	0.083	0.083	0.098	0.098
18	0.094	0.094	0.110	0.110
19	0.099	0.099	0.116	0.116
20	0.104	0.104	0.123	0.123
24	0.125	0.125	0.147	0.147
27	0.140	0.140	0.165	0.165
30	0.156	0.156	0.184	0.184
37	0.192	0.192	0.227	0.227
44	0.229	0.229	0.270	0.270
52	0.270	0.270	0.319	0.319
61	0.317	0.317	0.374	0.374

TABLE XL3

VARIATION FACTOR FOR XLPE(XLFAL/XLFCU)

SINGLE CORE ARMOURED /UNARMOURED XLPE INSULATED 3.3 to 33 KV POWER CABLES WITH CU / AL CONDUCTOR

Nominal Cross Sectional Area (in Sq. mm.)	XLPE Factor for Armoured/ Unarmoured Cable with AL /CU Conductor					
	3.3 KV	6.6 KV (E)	11 KV (E)/ 6.6 KV (UE)	11 KV (UE)	22 KV (E)	33 KV (E)
25	0.110	0.131	0.170	0.279		
35	0.122	0.137	0.175	0.284	0.317	0.522
50	0.135	0.151	0.191	0.307	0.341	0.563
70	0.155	0.172	0.215	0.342	0.379	0.615
95	0.174	0.193	0.241	0.377	0.417	0.670
120	0.192	0.212	0.262	0.407	0.449	0.713
150	0.209	0.229	0.283	0.437	0.481	0.757
185	0.228	0.250	0.308	0.471	0.518	0.809
240	0.255	0.279	0.343	0.519	0.569	0.883
300	0.280	0.322	0.372	0.560	0.613	0.943
400	0.326	0.392	0.420	0.625	0.683	1.041
500	0.388	0.461	0.469	0.694	0.757	1.142
630	0.467	0.520	0.529	0.777	0.845	1.265
800	0.567	0.593	0.602	0.874	0.949	1.407
1000	0.656	0.665	0.660	0.955	1.036	1.525

Note : XLPE factors include Semicons for Conductor & Insulation screen

TABLE – XL4

VARIATION FACTOR FOR XLPE (CCF1Al / CCF1Cu)

3 CORE XLPE INSULATED 3.3 to 33 KV POWER CABLES WITH COPPER / ALUMINIUM CONDUCTOR

Nominal Cross Sectional Area (in Sq. mm)	3.3 KV ARM	6.6 KV (E) ARM	6.6 KV (UE) / 11 KV (E) ARM	11 KV (UE) ARM	22 KV (E) ARM	33 KV (E) ARM
25	0.315	0.394	0.511	0.838		
35	0.339	0.427	0.545	0.880	0.982	1.638
50	0.378	0.474	0.600	0.957	1.065	1.751
70	0.435	0.541	0.679	1.067	1.183	1.916
95	0.489	0.604	0.755	1.171	1.295	2.071
120	0.537	0.661	0.822	1.265	1.396	2.210
150	0.585	0.719	0.890	1.359	1.497	2.350
185	0.642	0.784	0.968	1.468	1.614	2.513
240	0.717	0.873	1.074	1.615	1.773	2.732
300	0.781	1.006	1.167	1.744	1.928	2.919
400	0.886	1.227	1.314	1.948	2.130	3.229
500	0.956	1.421	1.446	2.148	2.381	3.538
630	1.129	1.582	1.609	2.382	2.630	3.940

Note : XLPE factors include Semicons for Conductor & Insulation screen

TABLE H1

VARIATION FACTOR FOR ALUMINIUM (AIF)

ALUMINIUM ARMOURED SINGLE CORE XLPE INSULATED 3.3 TO 33 KV CABLES

Nominal Cross Sectional Area (in Sq. mm.)	Aluminium Factor for Aluminium Armoured Cable with Aluminium Conductor					
	3.3 KV	6.6 KV (E)	11 KV (E)/ 6.6 KV (UE)	11 KV (UE)	22 KV (E)	33 KV (E)
35	0.251	0.284	0.301	0.344	0.358	0.473
50	0.312	0.336	0.352	0.397	0.408	0.672
70	0.385	0.409	0.423	0.469	0.501	0.723
95	0.476	0.500	0.518	0.637	0.656	0.856
120	0.561	0.586	0.601	0.726	0.744	0.949
150	0.653	0.678	0.696	0.823	0.842	1.050
185	0.773	0.797	0.893	0.949	0.965	1.183
240	0.997	1.063	1.083	1.139	1.154	1.387
300	1.209	1.271	1.283	1.333	1.307	1.753
400	1.438	1.556	1.565	1.620	1.636	2.046
500	1.873	1.901	1.910	2.110	2.128	2.484
630	2.337	2.361	2.369	2.580	2.595	2.978
800	3.007	3.071	3.080	3.145	3.163	3.588
1000	3.737	3.741	3.749	3.804	3.822	4.565

TABLE H2

VARIATION FACTOR FOR POLYMER (CCFAl / CCFCu)

3 CORE XLPE INSULATED 3.3 to 33 KV POWER CABLES WITH COPPER / ALUMINIUM CONDUCTOR

Nominal Cross Sectional Area (in Sq. mm)	3.3 KV ARM	6.6 KV (E) ARM	6.6 KV (UE) / 11 KV (E) ARM	11 KV (UE) ARM	22 KV (E) ARM	33 KV (E) ARM
35	0.374	0.990	1.142	1.604	1.782	-
50	0.445	1.119	1.260	1.834	2.046	2.864
70	0.547	1.290	1.396	2.011	2.284	3.219
95	0.594	1.440	1.647	2.269	2.428	3.367
120	0.732	1.692	1.877	2.498	2.715	3.646
150	0.812	1.906	2.061	2.767	2.931	3.927
185	0.960	2.086	2.406	3.028	3.180	4.166
240	1.130	2.484	2.744	3.398	3.580	4.589
300	1.219	2.912	3.161	3.840	4.016	5.029
400	1.313	3.530	3.664	4.353	4.666	5.736
500	1.652	3.925	3.971	4.621	4.878	5.913
630	1.949	4.487	4.982	5.225	5.477	6.696

Fillers added in PVC consumption

TABLE H3
VARIATION FACTOR FOR STEEL (FeF)
XLPE INSULATED 3.3 TO 33 KV POWER CABLES WITH COPPER / ALUMINIUM CONDUCTOR

Nominal Cross Sectional Area Sq. mm.	3.3 KV	6.6 KV (E)	11 KV (E) / 6.6 KV (UE)	11 KV (UE)	22 KV (E)	33 KV (E)
25	0.551	0.604	0.656	0.814		
35	0.645	0.645	0.731	0.879	0.937	-
50	0.675	0.703	0.761	0.937	0.966	1.181
70	0.761	0.761	0.849	0.996	1.055	1.289
95	0.820	0.849	0.907	1.083	1.113	1.348
120	0.879	0.907	0.966	1.142	1.172	1.406
150	0.966	0.966	1.055	1.201	1.259	1.494
185	1.025	1.055	1.113	1.259	1.318	1.553
240	1.142	1.142	1.231	1.377	1.406	1.641
300	1.231	1.259	1.318	1.465	1.524	1.758
400	1.348	1.406	1.435	1.582	1.641	1.876

