

**SCOPE OF WORK**

1. All catch settings to be adjusted
2. Damaged parts of mechanism to be replaced
3. Overhauling of clutch assemble to be done
4. Slow operations to be taken to check free movement of contacts and found ok.
5. Limit switch settings to be adjusted
6. Local / remote operation of MOCB to be checked
7. Symmetric movement of horizontal pull rods to be checked and adjusted if necessary.
8. Scope of work includes all other minor works not mentioned above to complete the work.

**SPECIAL CONDITIONS**

1. All the work shall be carried out as per code of practice and IE rules.
2. Contractor should ensure the compliance of all safety norms / regulation.
3. For carrying out the maintenance work required tools & tackles i.e Ring spanner, Open spanner, screw driver etc and personnel protective equipment's i.e. rubber hand globes, safety shoes, Helmet etc shall be arranged by the contractor himself.
4. In case of urgency / breakdown, contractor has to attend the same in 2nd / 3rd shift also.
5. During the execution of overhauling if any spares are required, the same shall be supplied by you as per the price quoted by you.
6. Joint inspection will be carried out for replacement of spares. Quantity of spares mentioned in schedule are tentative and liable to change on either side as per requirement.
7. Replaced old spare must be handed over to Engineer-in-Charge.

**8. Spares:**

The spares used for repairs should conform to relevant standard & best quality. Any defect observed due to interior quality of spares used during guarantee period will be on account of tenderer & has to be replaced free of cost.

**9. Quantity under Tender:**

The quantities are tentative & are liable for changes on either side suitably during the course of works. However, the total value will be within +/- 30% of the work order value.

**10. Testing, Inspection & Commissioning:**

The work carried out by the contractor will be inspected at every stage by Engineer-In-Charge. The contractor will have to carry out the overhauling / repair works of breakers and same should be re-commissioned after obtained necessary satisfactory tests. Contractor will issue necessary test certificate after successful completion of work.

**11. Guarantee:**

The successful tender have to give guarantee for 6 months for workmanship, spares from the date of repairing / overhauling or commissioning. If any defect occurs within the guarantee period, the tenderer will have out carry out repairs free of charge for works / spares.

**12. Lodging & Boarding Charges:**

BHEL will provide free of cost lodging and boarding facility to contractor in BHEL's own guest house at Bhopal, during stay for the work.

Signature of Issuing Officer

Date

Signature of Contractor

Date