



	Frame 9FA	Frame 9E
Hole C	15 x $\varnothing 92.1$	16 x $\varnothing 64.4$
$\varnothing B$	PCD 1127.8	PCD 914.4
$\varnothing A$	$\varnothing 1990 < \varnothing A < \varnothing 2482$ max.	$\varnothing 1888 < \varnothing A < \varnothing 2158$

The center shaft portion of the positioner should have holes matching with PCD holes of the Job.

There should be 6-8 holes for clamping.  
See the Schematic drawing for center portion. (Annexure 2)

Job details for rotating on Positioner