TABLE H4

VARIATION FACTOR FOR ALUMINIUM (AIF)

XLPE INSULATED SINGLE CORE 3.3 TO 33 KV POWER CABLES WITH COPPER CONDUCTOR

Nominal Cross Sectional Area (in Sq. mm.)	Aluminium Factor for Aluminium Armoured Cable with Copper Conductor					
	3.3 KV	6.6 KV (E)	11 KV (E)/ 6.6 KV (UE)	11 KV (UE)	22 KV (E)	33 KV (E)
35	0.153	0.187	0.204	0.247	0.258	0.372
50	0.179	0.203	0.220	0.262	0.275	0.425
70	0.196	0.219	0.233	0.278	0.311	0.444
95	0.213	0.237	0.254	0.373	0.392	0.470
120	0.228	0.253	0.268	0.393	0.410	0.488
150	0.243	0.269	0.287	0.414	0.432	0.504
185	0.261	0.285	0.381	0.437	0.455	0.526
240	0.324	0.389	0.410	0.465	0.480	0.556
300	0.365	0.428	0.440	0.490	0.510	0.737
400	0.432	0.471	0.480	0.536	0.552	0.783
500	0.489	0.517	0.526	0.726	0.744	0.844
630	0.544	0.568	0.572	0.787	0.801	0.902
800	0.706	0.787	0.797	0.862	0.880	0.982
1000	0.824	0.865	0.867	0.923	0.940	1.324

TABLE - H5

VARIATION FACTOR FOR STEEL (FeW)

XLPE INSULATED 3.3KV TO 33 KV POWER CABLES WITH COPPER / ALUMINIUM CONDUCTOR

Nominal Cross Sectional Area in Sq. mm	3.3/3.3 KV	3.3/6.6 KV	11 KV (E) / 6.6 KV (UE)	11 KV (UE)	22 KV (E)	33 KV (E)
25	1.258	1.457	1.612	2.509	1.503	--
35	1.361	1.569	1.853	2.644	2.797	2.517
50	1.682	1.687	2.321	2.800	2.921	4.569
70	2.033	1.979	2.503	3.219	3.347	4.809
95	2.202	2.507	2.718	4.019	4.200	5.437
120	2.371	2.675	2.882	4.241	4.416	6.713
150	2.870	2.847	3.265	4.447	4.621	6.976
185	3.121	3.309	4.148	4.726	5.289	7.356
240	3.758	4.227	4.442	5.442	6.651	7.718
300	4.099	5.024	5.182	6.894	7.084	8.187
400	5.750	6.572	6.658	7.433	7.657	8.760
500	6.716	6.777	6.861	7.588	7.797	8.830
630	7.492	7.465	7.477	8.209	8.386	9.413

CORPORATE QUALITY ASSURANCE/ कॉरपोरेट गुणवत्ता आश्वासन

SUB-VENDOR QUESTIONNAIRE/ सब-वेंडर प्रश्नावली

i.	***Item/Scope of Sub-contracting*** **उप-संविदा(अनुबंध) का मद/ दायरा**	
ii.	***Address of the registered office*** पंजीकृत कार्यालय का पता	***Details of Contact Person*** संपर्क व्यक्ति का विवरण ***(Name, Designation, Mobile, Email)*** (नाम, पदनाम, मोबाइल, ईमेल)
iii.	***Name and Address of the proposed Sub-vendor's works where item is being manufactured*** प्रस्तावित उप-विक्रेता के कार्यों का नाम और पता, जहां मद का निर्माण किया जा रहा है	***Details of Contact Person:*** संपर्क व्यक्ति का विवरण ***(Name, Designation, Mobile, Email)*** (नाम, पदनाम, मोबाइल, ईमेल)
iv.	***Annual Production Capacity for proposed item/scope of sub-contracting*** **उप-संविदा(अनुबंध)** के प्रस्तावित मद / दायरे के लिए वार्षिक उत्पादन क्षमता	
v.	***Annual production for last 3 years for proposed item/scope of sub-contracting*** **उप-संविदा(अनुबंध)** के प्रस्तावित मद / दायरे के लिए पिछले 3 वर्षों का वार्षिक उत्पादन	
vi.	***Details of proposed works*** **प्रस्तावित कार्यों का विवरण**	
1.	***Year of establishment of present works*** वर्तमान फैक्टरी की स्थापना का वर्ष	
2.	***Year of commencement of manufacturing at above works*** उपरोक्त फैक्टरी में निर्माण कार्य शुरू होने का वर्ष	
3.	***Details of change in Works address in past (if any*** पूर्व में फैक्टरी स्थल में परिवर्तन का विवरण (यदि कोई हो)***)***	
4.	***Total Area*** कुल क्षेत्र	
	Covered Area शामिल क्षेत्र	
5.	***Factory Registration Certificate*** फैक्टरी पंजीकरण प्रमाण पत्र	***Details attached at Annexure – F2.1*** विवरण अनुलग्नक- एफ 2.1 पर संलग्न है
6.	***Design/ Research & development set-up*** डिजाइन / अनुसंधान और विकास सेटअप ***(No. of manpower, their qualification, machines & tools employed etc.)*** (श्रमिकों की संख्या, उनकी योग्यता, मशीन और उपलब्ध उपकरण आदि)	***Applicable / Not applicable if manufacturing is as per Main Contractor/purchaser design)*** ***Details attached at Annexure – F2.2*** ***(if applicable)*** लागू / लागू नहीं, अगर विनिर्माण मुख्य संविदाकार / खरीददार के डिजाइन के अनुसार है) विवरण अनुलग्नक –एफ 2.2 पर संलग्न है । (यदि लागू हो)
7.	***Overall organization Chart with Manpower Details (Design/Manufacturing/Quality etc)*** मैनपावर विवरण के साथ समग्र संगठन का चार्ट(डिजाइन / विनिर्माण / गुणवत्ता आदि)	***Details attached at Annexure – F2.3*** विवरण अनुलग्नक – F2.3 में संलग्न है ।
8.	***After sales service set up in India, in case of foreign sub-vendor(Location, Contact Person, Contact details etc.)*** भारत	***Applicable / Not applicable*** लागू / लागू नहीं

