



**BHARAT HEAVY ELECTRICALS LIMITED,
TIRUCHIRAPPALLI 620 014
OUTSOURCING DEPARTMENT**

NIT: 2026OSB057

**NIC TENDER ID: 2026_BHEL_64435_1
CORRIGENDUM-III**

Tender Description: Fabrication & Supply of COAL GASIFIER SUB-ASSEMBLIES (PART-PROCESSING) with free issue of BHEL Materials (OSB)

Kindly note the below mentioned clarifications w.r.t OT 2026OSB057.

Query 1 Whether the following welding processes are acceptable for fabrication: **SMAW / GTAW / FCAW**. –Acceptable Welding processes are GTAW, GMAW, SMAW, SAW.

Query 2 Approximate raw plate sizes to be considered for manufacturing of **flange segments**.
– Raw material plates are in process of procurement and will be of Width ranging from 2000 mm to 2500 mm & Length ranging from 6000 mm to 10000 mm

Query 3 Clarification on the scope and supply of raw materials for **supports and spiders** (whether free issue or bidder's scope). – Raw material for Spider supports in the form of IS angle and IS beams will be provided by BHEL based on your sketches and cutting plan.

Query 4 Confirmation on the requirement of **complete PWHT** for the listed components. – Yes PWHT is to be done as per the scope of work along with Production Test plates. Further to it production test plates are to be subjected to mechanical tests as per QP requirement.

Query 5 For **Gasifier Position No. 39 – Slide Bearing PL Assembly**, detailed drawings/specifications are required. – Part No 39 Slide Bearing indicated is Teflon Bearings that would be a component which is in BHEL's scope of manufacturing.

Query 6 Confirmation on the requirement of **Impact Testing** for the applicable materials/welds.- Impact testing is applicable for Production Test coupons at MDMT after PWHT and NDE clearance of weldment.

• ***All other Terms and Conditions of NIT remains unchanged.***

NOTE

Participation in NIT 2026OSB057 by a vendor will be considered as acceptance of all Terms & Conditions, including any corrigendum.