



BHARAT HEAVY ELECTRICALS LIMITED | TIRUCHIRAPPALLI 620 014
OUTSOURCING DEPARTMENT

Annexure A: Clarification Dated: 14th Aug'2026

TENDER ENQUIRY: 2026OSB046; DTD: 28.07.2026

DESCRIPTION: UT REFERENCE & CALIBRATION BLOCKS WITH BHEL MATERIAL

➤ **Following points shall be noted by the Vendors:**

With respect to the queries sought by few Vendors regarding the parameters to be certified by NABL accredited lab, the following may be noted:

For RS01:	NABL or ISO17025 or equivalent measurements: 1) Notch length x width x depth 2) SDH length and diameter for block no. 1 only. 3) SDH diameter for blocks 2-13 4) Position of SDH with respect to top most position of scanning surface (outer diameter) 5) Parallelism of SDH and notch with respect to scanning surface. 6) Perpendicularity of SDH and notch with respect to side faces. Non-NABL measurements. 1) Outer diameter 2) Inner diameter 3) Arc length 4) Distance reflectors from edges 5) Surface finish (by perthometer or equivalent methods) 6) Angular/Linear distances of reflectors from various faces/surfaces.
For RS02:	Critical dimensions such as • Dimensions of the notch and the hole • Locations of the notch and the hole as per drawings • Parallelism and perpendicularity of the hole & notch w.r.to the surfaces are to be certified by NABL accredited lab. Other dimensions such as block thickness, ID/OD Curve, etc. can be certified by the supplier.

- Suppliers may note that BHEL does not have any specific list of approved / nominated NABL lab. Suppliers are free to get the certification from any NABL accredited lab with applicable certification credentials for the UT Reference Blocks. Suppliers may obtain the list of NABL accredited labs of their choice and their respective accreditation scope from the link: <https://nablwp.qci.org.in/laboratorysearchone>

- Suppliers may submit the certificates and the blocks for final inspection and acceptance by BHEL / any BHEL authorised third party inspection agencies before dispatch of the items to BHEL. Blocks shall be dispatched to BHEL only after obtaining final inspection clearance from BHEL.

All other Terms and Conditions of NIT remains unchanged.

Participation in **NIT** by Vendor shall be construed as acceptance to all T&Cs including above Clarifications/Corrigendum.