	में बिक्री सेवा की स्थापना के बाद, विदेशी उप-विक्रेता के मामले में(स्थल , संपर्क व्यक्ति, संपर्क विवरण आदि)	***Details attached at Annexure – F2.4*** विवरण अनुलग्नक -2.4 पर संलग्न है ।
9.	***Manufacturing process execution plan with flow chart indicating various stages of manufacturing from raw material to finished product including outsourced process, if any*** फ्लोचार्ट सहित विनिर्माण प्रक्रिया निष्पादन योजना , जिसमें आउटसोर्स प्रक्रिया, यदि कोई हो, सहित कच्चे माल से तैयार उत्पाद तक विनिर्माण के विभिन्न चरणों को दर्शाया गया हो,	***Details attached at Annexure – F2.5*** विवरण अनुलग्नक - F2.5में संलग्न है ।
10.	***Sources of Raw Material/Major Bought Out Item*** कच्चे माल के स्रोत / खरीदे हुए मुख्य मद	***Details attached at Annexure – F2.6*** विवरण अनुलग्नक - F2.6में संलग्न है।
11.	***Quality Control exercised during receipt of raw material/BOI, in-process , Final Testing, packing*** कच्चे माल / खरीदे हुए मद, प्रक्रियाबद्ध, अंतिम परीक्षण, पैकिंग करते समय गुणवत्ता नियंत्रण	***Details attached at Annexure – F2.7*** विवरण अनुलग्नक - F2.7 पर संलग्न है
12.	***Manufacturing facilities (List of machines, special process facilities, material handling etc.)*** विनिर्माण सुविधा(मशीनों की सूची , विशेष प्रक्रिया सुविधाएं, सामग्री रख-रखाव आदि)	***Details attached at Annexure – F2.8*** विवरण अनुलग्नक - F2.8में संलग्न है ।
13.	***Testing facilities (List of testing equipment)*** परीक्षण सुविधाएं(परीक्षण उपकरण की सूची)	***Details attached at Annexure – F2.9*** विवरण अनुलग्नक – F2. 9 में संलग्न है ।
14.	***If manufacturing process involves fabrication then-*** यदि निर्माण प्रक्रिया में फेब्रिकेशन की गई है तो-	***Applicable / Not applicable*** लागू / लागू नहीं ***Details attached at Annexure – F2.10*** विवरण अनुलग्नक - F2.10में संलग्न है। ***(if applicable)*** लागू / लागू नहीं
	List of qualified Welders पात्र वेल्डर की सूची	
	List of qualified NDT personnel with area of specialization विशेषज्ञता के क्षेत्र सहित पात्र एनडीटी कार्मिकों की सूची	
15.	***List of out-sourced manufacturing processes with Sub-Vendors' names & addresses*** सब-वेंडर द्वारा बाह्य स्रोतों (उनके नाम और पते सहित)से करवाएं गए निर्माण प्रक्रियाओं की सूची	***Applicable / Not applicable*** लागू / लागू नहीं ***Details attached at Annexure. –F2.11*** विवरण अनुलग्नक - F2.10में संलग्न है। ***(if applicable)*** (यदि लागू हो)
16.	***Supply reference list including recent supplies*** नवीनतम आपूर्ति सहित आपूर्ति संदर्भ सूची	***Details attached at Annexure – F2.12*** विवरण अनुलग्नक - F2.12 में संलग्न है । ***(as per format given below)*** (नीचे दिए गए प्रारूप के अनुसार)

Project/ package परियोजना /पैकेज	***Customer Name*** ग्राहक का नाम	***Supplied Item (Type/Rating/Model /Capacity/Size etc)*** आपूर्ति की गई वस्तु (प्रकार / रेटिंग / मॉडल / क्षमता / आकार आदि)	***PO ref no/date*** पीओ संदर्भ सं. / तिथि	***Supplied Quantity*** आपूर्ति की मात्रा	***Date of Supply*** आपूर्ति की तारीख

17.	***Product satisfactory performance feedback letter/certificates/End User Feedback*** उत्पाद के संतोषजनक प्रदर्शन संबंधी फीडबैक पत्र / प्रमाण पत्र / अंतिम उपयोगकर्ता फ़ीडबैक	***Attached at annexure - F2.13*** अनुलग्नक F2. 3पर संलग्न है
18.	***Summary of Type Test Report (Type Test Details, Report No, Agency, Date of testing) for the proposed product***	***Applicable / Not applicable*** लागू / लागू नहीं

	(similar or higher rating) प्रस्तावित उत्पाद (एक समान या उच्च रेटिंग वाले) के लिए टाइप टेस्ट रिपोर्ट (टाइप टेस्ट विवरण, रिपोर्ट संख्या, एजेंसी, जांच की तारीख) का सारांश नोट: - रिपोर्ट प्रस्तुत करने की आवश्यकता नहीं है ***Note:- Reports need not to be submitted***	***Details attached at Annexure – F2.14*** विवरण अनुलग्नक - F2.1 4में संलग्न है ***(if applicable)*** (यदि लागू हो)
19.	***Statutory / mandatory certification for the proposed product*** प्रस्तावित उत्पाद के लिए वैधानिक / अनिवार्य प्रमाणीकरण	***Applicable / Not applicable*** लागू / लागू नहीं ***Details attached at Annexure – F2.15*** ***(if applicable)*** (यदि लागू हो)
20.	***Copy of ISO 9001 certificate*** आईएसओ 9001 प्रमाण पत्र की प्रति ***(if available***(यदि उपलब्ध हो)	***Attached at Annexure – F2.16*** अनुलग्नक में संलग्न - F2.1 6 है
21.	***Product technical catalogues for proposed item (if available)*** प्रस्तावित मद के लिए उत्पाद तकनीकी कैटलॉग (यदि उपलब्ध हो)	***Details attached at Annexure – F2.17*** विवरण अनुलग्नक - F2.1 7 में संलग्न है

Name: ***नाम:***		***Desig:*** ***पदः***		***Sign:*** ***हस्ताक्षरः***		***Date:*** ***तिथि:***	

Company's Seal/Stamp:- कंपनी की मुहर/ मोहरः -

Buyer Specific-ATC

TABLE OF CONTENTS

INTRODUCTION

1. This is a Buyer specific document named Additional Terms & Conditions (ATC). This document is applicable for the enquiry issued on Government e-Marketplace (GeM) portal. These terms and conditions must be read in conjunction with GeM-General Terms & Conditions (GTC).

2. In case of any conflict, terms and conditions stipulated in ATC shall supersede those in GTC on GeM.

INSTRUCTIONS TO THE SUPPLIERS

Suppliers are advised to note the following instructions regarding Bid/Offer submission: -

1. To regularly visit GeM portal to access the tender documents and latest updates about the tender.

2. To study all the tender documents carefully. Any submission of tender by the Supplier shall be deemed to have been done after careful study & examination of the tender documents and with full understanding of the implications thereof. Non-compliance with any of the requirements and instructions in the Tender Enquiry shall be treated as an Incomplete Bid/Offer. Suppliers would be liable for actions as per extant policies/guidelines, if they fail to abide by any of the Policies including the terms and conditions stipulated in this document.

3. Ensure submission of their Bid/Offer on or before the latest due date and time indicated in the tender after taking cognizance of all the tender documents including corrigenda (if any) published against this tender.

4. To submit their Bids/Offers on GeM portal only.

5. Not to send copy of Bid/Offer through any other mode i.e. hard copy and or through email etc. In case Bids/Offers are received through any other mode other than GeM portal from any of the Suppliers against this tender, the same shall be ignored.

6. Incomplete Bid/Offer shall be rejected by giving a suitable cut-off date.

ORDER OF PRECEDENCE

In the event of conflicts or discrepancies among the Contract Documents, interpretations will be based on the following order of precedence:

i. Amendments to Order/ Contract Purchase Order
ii. Order/ Contract Purchase Order
iii. Letter of Intent (LOI)/ Letter of Award (LOA)
iv. Clarifications agreed between Buyer and Supplier in regards to the tender or the bidding conditions
v. Corrigenda to NIT, with those of later date having precedence over those of earlier date
vi. Enquiry letter and annexures except documents listed in point no (vii) to (x) below.
vii. Technical Specifications
viii. Additional Terms & Conditions (ATC)
ix. Special Conditions of Contract (SCC)
x. GeM General Terms & Conditions (GTC)

DEFINITION OF TERMS

Throughout the Tender Documents including the Enquiry Letter, the following words shall have the meanings assigned to them herein, unless the subject matter or the context requires otherwise: -

1 **Owner** shall mean the **Customer** or **Client** for whose project the enquiry is issued by Buyer and shall include its successors and assignees as well as authorized officer(s)/ representative(s).

