# GeM Enquiry GEM/2025/B/5862770 dt 24.01.2025: FUEL OIL CONTROL & TRIP VALVES FOR ADANI PROJECTS

Ref: Corrigendum 2 dt 26.02.2025

Corrigendum issued for GeM Enquiry GEM/2025/B/5862770 dt 24.01.2025 for the supply of FUEL OIL CONTROL & TRIP VALVES FOR ADANI PROJECTS.

- 1. Due Date extended Up to 05.03.2025 14.00 Hrs.
- 2. Following mandatory spares **are not required** for all ADANI boilers floated vide subject enquiry.

8 0 0	L1832S4299702008	1.000	NO	1.000	COMMUNICATION MODULE	
009	L1832S4299702009	1.000	SET	1.000	HART INTERFACE MODULE	
010	L1832S4299702010	1.000	NO	1.000	POWER SUPPLY MODULE	
011	L1832S4299702011	1.000	NO	1.000	ANY OTHER CRITICAL	
					SPARE	

## **ANNEXURE-1**

## **CHECK LIST**

**NOTE:** - Suppliers are required to fill in the following details in their Letterhead and no column should be left blank

_	Name and Address of the			
A	Name and Address of the Supplier			
В	GSTN No. the Supplier (Place of			
	Execution of Contract /			
	Purchase Order)			
С	Details of Contact person for	Name: Mr./ Ms.		
	this Tender	Designation:		
		Telephone No:		
		Mobile No:		
		Email ID:		
D	EMD DETAILS			
E	DESCRIPTI	ON	APPLICABILIT	ENCLOSE
			Y (DV DUEL)	D BY
i.	N/h athan Bro Ovalification Co	****** :	(BY BHEL)	BIDDER
I.	Whether Pre - Qualification Co		Applicable/	YES / NO
ii.	provided proper supporting docun Whether all pages of the Ten		Not Applicable Applicable/	YES / NO
11.	annexures, appendices etc are reac		Not Applicable	TES / INO
iii.				VEC / NO
111.	Audited Balance Sheet and profit & three years	X LOSS ACCOUNT FOR THE IAST	Applicable/ Not Applicable	YES / NO
i.,	*	on.		VEC / NO
iv.	Copy of PAN Card & GST registrati	on	Applicable/ Not Applicable	YES / NO
	Submission of MCE soutificate as	ensified in Tandar		VEC / NO
V.	Submission of <b>MSE certificate</b> as s	specified in Tender	Applicable/	YES / NO
	Office former with a lower / to a de		Not Applicable	VEC / NO
vi.	Offer forwarding letter / tende	r submission letter as per	Applicable/	YES / NO
	Annexure – 2	• A	Not Applicable	VEC / NO
vii.	Submission of <b>Certificate of No D</b>	Applicable/	YES / NO	
	3	/II	Not Applicable	\/EC
viii.	Declaration regarding <b>Insolvency</b> /	Applicable/	YES / NO	
<u> </u>	Proceedings as per Annexure – 4		Not Applicable	\/EC / ! : 5
ix.	Declaration by <b>Authorized Signat</b>	ory as per Annexure – 5	Applicable/	YES / NO
			Not Applicable	
X.	Declaration by <b>Authorized</b>	Signatory regarding	Applicable/	YES / NO
	Authenticity of submitted Docum		Not Applicable	
xi.	Submission of <b>Non-Disclosure Ce</b>	rtificate as per Annexure –	Applicable/	YES / NO
	7		Not Applicable	
xii.	Submission of <b>Integrity Pact</b> as	specified in Tender as per	Applicable/	YES / NO
	Annexure – 8		Not Applicable	

xiii.	Declaration <b>confirming knowledge about Site Conditions</b> as per Annexure – 9	Applicable/ Not Applicable	YES / NO
xiv.	Declaration reg. <b>Related Firms &amp; their areas of Activities</b> as per Annexure – 10	Applicable/ Not Applicable	YES / NO
XV.	Declaration for <b>relation in BHEL</b> as per Annexure – 11	Applicable/ Not Applicable	YES / NO
xvi.	Declaration reg. <b>minimum local content</b> in line with revised public procurement as per Annexure – 12	Applicable/ Not Applicable	YES / NO
xvii.	Declaration regarding compliance to Restrictions under Rule 144 (xi) of GFR 2017 as per Annexure – 13	Applicable/ Not Applicable	YES / NO
xviii.	Bank Account Details for E-Payment as per Annexure – 14	Applicable/ Not Applicable	YES / NO
xix.	Power of Attorney for submission of tender as per Annexure −15	Applicable/ Not Applicable	YES / NO
XX.	<b>Proforma of Bank Guarantee for Earnest Money</b> as per Annexure – 16	Applicable/ Not Applicable	YES / NO

**NOTE**: Strike off 'YES' or 'NO', as applicable. Tender not accompanied by the prescribed **above applicable documents** are liable to be summarily rejected.

**DATE:** 

Sign. of the AUTHORISED SIGNATORY (With Name, Designation and Company seal)

# Technical Pre-Qualification Requirement (PQR) for Oil system Trip Valves

- 1. The vendor shall be an established supplier of <u>Top & bottom/ Top & port/ post guided/ cage guided plug, Globe body, single seated with Pneumatic diaphragm actuated type trip valve, hereby referred as Trip valve, having adequate Engineering, Manufacturing, testing and servicing facilities and shall furnish technical backup documents in proof for above requirements.</u>
- 2. The vendor shall have experience of having supplied **Trip valves** as per the technical specification for LDO/HFO application or application of similar severity. Supply reference list with details of PO, PO date, customer name shall be submitted.
- 3. The **Trip valve** offered shall be from the existing regular supply range of the vendor. Vendor shall provide the product catalogue.
- 4. As proof of above pre-qualifying requirement points, vendor should submit:
  - a. Their manufacturing product catalogue which lists the enquired Trip Valve as per above technical requirements.
  - b. Vendor shall furnish general reference list with details of Customer name, fluid handled, Trip Valve parameter, P.O date, customer reference details wherein the vendor has supplied Trip Valves meeting the technical requirements as stated above.
  - c. Minimum ONE end user certificate for the satisfactory operational performance of their supplied Trip Valve meeting the minimum pre-qualifying requirements stated above.

OR

Minimum Two past purchase orders of similar Trip Valves meeting the minimum prequalifying requirements stated above.

- d. Vendor to attach the corresponding data sheets/ technical documents of the Trip Valve supplied as per P.O / End user certificate (submitted vide point 4.c) for our review.
- 5. In case of ordering, the Vendor shall have the responsibility for the following and same to be confirmed point wise.
  - i) Vendor should have the component replacement responsibility in case of defect / failure.
  - ii) Experts from Vendor's side shall associate in commissioning activities at site, if required.
  - iii) Vendor should ensure the product performance during erection & commissioning and ensure performance guarantee.
  - 6. Backup document checklist to meet PQR to the fullest satisfaction of BHEL:

5. No	Document description	Check list
α.	Back-up documents as per pt. 1	
b.	Product Catalogues as per pt. 4a	
c.	General reference list as per pt. 4b	
d.	One end user certificate OR Two P.O as per pt. 4c	
e.	Data sheets/ technical documents as per pt. 4d	
f.	Confirmation to clause (5)	



#### SPECIFICATION FOR FO SYSTEM TRIP VALVES

#### 1. INTENT:

To Design, Manufacture, Test and Supply of Fuel Oil System Trip Valves.

#### 2. SCOPE:

The Trip Valves shall be complete in all respects as per the specification and the Data Sheet.

#### 3. TECHNICAL REQUIREMENTS:

- a) For flow parameters refer to the Vendor Check List.
- b) Cast (or) forged carbon steel globe body flanged as per ANSI to specified rating.
- c) Top & Bottom, Top & Port or Post guided plug.
- d) Single seated Stainless steel trim, unbalanced, soft seated for oil service to offer Cl.VI shutoff, metal seated for steam service, stellited and fine lapped to offer Cl.V shut off.
- e) Soft seat shall be replaceable independent of the metallic seat ring.
- f) Compact Design with short bonnet and overall height not exceeding 400-450 mm highly preferred.
- g) Plain bonnet with packing suitable for both oil and steam service shall be offered.
- h) Stem polished and finished to 2-4 microns RMS in case of teflon packing.
- i) Valve internals shall not vibrate or chatter and not unduly noisy; the noise level shall be limited to 85 dBA measured at a distance of 1.0 m.
- j) The valve closing time shall be less than 1(one) second, when connected through a solenoid pilot, as stated under 'TIME DATA' of the 'Vendor Check List'.
- k) Actuator signal port shall be directly tapped to 3/8" NPT female, without any adopters.

#### 4. ACCESSORIES:

- a) Include accessories as under Item Description and 'Vendor Check List'.
- b) Position Limit Switches to indicate open and close position of valve.
- c) Limit switches shall be of 2 NO / 2 NC, DPDT contacts, 220V DC 0.5A and 240V AC 5A. The Limit Switch used shall be of approved make.
  - Limit switches shall be with Explosion Proof Enclosure.
- d) Include quick Exhaust valve, if required, to limit the valve closing time on large body valves. Refer '3j' as above.
- e) Quick Exhaust valve if offered shall be supplied mounted onto the actuator with 3/8" NPT female connection.
- f) All accessories shall be weather proof, water/oil tight to NEMA 4 & 13, suitable for outdoor installation and 70 deg C ambient.
- g) Pneumatic piping if called for shall be out of 3/8" OD PVC Jacketed SS Tube, as per ASTM A-269.
- h) Termination Box shall be provided as per the enclosed sketch.
- i) 2Way Dual Coil Solenoid Valve, 240 V DC / 240 V AC , continuous heavy duty, flow Cv 3.0, Class-H insulation, working medium Air at 7 kg/sq.cm(g) pressure.
- j) Air-lock valve and Air-set with 1/4" NPTF end connection.
- k) Air set shall be of sintered bronze and with 2" pressure gauge for power.

#### 5. MARKING:

- a) Stainless steel Name Plates with the following boldly engraved shall be firmly fixed to the bonnet: Maker's name & production serial number; service; BHEL material code; type, size and rating of body; Size & form of trim; Type, size & spring range of actuator; valve action; air failure position and plug lift, valve tag no and Trim material.
- b) Each spare shall be individually tagged with part name, maker's name & spare code and BHEL Material Code.

#### 6. PAINTING:

- a) All interior surfaces supplied with rust preventive oil following hydraulic test and drying.
- b) All exposed surfaces degreased, derusted and epoxy coated.

#### 7. PACKING:

- a) All openings (fluid, pneumatic and electric) shall be firmly capped.
- b) Valves shall be properly packed in wooden boxes with waterproof under cover.
- c) The vendor shall, after proper painting of the valves, pack and crate all items in such a manner so as to protect them from deterioration and damage during transportation to the Site and storage at Site till the time of erection. The vendor shall be held responsible for all damages due to improper painting, packing and/or crating.
- d) Liberal packing material & struts shall be used to arrest rolling to protect from transmit damages.
- e) The Limit Switches and such components shall be capsulated covered properly with thermocole material.

#### 8. TEST CERTIFICATES:

All tests/inspection shall be carried out as per the approved specification and approved quality plan. Approval shall be obtained prior to manufacturing.

- a) Body hydraulic test done at 1.5 times the cold body rating.
- b) Seat leak test per ANSI/FCI/70-2/1991 Standards to meet Class VI for oil valves/Gas valves & CL.V for steam valves.
- c) Material Certificate for body, bonnet and trim.
- d) Standard tests on actuator, and actuator closing time.
- e) For proper actuation of limit switches.
- f) Dimensional certificate for overall dimensions and all terminal connections.
- g) IBR Certificates in Form III-C shall be furnished for all the steam service valves only.

h) Quality Plan in BHEL format shall be submitted.

#### 9. INWARD INSPECTION:

- a) Verify the works test certificate, marking particulars, name plates of each accessory and the scope of supply.
- b) Watch for damages
- c) Perform random check on all terminal connections and the internal particulars.

#### 10. OPERATING & INSTRUCTION MANUALS:

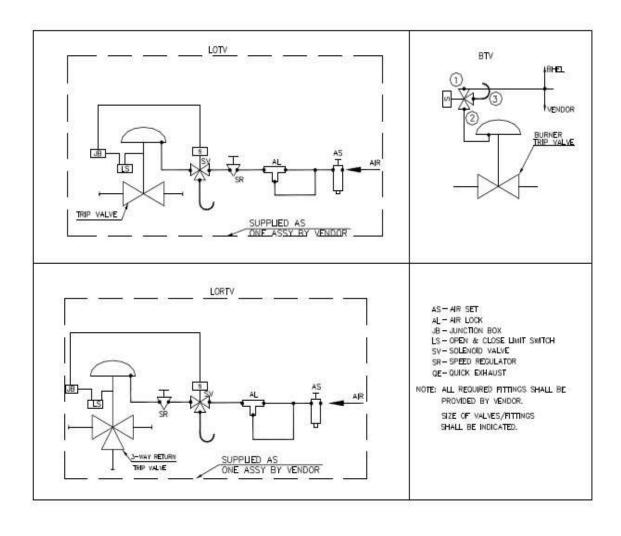
Operation and Maintenance Manuals shall be submitted in soft in editable form and drawings shall be in ACAD-13 or higher. Manuals comprising of details on items listed under 11a and 11b below shall be furnished within 1 month from the date of Purchase Order.

#### 11. DOCUMENTS TO BE SUBMITTED WITH THE OFFER:

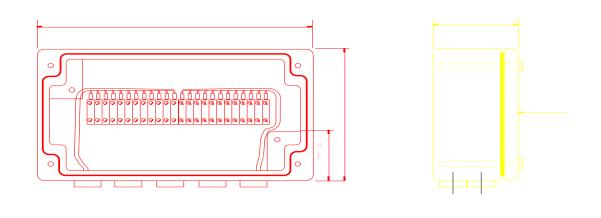
- a) Completely filled in BHEL Vendor Check List.
- b) All documents referred under 'Reference Documents' part of the Vendor Check List. (Dimensional Drawings with all accessories mounted catalogues, specifications, spares Identifier Drawings and O&M Manuals)
- c) Spares quotation for 3 years operation with clear description, part No., identification drawing, break-up price and with 6 months validity.
- d) Copies of STD test methods and copies of certificate formats for main valve and all accessories.
- e) Confirmation/Deviation list to each point of this specification.
- f) Sizing calculation for actuator and control valve; valve outlet velocity and noise level calculation.
- g) Pneumatic hook up Diagram similar to the one enclosed.
- h) Termination box wiring Diagram similar to the one enclosed.

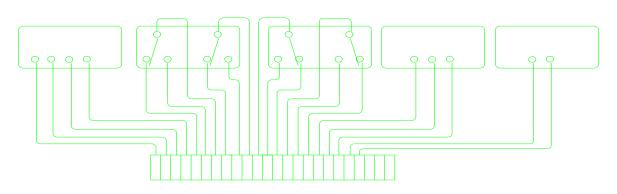


#### HOOK UP DIAGRAM FOR TRIP VALVES









#### NOTE:-

- 1. ELMEX TERMINAL BLOCKS SHALL BE USED IN THE TERMINATION BOX.
- 2. THE VALVE MANUFACTURER SHALL DO THE WIRING AS SHOWN IN THIS DRAWING. TERMINATION SHALL BE DONE BY USING SUITABLE CONDUITS, END CONNECTORS AND CRIMPING LUGS.
- 3. THE TERMINATION BOX SHALL BE MOUNTED SUITABLY ON THE VALVE FOR EASY ACCESSIBILITY.
- 4. MATERIAL OF TERMINATION BOX SHALL BE ALUMINIUM AND SHALL HAVE IP55 CLASS OF ENCLOSURE PROTECTION.
- 5. CONDUIT /CABLE ENTRIES ARE PROVIDED ONLY AT THE BOTTOM AND A MINIMUM GAP OF 25 MM IS TO BE LEFT BETWEEN CABLE GLAND / CONDUIT ENTRIES
- 6 SOLENOID VALVE WIRING IS REQUIRED, IF SPECIFIED. ONLY TWO WIRES ARE USED, IF SINGLE COIL IS PROVIDED.
- 7. THE TERMINATION BOX SHALL HAVE EARTHING PROVISION.
- 8. FROM TERMINATION BOX TO REMOTE CONTROL PANEL THE CABLE SHALL ENTER THROUGH THE FOLLOWING DOUBLE COMPRESSION TYPE BRASS CHROME PLATED CABLE GLAND. THE CABLE GLAND SIZE AND LOCATION ARE TO BE INDICATED IN THE SKE TCH.
  - I) 2 NO's GLANDS TO SUIT 4P X 0.5 SQ. MMCABLE OF 18 MM O.D. FOR LIMIT SWITCH.
  - II) 1 NO. GLAND TO SUIT 4C X 1.5 SQ MM CABLE OF 14 MM O.D.FOR SOLENOID VALVE.



## PART - I: DATASHEET FOR TRIP VALVE, LOTV (LO30A)

C.SOLENDID PILOT	UNITS: Flow-Liq	uid Cu IVI / nr,	- · · · · · · · · · · · · · · · · · · ·				<u> </u>		
2. Style	O.FLOW DATA								
3. To Open Main Yalve									
4. No Close Main Valve	2. Flow Max								
5. Enclosure	3. Normal in pr			3. To C	pen Main V	'alve			
6. Coil Duty	4. Allowable DP			4. To C	lose Main V	/alve			
7. Foir Temp	5. Actuator Sizing DP			5. Encl	osure				
7. Foir Temp	6. Temp Max			6. Coil	Duty		Heavy o	duty continuous	100°c ambient
B. Insulation Class									
9.   Flow Viscosity									
10. Valve Flow Cv									
11. Plug Liff%								I.	
12. Valve CV	11 Plug Lift%					atl	SS Bar	Stock & AISLS	S-316
13. Seating   Resilient for tight shut						u.,			0 0.0
14. Valve Cpening Time		Se	20						
15. Cable entry			-				110011101	it for tigrit oriat	
16. Terminal Block	14. Valve Opening Time		c.Adjustable						
1. Make/Type No	A VALVE BODY						Drovid	od	
1. Make/type No		<del>                                     </del>							
3. Body port Size		ODYT	mm			OI VL	10 11166	10.10	
MP									1
NP			mm	∠. Port	Conn				
1. Make/Type No		Mm	ND	F	W DESTE	OTOE	<b>—</b>	1011	
2. Port Conn   2. Port Conn   3. Adjustable Time Range   5. Adjustable Ti			אא			CIOR	To mee	t U.14	Т
S. Guiding		Flanged to:							
9. Body Material   Carbon Steel, ASTM A216 WCB   Type No									
10. Trim No	<u> </u>			3. Adju	stable Time	Range			
1. Plug Matt		Carbon Steel,	ASTM A216 WCB						
12. Steam Size/Material	-						Type No	0	
13.Seat, Material   14. Cage Material   14. Cage Material   15. Plug/Gauge Style   2. Mounted For   Full open   Full close   % Open   15. Plug/Gauge Style   2. Mounted For   Full open   Full close   % Open   15. Plug/Gauge Style   3. Contacts   DPDT				1. Airse	et set pr				
1. Make/Type No	12. Steam Size/Material								
15.Plug/Gauge Style	13.Seat, Material			G.LIMI	T SWITCHE	S			off
16. Seat Leak Class	14. Cage Material			1. Mak	e/Type No				
17. Plug pushdown to   18. Flow Tends to   5. Enclosure   220 DC 0.25 Amp   18. Flow Tends to   5. Enclosure   19. Bonnet / packing   6. Cable Entry   20. Lub/Isol Valve   H. TERMINATION BOX   Provided   1. Enclosure   2. No. of Terminals   2. No. of Terminals   2. No. of Terminals   2. Assembly – 1   2. Assembly – 2   3. Pneumatic terminal   To suit 8 mm tube   1. Make/Type No   1. Make/Type No   1. Assy Dimensional Dwg   2. Assy Hookup Dwg   3. Size/Volume   1. Assy Dimensional Dwg   2. Assy Hookup Dwg   3. Size/Nolame   3. A   3. A   3. Signal pr   3. Signal pr   4. B   9. Pr port Conn   5. B 11   10. On Air Failure   Stay Put   6. C   11. Lockup Valve Set pr   9. F   9. F   9. F   1. Size No   12. Lockup Valve Set pr   9. F   9. F   1. Size No   12. Lockup Valve Set pr   9. F   9. F   1. Size No   12. Lockup Valve Set pr   9. F   9. F   1. Size No   12. Lockup Valve Set pr   9. F   9. F   1. Size No   12. Lockup Valve Set pr   9. F   9. F   1. Size No   12. Lockup Valve Set pr   9. F   9. F   1. Size No   12. Lockup Valve Set pr   9. F   9. F   1. Size No   12. Lockup Valve Set pr   9. F   9. F   1. Size No   12. Lockup Valve Set pr   9. F   1. Size No   12. Lockup Valve Set pr   9. F   1. Size No   12. Lockup Valve Set pr   9. F   1. Size No   12. Lockup Valve Set pr   9. F   1. Size No   12. Lockup Valve Set pr   9. F   1. Size No   12. Lockup Valve Set pr   9. F   1. Size No   12. Lockup Valve Set pr   9. F   1. Size No   12. Lockup Valve Set pr   9. F   1. Size No   12. Lockup Valve Set pr   9. F   1. Size No   12. Lockup Valve Set pr   9. F   1. Size No   12. Lockup Valve Set pr   9. F   1. Size No   12. Lockup Valve Set pr   9. F   1. Size No   12. Lockup Valve Set pr   9. F   1. Size No   12. Lockup Valve Set pr   9. F   1. Size No   12. Lockup Valve Set pr   9. F   1. Size No   12. Lockup Valve Set pr   9. F   1. Size No   12. Lockup Valve Set pr   9. F   1. Size No   12. Lockup Valve Set pr   9. F   1. Size No   12. Lockup Valve Set pr   12. Lockup Valve Set pr   12. Lockup Valve Set pr   12. Loc	15.Plug/Gauge Style			2. Mou	nted For	F	ull open	Full close	% Open
18. Flow Tends to   19. Bonnet / packing	16. Seat Leak Class	VI to A	ANSI FCI 70-2	3. Con	tacts		DPDT	•	
18. Flow Tends to   19. Bonnet / packing	17. Plug pushdown to			4. Con	tact Rating	240AC	5Amp	220 DC	0.25 Amp
19. Bonnet / packing   20. Lub/Isol Valve   H. TERMINATION BOX   Provided								•	
Description   Color									
1. Enclosure   2. No. of Terminals   1. Supply CoNDITION   1. Assembly - 1   2. Assembly - 2   3. Pneumatic terminal   To suit 8 mm tube   1. Supply Power   1. Assembly - 2   3. Pneumatic terminal   To suit 8 mm tube   1. Assembly - 2   3. Enclosure   1. Assembly - 2   3. Pneumatic terminal   To suit 8 mm tube   1. Assembly - 2   3. Enclosure   1. Assembly - 2   1. As	I 19. Bonnet / packing			6.Cable					
2. No. of Terminals					e Entry	вох	Provide	ed	
I.SUPPLY CONDITION	20. Lub/Isol Valve			H. TEF	Entry	вох	Provide	ed	
1. Assembly - 1   2. Assembly - 2   3. Pneumatic terminal   To suit 8 mm tube	20. Lub/Isol Valve 21. Drain Valve			H. TEF	e Entry RMINATION osure		Provide	ed	
2. Assembly - 2	20. Lub/Isol Valve 21. Drain Valve			H. TEF 1.Enclo 2. No.	e Entry RMINATION osure of Terminal	s	Provide	ed	
3. Pneumatic terminal	20. Lub/Isol Valve 21. Drain Valve			H. TEF 1.Enclo 2. No. (	e Entry  RMINATION  osure  of Terminal  PLY CONDI	s	Provide	ed	
B. ACTUATOR ASSY       4. Spares       Individually tagged and packed         1. Make/Type No       5.IBR       YES / NO         2. Style       REF. DOCUMENTS: (SPECIFY DWG/MANUAL REF.NOs. BELOW )         3. Size/Volume       1.Assy Dimensional Dwg         4. Diaphragm Matl       2.Assy Hookup Dwg         5.Spring No/Range       S.NO       ITEM       O & M Manual       Spares identifier Catalog&Spec         6. Spring No/Range       3 A         7. Air to       3 A         8. Signal pr       4 B         9. Pr port Conn       5 B 11         10. On Air Failure       Stay Put         11. Lockup Valve type No       7 D         12. Lockup Valve Set pr       8 E	20. Lub/Isol Valve 21. Drain Valve			1.Enclo 2. No. ( 1.SUPF 1. Asse	e Entry  IMINATION  Disure  of Terminal  PLY CONDITE  PEMBIY – 1	s	Provide	ed	
1. Make/Type No         5.IBR         YES / NO           2. Style         REF. DOCUMENTS: (SPECIFY DWG/MANUAL REF.NOs. BELOW)           3. Size/Volume         1.Assy Dimensional Dwg           4. Diaphragm Matl         2.Assy Hookup Dwg           5.Spring No/Range         S.NO         ITEM         O & M Manual         Spares identifier Catalog&Spec           6. Spring No/Range         3 A         Catalog&Spec           7. Air to         3 A         Signal pr           9. Pr port Conn         5 B 11         Stay Put           10. On Air Failure         Stay Put         6 C           11. Lockup Valve type No         7 D           12. Lockup Valve Set pr         8 E	20. Lub/Isol Valve 21. Drain Valve			1. Enclo 2. No. 9 1. SUPF 1. Asse 2. Asse	e Entry RMINATION posure of Terminal PLY CONDITE Embly – 1 Embly – 2	s TION	Provide		mm tube
REF. DOCUMENTS: (SPECIFY DWG/MANUAL REF.NOs. BELOW )   3. Size/Volume	20. Lub/Isol Valve 21. Drain Valve 22. Noise Level			H. TEF 1.Enclo 2. No. 9 1.SUPF 1. Asse 2. Asse 3. Pnei	e Entry RMINATION Description OF Terminal PLY CONDITION DESCRIPTION DESCRIPTIO	s TION		To suit 8	
3. Size/Volume       1.Assy Dimensional Dwg         4. Diaphragm Matl       2.Assy Hookup Dwg         5.Spring No/Range       S.NO       ITEM       O & M Manual       Spares identifier Catalog&Spec         6. Spring No/Range       3 A       A         7. Air to       3 A       B         8. Signal pr       4 B       B         9. Pr port Conn       5 B 11       C         10. On Air Failure       Stay Put       6 C         11. Lockup Valve type No       7 D       D         12. Lockup Valve Set pr       8 E       E	20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY			H. TEF 1.Enclo 2. No. 0 I.SUPF 1. Asse 2. Asse 3. Pnet 4. Span	e Entry RMINATION Description OF Terminal PLY CONDITION DESCRIPTION DESCRIPTIO	s TION	ividually t	To suit 8	
4. Diaphragm Matl       2.Assy Hookup Dwg         5.Spring No/Range       S.NO       ITEM       O & M Manual       Spares identifier Catalog&Spec         6. Spring No/Range       3       A         7. Air to       3       A         8. Signal pr       4       B         9. Pr port Conn       5       B 11         10. On Air Failure       Stay Put       6       C         11. Lockup Valve type No       7       D         12. Lockup Valve Set pr       8       E         9       F       9	20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No			H. TEF 1.Enclo 2. No. 0 I.SUPF 1. Asse 2. Asse 3. Pnel 4. Spal	e Entry MINATION USURE Of Terminal PLY CONDI Embly – 1 Embly – 2 Lumatic termines	s FION inal Indi	ividually t	To suit 8 agged and pack	ked
5.Spring No/Range         S.NO         ITEM         O & M Manual         Spares identifier Catalog&Spec           6. Spring No/Range         3         A           7. Air to         3         A           8. Signal pr         4         B           9. Pr port Conn         5         B 11           10. On Air Failure         Stay Put         6         C           11. Lockup Valve type No         7         D           12. Lockup Valve Set pr         8         E           9         F	20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style			H. TEF 1.Enclo 2. No. 0 I.SUPF 1. Asse 2. Asse 3. Pnee 4. Span 5.IBR REF. D	e Entry MINATION USURE OF Terminal PLY CONDITION DESCRIPTION DESCR	s TION Inal Indi	ividually t	To suit 8 agged and pack	ked
Catalog&Spec  6. Spring No/Range  7. Air to  8. Signal pr  9. Pr port Conn  10. On Air Failure  11. Lockup Valve type No  12. Lockup Valve Set pr  15. Catalog&Spec  16. Catalog&Spec  18. B  19. Pr port Conn  10. On Air Failure  11. Lockup Valve type No  12. Lockup Valve Set pr  13. Catalog&Spec  14. B  15. Catalog&Spec  16. Catalog&Spec  17. D  18. B  19. Pr port Conn  19. Pr port Conn  10. On Air Failure  10. On Air Failure  11. Lockup Valve Set pr  12. Lockup Valve Set pr  13. Catalog&Spec  14. B  15. Catalog&Spec  16. Catalog&Spec  17. D  18. B  19. Pr port Conn  19. Pr port Con	20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume			H. TEF 1.Enclo 2. No. 0 I.SUPF 1. Asse 2. Asse 3. Pnet 4. Spat 5.IBR REF. D 1. Assey	e Entry MINATION USURE OF Terminal PLY CONDITION DESCRIPTION DESCR	s Inal Indi	ividually t	To suit 8 agged and pack	ked
6. Spring No/Range       3       A         7. Air to       3       A         8. Signal pr       4       B         9. Pr port Conn       5       B 11         10. On Air Failure       Stay Put       6       C         11. Lockup Valve type No       7       D         12. Lockup Valve Set pr       8       E         9       F	20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl			H. TEF 1.Enclo 2. No. 0 I.SUPF 1. Asse 2. Asse 3. Pnet 4. Spat 5.IBR REF. D 1. Assy 2. Assy	e Entry  MINATION  Disure  of Terminal  PLY CONDI  Embly – 1  Embly – 2  Jumatic termi  Tes  OCUMENT  Dimensiona  Hookup Dw	s TION Inal Indi S:(SPECI	ividually t YES / FY DWG	To suit 8 agged and pac NO /MANUAL REF	F.NOs. BELOW)
7. Air to       3       A         8. Signal pr       4       B         9. Pr port Conn       5       B 11         10. On Air Failure       Stay Put       6       C         11. Lockup Valve type No       7       D         12. Lockup Valve Set pr       8       E         9       F	20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl			H. TEF 1.Enclo 2. No. 0 I.SUPF 1. Asse 2. Asse 3. Pnet 4. Spat 5.IBR REF. D 1. Assy 2. Assy	e Entry  MINATION  Disure  of Terminal  PLY CONDI  Embly – 1  Embly – 2  Jumatic termi  Tes  OCUMENT  Dimensiona  Hookup Dw	s TION Inal Indi S:(SPECI	ividually t YES / FY DWG	To suit 8 agged and paci NO /MANUAL REF	F.NOs. BELOW)
8. Signal pr       4       B         9. Pr port Conn       5       B 11         10. On Air Failure       Stay Put       6       C         11. Lockup Valve type No       7       D         12. Lockup Valve Set pr       8       E         9       F	20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5. Spring No/Range			H. TEF 1.Enclo 2. No. 0 I.SUPF 1. Asse 2. Asse 3. Pnet 4. Spat 5.IBR REF. D 1. Assy 2. Assy	e Entry MINATION USURE OF Terminal PLY CONDITION DESCRIPTION DESCRIPTION DISTRICT DIMENSION HOOKUP DW	s TION Inal Indi S:(SPECI	ividually t YES / FY DWG	To suit 8 agged and paci NO /MANUAL REF	F.NOs. BELOW)
9. Pr port Conn       5       B 11         10. On Air Failure       Stay Put       6       C         11. Lockup Valve type No       7       D         12. Lockup Valve Set pr       8       E         9       F	20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5. Spring No/Range 6. Spring No/Range			H. TEF 1.Enclo 2. No. o I.SUPF 1. Asse 2. Asse 3. Pnee 4. Span 5.IBR REF. D 1.Assy 2.Assy S.NO	e Entry  IMINATION  ISSURE  OF Terminal  PLY CONDITION  ISSURE  ISSURE	s TION Inal Indi S:(SPECI	ividually t YES / FY DWG	To suit 8 agged and paci NO /MANUAL REF	F.NOs. BELOW)
10. On Air Failure       Stay Put       6       C         11. Lockup Valve type No       7       D         12. Lockup Valve Set pr       8       E         9       F	20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5. Spring No/Range 6. Spring No/Range 7. Air to			H. TEF 1.Enclo 2. No. 0 I.SUPF 1. Asse 2. Asse 3. Pnet 4. Spat 5.IBR REF. D 1.Assy 2.Assy S.NO	e Entry  MINATION  Disure  of Terminal  PLY CONDI  Embly – 1  Embly – 2  Lumatic termi  res  OCCUMENT  Dimensiona  Hookup Dw  ITEM	s TION Inal Indi S:(SPECI	ividually t YES / FY DWG	To suit 8 agged and paci NO /MANUAL REF	F.NOs. BELOW)
11. Lockup Valve type No         7         D           12. Lockup Valve Set pr         8         E           9         F	20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr			H. TEF 1.Enclo 2. No. 0 I.SUPF 1. Asse 2. Asse 3. Pnet 4. Spat 5.IBR REF. D 1.Assy 2.Assy S.NO	e Entry  IMINATION  ISSURE  Of Terminal  PLY CONDITION  ISSURD  ISSURD	s TION Inal Indi S:(SPECI	ividually t YES / FY DWG	To suit 8 agged and paci NO /MANUAL REF	F.NOs. BELOW)
12. Lockup Valve Set pr 8 E 9 F	20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5. Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn			H. TEF 1.Enclo 2. No. 0 I.SUPF 1. Asse 2. Asse 3. Pnet 4. Spat 5.IBR REF. D 1.Assy 2.Assy S.NO	e Entry  MINATION  Soure  of Terminal  PLY CONDI  embly – 1  embly – 2  Jumatic termi  res  OCCUMENT  Dimensiona  Hookup Dw  ITEM  A  B  B 11	s TION Inal Indi S:(SPECI	ividually t YES / FY DWG	To suit 8 agged and paci NO /MANUAL REF	F.NOs. BELOW)
9 F	20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5. Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn 10. On Air Failure	Stay Put		H. TEF 1.Enclo 2. No. 0 I.SUPF 1. Asse 2. Asse 3. Pnet 4. Spat 5.IBR REF. D 1.Assy 2.Assy S.NO 3 4 5 6	e Entry  MINATION  Soure  of Terminal  PLY CONDI  embly – 1  embly – 2  cumatic termi  res  OCCUMENT  Dimensiona  Hookup Dw  ITEM  A  B  B 11  C	s TION Inal Indi S:(SPECI	ividually t YES / FY DWG	To suit 8 agged and paci NO /MANUAL REF	F.NOs. BELOW)
	20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn 10. On Air Failure 11. Lockup Valve type No	Stay Put		H. TEF 1.Enclo 2. No. 0 I.SUPF 1. Asse 2. Asse 3. Pnet 4. Spat 5.IBR REF. D 1.Assy 2.Assy S.NO 3 4 5 6 7	e Entry MINATION Disure of Terminal PLY CONDITION DISURE DISTRICT DISTRICT DISTRICT DISTRICT A B B B 11 C D	s TION Inal Indi S:(SPECI	ividually t YES / FY DWG	To suit 8 agged and paci NO /MANUAL REF	F.NOs. BELOW)
10 G	20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn 10. On Air Failure 11. Lockup Valve type No	Stay Put		H. TEF 1.Enclo 2. No. I.SUPF 1. Asse 2. Asse 3. Pnet 4. Spat 5.IBR REF. D 1. Assy 2. Assy S. NO  3 4 5 6 7 8	e Entry  IMINATION  Disure  of Terminal  PLY CONDITE  Embly – 1  Embly – 2  Jumatic termines  OCCUMENT  Dimensiona  Hookup Dw  ITEM  A  B  B 11  C  D  E	s TION Inal Indi S:(SPECI	ividually t YES / FY DWG	To suit 8 agged and paci NO /MANUAL REF	F.NOs. BELOW)
	20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn 10. On Air Failure 11. Lockup Valve type No	Stay Put		H. TEF 1.Enclo 2. No. I.SUPF 1. Asse 2. Asse 3. Pnet 4. Spat 5.IBR REF. D 1. Assy 2. Assy S. NO  3 4 5 6 7 8	e Entry  IMINATION  Disure  of Terminal  PLY CONDITE  Embly – 1  Embly – 2  Jumatic termines  OCCUMENT  Dimensiona  Hookup Dw  ITEM  A  B  B 11  C  D  E	s TION Inal Indi S:(SPECI	ividually t YES / FY DWG	To suit 8 agged and paci NO /MANUAL REF	F.NOs. BELOW)



## **PART - II: VENDOR CHECK LIST FOR TRIP VALVE**

SERVICE: LOTV ENQUIRY No.: TAG NO: LO30A

UNITS: Flow-Liquid Cu	M / hr, Ste	eam-Kg / hr, Gas-NCu / h	nr, Pr-kg / cmSq ( g ), Temp-°C
IIB BHEL SPE	CIFICA	TION	VENDOR CONFIRMATION
J.APPLICABLE STAN	NDARDS	S:	
1.Control valve sizing equatio	1.Control valve sizing equations		
2. Control valve capacity test		ANSI / ISA S75.01 ANSI / ISA S75.02	
procedure			
3. Seat leakage		ANSI FCI 70-2	
4. Face to face dimensions.		ANSI B 16.10	
5. Flange dimenstions & drilling	ng	ANSI B 16.5	
O.FLOW DATA			
1. Line Fluid	LDO / HS	SD	
2. Flow Max	63.532		
3. Normal in pr	19.5		
4. Allowable DP	0.5		
5. Actuator Sizing DP	29.25		
6. Temp Max	50		
7.Flow Temp	40		
8. Flow Sp Gravity	0.82		
9. Flow Viscosity	2.5-15.7		
10. Max Flow Cv	95.192		
11. Max. Flow Plug Lift	Full		
12. Valve Cv	Vendor to	o specify	
13. Valve Closing Time	< 1 Sec.		
14. Valve Opening Time		Sec. Adjustable	
A. VALVE BODY	0.0.0	200.7.4.juotaa.0	
1. Make/Type No	Vendor to	o specify	
2. Line Size mm		3 x 6.02 t	
3. Body/port Size mm	NB: 100		
4. Plug Travel mm	Vendor to	n specify	
5. Body Style / Rating	ANSI 30		
6. Ends		ANSI 300 LBS	
7. Port		/DOUBLE	
8. Guiding	STEM / F		
9. Body Matl		Steel, ASTM A216 WCB	
10. Trim No	Vendor to	-	
11. Plug Matl		or to specify grade	
12. Stem Size/Matl	Vendor to		
13.Seat Matl	Vendor to	' '	
14. Cage Matl	Vendor to specify  Vendor to specify		
15.Plug/Gauge Style		%/ <del>Linear</del>	
16. Seat Leak Class		NSI FCI 70-2	
17. Plug pushdown to	Close		
18. Flow Tends to	Open		
19. Bonnet / packing	Std/exter	nded Specify	
20. Lub/Isol Valve		specify if required	
21. Noise Level		85 dBA @1M distance	
21a.Valve Internals		vibrate,chatter & noisy	
	Shan not	1.2. ato, or attor a motor	
	1		



## PART - II: VENDOR CHECK LIST FOR TRIP VALVE

SERVICE: LOTV ENQUIRY No.: TAG NO: LO30A

 $\textbf{UNITS}: Flow-Liquid\ Cu\ M\ /\ hr,\ Steam-Kg\ /\ hr,\ Gas-NCu\ /\ hr,\ Pr-kg\ /\ cmSq\ (\ g\ ),\ Temp-°C$ 

IIA BHEL	SPECIFICATION	VENDOR CONFIRMATION
B. ACTUATOR ASSY		
1. Make/Type No	Vendor to specify	
2. Style	Vendor to specify	
3. Size/Volume	Vendor to specify	
Diaphragm Material	Vendor to specify	
5.Spring No/Range	Vendor to specify  Vendor to specify	
6. Spring to	Close	
7. Air to	Open	
8. Signal pr	Vendor to specify	
9. Pr port Conn	Vendor to specify  Vendor to specify	
10. On Air Failure	Stav Put	
11. Lockup Valve type N		
12. Lockup Valve Set pr		
C.SOLENOID PILOT	NC 2-Way 3-Port Dual Coil 220V DC	
1. Make / Type No	Vendor to specify	
2. Style	Vendor to specify	
3. To Open Main Valve	Energise solenoid coil	
4. To Close Main Valve	De-energise solenoid coil	
5. Enclosure	WEATHER PROOF	
6. Coil Duty	Heavy duty continuous for 100° C ambien	nt
7. Coil Rating	220V DC	
8. Insulation Class	H	
9. Inrush / Hold Wattage	e Vendor to specify	
10. Valve Flow Cv	3	
11. Body Material	SS Bar Stock & AISI SS-316	
12. Wetted parts	Stainless Steel	
13. Seating	Resilient for tight shut	
14. Valve Ends	3/8" NPT	
15. Cable entry	½" conduit	
D. QUICK EXHAUST V		
1. Make/Type No	Vendor to specify	
2. Port Connection	Vendor to specify	
E.FLOW RESTRICTOR	1 7	
Make/type No	Vendor to specify	
2. Port Connection	Vendor to specify	
Adjustable Time Range		
F. AIRSET	Make & Type No	
1. Airset set pr 2.End	*	
1. All set set pi 2.Lilu	vendor to specify 74 NFT (F)	
G.LIMIT SWITCHES	2 NOS 1no Open&1no Close	
1. Make/Type No	Vendor to specify	
2. Mounted For	Full open Full close % Open	
3. Contacts	DPDT	
Contact Rating	240AC 5Amp	
5. Enclosure	EX. PROOF	
6.Cable Entry	Vendor to specify	
H. PNEUMATIC TERMI		
I. TERMINATION BOX	Provided as per the sketch enclosed	
1.Enclosure	NEMA 4&13 DUST & OIL TIGHT	
2. No. of Terminals	Vendor to specify	
3. Spares	Commissioning/Customer	



## PART - II: VENDOR CHECK LIST FOR TRIP VALVE

SERVICE: LOTV ENQUIRY No.: TAG NO: LO30A

UNITS: Flow-Liquid Cu M /	hr, Steam-Kg / hr, Gas-NCu / h	r, Pr-kg / cmSq ( g ), Temp-°C
BHEL SPECI	FICATION	VENDOR CONFIRMATION
REFERENCE DOCUMENTS:(SP	ECIFY DWG/MANUAL REF.NOs.E	BELOW)
1. AssyDimensional Dwg	Vendor to furnish	
2. Assy Hookup Dwg	Vendor to furnish	
3.Spares Catalogue/DRG No	Vendor to specify	
J.MARKING		
1.S S name plate	Vendor to specify	
2. Spares individually tagged	Vendor to specify	
K. PAINTING	Epoxy coated	
L.PACKING	As per clause no.7	
M.TEST CERTIFICATES		
1.Hydraulic test	Vendor to specify	
2.Seat leak test	Vendor to specify	
3.Material certificates     4.Std. test on Actuator	Vendor to specify	
5.Dimensional test	Vendor to specify  Vendor to specify	
N.OPR. & INSTRN. MANUALS	veridor to specify	
1.In soft form & 3 hard copies.	Vendor to confirm	
1:111 soft form & 3 hard copies.	Vendor to commit	
(USE AN ANNEXURE IF	THIS SPACE IS INADEQUATE)	



## PART - I: DATASHEET FOR TRIP VALVE, LORBV (LO80)

UNITS: Flow-Liq	ulu Gu IVI / III,							
O.FLOW DATA				ENOID PIL				
1. Line Fluid			1. Mak	e / Type No				
2. Flow Max			2. Style					
3. Normal in pr			3. To C	pen Main V	'alve			
4. Allowable DP			4. To C	lose Main V	/alve			
5. Actuator Sizing DP			5. Encl	osure				
6. Temp Max			6. Coil	Duty		Heavy	duty continuou	s 100°c ambient
7.Flow Temp			7. Coil			220V D		
8. Flow Sp Gravity				lation Class		Н		
9. Flow Viscosity				sh / Hold W				
10. Max Flow Cv				ve Flow Cv	anago		I	
11. Plug lift%				dy & Trim M	atl	SS Bar	Stock & AISI S	SS-316
12. Valve Cv				tted parts	<u> </u>		ss Steel	30 010
13. Valve Closing Time	Se	ec.	13. Se				nt for tight shut	
14. Valve Opening Time		ec.Adjustable		ve Ends		110011101	it for tight offat	
14. Valve opening Time	- 00	oc.Adjustable		ole entry				
A. VALVE BODY				minal Block		Provid	lad	
1. Make/Type No				CK EXHAU		To mee		
2. Line Size	ODXT	l mm		e/type No	OI VL	10 11100	0.14	1
3. Body/port Size	Nb		2. Port					
		mm	2. PUII	CUIII				
4. Plug Travel	Mm	NP	EELO	W DECTO	CTOP	To mas	st 0.12	
5. Body Style / Rating	Florence	ן ואר		W RESTRI	CIUK	To mee	t U.13	1
6. Ends	Flanged to:			e/Type No				
7. Port			2. Port					
8. Guiding	Cage or Top		3. Adju	stable Time	Range			
9. Body Material	Carbon Steel,	, ASTM A216 WCB						
10. Trim No			F. AIR			Type N	0	
11. Plug Matl		T	1. Airse	et set pr				
12. Steam Size/Material								
13.Seat, Material				T SWITCHE	S			off
1 1 1 Coao Matarial								
14. Cage Material				e/Type No	•			
15.Plug/Gauge Style			2. Mou	nted For	F	ull open	Full close	% Open
15.Plug/Gauge Style 16. Seat Leak Class	VI to A	NSI FCI 70-2	2. Mou 3. Con	nted For tacts	•	DPDT	'	
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con	nted For tacts tact Rating	240AC	DPDT	'	% Open
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl	nted For tacts tact Rating osure	•	DPDT	'	
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6.Cable	nted For tacts tact Rating osure e Entry	240AC	DPDT	'	
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6.Cable	nted For tacts tact Rating osure	240AC	DPDT	220 D0	
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6.Cable	nted For tacts tact Rating osure Entry	240AC	5Amp	220 D0	
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6.Cable H. TEF	nted For tacts tact Rating osure Entry	240AC	5Amp	220 D0	
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6.Cable H. TEF 1.Encl 2. No.	nted For tacts tact Rating osure Entry	BOX	5Amp	220 D0	
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6.Cabl H. TEF 1.Encl 2. No. I.SUPF 1. Asse	nted For lacts lact Rating osure e Entry MINATION osure of Terminal PLY CONDI-	BOX	5Amp	220 D0	
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6.Cabl H. TEF 1.Encl 2. No. I.SUPF 1. Asse	nted For tacts tact Rating osure Entry MINATION osure of Terminal	BOX	5Amp	220 D0	
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6.Cabl H. TEF 1.Encl 2. No. I.SUPF 1. Asse 2. Asse	nted For facts fact Rating osure e Entry MINATION osure of Terminal PLY CONDITION ombly – 1 embly – 2	BOX s	5Amp	220 D0	
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6.Cabl H. TEF 1.Encl 2. No. I.SUPF 1. Asse 2. Asse	nted For facts fact Rating osure e Entry MINATION osure of Terminal PLY CONDITION embly – 1 embly – 2 umatic terminal	BOX s TION	5Amp Provide	220 D0	C 0.5 Amp
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6.Cabl H. TEF 1.Encl 2. No. I.SUPF 1. Asse 2. Asse 3. Pne	nted For facts fact Rating osure e Entry MINATION osure of Terminal PLY CONDITION embly – 1 embly – 2 umatic terminal	BOX s TION	5Amp Provide	ed  To suit 8	C 0.5 Amp
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6.Cable H. TEF 1.Encl 2. No. I.SUPF 1. Asse 2. Asse 3. Pne 4. Spa 5.IBR	nted For acts act Rating osure e Entry MINATION osure of Terminal PLY CONDI embly – 1 embly – 2 umatic termi	BOX s TION Inal	Provide ividually YES /	ed  To suit & tagged and par	C 0.5 Amp
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No. I.SUPF 1. Asse 2. Asse 3. Pne 4. Spa 5.IBR REF. E	nted For acts act Rating osure e Entry MINATION osure of Terminal PLY CONDITION 1 embly - 1 embly - 2 umatic termines	BOX s TION Inal Ind	Provide ividually YES /	ed  To suit & tagged and par	C 0.5 Amp
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6. Cabl H. TEF 1. Encl 2. No. I.SUPF 1. Asse 2. Asse 3. Pne 4. Spa 5. IBR REF. L	nted For acts act Rating osure e Entry MINATION osure of Terminal PLY CONDITION 1 ambly - 1 ambly - 2 amatic termines	BOX s TION Inal Ind S:(SPEC)	Provide ividually YES /	ed  To suit & tagged and par	C 0.5 Amp
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6. Cabl H. TEF 1. Encl 2. No. I.SUPF 1. Asse 2. Asse 3. Pne 4. Spa 5. IBR REF. L	nted For facts fact Rating osure fact Rating osure fact Rating osure fact Rating fact Rati	BOX s TION Inal Ind S:(SPEC) al Dwg	Provide ividually YES /	ed  To suit 8 tagged and par NO 6/MANUAL RE	B mm tube cked
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6.Cabl H. TEF 1.Encl 2. No. I.SUPF 1. Asse 2. Asse 3. Pne 4. Spai 5.IBR REF. D 1. Assy 2. Assy	nted For acts act Rating osure e Entry MINATION osure of Terminal PLY CONDITION 1 ambly - 1 ambly - 2 amatic termines	BOX s TION Inal Ind S:(SPEC)	Provide ividually YES /	ed  To suit 8 tagged and par NO 6/MANUAL RE	B mm tube cked  F.NOs. BELOW)
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6.Cabl H. TEF 1.Encl 2. No. I.SUPF 1. Asse 2. Asse 3. Pne 4. Spai 5.IBR REF. D 1. Assy 2. Assy	nted For facts fact Rating osure fact Rating osure fact Rating osure fact Rating fact Rati	BOX s TION Inal Ind S:(SPEC) al Dwg	Provide ividually YES /	ed  To suit 8 tagged and par NO 6/MANUAL RE	B mm tube cked  F.NOs. BELOW)
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No. I.SUPF 1. Asse 2. Asse 3. Pne 4. Spa 5.IBR REF. L 1. Assy S.NO	nted For acts act Rating osure e Entry MINATION osure of Terminal PLY CONDITION ombits — 1 embly — 2 umatic termines OCUMENT Dimensiona Hookup Dw ITEM	BOX s TION Inal Ind S:(SPEC) al Dwg	Provide ividually YES /	ed  To suit 8 tagged and par NO 6/MANUAL RE	B mm tube cked  F.NOs. BELOW)
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range 7. Air to	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No. I.SUPF 1. Asse 2. Asse 3. Pne 4. Spa 5. IBR REF. L 1. Assy S. NO	nted For acts act Rating osure Entry EMINATION osure of Terminal PLY CONDITION OF THE ENTRY OF T	BOX s TION Inal Ind S:(SPEC) al Dwg	Provide ividually YES /	ed  To suit 8 tagged and par NO 6/MANUAL RE	B mm tube cked  F.NOs. BELOW )
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No. I.SUPF 1. Asse 3. Pne 4. Spa 5. IBR REF. L 1. Assy 2. Assy S. NO	nted For acts act Rating osure Entry EMINATION osure of Terminal PLY CONDITION OF THE ENTRY ENTR	BOX s TION Inal Ind S:(SPEC) al Dwg	Provide ividually YES /	ed  To suit 8 tagged and par NO 6/MANUAL RE	B mm tube cked  F.NOs. BELOW )
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn		NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No. I.SUPF 1. Asse 3. Pne 4. Spa 5. IBR REF. L 1. Assy 2. Assy S. NO	nted For acts act Rating osure Entry EMINATION osure of Terminal ELY CONDITION OF THE ENTRY EMINATION OF THE ENTRY	BOX s TION Inal Ind S:(SPEC) al Dwg	Provide ividually YES /	ed  To suit 8 tagged and par NO 6/MANUAL RE	B mm tube cked  F.NOs. BELOW)
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn 10. On Air Failure	VI to A	NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No. I.SUPF 1. Assa 3. Pne 4. Spa 5. IBR REF. L 1. Assy 2. Assy S. NO	nted For acts act Rating osure Entry EMINATION osure of Terminal PLY CONDITION OF THE ENTRY ENTR	BOX s TION Inal Ind S:(SPEC) al Dwg	Provide ividually YES /	ed  To suit 8 tagged and par NO 6/MANUAL RE	B mm tube cked  F.NOs. BELOW)
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn 10. On Air Failure 11. Lockup Valve type No		NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encle 2. No. I.SUPF 1. Asse 3. Pne 4. Spa 5. IBR REF. L 1. Assy 2. Assy S. NO  3 4 5 6 7	nted For cacts cact Rating osure e Entry immatrion is in the first service in the cact in	BOX s TION Inal Ind S:(SPEC) al Dwg	Provide ividually YES /	ed  To suit 8 tagged and par NO 6/MANUAL RE	B mm tube cked  F.NOs. BELOW)
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn 10. On Air Failure		NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encle 2. No. I.SUPF 1. Asse 3. Pne 4. Spa 5. IBR REF. L 1. Assy 2. Assy S. NO  3 4 5 6 7	nted For cacts act Rating osure Entry EMINATION osure of Terminal PLY CONDITION OF THE ENTRY EMINATION OF THE EMINATION	BOX s TION Inal Ind S:(SPEC) al Dwg	Provide ividually YES /	ed  To suit 8 tagged and par NO 6/MANUAL RE	B mm tube cked  F.NOs. BELOW)
15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn 10. On Air Failure 11. Lockup Valve type No		NSI FCI 70-2	2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encle 2. No. I.SUPF 1. Asse 3. Pne 4. Spa 5. IBR REF. L 1. Assy 2. Assy S. NO  3 4 5 6 7	nted For cacts cact Rating osure e Entry immatrion is in the first service in the cact in	BOX s TION Inal Ind S:(SPEC) al Dwg	Provide ividually YES /	ed  To suit 8 tagged and par NO 6/MANUAL RE	B mm tube cked  F.NOs. BELOW)



## **PART - II: VENDOR CHECK LIST FOR TRIP VALVE**

SERVICE: LORBV ENQUIRY No.: TAG NO: LO80

UNITS: Flow-Liquid Cu	M / hr, St	eam-Kg / hr, Gas-NCu / h	nr, Pr-kg / cmSq ( g ), Temp-°C
IIB BHEL SPECIFICATION			VENDOR CONFIRMATION
J.APPLICABLE STAN	IDARDS	S:	
1.Control valve sizing equation	ns	ANSI / ISA S75.01	
2. Control valve capacity test		ANSI / ISA S75.02	
procedure			
3. Seat leakage		ANSI FCI 70-2	
4. Face to face dimensions.		ANSI B 16.10	
5. Flange dimenstions & drillin	ıg	ANSI B 16.5	
O.FLOW DATA			
1. Line Fluid	LDO / H	SD	
2. Flow Max	65.971		
3. Normal in pr	20.0		
4. Allowable DP	0.5		
5. Actuator Sizing DP	30		
6. Temp Max	50		
7.Flow Temp	40		
8. Flow Sp Gravity	0.82		
9. Flow Viscosity	2.5-15.7		
10. Max Flow Cv	98.846		
11. Max. Flow Plug Lift	Full		
12. Valve Cv	Vendor t	o specify	
13. Valve Closing Time	< 1 Sec		
14. Valve Opening Time	6 to 10	Sec. Adjustable	
A. VALVE BODY		-	
1. Make/Type No	Vendor t		
2. Line Size mm	OD 114.	3 x 6.02 t	
3. Body/port Size mm	NB: 100		
4. Plug Travel mm		o specify	
5. Body Style / Rating	ANSI 30		
6. Ends		ANSI 300 LBS	
7. Port		/DOUBLE	
8. Guiding	STEM / I		
9. Body Matl	Carbon S	Steel, ASTM A216 WCB	
10. Trim No		o specify	
11. Plug Matl		lor to specify grade	
12. Stem Size/Matl		o specify	
13.Seat Matl	Vendor t	o specify	
14. Cage Matl	Vendor t	o specify	
15.Plug/Gauge Style		%/ <del>Linear</del>	
16. Seat Leak Class	VI To A	ANSI FCI 70-2	
17. Plug pushdown to	Close		
18. Flow Tends to	Open		
19. Bonnet / packing	Std/exte		
20. Lub/Isol Valve		o specify if required	
21. Noise Level		: 85 dBA @1M distance	
21a.Valve Internals	Shall not	vibrate,chatter & noisy	
	,		



## PART - II: VENDOR CHECK LIST FOR TRIP VALVE

SERVICE: LORBV ENQUIRY No.: TAG NO: LO80

 $\textbf{UNITS}: Flow-Liquid\ Cu\ M\ /\ hr,\ Steam-Kg\ /\ hr,\ Gas-NCu\ /\ hr,\ Pr-kg\ /\ cmSq\ (\ g\ ),\ Temp-°C$ 

IIA BHEL SPEC	CIFICATION	VENDOR CONFIRMATION
B. ACTUATOR ASSY		
1. Make/Type No	Vendor to specify	
2. Style	Vendor to specify	
3. Size/Volume	Vendor to specify	
Diaphragm Material	Vendor to specify	
5.Spring No/Range	Vendor to specify	
6. Spring to	Open Open	
7. Air to	Close	
8. Signal pr	Vendor to specify	
9. Pr port Conn		
	Vendor to specify Stav Put	
10. On Air Failure	<b>,</b>	
11. Lockup Valve type No	Vendor to specify	
12. Lockup Valve Set pr	Vendor to specify	
C.SOLENOID PILOT	NC 2-Way 3-Port Dual Coil 220V DC	
1. Make / Type No	Vendor to specify	
2. Style	Vendor to specify	
3. To Open Main Valve	De-energise solenoid coil	
4. To Close Main Valve	Energise solenoid coil	
5. Enclosure	WEATHER PROOF	
6. Coil Duty	Heavy duty continuous for 100° C ambient	
7. Coil Rating	220V DC	
8. Insulation Class	Н	
9. Inrush / Hold Wattage	Vendor to specify	
10. Valve Flow Cv	3	
11. Body Material	SS Bar Stock & AISI SS-316	
12. Wetted parts	Stainless Steel	
13. Seating	Resilient for tight shut	
14. Valve Ends	3/8" NPT	
15. Cable entry	½" conduit	
D. QUICK EXHAUST VALVE	To meet <b>0.14</b>	
1. Make/Type No	Vendor to specify	
2. Port Connection	Vendor to specify	
E.FLOW RESTRICTOR	To meet <b>0.13</b>	
1. Make/type No	Vendor to specify	
2. Port Connection	Vendor to specify	
Adjustable Time Range	Vendor to specify	
F. AIRSET	Make & Type No	
1. Airset set pr 2.End conn	Vendor to specify 1/4" NPT (F)	
1. All set set pi	vendor to specify 74 141 1 (1)	
G.LIMIT SWITCHES	2 NOS 1no Open&1no Close	
1. Make/Type No	Vendor to specify	
2. Mounted For	Full open Full close % Open	
3. Contacts	DPDT	
4. Contact Rating	240AC 5Amp 220 DC 0.5 Amp	
5. Enclosure	EX. PROOF	
6.Cable Entry	Vendor to specify	
H. PNEUMATIC TERMINAL	To suit 8 mm SS tube	
I. TERMINATION BOX	Provided as per the sketch enclosed	
1.Enclosure	NEMA 4&13 DUST & OIL TIGHT	
2. No. of Terminals	Vendor to specify	
3. Spares	Commissioning/Customer	



## PART - II: VENDOR CHECK LIST FOR TRIP VALVE

SERVICE: LORBV ENQUIRY No.: TAG NO: LO80

UNITS: Flow-Liquid Cu M /	hr, Steam-Kg / hr, Gas-NCu / h	r, Pr-kg / cmSq ( g ), Temp-°C
BHEL SPECI	FICATION	VENDOR CONFIRMATION
REFERENCE DOCUMENTS:(SP	ECIFY DWG/MANUAL REF.NOs.E	BELOW)
1. AssyDimensional Dwg	Vendor to furnish	
2. Assy Hookup Dwg	Vendor to furnish	
3.Spares Catalogue/DRG No	Vendor to specify	
J.MARKING		
1.S S name plate	Vendor to specify	
2. Spares individually tagged	Vendor to specify	
K. PAINTING	Epoxy coated	
L.PACKING	As per clause no.7	
M.TEST CERTIFICATES		
1.Hydraulic test	Vendor to specify	
2.Seat leak test	Vendor to specify	
3.Material certificates	Vendor to specify	
4.Std. test on Actuator 5.Dimensional test	Vendor to specify	
N.OPR. & INSTRN. MANUALS	Vendor to specify	
1.In soft form & 3 hard copies.	Vendor to confirm	
1.111 SOIL TOTTI & STIATU COPIES.	V CHOOL TO COMMITM	
(USE AN ANNEXURE IF	THIS SPACE IS INADEQUATE)	



#### PART - I: DATASHEET FOR TRIP VALVE LORTV (LO45A)

UNITS: Flow-Liquid Cu M / hr, Steam-Kg / hr, Gas-NCu/hr, Pr-kg /cmSq(g), Temp°c O.FLOW DATA C.SOLENOID PILOT 1. Line Fluid 1. Make / Type No 2. Style 2. Flow Max 3. Normal in pr 3. To Open Main Valve 4. Allowable DP 4. To Close Main Valve 5. Actuator Sizing DP 5. Enclosure 6. Temp Max 6. Coil Duty Heavy duty continuous 100°c ambient 7.Flow Temp 7. Coil Rating 220 V DC 8. Flow Sp Gravity 8. Insulation Class Н 9. Flow Viscosity 9. Inrush / Hold Wattage 10. Max Flow Cv 10. Valve Flow Cv 11. Plug lift% 11. Body & Trim Matl SS Bar Stock & AISI SS-316 12. Valve Cv 12. Wetted parts Stainless Steel 13. Valve Closing Time 13. Seating Resilient for tight shut Sec. 14. Valve Opening Time Sec.Adjustable 14. Valve Ends 15. Cable entry A. VALVE BODY 16. Terminal Block Provided 1. Make/Type No D. QUICK EXHAUST VL To meet 0.13 2. Line Size ODXT mm 1. Make/type No 2. Port Conn 3. Body/port Size Nb mm 4. Plug Travel Mm NP E. FLOW RESTRICTOR 5. Body Style / Rating To meet 0.14 6. Ends 1. Make/Type No Flanged to 7. Port 2. Port Conn 3. Adjustable Time Range 8. Guiding Cage or Top & Bottom Carbon Steel, ASTM A216 WCB 9. Body Material 10. Trim No F. AIRSET Type No 11. Plug Matl 1. Airset set pr 12. Steam Size/Material 13.Seat, Material **G.LIMIT SWITCHES** off 1. Make/Type No 14. Cage Material 15.Plug/Gauge Style 2. Mounted For Full open Full close % Open VI to ANSI FCI 70-2 DPDT 16. Seat Leak Class 3. Contacts 17. Plug pushdown to 4. Contact Rating 240AC 5Amp 220 DC 0.5 Amp 18. Flow Tends to 5. Enclosure 19. Bonnet / packing 6.Cable Entry H. TERMINATION BOX 20. Lub/Isol Valve Provided 21. Drain Valve 1.Enclosure 22. Noise Level 2. No. of Terminals I.SUPPLY CONDITION 1. Assembly - 1 2. Assembly - 2 3. Pneumatic rminal **B. ACTUATOR ASSY** 4. Spares Individually tagged and packed 1. Make/Type No 5. IBR YES / NO REF. DOCUMENTS:(SPECIFY DWG/MANUAL REF.NOs. BELOW) 2. Style 3. Size/Volume 1.Assy Dimensional Dwg 4. Diaphragm Matl 2.Assy Hookup Dwg S.NO 5.Spring No/Range ITEM O & M Manual Spares identifier Catalog &Spec 6. Spring No/Range 3 7. Air to Α 8. Signal pr 4 В 9. Pr port Conn 5 B 11 10. On Air Failure Stay Put 6 C 11. Lockup Valve type No 7 D 12. Lockup Valve Set pr 8 F 9 10

G



## PART - II: VENDOR CHECK LIST FOR TRIP VALVE

SERVICE: LORTV (3 WAY)

ENQUIRY No.:
TAG NO: LO45A

			, Gas-NCu /	hr, Pr-kg / cmSq ( g ), Temp-°C
IIB BHEL SPE	CIFICA	ΓΙΟΝ		VENDOR CONFIRMATION
J.APPLICABLE STAN	IDARDS	:		
1.Control valve sizing equation	าร	ANSI / ISA	S75.01	
2. Control valve capacity test p	orocedure	ANSI / ISA	S75.02	
3. Seat leakage		ANSI FCI	70-2	
4. Face to face dimensions.		ANSI B 16	5.10	
5. Flange dimenstions & drilling	g	ANSI B 16		
O.FLOW DATA				
1. Line Fluid	LDO			
2. Flow Max	31.766			
3. Normal in pr	14.7			
4. Allowable DP	0.5			
5. Actuator Sizing DP	22			
6. Temp Max	50			
7.Flow Temp	40			
8. Flow Sp Gravity	0.82			
9. Flow Viscosity	2.5-15.7			
10. Max Flow Cv	47.596			
11. Max. Flow Plug Lift	Full			
12. Valve Cv	Vendor to	specify		
13. Valve Closing Time	< 1 Sec			
14. Valve Opening Time	6 to 1	0 Sec.Adj	ustable	
A. VALVE BODY	3 way mix			
1. Make/Type No	Vendor to			
2. Line Size mm	OD 88.9 X			
3. Body/port Size mm	NB: 80			
4. Plug Travel mm	Vendor to	specify		
5. Body Style / Rating	ANSI 300		IP	
6. Ends	Flanged A	ANSI 300 L	BS	
7. Port	SINGLE/[			
8. Guiding	STEM / P	ORT		
9. Body Matl	Carbon S	teel, ASTM	A216 WCB	
10. Trim No	Vendor to	specify		
11. Plug Matl	SS specif	y grade		
12. Stem Size/Matl	Vendor to			
13.Seat Matl	Vendor to			
14. Cage Matl	Vendor to			
15.Plug/Gauge Style		ual %/ <del>Linear</del>		
16. Seat Leak Class		NSI FCI 70-	2	
17. Plug pushdown to	Close			
18. Flow Tends to	Open			
19. Bonnet / packing	Std/Exten		ecify	
20. Lub/Isol Valve		specify if re		
21. Noise Level		5 dBA at 1 r		
21a.Valve Internals	Shall not	vibrate,chatt	er & noisy	



## **PART - II: VENDOR CHECK LIST FOR TRIP VALVE**

SERVICE: LORTV (3 WAY)

ENQUIRY No.:
TAG NO: LO45A

	M / nr, Steam-Kg / nr, Gas-NGu / nr, Pr-Kg	
IIA BHEL SPEC	CIFICATION	VENDOR CONFIRMATION
B. ACTUATOR ASSY		
1. Make/Type No	Vendor to specify	
2. Style	Vendor to specify	
3. Size/Volume	Vendor to specify	
4. Diaphragm Material	Vendor to specify	
5.Spring No/Range	Vendor to specify	
6. Spring to	Close Upper Port	
7. Air to	Close Lower Port	
8. Signal pr	Vendor to specify	
9. Pr port Conn	Vendor to specify	
10. On Air Failure	Stay Put	
11. Lockup Valve type No	Vendor to specify	
12. Lockup Valve Set pr	Vendor to specify	
C.SOLENOID PILOT	NC 2-Way 3-Port Dual Coil 220V DC	
1. Make / Type No	Vendor to specify	
2. Style	Vendor to specify	
3. To Open Main Valve	Energise solenoid coil	
4. To Close Main Valve	De-energise solenoid coil	
5. Enclosure	WEATHER PROOF	
6. Coil Duty	Heavy duty continuous for 100° C ambient	
7. Coil Rating	220V DC	
8. Insulation Class	H	
9. Inrush / Hold Wattage	Vendor to specify	
10. Valve Flow Cv	3	
11. Body Material	SS Bar Stock & AISI SS-316	
12. Wetted parts	Stainless Steel	
13. Seating	Resilient for tight shut	
14. Valve Ends	3/8" NPT	
15. Cable entry	½" conduit	
D. QUICK EXHAUST VALVE	To meet <b>0.13</b>	
1. Make/Type No	Vendor to specify	
2. Port Connection	Vendor to specify	
E.FLOW RESTRICTOR	To meet <b>0.14</b>	
1. Make/type No	Vendor to specify	
2. Port Connection	Vendor to specify	
Adjustable Time Range	Vendor to specify	
F. AIRSET	Make & type no	
Airset set pr End conn	Vendor to specify 1/4" NPT(F)	
G.LIMIT SWITCHES	2 NOS   1no Open&1no Close	
1. Make/Type No	Vendor to specify	
2. Mounted For	Full open Full close % Open	
3. Contacts	DPDT Full close   % Open	
Contacts     Contact Rating	240AC 5Amp 220 DC 0.5 Amp	
5. Enclosure	EX. PROOF	
6.Cable Entry	Vendor to specify	
H. PNEUMATIC TERMINAL	To suit 8 mm O.D. X 1.65 t tube	
II. PNEUMATIC TERMINAL	10 Suit 0 Hilli O.D. A 1.00 t tube	
I TERMINATION POV	Provided as per the elected analysis	
1. TERMINATION BOX	Provided as per the sketch enclosed  NEMA 4&13 DUST & OIL TIGHT	
1.Enclosure		
2. No. Of Terminals	Vendor to specify Commissioning / customer	
3.Spares offer	Commissioning / customer	



## PART - II: VENDOR CHECK LIST FOR TRIP VALVE

SERVICE: LORTV (3 WAY)

ENQUIRY No.:
TAG NO: LO45A

<b>UNITS</b> : Flow-Liquid Cu M / hr,	Steam-Kg / hr, Gas-NCu / hr,	Pr-kg / cmSq ( g ), Temp-°C
BHEL SPECIFIC		VENDOR CONFIRMATION
REFERENCE DOCUMENTS:(SPECI		ELOW)
1. Assy Dimensional Dwg	Vendor to furnish	
2.Assy Hook up & terminal box Dwg	Vendor to furnish	
3.Spares Catalogue/DRG No	Vendor to specify	
J.MARKING		
1.S S name plate	Vendor to specify	
2. Spares individually tagged	Vendor to specify	
K. PAINTING	Epoxy coated	
L.PACKING	As per clause no.7	
M.TEST CERTIFICATES		
1.Hydraulic test	Vendor to specify	
2.Seat leak test	Vendor to specify	
3.Material certificates	Vendor to specify	
4.Std. test on Actuator	Vendor to specify	
5.Dimentional test	Vendor to specify	
N.OPR. & INSTRN. MANUALS		
1.In soft form & 2 hard copies.	Vendor to confirm	
IIB   SPECIAL CONTRA	CT REQUIREMENT, I	F ANY
	, -	
(USE AN ANNEXURE IF THIS	S SPACE IS INADEQUATE)	
	<u> </u>	



## PART - I: DATASHEET FOR BURNER TRIP VALVE BTV-AIR (A20A to A20R)

UNITS: Flow-Liquid Cu M / hr. Steam-Kg / hr. Gas-NCu/hr. Pr-kg /cmSg(g). Temp°c

	uid Cu M / hr, Steam-Kg / hr, Gas-I	ICu/hr, Pr-kg /cmSq(g), Temp°c	
O.FLOW DATA		C.SOLENOID PILOT	
1. Line Fluid		1. Make / Type No	
2. Flow Max		2. Style	
3. Normal in pr		3. To Open Main Valve	
4. Allowable DP		4. To Close Main Valve	
5. Actuator Sizing DP		5. Enclosure	
6. Temp Max		6. Coil Duty Hea	avy duty continuous 100°c ambient
7.Flow Temp			OV AC
8. Flow Sp Gravity		8. Insulation Class H	,,,,,
9. Flow Viscosity		9. Inrush / Hold Wattage	
10. Max Flow Cv		10. Valve Flow Cv	
11. Plug lift%			Bar Stock & AISI SS-316
12. Valve Cv		,	inless Steel
	0	·	
13. Valve Closing Time	Sec.	8	silient for tight shut
14. Valve Opening Time	Sec.Adjustable	14. Valve Ends	
		15. Cable entry	
A. VALVE BODY			ovided
1. Make/Type No			meet O.13
2. Line Size	ODXT mm	1. Make/type No	
3. Body/port Size	Nb mm	2. Port Conn	
4. Plug Travel	Mm		
5. Body Style / Rating	NP		meet O.14
6. Ends	Flanged to:	1. Make/Type No	
7. Port		2. Port Conn	·
8. Guiding	Cage or Top & Bottom	Adjustable Time Range	
9. Body Material	Carbon Steel, ASTM A216 WCB		
10. Trim No	·	F. AIRSET Not	required
11. Plug Matl		1. Airset set pr	· ·
12. Steam Size/Material			
13.Seat, Material		G.LIMIT SWITCHES	off
14. Cage Material		1. Make/Type No	<b>U</b>
15.Plug/Gauge Style			open Full close % Open
16. Seat Leak Class	VI to ANSI FCI 70-2	3. Contacts DPI	·
17. Plug pushdown to	VI to ANSI I OI 70-2	4. Contacts 240AC 5An	
18. Flow Tends to		5. Enclosure	11p 220 DC 0.5 Allip
	<u> </u>		
19. Bonnet / packing		6.Cable Entry	
20. Lub/Isol Valve			ovided
21. Drain Valve		1.Enclosure	
22. Noise Level		2. No. of Terminals	
		I.SUPPLY CONDITION	
		1. Assembly – 1	
		2. Assembly – 2	
		Pneumatic terminal	To suit 8 mm tube
B. ACTUATOR ASSY		4. Spares Individua	ally tagged and packed
1. Make/Type No		5. IBR	YES / NO
2. Style		REF. DOCUMENTS:(SPECIFY DW	G/MANUAL REF NOS RELOW )
July 10		TIEL : DOCOMENTO:(OF EON 1 DW	GAMARICAL RELINGOLDELOW ,
3. Size/Volume		1.Assy Dimensional Dwg	G/MARCAL REFINESS BELOW /
		`	amatone her most below y
3. Size/Volume		1.Assy Dimensional Dwg	,
Size/Volume     Diaphragm Matl		1.Assy Dimensional Dwg 2.Assy Hookup Dwg	,
3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range		1.Assy Dimensional Dwg 2.Assy Hookup Dwg S.NO ITEM O & M Manu	,
3. Size/Volume 4. Diaphragm Matl 5. Spring No/Range 6. Spring No/Range 7. Air to		1.Assy Dimensional Dwg 2.Assy Hookup Dwg S.NO ITEM O & M Manu 3 A	,
3. Size/Volume 4. Diaphragm Matl 5. Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr		1.Assy Dimensional Dwg 2.Assy Hookup Dwg S.NO ITEM O & M Manu 3 A 4 B	,
3. Size/Volume 4. Diaphragm Matl 5. Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn	Stay Put	1.Assy Dimensional Dwg 2.Assy Hookup Dwg S.NO ITEM O & M Manu  3 A 4 B 5 B 11	,
3. Size/Volume 4. Diaphragm Matl 5. Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn 10. On Air Failure	Stay Put	1.Assy Dimensional Dwg 2.Assy Hookup Dwg S.NO ITEM O & M Manu  3 A 4 B 5 B 11 6 C	,
3. Size/Volume 4. Diaphragm Matl 5. Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn 10. On Air Failure 11. Lockup Valve type No	Stay Put BHEL scope	1.Assy Dimensional Dwg 2.Assy Hookup Dwg S.NO ITEM O & M Manu  3 A 4 B 5 B 11 6 C 7 D	,
3. Size/Volume 4. Diaphragm Matl 5. Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn 10. On Air Failure	-	1.Assy Dimensional Dwg 2.Assy Hookup Dwg S.NO ITEM O & M Manu  3 A 4 B 5 B 11 6 C 7 D 8 E	,
3. Size/Volume 4. Diaphragm Matl 5. Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn 10. On Air Failure 11. Lockup Valve type No	-	1.Assy Dimensional Dwg 2.Assy Hookup Dwg S.NO ITEM O & M Manu  3 A 4 B 5 B 11 6 C 7 D	,



#### PART - II: VENDOR CHECK LIST FOR BURNER TRIP VALVE

SERVICE: BTV [AIR] ENQUIRY No.: TAG. NO: A20A - A20R

			VENDOR CONFIRMATION
		ON	VENDOR CONFIRMATION
J.APPLICABLE STAN			
1.Control valve sizing equation		ANSI / ISA S75.01	
2. Control valve capacity test	orocedure	ANSI / ISA S75.02	
3. Seat leakage		ANSI FCI 70-2	
4. Face to face dimensions.		ANSI B 16.10	
5. Flange dimenstions & drillin	g	ANSI B 16.5	
O.FLOW DATA			
1. Line Fluid	Air		
2. Flow Max	289		
3. Normal in pr	6		
4. Allowable DP	0.5		
5. Actuator Sizing DP	9		
6. Temp Max	50		
7.Flow Temp	40		
8. Flow Sp Gravity	-		
9. Flow Viscosity	-		
10. Max Flow Cv	2.780		
11.Max. flow Plug Lift	Full		
12. Valve Cv	Vendor to s	pecify	
13. Valve Closing Time	< 1 Sec.		
14. Valve Opening Time	6 to 10 S	Sec.Adjustable	
A. VALVE BODY			
1. Make/Type No	Vendor to s		
2. Line Size mm	OD 33.4 X	3.38 t	
3. Body/port Size mm	NB 25		
4. Plug Travel mm	Vendor to s		
5. Body Style / Rating	ANSI 300 L		
6. Ends		ISI 300 LBS	
7. Port	SINGLE/DO		
8. Guiding	STEM / PO		
9. Body Matl		el, ASTM A216 WCB	
10. Trim No	Vendor to s		
11. Plug Matl		to specify grade	
12. Stem Size/Matl	Vendor to s		
13.Seat Matl	Vendor to s		
14. Cage Matl	Vendor to s		
15.Plug/Gauge Style	Equal %/ Li		
16. Seat Leak Class		SI FCI 70-2	
17. Plug pushdown to	Close		
18. Flow Tends to	Open		
19. Bonnet / packing	Std/Extende		
20. Lub/Isol Valve		pecify if required	
21. Noise Level		dBA at 1 m distance	
21a.Valve Internals	Shall not vil	brate,chatter & noisy	



## PART - II: VENDOR CHECK LIST FOR BURNER TRIP VALVE

ENQUIRY No.:

SERVICE: BTV [AIR] TAG. NO: A20A - A20R

UNITS: Flow-Liquid Cu M	/ hr, Steam-Kg / hr, Gas-NCu / hr, Pr-l	kg / cmSq ( g ), Temp-°C
IIA BHEL SPEC	CIFICATION	VENDOR CONFIRMATION
B. ACTUATOR ASSY		
1. Make/Type No	Vendor to specify	
2. Style	Vendor to specify	
3. Size/Volume	Vendor to specify	
4. Diaphragm Material	Vendor to specify	
5.Spring No/Range	Vendor to specify	
6. Spring to	Close	
7. Air to	Open	
8. Signal pr	Vendor to specify	
9. Pr port Conn	Vendor to specify	
10. On Air Failure	Stay Put	
11. Lockup Valve t	BHEL scope	
12. Lockup Valve Set pr	Vendor to specify	
C.SOLENOID PILOT	NC 2-Way 3-Port Dual Coil 240V AC	
1. Make / Type No	Vendor to specify	
2. Style	Vendor to specify	
3. To Open Main Valve	Energise solenoid coil	
4. To Close Main Valve	De-energise solenoid coil	
5. Enclosure	WEATHER PROOF	
6. Coil Duty	Heavy duty Continuous at 100°c ambient	
7. Coil Rating	240V AC	
8. Insulation Class	Н	
9. Inrush / Hold Wattage	Vendor to specify	
10. Valve Flow Cv	3	
11. Body Material	SS Bar Stock & AISI SS-316	
12. Wetted parts	Stainless Steel	
13. Seating	Resilient for tight shut	
14. Valve Ends	3/8" NPT	
15. Cable entry	½" conduit	
D. QUICK EXHAUST VALVE	To meet <b>0.13</b>	
1. Make/Type No	Vendor to specify	
2. Port Connection	Vendor to specify	
E.FLOW RESTRICTOR	To meet <b>0.14</b>	
1. Make/type No	Vendor to specify	
2. Port Connection	Vendor to specify	
Adjustable Time Range	Vendor to specify	
F. AIRSET	NOT REQD BHEL scope	
Airset set pr	Vendor to specify	
G.LIMIT SWITCHES	2 NOS 1no Open&1no Close	
1. Make/Type No	Vendor to specify	
2. Mounted For	Full open Full close % Open	
3. Contacts	DPDT   Tall Globe   70 Gpc11	
Contact Rating	240AC 5Amp 220 DC 0.5 Amp	
5. Enclosure	EX. PROOF	
6.Cable Entry	Vendor to specify	
H. PNEUMATIC TERMINAL	To suit 8 mm O.D. X 1.65 t tube	
	10 Car C Mill C.B. X 1.00 C tabo	
	Provided as per the sketch enclosed	
I. TERMINAL BOX		
1.Enclosure	NEMA 4 & 13,DUST TIGHT& OIL TIGHT	
2. No. of Terminals	Vendor to specify	
3. Spares offer	Commissioning/Customer	



## PART - II: VENDOR CHECK LIST FOR BURNER TRIP VALVE

SERVICE: BTV [AIR] ENQUIRY No.: TAG. NO: A20A - A20R

BHEL SPECIFICATION VENDOR CONFIRMATION  REFERENCE DOCUMENTS:(SPECIFY DWG/MANUAL REF.NOS. BELOW)  1. AssyDimensional Dwg Vendor to furnish 2. Assy Hookup & Terminal Vendor to furnish boxDwg 3. Spares Catalogue/DRG No Vendor to specify 1. S name plate Vendor to specify 2. Spares individually tagged Vendor to specify K. PAINTING Epoxy coated L.PACKING As per clause no.7  M.TEST CERTIFICATES 1. Hydraulic test Vendor to specify 2. Seat leak test Vendor to specify 3. Material certificates Vendor to specify 5. Std. test on Actuator Vendor to specify 5. Dimentional test Vendor to specify 1. Min. of 6 copies Vendor to confirm  IIB SPECIAL CONTRACT REQUIREMENT, IF ANY	<b>UNITS</b> : Flow-Liquid Cu M / h	ır, Steam-Kg / hr, Gas-NCu / I	hr, Pr-kg / cmSq ( g ), Temp-°C
1. AssyDimensional Dwg 2. Assy Hookup & Terminal boxDwg 3. Spares Catalogue/DRG No Vendor to specify  J.MARKING 1. S name plate 2. Spares individually tagged Vendor to specify  K. PAINTING Epoxy coated  L.PACKING As per clause no.7  M.TEST CERTIFICATES 1. Hydraulic test Vendor to specify 2. Seat leak test Vendor to specify 3. Material certificates Vendor to specify 4. Std. test on Actuator Vendor to specify 5. Dimentional test Vendor to specify N.OPR. & INSTRN. MANUALS 1. Min.of 6 copies Vendor to confirm	BHEL SPECIF	ICATION	VENDOR CONFIRMATION
2. Assy Hookup & Terminal boxDwg 3. Spares Catalogue/DRG No Vendor to specify  J.MARKING 1. S name plate Vendor to specify 2. Spares individually tagged Vendor to specify  K. PAINTING Epoxy coated  L.PACKING As per clause no.7  M.TEST CERTIFICATES 1. Hydraulic test Vendor to specify 2. Seat leak test Vendor to specify 3. Material certificates Vendor to specify 4. Std. test on Actuator Vendor to specify 5. Dimentional test Vendor to specify N.OPR. & INSTRN. MANUALS 1. Min. of 6 copies Vendor to confirm	REFERENCE DOCUMENTS:(SPE	CIFY DWG/MANUAL REF.NOs.	BELOW)
boxDwg 3.Spares Catalogue/DRG No Vendor to specify  J.MARKING 1.S S name plate Vendor to specify 2. Spares individually tagged Vendor to specify K. PAINTING Epoxy coated L.PACKING As per clause no.7  M.TEST CERTIFICATES 1.Hydraulic test Vendor to specify 2.Seat leak test Vendor to specify 3.Material certificates Vendor to specify 4.Std. test on Actuator Vendor to specify 5.Dimentional test Vendor to specify N.OPR. & INSTRN. MANUALS 1.Min.of 6 copies Vendor to confirm	AssyDimensional Dwg	Vendor to furnish	,
3.Spares Catalogue/DRG No  J.MARKING  1.S S name plate  Vendor to specify  2. Spares individually tagged  K. PAINTING  Epoxy coated  L.PACKING  As per clause no.7  M.TEST CERTIFICATES  1.Hydraulic test  Vendor to specify  2.Seat leak test  Vendor to specify  3.Material certificates  Vendor to specify  4.Std. test on Actuator  Vendor to specify  5.Dimentional test  Vendor to specify  N.OPR. & INSTRN. MANUALS  1.Min.of 6 copies  Vendor to confirm	2. Assy Hookup & Terminal	Vendor to furnish	
J.MARKING  1.S S name plate Vendor to specify  2. Spares individually tagged Vendor to specify  K. PAINTING Epoxy coated  L.PACKING As per clause no.7  M.TEST CERTIFICATES  1.Hydraulic test Vendor to specify  2.Seat leak test Vendor to specify  3.Material certificates Vendor to specify  4.Std. test on Actuator Vendor to specify  5.Dimentional test Vendor to specify  N.OPR. & INSTRN. MANUALS  1.Min.of 6 copies Vendor to confirm			
1.S S name plate Vendor to specify 2. Spares individually tagged Vendor to specify  K. PAINTING Epoxy coated  L.PACKING As per clause no.7  M.TEST CERTIFICATES  1. Hydraulic test Vendor to specify 2. Seat leak test Vendor to specify 3. Material certificates Vendor to specify 4. Std. test on Actuator Vendor to specify 5. Dimentional test Vendor to specify  N.OPR. & INSTRN. MANUALS  1. Min. of 6 copies Vendor to confirm	3.Spares Catalogue/DRG No	Vendor to specify	
2. Spares individually tagged Vendor to specify  K. PAINTING Epoxy coated  L.PACKING As per clause no.7  M.TEST CERTIFICATES  1. Hydraulic test Vendor to specify 2. Seat leak test Vendor to specify 3. Material certificates Vendor to specify 4. Std. test on Actuator Vendor to specify 5. Dimentional test Vendor to specify  N.OPR. & INSTRN. MANUALS  1. Min. of 6 copies Vendor to confirm	J.MARKING		
K. PAINTING L.PACKING As per clause no.7  M.TEST CERTIFICATES  1.Hydraulic test Vendor to specify 2.Seat leak test Vendor to specify 3.Material certificates Vendor to specify 4.Std. test on Actuator Vendor to specify 5.Dimentional test Vendor to specify N.OPR. & INSTRN. MANUALS 1.Min.of 6 copies Vendor to confirm		Vendor to specify	
L.PACKING As per clause no.7  M.TEST CERTIFICATES  1.Hydraulic test Vendor to specify 2.Seat leak test Vendor to specify 3.Material certificates Vendor to specify 4.Std. test on Actuator Vendor to specify 5.Dimentional test Vendor to specify N.OPR. & INSTRN. MANUALS 1.Min.of 6 copies Vendor to confirm			
M.TEST CERTIFICATES  1.Hydraulic test Vendor to specify 2.Seat leak test Vendor to specify 3.Material certificates Vendor to specify 4.Std. test on Actuator Vendor to specify 5.Dimentional test Vendor to specify N.OPR. & INSTRN. MANUALS 1.Min.of 6 copies Vendor to confirm			
1.Hydraulic test Vendor to specify 2.Seat leak test Vendor to specify 3.Material certificates Vendor to specify 4.Std. test on Actuator Vendor to specify 5.Dimentional test Vendor to specify  N.OPR. & INSTRN. MANUALS 1.Min.of 6 copies Vendor to confirm		As per clause no.7	
2.Seat leak test Vendor to specify 3.Material certificates Vendor to specify 4.Std. test on Actuator Vendor to specify 5.Dimentional test Vendor to specify  N.OPR. & INSTRN. MANUALS 1.Min.of 6 copies Vendor to confirm			
3.Material certificates Vendor to specify 4.Std. test on Actuator Vendor to specify 5.Dimentional test Vendor to specify  N.OPR. & INSTRN. MANUALS 1.Min.of 6 copies Vendor to confirm			
4.Std. test on Actuator Vendor to specify  5.Dimentional test Vendor to specify  N.OPR. & INSTRN. MANUALS  1.Min.of 6 copies Vendor to confirm			
5.Dimentional test Vendor to specify  N.OPR. & INSTRN. MANUALS  1.Min.of 6 copies Vendor to confirm			
N.OPR. & INSTRN. MANUALS  1.Min.of 6 copies Vendor to confirm			
1.Min.of 6 copies Vendor to confirm		Vendor to specify	
IIB SPECIAL CONTRACT REQUIREMENT, IF ANY	1.Min.of 6 copies	Vendor to confirm	
IIB SPECIAL CONTRACT REQUIREMENT, IF ANY			
	IIB   <b>SPECIAL CONTR</b>	ACT REQUIREMENT	, IF ANY
(USE AN ANNEXURE IF THIS SPACE IS INADEQUATE)	(USE AN ANNEXURE IF T	HIS SPACE IS INADEQUATE)	



## PART - I: DATASHEET FOR BURNER TRIP VALVE

BTV-LFO (LO40A to LO40R)

