

ADDITIONAL DETAILS / CLARIFICATIONS - SUPPLY OF SA106GRB PIPES AS PER TDG 40 REV 01

- **Clause 5.0 Heat Treatment:**

Heat treatment shall be as per relevant ASME standard material specification requirement.

- **Clause 7.0 Hydrostatic Test:**

All pipes shall be hydro tested as below

Description	HTP (Bar)
PIPE DIA 88.9 X 5.49 x 6500 - SA106GRB	70.5
PIPE DIA 114.3 X 6.02 x 6500- SA106GRB	1.50
PIPE DIA 168.3 X 7.11 X 6500 - SA106GRB	1.50
PIPE DIA 219.1 X 6.35 X 6500 - SA106GRB	70.5
PIPE DIA 273.0 X 9.27 x 6500 - SA106GRB	105

- **Clause 8.0 Non-Destructive Test:**

Not Applicable for the tendered Pipe Sizes.

- **Clause 14.0 Inspection:**

Inspection shall be arranged by supplier through TPIA approved by BHEL