

Annexure 1

WELDED PIPES TO SPECIFICATION API 5L GRADE B PSL2 IN THE LENGTH OF 10000 MM.

BOTH LONGSEAM AND SPIRAL WELDED PIPES ACCEPTABLE.

PIPES SHOULD BE PAINTED AS PER THE BELOW REQUIREMENTS

PAINTING SCHEDULE

Material Code	Description	Qty (Metres)	Weight(MT)	Paint Schedule
159382340000	ERW PIPE OD 508.00 x 12.70x10000 - API5LGRB PSL 2	300	46.53	PANITING: TWO COATS OF GENERAL PURPOSE ALUMINIUM PAINTING AS PER IS 2339 (LATEST) UP TO 20 MICRON DFT PER COAT.