UNITS: Flow-Lic	Jula Gu Wi / Hi,	Otoani rig / rii, dao ri				•		
O.FLOW DATA			C.SOL	ENOID PILO	TC			
1. Line Fluid			1. Mak	e / Type No				
2. Flow Max			2. Style	;				•
3. Normal in pr			3. To C	pen Main V	alve			
4. Allowable DP				lose Main V				
5. Actuator Sizing DP			5. Encl					
6. Temp Max			6. Coil			Heavy o	duty continuous	100°c ambient
7.Flow Temp			7. Coil			240V A		100 0 ambient
8. Flow Sp Gravity				ation Class		H	0	
9. Flow Viscosity				sh / Hold Wa	attago	- 11		
10. Max Flow Cv				ve Flow Cv	allaye		ı	
				dv & Trim Ma	-11	CC Dav	Ctable 0 AICL CO	2.010
11. Plug lift%					atı		Stock & AISI SS	5-316
12. Valve Cv	0-			tted parts		Stainles		
13. Valve Closing Time	Sec		13. Sea			Resilier	t for tight shut	
14. Valve Opening Time	Sec	c.Adjustable		ve Ends				
				ole entry				
A. VALVE BODY				minal Block		Provid		
1. Make/Type No				CK EXHAU	ST VL	To mee	t O.13	_
2. Line Size	ODXT	mm		e/type No				
3. Body/port Size	Nb	mm	2. Port	Conn				
4. Plug Travel	Mm							
5. Body Style / Rating		NP	E. FLC	W RESTRIC	CTOR	To mee	t O.14	
6. Ends	Flanged to:		1. Mak	e/Type No				
7. Port	.,,		2. Port					•
8. Guiding	Cage or Top &	Bottom		stable Time	Range			
9. Body Material		ASTM A216 WCB	0.71040	010010 111110	ago			
10. Trim No	Odibon Otcoi,	ACTIVIALIO WOD	F. AIR	SFT			Not require	ad
11. Plug Matl				et set pr			Not require	<u> </u>
12. Steam Size/Material			I. All St	et set pi				
	ļl							
13.Seat Material			G. LIM	IT SWITCHI	<b>ES</b>			off
					£S			off
14. Cage Material			1. Mak	e/Type No		ull anan	Tull alana	
14. Cage Material 15.Plug/Gauge Style	VI to ANCI TO	21.70.0	1. Mak 2. Mou	e/Type No nted For		ull open	Full close	% Open
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con	e/Type No nted For acts	F	DPDT		% Open
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con 4. Con	e/Type No nted For acts act Rating		DPDT		
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con 4. Con 5. Encl	e/Type No nted For acts act Rating osure	F	DPDT		% Open
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con 4. Con 5. Encl 6.Cable	e/Type No nted For eacts eact Rating osure e Entry	F	DPDT 5Amp	220 DC	% Open
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con 4. Con 5. Encl 6.Cable <b>H. TEF</b>	e/Type No nted For eacts eact Rating osure e Entry	F	DPDT	220 DC	% Open
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con 4. Con 5. Encl 6.Cable H. TEF	e/Type No nted For eacts eact Rating osure e Entry eMINAL BO	F   240AC   X	DPDT 5Amp	220 DC	% Open
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Enclo	e/Type No nted For acts act Rating osure Entry MINAL BO osure of Terminals	F   240AC   X   S	DPDT 5Amp	220 DC	% Open
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No.	e/Type No nted For acts act Rating osure e Entry MINAL BO ssure of Terminals	F   240AC   X   S	DPDT 5Amp	220 DC	% Open
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No. 0 I. SUPF 1. Asse	e/Type No nted For acts act Rating osure e Entry MINAL BO sure of Terminals PLY CONDIT	F   240AC   X   S	DPDT 5Amp	220 DC	% Open
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No I.SUPF 1. Asse 2. Asse	e/Type No nted For facts fact Rating oosure e Entry EMINAL BO osure of Terminals ELY CONDIT embly – 1 embly – 2	E 240AC	DPDT 5Amp	220 DC	% Open 0.5 Amp
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No I.SUPF 1. Asse 2. Asse	e/Type No nted For acts act Rating osure e Entry MINAL BO sure of Terminals PLY CONDIT	F 240AC	DPDT 5Amp Provide	220 DC	% Open 0.5 Amp
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No I.SUPF 1. Asse 2. Asse	e/Type No nted For acts act Rating osure E Entry EMINAL BO Soure of Terminals ELY CONDIT Embly – 1 Embly – 2 Lumatic ermir	F 240AC	DPDT 5Amp Provide	220 DC	% Open 0.5 Amp
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No I.SUPF 1. Asse 2. Asse 3. Pne	e/Type No nted For acts act Rating osure E Entry EMINAL BO Soure of Terminals ELY CONDIT Embly – 1 Embly – 2 Lumatic ermir	F 240AC	DPDT 5Amp Provide	220 DC	% Open 0.5 Amp
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No I.SUPF 1. Asse 2. Asse 2. Asse 3. Pnel 4. Spal 5. IBR	e/Type No Inted For Interest For Int	Z40AC  X  FION  Indiv	Provide  Provide  ridually ta  YES /	220 DC ed To suit 8 gged and packe	% Open 0.5 Amp
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No I. SUPF 1. Asse 2. Asse 3. Pnee 4. Spat 5. IBR REF. L	e/Type No nited For nacts nact Rating osure e Entry MINAL BO osure of Terminals oure of Terminals ourbly - 1 embly - 2 umatic ermir res	Z40AC  X  S  TION  Indiv	Provide  Provide  ridually ta  YES /	220 DC ed To suit 8 gged and packe	% Open  0.5 Amp  mm tube
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No I. SUPF 1. Asse 2. Asse 3. Pnee 4. Spat 5. IBR REF. L	e/Type No neted For sacts sact Rating osure entry entr	Z40AC  X  S  TION  Indiv	Provide  Provide  ridually ta  YES /	220 DC ed To suit 8 gged and packe	% Open  0.5 Amp  mm tube
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No I. SUPF 1. Asse 2. Asse 3. Pnee 4. Spat 5. IBR REF. L 1. Assy 2. Assy	e/Type No mited For cacts cact Rating osure e Entry MINAL BO osure of Terminals PLY CONDIT embly – 1 embly – 2 umatic ermir es  OCUMENT Dimensiona Hookup Dw	Z40AC  X  SFION  Indiv	Provide  Provide  //idually ta  YES / FY DWG/	220 DC ed To suit 8 gged and packe NO	% Open 0.5 Amp  mm tube ed  NOs. BELOW )
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No I. SUPF 1. Asse 2. Asse 3. Pnee 4. Spat 5. IBR REF. L	e/Type No neted For sacts sact Rating osure entry entr	Z40AC  X  S  TION  Indiv	Provide  Provide  //idually ta  YES / FY DWG/	220 DC ed To suit 8 gged and packe NO	% Open  0.5 Amp  mm tube
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No. 1. SUPF 1. Asse 2. Asse 3. Pne 4. Spai 5. IBR REF. L 1. Assy 2. Assy S. NO	e/Type No nted For cacts act Rating osure e Entry MINAL BO osure of Terminals PLY CONDIT embly – 1 embly – 2 umatic ermir es  OCUMENT Dimensiona Hookup Dw ITEM	Z40AC  X  SFION  Indiv	Provide  Provide  //idually ta  YES / FY DWG/	220 DC ed To suit 8 gged and packe NO	% Open 0.5 Amp  mm tube ed  NOs. BELOW )
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range 7. Air to	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con' 4. Con' 5. Encl 6. Cable H. TEF 1. Encl 2. No. 1. SUPF 1. Asse 2. Asse 3. Pnee 4. Span 5. IBR REF. L 1. Assy 2. Assy S. NO	e/Type No nted For cacts cact Rating osure e Entry MINAL BO osure of Terminals PLY CONDIT embly – 1 embly – 2 umatic ermin res DOCUMENT Dimensiona Hookup Dw ITEM	Z40AC  X  SFION  Indiv	Provide  Provide  //idually ta  YES / FY DWG/	220 DC ed To suit 8 gged and packe NO	% Open 0.5 Amp  mm tube ed  NOs. BELOW )
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr	VI to ANSI FO	CI 70-2	1. Mak 2. Mou 3. Con' 4. Con' 5. Encl 6. Cable H. TEF 1. Encl 2. No. 1. SUPF 1. Asse 2. Asse 3. Pnee 4. Span 5. IBR REF. L 1. Assy 2. Assy S. NO	e/Type No nted For cacts cact Rating osure e Entry MINAL BO osure of Terminals PLY CONDIT embly – 1 embly – 2 umatic ermin res OCUMENT Dimensiona Hookup Dw ITEM A B	Z40AC  X  SFION  Indiv	Provide  Provide  //idually ta  YES / FY DWG/	220 DC ed To suit 8 gged and packe NO	% Open 0.5 Amp  mm tube ed  NOs. BELOW )
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn		CI 70-2	1. Mak 2. Mou 3. Con' 4. Con' 5. Encl 6. Cable H. TEF 1. Encl 2. No. 1. SUPF 1. Asse 2. Asse 3. Pnee 4. Span 5. IBR REF. L 1. Assy 2. Assy S. NO 3 4 5	e/Type No nted For cacts cact Rating cosure e Entry MINAL BO cosure of Terminals PLY CONDIT embly – 1 embly – 2 umatic ermin es OCUMENT Dimensional Hookup Dw ITEM  A B B B 11	Z40AC  X  SFION  Indiv	Provide  Provide  //idually ta  YES / FY DWG/	220 DC ed To suit 8 gged and packe NO	% Open 0.5 Amp  mm tube ed  NOs. BELOW )
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn 10. On Air Failure	Stay Put	CI 70-2	1. Mak 2. Mou 3. Con 4. Con 5. Encl 6. Cable H. TEF 1. Encl 2. No. 1. SUPF 1. Asse 2. Asse 3. Pne 4. Spa 5. IBR REF. L 1. Assy 2. Assy S. NO 3 4 5 6	e/Type No nted For facts fact Rating osure for Terminals f	Z40AC  X  SFION  Indiv	Provide  Provide  //idually ta  YES / FY DWG/	220 DC ed To suit 8 gged and packe NO	% Open 0.5 Amp  mm tube ed  NOs. BELOW )
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn 10. On Air Failure 11. Lockup Valve type No		CI 70-2	1. Mak 2. Mou 3. Con' 4. Con' 5. Encl 6. Cable H. TEF 1. Encl 2. No. 1. SUPF 1. Asse 2. Asse 3. Pnee 4. Span 5. IBR REF. L 1. Assy 2. Assy S. NO 3 4 5 6 7	e/Type No nted For cacts cact Rating osure e Entry MINAL BO osure of Terminals PLY CONDIT embly – 1 embly – 2 umatic ermin res DOCUMENT Dimensiona Hookup Dw ITEM  A B B 11 C D	Z40AC  X  SFION  Indiv	Provide  Provide  //idually ta  YES / FY DWG/	220 DC ed To suit 8 gged and packe NO	% Open 0.5 Amp  mm tube ed  NOs. BELOW )
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn 10. On Air Failure	Stay Put	CI 70-2	1. Mak 2. Mou 3. Con' 4. Con' 5. Encl 6. Cable H. TEF 1. Encl 2. No. 1. SUPF 1. Asse 2. Asse 3. Pnee 4. Span 5. IBR REF. L 1. Assy 2. Assy 5. NO 3 4 5 6 7	e/Type No nted For facts fact Rating osure e Entry  MINAL BO osure of Terminals PLY CONDIT embly – 1 embly – 2 umatic ermin es  OCUMENT Dimensional Hookup Dw ITEM  A B B B 11 C D	Z40AC  X  SFION  Indiv	Provide  Provide  //idually ta  YES / FY DWG/	220 DC ed To suit 8 gged and packe NO	% Open 0.5 Amp  mm tube ed  NOs. BELOW )
14. Cage Material 15.Plug/Gauge Style 16. Seat Leak Class 17. Plug pushdown to 18. Flow Tends to 19. Bonnet / packing 20. Lub/Isol Valve 21. Drain Valve 22. Noise Level  B. ACTUATOR ASSY 1. Make/Type No 2. Style 3. Size/Volume 4. Diaphragm Matl 5.Spring No/Range 6. Spring No/Range 7. Air to 8. Signal pr 9. Pr port Conn 10. On Air Failure 11. Lockup Valve type No	Stay Put	CI 70-2	1. Mak 2. Mou 3. Con' 4. Con' 5. Encl 6. Cable H. TEF 1. Encl 2. No. 1. SUPF 1. Asse 2. Asse 3. Pnee 4. Span 5. IBR REF. L 1. Assy 2. Assy S. NO 3 4 5 6 7	e/Type No nted For cacts cact Rating osure e Entry MINAL BO osure of Terminals PLY CONDIT embly – 1 embly – 2 umatic ermin res DOCUMENT Dimensiona Hookup Dw ITEM  A B B 11 C D	Z40AC  X  SFION  Indiv	Provide  Provide  //idually ta  YES / FY DWG/	220 DC ed To suit 8 gged and packe NO	% Open 0.5 Amp  mm tube ed  NOs. BELOW )



#### PART - II: VENDOR CHECK LIST FOR BURNER TRIP VALVE

**ENQUIRY No.:** 

SERVICE: BTV [LFO] TAG. NO: LO40A – LO40R

IIB	BHEL SPEC			,	NDOR CC		
J.APPLIC	ABLE STAND	DARDS	:				
1.Control valv	ontrol valve sizing equations ANSI / ISA S75.01						
	ontrol valve capacity test procedure ANSI / ISA S75.02						
3. Seat leaka			ANSI F	CI 70-2			
	e dimensions.		ANSI B				
5. Flange dim	ensions & drilling		ANSI B	16.5			-
O.FLOW	DATA						
1. Line Fluid	ı	Light Oil					
2. Flow Max	(	3.971					
3. Normal in p		11.5					
4. Allowable [		0.5					
5. Actuator Si		17.25					
6. Temp Max		50				 	 
7.Flow Temp		40					 
8. Flow Sp Gi		0.82				 	 
9. Flow Visco		2.5-15.7					
10. Max Flow		5.949					
11. Max.flow		Full					
12. Valve Cv		Vendor to	specify				
13. Valve Clo		< 1 Sec.					
14. Valve Ope		6 to 10 Se	c.Adjusta	able			
A. VALVE BO	ODY						
1. Make/Type		Vendor to					
2. Line Size n		OD 33.4 X	(3.38 t				
3. Body/port 8		NB 25					
4. Plug Trave		Vendor to					
5. Body Style		ANSI 300		NP			
6. Ends		Flanged A					
7. Port		SINGLE /I					
8. Guiding		STEM / P					
9. Body Matl				M A216 WCB			
10. Trim No		Vendor to					
11. Plug Matl		SS specify					
12. Stem Size		Vendor to					
13.Seat Matl		Vendor to					
14. Cage Mat		Vendor to					
15.Plug/Gaug			% / Line				
16. Seat Leak		VI to A	NSI FCI	70-2			
17. Plug push		Close					 
18. Flow Tend		Open					
19. Bonnet / p		Std/Exten		Specify		 	 
20. Lub/Isol V		Vendor to					 
21. Noise Lev				t 1 m distance			 
21a.Valve Inte	ernals S	Shall not v	/ibrate,ch	atter & noisy		 	 



#### PART - II: VENDOR CHECK LIST FOR BURNER TRIP VALVE

ENQUIRY No.:

SERVICE: BTV [LFO] TAG. NO: LO40A – LO40R

UNITS: Flow-Liquid Cu M	/ hr, Steam-Kg / hr, Gas-NCu / hr, Pr-kg	g / cmSq ( g ), Temp-°C
IIA BHEL SPEC	CIFICATION	VENDOR CONFIRMATION
B. ACTUATOR ASSY		
1. Make/Type No	Vendor to specify	
2. Style	Vendor to specify	
3. Size/Volume	Vendor to specify	
Diaphragm Material	Vendor to specify	
5.Spring No/Range	Vendor to specify	
6. Spring to	Close	
7. Air to	Open	
8. Signal pr	Vendor to specify	
9. Pr port Conn	Vendor to specify  Vendor to specify	
10. On Air Failure	Stav Put	
11. Lockup Valve	BHEL scope	
	<u> </u>	
12. Lockup Valve Set pr	Vendor to specify	
C.SOLENOID PILOT	NC 2-Way 3-Port Dual Coil 240V AC	
1. Make / Type No	Vendor to specify	
2. Style	Vendor to specify	
3. To Open Main Valve	Energise solenoid coil	
4. To Close Main Valve	De-energise solenoid coil	
5. Enclosure	WEATHER PROOF	
6. Coil Duty	Heavy duty Continuous at 100°c ambient	
7. Coil Rating	240V AC	
8. Insulation Class	H	
9. Inrush / Hold Wattage	Vendor to specify	
10. Valve Flow Cv	3	
11. Body Material	SS Bar Stock & AISI SS-316	
12. Wetted parts	Stainless steel	
13. Seating	Resilient for tight shut	
14. Valve Ends	3/8" NPT	
15. Cable entry	½" conduit	
D. QUICK EXHAUST VALVE	To meet <b>0.13</b>	
1. Make/Type No	Vendor to specify	
2. Port Connection	Vendor to specify	
E.FLOW RESTRICTOR	To meet <b>0.14</b>	
1. Make/type No	Vendor to specify	
2. Port Connection	Vendor to specify	
Adjustable Time Range	Vendor to specify	
F. AIRSET	NOT REQUIRED-BHEL scope	
1. Airset set pr	Vendor to specify	
G.LIMIT SWITCHES	2 NOS   1no Open&1no Close	
1. Make/Type No	Vendor to specify	
2. Mounted For	Full open Full close % Open	
3. Contacts	DPDT   Tall close   70 Open	
4. Contact Rating	240AC 5Amp 220Dc 0.25 Amp	
5. Enclosure	EX. PROOF	
6.Cable Entry	Vendor to specify	
H. PNEUMATIC TERMINAL	To suit 8 mm SS tube	
ILOMATIO ILIMINAL	10 Suit O IIIII GO tube	
I. TERMINAL BOX	Provided as per the sketch analysis	
	Provided as per the sketch enclosed  NEMA 4&13 DUST TIGHT& OIL TIGHT	
1.Enclosure 2. No. Of Terminals		
	Vendor to specify Commissioning/Customer	
3. Spares offer	Commissioning/Customer	



## PART - II : VENDOR CHECK LIST FOR TRIP VALVE

SERVICE: BTV [LFO] ENQUIRY No.: TAG. NO: LO40A – LO40R

UNITS: Flow-Liquid Cu M / I	nr, Steam-Kg / hr, Gas-NCu / hr,	Pr-kg / cmSq ( g ), Temp-°C
BHEL SPECIF	FICATION	VENDOR CONFIRMATION
REFERENCE DOCUMENTS:(SPE	CIFY DWG/MANUAL REF.NOs. BE	LOW)
AssyDimensional Dwg	Vendor to furnish	,
2. Assy Hookup & Terminal	Vendor to furnish	
boxDwg		
3.Spares Catalogue/DRG No	Vendor to specify	
J.MARKING		
1.S S name plate	Vendor to specify	
Spares individually tagged	Vendor to specify	
K. PAINTING	Epoxy coated	
L.PACKING	As per clause no.7	
M.TEST CERTIFICATES		
1.Hydraulic test	Vendor to specify	
2.Seat leak test	Vendor to specify	
3.Material certificates	Vendor to specify	
4.Std. test on Actuator	Vendor to specify	
5.Dimentional test	Vendor to specify	
N.OPR. & INSTRN. MANUALS		
1. In soft form & 3 hard copies.	Vendor to confirm	
<u>_</u>		
IIB   SPECIAL CONTR	RACT REQUIREMENT, I	F ANY
	•	
(LICE AN ANNEYLIDE IS T	THE CDACE IS INADECHATE.	
(USE AN ANNEXURE IF I	HIS SPACE IS INADEQUATE)	



