

## Annexure-E BOQ , SCHEDULE OF WORK & FABRICATION PROCEDURE

### A. Bill of Quantity as per following

Bill of quantity for PPC Items :-			
Sl. No.	Work Description	Unit	Quantity in Kgs.
1	Plain Makeup pieces, Shunt Plate, Rain Hood, 1/3 channel Rings, Packers & Backing Tube	Kg.	25000
2	Fabrication of : Window Makeup Pieces with window as per drawing no. 2100100248	Kg.	45000
Total qty. in Kgs.			70000

### (B) SCHEDULE OF START AND COMPETION OF WORK:

Duration of this contract will be 12 months from the date of work order/LOI.

Sl. No.	ACTIVITY	DATE OF COMPLETION
1	Mobilization of requisite manpower.	Within one week of receipt of W.O.
2	Fabrication of PPC items	-Work order quantity in 12 months progressively. Monthly annexure will be provided to contractor for work loading. -Time of work completion shall be as per schedule given at Sl. No.9 of (Liquidated damage) of SCC as per Annexure-C.
3	Demobilization of manpower deployed	Within one week of completion of W.O. after obtaining no objection certificate from PDN department.

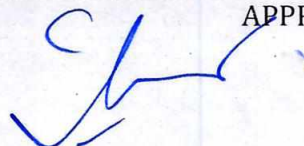
### (C) FEBRICATION PROCDURE & SCOPE OF WORK

FABRICATION PROCDURE	
1.0	FABRICATION OF PLAIN/WINDOW MAKE UP PICES :
1.1	Shifting of raw material from BHEL stores to fabrication station.
1.2	Cutting/Shearing of sheet as per requirement of fabrication.
1.3	Rolling of sheet as par dia given in drawing
1.4	Offer for in process inspection (DP & Dimension) by BHEL/QLy
1.5	Dressing & roughing of makeup pieces.
1.6	Punching of Project name & Dia by hard punch on makeup pieces.
1.7	Offering for final inspection and clearance from BHEL/QLY through Route Card for each job separately. Route Card to be filled by shop supervisor of contractor
1.8	Offer for in process inspection (DP & Dimension) by BHEL/QLy

PREPARD BY:



APPROVED BY:



**Annexure-E**                      **BOQ , SCHEDULE OF WORK &  
FABRICATION PROCEDURE**

1.9	Dressing & roughing
1.10	Offering for final inspection and clearance from BHEL/QLY through Route Card for each job separately. Route Card to be filled by shop supervisor of contractor.
2.0	<b>FABRICATION OF WINDOW MAKE UP PICES drg. No. 21001000248 :</b>
2.1	Shifting of raw material from BHEL stores to fabrication station.
2.3	Marking/Cutting/welding of Al. Flat for Window cover as per requirement of fabrication.
2.4	Marking/Cutting of sheet for Window cover as per requirement of fabrication.
2.5	Marking/Cutting/welding of unequal angle as per requirement of fabrication.
2.6	Cutting/Shearing of sheet as per requirement of fabrication.
2.7	Rolling of sheet as par dia given in drawing
2.8	Tagging/Welding of Window frame with makeup pieces
2.9	Offer for in process inspection (DP & Dimension) by BHEL/Qty
2.10	Dressing & roughing of makeup pieces.
2.11	Punching of Project name & Dia by hard punch on makeup pieces.
2.12	Offering for final inspection and clearance from BHEL/QLY through Route Card for each job separately. Route Card to be filled by shop supervisor of contractor
2.13	Offer for in process inspection (DP & Dimension) by BHEL/Qty
2.14	Dressing & roughing.
2.15	Offering for final inspection and clearance from BHEL/QLY through Route Card for each job separately. Route Card to be filled by shop supervisor of contractor.



PREPARED BY:



APPROVED BY: