



**BHARAT HEAVY ELECTRICALS LIMITED,
TIRUCHIRAPPALLI 620 014
OUTSOURCING DEPARTMENT**

**NIT: 2025OVM011- Fabrication and Supply of SILO for Talcher
Project through Vendor's Material (OVM)
NIC TENDER ID: 2025_BHEL_51069_1**

Clause 4.0

NTPC Cat-I Inspection is applicable for the Rate Schedule RS01- Talcher SILO.

- ❖ Credentials of the bidders meeting the Pre-Qualifying requirements and techno-commercially qualified shall be forwarded to customer for their approval
- ❖ The Price Bid of bidders who are approved by customer alone shall be opened and considered for further evaluation

List of Additional Drawings:

- 0-GG-690-M0613
- 0-GG-690-M0614
- 0-GG-690-M0615
- 0-GG-690-M0616
- 0-GG-690-M1651
- 0-GG-690-M0867
- 0-GG-690-M0127

Queries:

Question 1: In Drawing No 0-GG-690-M1634 SPLT 48 - 32mm Plate Showing 5 Nos each pc to be bent in 20 Deg but as per 3D view it is one piece in 100 Deg. Is there any Butt Joints or 100 deg. Piece can be fabricated as per 3D View, this issue is there in many drawings but we hereby attach the above mentioned Drawing attached for reference?

Reply: Bidder can fabricate single shell plate(32mm) and bend to match the assembly.

Question 2: Is the welding Process using FCAW consumables allowed with an applicable process adopting WPS, PQR and Welder Qualification?

Reply: FCAW process is not acceptable for SILO manufacturing and SAW/SMAW process to be used for fabrication.

Question 3: In Drawing No 0-GG-690-M0614 Rev 01 at EL +11.739 M showing a stool arrangement as per DET A. But the DUs related are already loaded in different firm and are fabrication completed. Kindly guide us whether the below mentioned DUs required for trial assembly.

Reply: Stool are not required for trial assembly.

Question 4: Whether vendor has to trial assemble the entire SILO or individual shell before dispatch

Reply: Trial assembly to be made for entire silo. (i.e. including hopper for all qty).

Question 5: As per the indicative dimension sheet there is ISMB 200 shown also in the drawing BOM but we could not find the use of ISMB 200 in the drawings. This issue is there in many drawings but we hereby attach the above mentioned Drawing for reference.

Reply: ISMB200 is a Dummy part and may be ignored.

Question 6: Kindly clarify the below mentioned notes given in MQP

Reply: Trial assembly to be made for entire silo. (i.e. including hopper for all qty).

- All other Terms and Conditions of NIT remains unchanged.
- Vendor is requested to download and refer the Tender documents before submission of their offer.

Participation in NIT 2025OVM011 by Vendor shall be construed as acceptance to all T&Cs including corrigendum.