2 **Sub-Supplier** shall mean the person/ firm/ company/ organization to whom any part of the work has been sub-contracted by Seller/Supplier, with the written consent of Buyer, and shall include sub-Contractor's heirs, executors, administrators, representatives and assignees as agreed between Seller/Supplier and Buyer (BHEL).

Note - The Term Supplier is used for Seller/ Bidder/ Vendor/Manufacturer in this document. The term Sub-Supplier is used for Sub-Contractor/ Sub-Vendor in this document.

3 **Site** shall mean and include the land and place on which the project station related facilities are to be constructed and any adjacent land which may be allocated or used by *Owner, Buyer or Supplier* in performance of the Order/ Contract.

4 **Erection** shall mean include all work required for complete installation, from receiving, unloading, storage, preservation, to fixing & securing the equipment in its space.

5 **Commissioning** shall mean successful/ satisfactory completion of Trial Operation and readiness of the contracted/ ordered package / plant and materials unit wise/ set wise/ individual sub-system etc. including associated stand by for commercial use. This will include all consumables and inputs required for pre-commissioning.

6 **Inspection Agency (IA)** shall mean person(s) authorized by Buyer / Owner to inspect the stores as per Order/ Contract at Supplier's / Sub-Supplier's works. Suppliers to raise inspection call on BHEL - Quality Surveillance System (https://cqir.bhel.in).

7 **Month** shall mean calendar month and **Week** shall mean 7 days.

8 **Services** shall include Engineering, Study, Calibration, Type Test, Supervision of Erection and/or Commissioning, Installation Check, PG Test, Demonstration, Operation & Maintenance (O&M), Annual Maintenance of Contract (AMC), etc.

9 **Performance Guarantee Test** shall mean a test to be conducted by the Supplier at Site and witnessed by Owner/ Buyer, as per procedure submitted by the Supplier and approved by Owner/ Buyer describing the objective of the test, detailed procedures to test the guaranteed parameters, obligations as per the order/ contract, results presentation procedure and verification & acceptance criterion.

TERMS & CONDITIONS

1	**BID SECURITY/ EARNEST MONEY DEPOSIT (EMD)**
1.1	**EMD amount shall be Rs. 6,00,000/-.**
1.2	**Modes of Deposit**: EMD shall be accepted only in the following forms: (i) Electronic Fund Transfer credited in BHEL account (before tender opening): BHEL-PEM account details is given at the link https://pem.bhel.com/Documents/VendorSection/BHELBANKER.pdf (ii) Banker's cheque/ Pay order/ Demand draft, in favour of BHEL (along with offer) (iii) Fixed Deposit Receipt (FDR) (iv) Bank Guarantee from any of the Scheduled Banks (v) Insurance Surety Bonds Scanned copy of EMD shall be uploaded by Supplier in the online bid and hard copy of the same (excluding EFT at pt.1.2(i)) shall have to be submitted to the Buyer within 7 (Seven) working days of bid opening, failing which the bid shall be rejected by giving a suitable cut-off date.
1.3	The EMD shall remain valid for a period of 45 (forty-five) days beyond the final bid/offer validity period. The EMD shall also be extended in case of extension of bid/offer validity.
1.4	**Forfeiture and Release/Return of EMD:** i) A Supplier's EMD will be forfeited if the Supplier withdraws or amends its/his tender or impairs or derogates from the tender in any respect within the period of validity of the tender or if the successful Supplier fails to furnish the required performance security within the specified period mentioned in the Tender. ii) EMD by the Buyer shall be withheld in case any action on the Supplier is envisaged under the provisions of extant "Guidelines on Suspension of Business Dealings with Suppliers/ Contractors" of BHEL and forfeited/ released based on the action as determined under these guidelines placed at https://www.bhel.com/supplier-registration. iii) Bid securities of the unsuccessful Suppliers shall be returned to them at the earliest after expiry of the final bid validity period and latest by the 30th day after the award of the contract. However, in case of two packet or two stage bidding, bid securities of unsuccessful Suppliers during first stage i.e. technical evaluation shall be returned within 30 days of declaration of result of first stage i.e. technical evaluation. iv) Bid security shall be refunded to the successful Supplier on conclusion of the Order/ receipt of a performance security (if applicable).
1.5	EMD shall not carry any interest.
2	**PART-II BID OPENING IS SUBJECT TO FOLLOWING CONDITIONS:**
	i) Qualification of Technical PQR. ii) Techno-commercial compliance to the NIT (Bid).

	iii) Mandatory conformance to applicable Govt. of India rules/ guidelines/ notifications/ circulars as issued or amended time to time. iv) The vendors proposed shall be accepted based on Main Contractor's (i.e. BHEL) certification regarding past experience with the vendor for supply of similar items. The certification to be submitted to NTPC, before placing the order on the vendor. In case, proposed vendors for such items are not having past experience with Main Contractor (i.e. BHEL), these vendors shall be assessed by the Main Contractor (i.e. BHEL) for their capability, and the assessment report shall be submitted to NTPC for reference & record, before placing order on the vendor. Bidders those are not having past experience with Main Contractor (i.e. BHEL), please submit your credential as per Sub-Vendor Questionnaire along with your offer.
3	**REGISTRATION IN BHEL-PEM**
	It is strongly recommended that suppliers get themselves registered in BHEL-PEM as a "Regular Supplier". Regular Suppliers for the package are informed about the floated tender enquiries by BHEL-PEM. Suppliers to apply online through registration portal available at www.pem.bhel.com - Vendor Section - Online Supplier Registration. All credentials and/or documents duly signed and stamped related to registration can be uploaded & submitted online through the website.
4	**TECHNICAL PQR**
	Applicable **i)** Supplier has to provide the details as per TECHNICAL PQR in its Offer. Supplier to note that bids of only those Supplier(s) shall be evaluated who meet the Pre-Qualifying requirements. **ii)** This item/package /system falls under the list of items defined in para 3 of ministry of finance guideline dated 20.09.16 (Procurement of items related to Public safety, Health, Critical Security operations & Equipment's etc.) & hence criteria of prior experience/Turnover shall be same for all the Suppliers including Start-up/MSME.
5	**FINANCIAL PQR**
	Not Applicable
5A	Above terms of BHEL PQR(s) shall prevail in conflict (if any).
6	**INTEGRITY PACT (IP)**
6.1	**Applicable**
6.2	IP is a tool to ensure that activities and transactions between the Company and its Suppliers are handled in a fair, transparent and corruption free manner. A panel of Independent External Monitors (IEMs) have been appointed by BHEL with the approval of CVC. a) Name- Shri Otem Dai, IAS (Retd.) Email ID- iem1@bhel.in ii) Name- Shri Bishwamitra Pandey, IRAS (Retd.) Email ID- iem2@bhel.in iii) Name- Shri Mukesh Mittal, IRS (Retd.) Email ID- iem3@bhel.in The IP (format as enclosed) is to be submitted (duly signed by authorized signatory) along with techno-commercial bid. Only those Suppliers who have entered into such an IP with BHEL would be competent to participate in the bidding. In other words, entering into this pact would be a preliminary qualification.

