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Annexure – F

UNUSED INHIBITED HIGH GRADE INSULATING OIL PARAMETERS

Sl. No.	Property	Test Method	Limits
A	**Function**		
1a.	Viscosity at 40degC	IS 1448 Part 25 or ISO 3104 or ASTM D7042	(Max.)12 mm^2/s
1b.	Viscosity at -30degC		(Max.)1800 mm^2/s
2.	Appearance	A representative sample of the oil shall be examined in a 100 mm thick layer, at ambient temperature	The oil shall be clear and bright, transparent and free from suspended matter or sediment
3.	Pour point	IS 1448 Part 10/Sec 2 or ISO 3016	(Max.) - 40degC
4.	Water content a) for bulk supply b) for delivery in drums	IEC 60814	(Max.) 30 mg/kg 40 mg/kg
5.	Electric strength (breakdown voltage)	IS 6792 or IEC 60156	(Min.) 50kV (new unfiltered oil) / 70 kV (after treatment)
6.	Density at 20 deg C	IS 1448 Part 16 or ISO 12185 or ISO 3675 or ASTM D7042	Max 0.895 g/ml
7.	Dielectric dissipation factor (tan delta) at 90 deg C	IS 16086 or IEC 60247 or IEC 61620	(Max) 0.0025
8.	Negative impulse testing KVp @ 25 deg C	ASTM D-3300	145 (Min.)
9.	Carbon type composition (% of Aromatic, Paraffins and Naphthenic compounds)	IEC 60590 and IS 13155 or ASTM D 2140	Max. Aromatic: 4 to12 % Paraffins: <50% & balance Naphthenic compounds.
B	**Refining/Stability**		
1.	Colour	ISO 2049	L0.5 (less than 0.5)
2.	Acidity	IEC 62021-2 or 62021-1	(Max) 0.01 mg KOH/g
3.	Interfacial tension at 27degC	IEC 62961 or ASTM D971	0.043 N/m (min)
4.	Total sulphur content	ISO 14596 or ISO 8754	0.05 % (Max.) (before oxidation test)
5.	Corrosive sulphur	DIN 51353	Not-Corrosive
6.	Potentially corrosive sulphur	IEC 62535	Not-Corrosive
7.	DBDS	IEC 62697-1	Not detectable (< 5 mg/kg)
8.	Presence of oxidation inhibitor	IS 13631 or IEC 60666	0.08% (Min.) to 0.4% (Max.) Oil should contain no other additives. Supplier should declare presence of additives, if any.
9.	Metal passivator additives	IEC 60666	Not detectable (<5 mg/kg)

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10.	2-Furfural content and related compound content	IS 15668 or IEC 61198	Not detectable (<0.05 mg/kg) for each individual compound
11.	Stray gassing under thermooxidative stress	Procedure in Clause A.4 of IEC 60296-2020 (oil saturated with air) in the presence of copper	Non stray gassing: < 50 µl/l of hydrogen (H2) and < 50 µl/l methane (CH4) and < 50 µl/l ethane (C2H6)
C	**Performance**		
1.	Oxidation stability	IEC 61125 (method c) Test duration 500 hour	
2.	Total acidity*	4.8.4 of IEC 61125:2018	0.3 mg KOH/g (Max.)
3.	Sludge*	4.8.1 of IEC 61125:2018	0.05 % (Max.)
4.	Dielectric dissipation factor (tan delta) at 90degC	4.8.5 of IEC 61125:2018	0.05 (Max.)
	*values at the end of oxidation stability test		
D	**Health, safety and environment (HSE)**		
1.	Flash point	IS 1448 Part 21 or ISO 2719	(Min.)135deg C
2.	PCA content	IP 346	< 3%
3.	PCB content	IS 16082 or IEC 61619	Not detectable (< 2 mg/kg)
E	**Oil used (inhibited) for first filling, testing and impregnation of active parts at manufacturer's works shall meet parameters as mentioned below:**		
1	Break Down voltage (BDV)		70kV (min.)
2	Moisture content		5 ppm (max.)
3	Tan-delta at 90°C		0.005 (max)
4	Interfacial tension		0.04 N/m (min)
F	**Each lot of the oil shall be tested prior to filling in main tank at site for the following:**		
1	Break Down voltage (BDV)		70 kV (min.)
2	Moisture content		5 ppm (max.)
3	Tan-delta at 90°C		0.0025 (Max)
4	Interfacial tension		0.04 N/m (min)
G	**After filtration & settling and prior to energisation at site oil shall be tested for following:**		
1	Break Down voltage (BDV)		70 kV (min.)
2	Moisture content at hot condition		5 ppm (max.)
3	Tan-delta at 90°C		0.005 (Max)
4	Interfacial tension		More than 0.04 N/m
5	*Oxidation Stability		
	a) Acidity		0.3 (mg KOH /g) (max.)
	b) Sludge		0.05 % (max.)
	c) Tan delta at 90 °C		0.05 (max.)
6	*Total PCB content		Not detectable (less than 2 mg/kg total)
* Separate oil sample shall be taken and test results shall be submitted within 45 days after commissioning for approval of EMPLOYER.			

Note: Supplier shall declare the chemical family and function of all additives and the concentrations in the cases of inhibitors, antioxidants and passivators.