Please refer Section-8 of IP for Role and Responsibilities of IEMs. In case of any complaint arising out of the tendering process, the matter may be referred to the any of the IEMs mentioned above. All correspondence with the IEMs shall be done through email only.

"No routine correspondence shall be addressed to the IEM (phone/ post/ email) regarding the clarifications, time extensions or any other administrative queries, etc. on the tender issued. All such clarification/ issues shall be addressed directly to the tender issuing (procurement) department officials whose contact details are provided below."

7 PQR DOCUMENTS VERIFICATION

Suppliers to ensure that Third party / Customer issued certificates being submitted as proof of PQR qualification should have verifiable details of document / certificate issuing authority in the format given below. Suppliers to furnish latest verification details for checking veracity of document(s) by the Buyer. In case the same is found not available, Buyer has right to reject such document(s) from evaluation: -

Sl. No.	Project Name	Customer Name, Contact Address, Phone No. & Email ID	Contract/ Order No.	Value of Contract/ Order	Brief of Work	Completion Date

8 CONFLICT OF INTEREST

A Supplier shall not have conflict of interest with other Suppliers. Such conflict of interest can lead to anti-competitive practices to the detriment of Procuring Entity's interests. **The Supplier found to have a conflict of interest shall be disqualified.** A Supplier may be considered to have a conflict of interest with one or more parties in this bidding process, if:

a) they have controlling partner (s) in common; **or**
b) they receive **or** have received any direct or indirect subsidy/ financial stake from any of them; **or**
c) they have the same legal representative/agent for purposes of this bid; **or**
d) they have relationship with each other, directly or through common third parties, that puts them in a position to have access to information about or influence on the bid of another Supplier, **or**
e) Supplier participates in more than one bid in this bidding process. Participation by a Supplier in more than one Bid will result in the disqualification of all bids in which the parties are involved. However, this does not limit the inclusion of the components/ sub-assembly/ Assemblies from. one bidding manufacturer in more than one bid; **or**
f) In cases of agents quoting in offshore procurements, on behalf of their principal manufacturers, one agent cannot represent two manufacturers or quote on their behalf in a particular tender enquiry. One manufacturer can also authorise only one agent/dealer. There can be only one bid from the following:
f.i. The principal manufacturer directly or through one Indian agent on his behalf; and
f.ii. Indian/foreign agent on behalf of only one principal,
or
g) A Supplier or any of its affiliates participated as a consultant in the preparation of the design or technical specifications of the contract that is the subject of the Bid,

	or h) In case of a holding company having more than one independently manufacturing units, or more than one unit having common business ownership/management, only one unit should quote. Similar restrictions would apply to closely related sister companies. Suppliers must proactively declare such sister/ common business/ management units in same/ similar line of business.
09	**LIMIT FOR SUPERVISION OF E&C CHARGES- Not applicable**
	Supervision of E&C charges, if applicable, should not exceed 2% of the Total Contract Value (including Main Supply, E&C, Mandatory Spares, etc.) excluding freight & GST, failing which the quoted amount shall be adjusted (2% of the total contract value) by Buyer at the time of ordering. Payment shall be made as per the adjusted amount.
10	**DETAILED PRICE BREAK-UP**
	Suppliers to mention freight/GST percentage for all the items as part of un-priced bid to be submitted along with their Techno-Commercial offer. Detailed Price Break-up shall be submitted by Supplier within Three (03) working days of Reverse Auction. If Price Break-up is not furnished within 03 working days, Buyer shall proceed ahead with its Price Break-up, which shall be binding on the Supplier.
11	**PRICES**
	Prices shall be with PVC for the entire scope of work in line with the PVC formula as per tender documents and subsequent clarifications / confirmations till completion of Order / Contract. PVC shall be applicable within the contractual delivery period (including any delivery extension thereto).
12	**DELIVERY SCHEDULE & CONTRACT VALIDITY**
12.1	**1. Delivery Schedule** **a) Main Supply:** Delivery completion for Main supply shall be 90 days from the PO date. **2.**Supplier to start manufacturing/supply only after getting the applicable engineering Drgs. /docs approved from Buyer/ Owner. **Drawings /documents submission/re-submission schedule** shall be as indicated in technical specification which shall be used for progress monitoring purpose and required course correction, if any. **3.**The delivery date specified is for completion of the deliveries. Deliveries to start progressively so as to meet the completion schedule. The delivery conditions specified are for contractual purposes. However, to meet project requirement, the Buyer may ask for early deliveries without any compensation thereof.
11.2	**1. Validity of Contract (PO rates, terms and conditions):** Supplier has to make supply of goods/services as per the delivery time mentioned above. However, due to unavoidable circumstances where there is delay in providing inputs/ clearances from the Buyer (inputs, engineering approvals, deputing inspector for inspection, issuance of MDCC and/or any hold put by the Buyer for whatever reasons during execution of contract etc.) delivery time extension is admissible as per point no.3 below. In such situation it shall be obligatory on part of the Supplier

	to execute the contract at PO rates, terms and conditions provided inputs/ clearances have been accorded within validity of contract. Validity period for various activities shall be as defined below: - **1.1 Validity of the contract for main supply including quantity variation:** Contract shall be valid for 180 days from the PO date. However, delay at Supplier's end (if any) shall be added to the validity period and contract validity shall get extended by the delay period at Supplier's end. For example: Original Delivery period for main supply: A (in days) Delay at Supplier's end: B (in days beyond "A" days) Contract validity: C+B (in days) Supplier to note that B is the Supplier delay days beyond original contractual delivery period for main supply /extended delivery period owing to time taken by BHEL. **1.2 Validity of the contract for Supply of Mandatory Spares/ Services (other than PG test) applicable in the contract:** Validity of contract for supply of mandatory spares/ services applicable in the contract shall be one year over and above contractual validity period for main supply including quantity variation as specified at point no. 1.1 above. **1.3 Validity of contract for Performance Guarantee (PG) test:** Validity of contract for PG test shall be till completion of the PG Test. **2.** Main supply including quantity variation, mandatory spares/ services applicable in the contract released/ cleared for manufacturing within contractual validity period, to be supplied by Supplier at PO rates, terms and conditions. **3.** Execution of the contract quantities released beyond contract validity period shall be decided on mutual consent basis at PO rates, terms and conditions.
13	**TERMS OF DELIVERY AND INSURANCE**
	12.1 Terms of delivery shall be F.O.R. dispatch station. All dispatches shall be through Road Carriers on Freight Pre-Paid basis. E-way Bill will be arranged by Supplier as per GST law. 12.2 Unloading of items at delivery point shall be in the scope of Buyer. 12.3 Transit Insurance shall be in the Supplier's account.
14	**DOCUMENTS FOR DISPATCH**

	Supplier to submit copy of following documents by e-mail immediately on dispatch: i) Tax Invoice/ e-Invoice (as applicable), ii) LR, iii) Packing List, iv) Insurance Intimation, v) E-way bill (as applicable), vi) Copy of BHEL MDCC
15	**PAYMENT TERMS**
	15.1 Payment of Main Supply including Mandatory Spares (if any): 100% Payment shall be released against Consignee Receipt-cum-Acceptance Certificate (CRAC)/MRC (Material Receipt Certificate) on submission of bills. **15.2 Payment of Service(s) Charges:** 100% payment shall be released after successful completion of the activity on pro rata basis against CRAC/ certification by Buyer's Site or Engineering (as applicable) on submission of bills. **15.3 Documents for Payment:** **a) <u>For Supply including Mandatory Spares (if any)</u>:** i) Original Tax Invoice/e-Invoice (as applicable), ii) Packing List, iii) LR/Receipted LR, iv) CRAC/MRC (issued by project site engineer of Buyer/Owner), v) Guarantee Certificate, vi) E-way bill (as applicable), vii) Copy of valid Insurance document and Intimation, viii) Proof for submission of Performance Security (if applicable), ix) Copy of BHEL MDCC, x) PVC Calculation & copy of all applicable indices (if PVC is applicable) **b) <u>For Services</u>:** i) Original Tax Invoice/e-Invoice (as applicable) & ii) CRAC/certification by Buyer's Site or Engineering (as applicable) **15.4** Payments to Supplier's shall be released only after: a) Supplier has declared such invoice in GSTR-1as per the relevant GST Act. b) The tax component charged by the Supplier in the invoice matches with the details uploaded by the Supplier in GSTR-1and GST liability is discharged through GSTR 3B. In case, any GST credit is delayed/denied to the Buyer due to non/delayed receipt of goods and/or tax invoice or expiry to timeline prescribed in the relevant GST Act for availing such ITC, or any other reasons not attributable to the Buyer, tax amount shall be recovered from the Supplier along with interest levied/ leviable on the Buyer.

	15.5 RXIL is an initiative instituted by Govt. of India for MSMEs. PEM strongly advise all the MSME suppliers to get themselves registered on RXIL(TreDs) for faster payments. **15.6** **Time line for Payment:** Payment shall be made within timeline as mentioned below from the date of issue of consignee receipt-cum-acceptance certificate (CRAC)/MRC/Completion of Services certified by Buyer's Site/Engineering. a) Within 45 days for Supplier qualified and registered as Micro or small enterprises as per MSMED Act b) Within 60 days for Supplier qualified and registered as Medium enterprises as per MSMED Act c) Within 90 days for suppliers other than (a) & (b) above The supplier shall ensure submission of complete documents along with the bill. In case of incomplete documents, the bill shall be rejected, and next due date shall start from the date of closure of discrepancy by the Supplier. **Provision of payment outside GeM shall be utilized.** **15.7** Notwithstanding anything to the contrary contained in any other document comprising the contract, no interest shall be payable by the Buyer to the Supplier on any money or balances including but not limited to the security amount, Performance Security amount, bank guarantee amount, EMD, retention money, any bills or any amount withheld which may become due owing to difference or misunderstanding or any dispute between the Buyer and the Supplier, or any delay on the part of Buyer in making periodical or final payment or any other aspects incidental thereto.
16	**PERFORMANCE SECURITY**
16.1	**Applicable** Supplier may opt any of the following for submission of Performance Security: - 16.1.1: Initially 10% of the contract value (Total Order value excluding PVC). 5% of the contract value (excluding PVC) will be released after completion of Main Supply based on certification by PG. However, balance 5% of the contract value (excluding PVC) will be released on completion of all contractual obligations, including guarantee/warranty obligations based on certification by PG. Or 16.1.2: 5% of the contract value (total Order value excluding PVC). Additional 5% of the contract value (excluding PVC) will be deducted & retained from first bill & subsequent bill(s) of the same contract (in case the value of first bill is less than 5% of the contract value). The retention amount will be released after completion of Main Supply based on certification by PG. However, balance 5% of the contract value (excluding PVC) will be released on completion of all contractual obligations, including guarantee/warranty obligations based on certification by PG. This percentage supersedes the GeM enquiry SD/Performance Security percentage.

	Initial validity of performance security shall be 23 months from PO date (considering delivery period of approx. 03 months (90 days' delivery) + 18 months guarantee period + 2 months claim period already mentioned in GTC Cl. No. 7.ii GeM 3.0). Further extension, if any, shall be as per GeM Terms.
16.2	**Modes of Deposit**: Supplier has to furnish Performance Security in the following forms: (i) Local cheques of Scheduled Banks (subject to realization)/ Pay Order/ Demand Draft/ Electronic Fund Transfer in favour of BHEL. (ii) Bank Guarantee from Scheduled Banks / Public Financial Institutions as defined in the Companies Act. The Bank Guarantee format should have the approval of BHEL. (iii) Fixed Deposit Receipt issued by Scheduled Banks / Public Financial Institutions as defined in the Companies Act (FDR should be in the name of the Contractor, a/c BHEL). (iv) Securities available from Indian Post offices such as National Savings Certificates, Kisan Vikas Patras etc. (held in the name of Contractor furnishing the security and duly endorsed/ hypothecated/ pledged, as applicable, in favour of BHEL). (v) Insurance Surety Bond. BHEL will not be liable or responsible in any manner for the collection of interest or renewal of the documents or in any other matter connected therewith.
16.3	Performance Security is to be furnished within 14 days from the date of PO/LOA and it should remain valid for a period of 60 (sixty) days beyond the date of completion of all contractual obligations of the supplier, including warranty obligations. Initial validity of Performance Security shall be as per GeM Bid. However, Performance Security validity is to be extended based on the actual delivery of package.
16.4	Performance Security value can be proportionately reduced after completion of Guarantee Period Unit-wise/ Stage-wise/Set-wise/Scope wise (Main Supply/Mandatory spares/Services excluding PG test) subject to the units/sets/stages/Scope (Main Supply/Mandatory spares) being explicitly specified in delivery terms in the contract. However, Performance Security for the last unit/set/stage will be released only after completion of all contractual liability or guarantee period, whichever is later.
16.5	**Forfeiture and Release/Return of Performance Security**: i) The Performance Security will be forfeited and credited to BHEL's account in the event of a breach of contract by the Supplier. ii) Performance Security shall be refunded to the Supplier without interest, after he duly performs and completes the contract in all respects but not later than 60 (Sixty) days of completion of all such obligations including guarantee/warranty under the contract. iii) If Performance Guarantee (PG)/ Demonstration Test and handing over of the system/ package (if applicable), as per Order/ Contract is not conducted up to 36 months from supply completion for reasons not attributable to the Supplier then Performance Security for total contract shall be released on submission of undertaking by the Supplier that Performance Guarantee (PG)/ Demonstration Test and handing over of the system/ package shall be conducted as and when required by Buyer.

16.6	The Performance Security shall not carry any interest.
17	**LIQUIDATED DAMAGES (LD):**
	Timely dispatch/delivery and completion of other schedules as stipulated in Order/Contract shall be the essence of Order/Contract. If the Supplier fails to complete the dispatch/delivery and other schedules within the time period stipulated in Order/Contract, or within any extension of time granted by the Buyer, it shall be lawful for Buyer to recover damages for breach of Order/Contract and hereunder. **17.1** Buyer reserves the right to recover from the Supplier, as agreed liquidated damages and not by way of penalty, a sum equivalent to half (½) percent of the total main supply contract value excluding GST per week or part thereof, subject to a maximum of ten (10) percent of the total of main supply contract price excluding GST, if the Supplier fails to deliver any part of the ordered goods/stores within the period stipulated in the Order/ Contract. **17.2** LD on service portion where delivery for services are defined separately in the Order/Contract. LD shall be applicable @ ½ percent, of the total service contract value excluding GST per week or part thereof. However, total LD (main supply and services) shall be limiting to 10% of cumulative total contract value (main supply +services) excluding GST. **17.3** LD on mandatory spares portion where delivery for mandatory spares is defined separately in the Order/Contract. LD shall be applicable @ ½ percent, of the total of mandatory spares contract value excluding GST per week or part thereof, limiting to 10% of total contract value of mandatory spares excluding GST. **17.4** In case of any amendment/ revision, LD shall be linked to the amended/ revised contract value and delivery date(s). **17.5** LR/RR date for indigenous supplies shall be treated as the date of dispatch for levying LD. However, if date of receipt at site for indigenous supply is beyond the maximum validity of E-way bill as per extant govt. GST law then such excess period shall also be considered for LD purpose irrespective of the dispatch date. **17.6** If Order/ Contract involves two or more Units/ Sets/ Stages, then Liquidated Damages shall be levied on order/ contract value excluding GST of the delayed Unit/ Set/ Stage, provided delivery stipulated in the Order/ Contract is Unit/ Set/ Stage wise and total LD amount shall be limited to 10% of total Order/ amended Order value excluding GST of delayed Unit/ Set/ Stage. **17.7** The sum specified above is not a penalty but a genuine pre-estimate of the loss/ damage which will be incurred by the Buyer directly or indirectly on account of delay in delivery of material/equipment/services on the part of the Supplier and the said amount will be deductible without proof of actual loss or damage caused by such delay.
18	**GUARANTEE TERMS**
	18.1 Guarantee Period (Unit-wise, Stage-wise, Set-wise, System-wise - as applicable) for Supply package shall be Eighteen (18) months from the date of last dispatch.

	18.2 All Shortages/damages in sound cases shall be replenished free of cost by the Supplier, as early as possible however, not exceeding more than 45 days from the time of reporting the shortage/damage. **18.3** For shortages/damages during transit, Supplier shall supply replacements free of cost as early as possible, within 45 days from the time of reporting the defect/ loss/ rejection etc. by the Buyer/ Owner/ Site. **18.4** For shortages/damages during handling at site, Supplier shall supply replacements, as early as possible, at the old contractual rates upon intimation to Supplier within 45 days from the time of reporting the defect/ loss/ rejection etc. **18.5** All replacements and repairs during the guarantee period shall be delivered and completed promptly and satisfactorily within a period of 45 days from the time of reporting the defect/ loss/ rejection etc. Damaged items/parts can be taken back by Supplier on his own cost with the permission of Owner. **18.6** All the replaced and replenished plant/ equipment/ stores shall also be guaranteed as per PO terms.
19	**INSPECTION**
	19.1 Buyer and/or Buyer's nominated Inspection Agency shall have at all reasonable times access to Supplier's premises or works and shall have the power at all reasonable times to inspect drawings of any portion of the work or examine the materials and workmanship of the plant/ equipment/ stores during their manufacture, and if part of the plant/ equipment/ stores is manufactured at other premises, the Supplier shall arrange for inspection, examination and testing by the Inspection Agency as if the plant/ equipment/ stores is manufactured on the Supplier's premises. Procedure for approval of works shall be as per the procedure given on https://cqir.bhel.in/Cqir/jsp/Masters/Help_File_for_suppliers.pdf Inspection calls should be raised by the Supplier on BHEL - Quality Surveillance System (https://cqir.bhel.in). Such inspection, examination and testing by itself shall not relieve the Supplier from any obligation under the Order/ Contract. **19.2** Supplier shall give Inspection Agency reasonable notice of 15 days of any material being ready for testing and the Inspection Agency shall (unless the inspection of tests is voluntarily waived) attend at the Supplier's premises within seven (7) days of the date on which the material is notified as being ready. Tests are to be performed as per Buyer approved QAP (if applicable). **19.3** In case of delay in witnessing of inspection beyond stipulated time (i.e. 7 days from the proposed date of inspection as notified by the Supplier through e-mail/call raised on BHEL - Quality Surveillance System (https://cqir.bhel.in) by the Buyer arising due to reasons not attributable to Supplier, Buyer will extend the delivery period for such delay in witnessing inspection. If the Buyer is not able to witness inspection up to 15 days then in addition to

	delay beyond stipulated period, 7 days' additional time shall also be given to the Supplier to facilitate for arranging fresh inspection. **19.4** Where the Order/ Contract provides for tests/ inspections at the premises or works of the Supplier or any Sub-Contractor, the Supplier, except specified otherwise, shall provide free of charge such assistance, labour, materials, electricity, fuel, water, stores, apparatus, measuring instruments and test equipment including any other facilities as may be reasonably required to carry out such tests efficiently.
20	**MATERIAL DISPATCH CLEARANCE CERTIFICATE (MDCC)**
	20.1 When the tests have been satisfactorily completed at Supplier's works, the Inspection Agency shall issue an inspection report that effect within seven (07) days after completion of the tests, but if the tests were not witnessed by the Inspection Agency or his representative, the material acceptance report would be issued within seven (07) days after receipt of the test certificates by the Buyer. **20.2** Buyer will issue MDCC to the Supplier within 7 days based on inspection report/ test certificates/Certificate of Conformance as applicable. In case of delay in issuance of MDCC beyond 7 days stipulated time (i.e. from the date of receipt of Inspection Report/Test certificates), by the Buyer due to reasons not attributable to the Supplier, Buyer shall extend the delivery period for such delay in issuing MDCC. If the Buyer is not able to issue MDCC up to 15 days then in addition to delay beyond stipulated period, 7 days' additional time shall also be given to the Supplier to facilitate for arranging logistics arrangements. **20.3** Supplier shall not dispatch any material before issue of MDCC by the Buyer.
21	**PACKING LIST**
	Packing shall be in conformity with specifications and shall be such as to ensure prevention of damages, corrosion, deterioration, shortages, pilferage and loss in transit or storage. Suppliers to submit Packing List along with advance set of documents for claiming payment which must indicate: i. No. of boxes ii. Packing size. iii. Gross weight and net weight of each package. iv. Contents of the package with cross reference to BoM item code no. or item serial no. v. Quantity of each item separately. The Packing list must cover all the BoM items and supplier to give the following undertaking in the Packing List: "The Packing List provided herewith is as per the BoM approved under Contract No.-……dated- ……."
22	**DELIVERY EXTENSION: EXTENSION OF CONTRACTUAL DELIVERY TIME**
	Delivery time mentioned in the NIT includes Engineering completion time (time for drawing/document submission/resubmission by the Supplier and review/approval of the same by the

	Buyer/Owner), manufacturing, inspection, Packing and dispatch time. Due diligence is to be observed by the Supplier to ensure timely completion of engineering and supply. During the execution of the contract, time loss occurred owing to the reason attributable to the Buyer besides force majeure shall be considered for delivery time extension to the Supplier as given below: i) Any Delay in providing comments/ approval on Primary drawing/documents beyond the stipulated time as specified in NIT. ii) Time Loss in approval of the drawing/document as a result of increase in the iteration not attributable to the Supplier (i.e. resubmission owing to end customer comments) as certified by Buyer. Time extension equivalent to the resubmission time noted in the tech. spec and consequential increase in the approval time in lieu of increase in iteration shall be applicable. However, for incomplete re- submission time loss shall be in the Supplier's account. iii) Delay in providing engineering input by Buyer. iv) Delay in deputing inspector for inspection and delay in release of MDCC in line with clause no. 20 above. v) Any hold put by Buyer for whatever reasons during execution of contract (within contract validity period), time extension equivalent to hold period shall be admissible. However, in the event hold period continues for more than 30 days then, an additional 15 days for the purposes of mobilization and demobilization of resources shall also be admissible. Supplier to note that Extension in delivery period if any with or without imposition of LD shall be considered after detailed delay analysis based on provisions given above. Supplier to provide dates of drg./doc. submission & re-submission (if any) within 7 days of Cat-I approval. However, no delay analysis will be applicable if supply is completed within delivery schedule as specified in Order/ Contract.
23	**BREACH OF CONTRACT, REMEDIES AND TERMINATION**
	In case of Breach of Contract, BHEL shall recover 10% of the contract value from the Supplier using following instruments: (i) encashment of security instruments like EMD, Performance Security with PEM against the said contract. (ii) balance amount (if value of security instruments is less than 10% of the contract value) from other financial remedies i.e. available bills of the Supplier, retention amount etc. with PEM. (iii) balance amount from security instruments like EMD, Performance Security and other financial remedies i.e. available bills of the Supplier, retention amount etc. with other units of BHEL. (iv) Any other mode as deemed fit by the Buyer at its sole discretion. (v) if recovery is not possible then legal remedies shall be pursued. However, Supplier shall continue performance of the Order/ Contract, under all circumstances, to the extent not cancelled.
24	**SUSPENSION OF BUSINESS DEALINGS**
	The "Guidelines on Suspension of Business Dealings with Suppliers/ Contractors" is placed at https://www.bhel.com/supplier-registration and, same shall prevail over Incident Management Policy of GeM.

25	**SUPPLIER PERFORMANCE MONITORING AND RATING SYSTEM**
	Supplier's performance will be evaluated as per Supplier Performance Monitoring and Rating System of BHEL. Please refer BHEL website www.bhel.com for details.
26	**CONFIDENTIALITY**
	Supplier shall, at all times, undertake to maintain complete confidentiality of all data, information, software, drawings & documents, etc. belonging to the Buyer and also of systems, procedures, reports, input documents, manuals, results and any other company documents discussed and/ or finalized during the course of execution of Order/ Contract. i.e. Supplier shall in no way share or use such intellectual property of Buyer to promote his own business with others. Buyer reserves the right to claim damages from the Supplier, or take appropriate penal action as deemed fit against the Supplier, for any infringement of the provisions contained herein.
27	**INTELLECTUAL PROPERTY & LICENSES**
	If any patent, design, trademark, trade secret or any other intellectual property rights apply to the delivery or accompanying documentation/drawings, Buyer or its customer shall be entitled to the legal use thereof free of charge by means of a non-exclusive, assignable, transferrable, sub-licensable, worldwide, perpetual license. All intellectual property rights that arise due to the execution of the delivery by the Supplier and by its employees or third parties involved by the Supplier for the performance of the contract shall be promptly notified by the Supplier to the Buyer and shall be deemed to belong to the Buyer. The Supplier shall be obligated to cooperate with the Buyer and do everything necessary to obtain or perfect the above-mentioned rights in favour of the Buyer. The Supplier represents and guarantees that the delivery does not infringe on any of the intellectual property rights of third parties. In the event a third party makes a claim, the Supplier shall also be obligated to do everything necessary to obtain or establish the alternate acceptable arrangement pending resolution of any (alleged) claims by third parties. The Supplier agrees to indemnify, defend and hold harmless the Buyer, its officers, employees, agents, representatives, successors, assignees or any of the Buyer's customers buying or using the goods or services specified herein, against any actual or alleged infringement of such intellectual property interests, claims by third parties in this regard and shall pay to the Buyer merely on demand without demur and without requiring the Buyer to furnish any proof of such claim, such sum as indicated in the demand towards any liabilities, damages, penalties, injuries, claims, demands, actions, cost and expenses etc. suffered as a result thereof. The Supplier agrees that its liability under this clause shall be unlimited.

Letter head of Company (<Rs. 10 Cr value)

Ref……. Date…….

To,
Bharat Heavy Electricals Limited
PS-PEM, PPEI Building,
Plot No. 25, Sector -16A,
Noida (U.P.) - 201301

Subject: - Certification regarding local content

Reference: Tender Enquiry No**.- GeM Bid no. ……dt. 11.03.2024**
Name of Package: **HT XLPE POWER CABLE**

Dear Sir,

We hereby certify that items offered by us of **HT XLPE POWER CABLE** for **BARH-STAGE-II-FGD** meets the requirement of minimum local content in line **GeM Bid no. ……dt. 11.03.2024** and the Public Procurement (Preference to Make in India), Order 2017 dated 15.06.2017, 28.05.2018, 29.05.2019, 04.06.2020 & 16.09.2020.

Local Content - .....%

We further confirms that details of location at which the local value addition is made will be our registered works at ……(address of the works)

Yours very truly
……..(authorized signatory of company)
……..(firm name)

Letter head of Company

Ref……. Date…….

MODEL CERTIFICATE

Reference: Tender Enquiry Ref- **GeM Bid no. …….. dt. 11.03.2024**
Name of Package: **HT XLPE POWER CABLE**

Dear Sir,

This has reference to: -

1. Our Offer for Supply of **HT XLPE POWER CABLE for BARH-STAGE-II-FGD** against GEM Tender No. **……..dt. 11.03.2024.**

2. Order dated 23.07.2020 reg. restriction under rule 144 (xi)of GFR issued by Ministry of Finance, Department of Expenditure Public Procurement Division.

I have read the clause regarding restriction on procurement from a bidder of a country which shares a land border with India. I hereby certify that **M/s ……**, is not from such a country and is eligible to be considered.

Thanking you.

Yours very truly
……..(authorized signatory of company)
……..(firm name)
Company's Seal/stamp

Letter head of Company

Ref……. Date…….

Reference: Tender Enquiry Ref- **GeM Bid no. …… dt. 11.03.2024**
Name of Package: **HT XLPE POWER CABLE**

NO COMMERCIAL DEVIATION

Yours very truly
……..(authorized signatory of company)
……..(firm name)
Company's Seal/stamp

Letter head of Company

Ref……. Date…….

Reference: Tender Enquiry Ref- **GeM Bid no. ……..dt. 11.03.2024**
Name of Package: **HT XLPE POWER CABLE**

NO TECHNICAL DEVIATION

Yours very truly
……..(authorized signatory of company)
……..(firm name)
Company's Seal/stamp