## PART - I: DATASHEET FOR BURNER TRIP VALVE BTV-SCAVENGING AIR (A59A to A59R)

O.FLOW DATA				ENOID PIL	OT			
1. Line Fluid			1. Make	/ Type No				
2. Flow Max			2. Style					
3. Normal in pr			3. To O	oen Main Valv	/e			
4. Allowable DP			4. To Cl	ose Main Val	ve			
5. Actuator Sizing DP			5. Enclo	sure				
6. Temp Max			6. Coil E			Heavy d	uty continuous 1	00°c ambient
7.Flow Temp			7. Coil F			240V A		
8. Flow Sp Gravity				tion Class		H	<u> </u>	
9. Flow Viscosity				n / Hold Watt	200	<del>  ''</del>		
10. Max Flow Cv	+			e Flow Cv	age		ı	
11. Plug lift%	+			y & Trim Matl		SS Bar 9	Stock & AISI SS	216
12. Valve Cv				ted parts		Stainles		-310
13. Valve Closing Time	Co		13. Sea	•			for tight shut	
	Sec			U		Resilien	ior light shut	
14. Valve Opening Time	Sec	c.Adjustable	14. Valv					
A VALVE BODY			15. Cab			B ::		
A. VALVE BODY		<u> </u>		ninal Block		Provide		
1. Make/Type No	ODV			K EXHAUST	٧L	To meet	U.13	1
2. Line Size	ODXT	mm	1. Make					<u> </u>
3. Body/port Size	Nb	mm	2. Port (	Conn				
4. Plug Travel	Mm	T=				1_		
5. Body Style / Rating	1	NP	_	V RESTRICT	UR	To meet	U.14	,
6. Ends	Flanged to:			Type No				
7. Port			2. Port (					
8. Guiding	Cage or Top &		3. Adjus	table Time Ra	ange			
9. Body Material	Carbon Steel,	ASTM A216 WCB						
10. Trim No			F. AIRS			Not requ	ired	
11. Plug Matl			1. Airset	set pr				
12. Steam Size/Material								
13.Seat, Material			G.LIMIT	SWITCHES				off
14. Cage Material			1. Make	/Type No				
15.Plug/Gauge Style			2. Moun	ted For	Fu	ll open	Full close	% Open
16. Seat Leak Class	VI to ANS	FCI 70-2	3. Conta	icts		DPDT		
17. Plug pushdown to			4. Conta	ct Rating	240AC 5	Amp	220 DC	0.5 Amp
18. Flow Tends to			5. Enclo	sure			•	
19. Bonnet / packing			6.Cable	Entry				
20. Lub/Isol Valve		•	H. TERI	MINAL BOX		Provide	d	
21. Drain Valve			1.Enclos	sure				
22. Noise Level			2. No. o	f Terminals				
			I.SUPPI	Y CONDITIO	DN			
			1. Asser	1. Assembly – 1				
		+		2. Assembly – 2				
				matic erminal			To suit 8 m	m tube
B. ACTUATOR ASSY			4. Spare			dually tagge	d and packed	
1. Make/Type No		1	5. IBR					
2. Style	+			CUMENTS	(SPECIFY D	YES / N	AL REF.NOs. B	ELOW)
3. Size/Volume	+			Dimensional D		5,		,
Diaphragm Matl	+	1		Hookup Dwg	9			
5.Spring No/Range			S.NO	ITEM	O & M Ma	nual	Snares identifie	r Catalog&Spec
6. Spring No/Range	+		3.110	11 LIVI	O G IVI IVIO	iiuui	Sparos identille	. Jalaiogaopet
7. Air to	+		3	A	1	-		
1.111 LU	+		4	В	1	-		
			4		1			
8. Signal pr	_		E	1 011				
8. Signal pr 9. Pr port Conn	01 72 . 1		5	B 11				
8. Signal pr 9. Pr port Conn 10. On Air Failure	Stay Put		6	С				
8. Signal pr 9. Pr port Conn 10. On Air Failure 11. Lockup Valve type No	Stay Put BHEL scope		6 7	C D				
8. Signal pr 9. Pr port Conn 10. On Air Failure			6 7 8	C D E				
8. Signal pr 9. Pr port Conn 10. On Air Failure 11. Lockup Valve type No			6 7	C D				



#### PART - II: VENDOR CHECK LIST FOR BURNER TRIP VALVE

**ENQUIRY No.:** 

SERVICE: BTV [SCAVENGING AIR] TAG. NO: A59A – A59R

			r, Gas-NGu /	hr, Pr-kg / cmSq ( g ), Temp-°C
IIB BHEL SPE	CIFICATION			VENDOR CONFIRMATION
J.APPLICABLE STANDARDS:				
1.Control valve sizing equations ANSI / ISA S75.01			SA S75.01	
Control valve capacity test procedure		ANSI / IS	SA S75.02	
3. Seat leakage		ANSI F	CI 70-2	
4. Face to face dimensions.		ANSI B	16.10	
5. Flange dimenstions & drilling		ANSI B 16.5		
O.FLOW DATA				
1. Line Fluid	Air			
2. Flow Max	289			
3. Normal in pr	6			
4. Allowable DP	0.5			
5. Actuator Sizing DP	9			
6. Temp Max	50			
7.Flow Temp	40			
8. Flow Sp Gravity	-			
9. Flow Viscosity	-			
10. Max Flow Cv	2.780			
11.Max. flow Plug Lift	Full			
12. Valve Cv	Vendor to s	specify		
13. Valve Closing Time	< 1 Sec.			
14. Valve Opening Time	6 to 10	Sec.Adjus	table	
A. VALVE BODY				
1. Make/Type No	Vendor to s	specify		
2. Line Size mm	OD 33.4 X	3.38 t		
3. Body/port Size mm	NB 25	_		
4. Plug Travel mm	Vendor to specify			
5. Body Style / Rating	ANSI 300 L	BS N	NP.	
6. Ends	Flanged Al	NSI 300	LBS	
7. Port	SINGLE/D	SINGLE/DOUBLE		
8. Guiding	STEM / PC			
9. Body Matl			A216 WCB	
10. Trim No	Vendor to s	specify		
11. Plug Matl	SS specify			
12. Stem Size/Matl	Vendor to s	Vendor to specify		
13.Seat Matl	Vendor to s	specify		
14. Cage Matl	Vendor to s	specify		
15.Plug/Gauge Style	Equal	%/Linear		
16. Seat Leak Class	VI to ANS	VI to ANSI FCI 70-2		
17. Plug pushdown to	Close			
18. Flow Tends to	Open			
19. Bonnet / packing	Std/Extend		Specify	
20. Lub/Isol Valve	Vendor to s		equired	
21. Noise Level			m distance	
21a.Valve Internals	Shall not vi	brate,chat	ter & noisy	



## PART - II: VENDOR CHECK LIST FOR BURNER TRIP VALVE

BHEL MATERIAL CODE: L183214220002006 ENQUIRY No.:

SERVICE: BTV [SCAVENGING AIR] TAG. NO: A59A – A59R

	M / hr, Steam-Kg / hr, Gas-NCu / hr, Pr-	, - , - , - , - , - , - , - , - , - , -
<b>IIA</b>   BHEL SPE	CIFICATION	VENDOR CONFIRMATION
B. ACTUATOR ASSY		
1. Make/Type No	Vendor to specify	
2. Style	Vendor to specify	
3. Size/Volume	Vendor to specify	
Diaphragm Material	Vendor to specify	
5.Spring No/Range	Vendor to specify	
6. Spring to	Close	
7. Air to	Open	
8. Signal pr	Vendor to specify	
9. Pr port Conn	Vendor to specify	
10. On Air Failure	Stay Put	
11. Lockup Valve type no.	NOT REQD. – BHEL scope	
12. Lockup Valve type no.	Vendor to specify	
12. Lockup vaive Set pi	veridor to specify	
C.SOLENOID PILOT	NC 2-Way 3-Port Dual Coil 240V AC	
1. Make / Type No	Vendor to specify	
2. Style	Vendor to specify	
3. To Open Main Valve	Energise solenoid coil	
4. To Close Main Valve	De-energise solenoid coil	
5. Enclosure	WEATHER PROOF	
6. Coil Duty	Heavy duty Continuous at 100°c ambient	
7. Coil Rating	240V AC	
8. Insulation Class	Н	
9. Inrush / Hold Wattage	Vendor to specify	
10. Valve Flow Cv	3	
11. Body Material	SS Bar Stock & AISI SS-316	
12. Wetted parts	Stainless Steel	
13. Seating	Resilient for tight shut	
14. Valve Ends	3/8" NPT	
15. Cable entry	½" conduit	
D. QUICK EXHAUST VALVE	To meet <b>0.13</b>	
1. Make/Type No	Vendor to specify	
2. Port Connection	Vendor to specify	
E.FLOW RESTRICTOR	To meet <b>0.14</b>	
1. Make/type No	Vendor to specify	
2. Port Connection	Vendor to specify	
Adjustable Time Range	Vendor to specify  Vendor to specify	
F. AIRSET	NOT REQDBHEL scope	
1. Airset set pr	Vendor to specify	
G.LIMIT SWITCHES	2 NOS 1no Open&1no Close	
1. Make/Type No	Vendor to specify	
2. Mounted For	Full open Full close % Open	
3. Contacts	DPDT   Tull close   78 Open	
Contacts     Contact Rating	240AC 5Amp 220 DC 0.5 Amp	
5. Enclosure	EX. PROOF	
6.Cable Entry	Vendor to specify	
H. PNEUMATIC TERMINAL	To suit 8 mm O.D. X 1.65 t tube	
II. I NEUMATIO TERMINAL	10 Suit O IIIIII O.D. X 1.03 t tube	
I. TERMINAL BOX	Provided as per the sketch enclosed	
1.Enclosure	NEMA 4 & 13, DUST TIGHT & OIL TIGHT	
2. No. of Terminals	Vendor to specify	
3. Spares offer	Commissioning/Customer	



## PART - II : VENDOR CHECK LIST FOR BURNER TRIP VALVE

**ENQUIRY No.:** SERVICE: BTV [SCAVENGING AIR] TAG. NO: A59A - A59R

BHEL SPECIFICATION VENDOR CONFIRMATION  REFERENCE DOCUMENTS:(SPECIFY DWG/MANUAL REF.NOs. BELOW)  1. AssyDimensional Dwg Vendor to furnish  2. Assy Hookup & Terminal Vendor to furnish  boxDwg 3. Spares Catalogue/DRG No Vendor to specify  J.MARKING 1. S S name plate Vendor to specify 2. Spares individually tagged Vendor to specify K. PAINTING Epoxy coated L.PACKING As per clause no.7  M.TEST CERTIFICATES 1. Hydraulic test Vendor to specify 2. Seat leak test Vendor to specify 3. Material certificates Vendor to specify 4. Std. test on Actuator Vendor to specify 5. Dimentional test Vendor to specify 1. Min. of 6 copies Vendor to confirm  SPECIAL CONTRACT REQUIREMENT, IF ANY	UNITS: Flow-Liquid Cu M / h	nr, Steam-Kg / hr, Gas-NCu / hr, I	Pr-kg / cmSq ( g ), Temp-°C
1. AssyDimensional Dwg Vendor to furnish 2. Assy Hookup & Terminal Vendor to furnish boxDwg 3. Spares Catalogue/DRG No Vendor to specify  J.MARKING 1. S name plate Vendor to specify 2. Spares individually tagged Vendor to specify K. PAINTING Epoxy coated L.PACKING As per clause no.7  M.TEST CERTIFICATES 1. Hydraulic test Vendor to specify 2. Seat leak test Vendor to specify 3. Material certificates Vendor to specify 4. Std. test on Actuator Vendor to specify 5. Dimentional test Vendor to specify N.OPR. & INSTRN. MANUALS 1. Min. of 6 copies Vendor to confirm	BHEL SPECIF	ICATION	VENDOR CONFIRMATION
2. Assy Hookup & Terminal boxDwg 3. Spares Catalogue/DRG No Vendor to specify  J.MARKING 1. S S name plate Vendor to specify 2. Spares individually tagged Vendor to specify K. PAINTING Epoxy coated L.PACKING As per clause no.7  M.TEST CERTIFICATES 1. Hydraulic test Vendor to specify 3. Material certificates Vendor to specify 4. Std. test on Actuator Vendor to specify 5. Dimentional test Vendor to specify N.OPR. & INSTRN. MANUALS 1. Min. of 6 copies Vendor to confirm	REFERENCE DOCUMENTS:(SPE	CIFY DWG/MANUAL REF.NOs. BE	LOW)
boxDwg 3.Spares Catalogue/DRG No Vendor to specify  J.MARKING 1.S S name plate Vendor to specify 2. Spares individually tagged Vendor to specify K. PAINTING Epoxy coated L.PACKING As per clause no.7  M.TEST CERTIFICATES 1.Hydraulic test Vendor to specify 2.Seat leak test Vendor to specify 3.Material certificates Vendor to specify 4.Std. test on Actuator Vendor to specify 5.Dimentional test Vendor to specify N.OPR. & INSTRN. MANUALS 1.Min.of 6 copies Vendor to confirm		Vendor to furnish	
3.Spares Catalogue/DRG No  J.MARKING  1.S S name plate  Vendor to specify  2. Spares individually tagged  K. PAINTING  Epoxy coated  L.PACKING  As per clause no.7  M.TEST CERTIFICATES  1.Hydraulic test  Vendor to specify  2.Seat leak test  Vendor to specify  3.Material certificates  Vendor to specify  4.Std. test on Actuator  Vendor to specify  N.OPR. & INSTRN. MANUALS  1.Min.of 6 copies  Vendor to confirm		Vendor to furnish	
J.MARKING  1.S S name plate Vendor to specify 2. Spares individually tagged Vendor to specify K. PAINTING Epoxy coated L.PACKING As per clause no.7  M.TEST CERTIFICATES  1.Hydraulic test Vendor to specify 2.Seat leak test Vendor to specify 3.Material certificates Vendor to specify 4.Std. test on Actuator Vendor to specify 5.Dimentional test Vendor to specify N.OPR. & INSTRN. MANUALS  1.Min.of 6 copies Vendor to confirm			
1.S S name plate Vendor to specify 2. Spares individually tagged Vendor to specify K. PAINTING Epoxy coated L.PACKING As per clause no.7  M.TEST CERTIFICATES  1.Hydraulic test Vendor to specify 2.Seat leak test Vendor to specify 3.Material certificates Vendor to specify 4.Std. test on Actuator Vendor to specify 5.Dimentional test Vendor to specify N.OPR. & INSTRN. MANUALS  1.Min.of 6 copies Vendor to confirm	3.Spares Catalogue/DRG No	Vendor to specify	
2. Spares individually tagged Vendor to specify K. PAINTING Epoxy coated L.PACKING As per clause no.7  M.TEST CERTIFICATES  1. Hydraulic test Vendor to specify 2. Seat leak test Vendor to specify 3. Material certificates Vendor to specify 4. Std. test on Actuator Vendor to specify 5. Dimentional test Vendor to specify N.OPR. & INSTRN. MANUALS  1. Min. of 6 copies Vendor to confirm			
K. PAINTING Epoxy coated  L.PACKING As per clause no.7  M.TEST CERTIFICATES  1.Hydraulic test Vendor to specify 2.Seat leak test Vendor to specify 3.Material certificates Vendor to specify 4.Std. test on Actuator Vendor to specify 5.Dimentional test Vendor to specify  N.OPR. & INSTRN. MANUALS  1.Min.of 6 copies Vendor to confirm			
L.PACKING  As per clause no.7  M.TEST CERTIFICATES  1.Hydraulic test Vendor to specify 2.Seat leak test Vendor to specify 3.Material certificates Vendor to specify 4.Std. test on Actuator Vendor to specify 5.Dimentional test Vendor to specify N.OPR. & INSTRN. MANUALS 1.Min.of 6 copies Vendor to confirm			
M.TEST CERTIFICATES  1. Hydraulic test Vendor to specify 2. Seat leak test Vendor to specify 3. Material certificates Vendor to specify 4. Std. test on Actuator Vendor to specify 5. Dimentional test Vendor to specify N.OPR. & INSTRN. MANUALS 1. Min. of 6 copies Vendor to confirm			
1.Hydraulic test Vendor to specify 2.Seat leak test Vendor to specify 3.Material certificates Vendor to specify 4.Std. test on Actuator Vendor to specify 5.Dimentional test Vendor to specify N.OPR. & INSTRN. MANUALS 1.Min.of 6 copies Vendor to confirm		As per clause no./	
2.Seat leak test Vendor to specify 3.Material certificates Vendor to specify 4.Std. test on Actuator Vendor to specify 5.Dimentional test Vendor to specify  N.OPR. & INSTRN. MANUALS 1.Min.of 6 copies Vendor to confirm		Vandar ta anasifu	
3.Material certificates Vendor to specify 4.Std. test on Actuator Vendor to specify 5.Dimentional test Vendor to specify  N.OPR. & INSTRN. MANUALS 1.Min.of 6 copies Vendor to confirm	,		
4.Std. test on Actuator Vendor to specify 5.Dimentional test Vendor to specify  N.OPR. & INSTRN. MANUALS  1.Min.of 6 copies Vendor to confirm			
5.Dimentional test Vendor to specify  N.OPR. & INSTRN. MANUALS  1.Min.of 6 copies Vendor to confirm			
N.OPR. & INSTRN. MANUALS  1.Min.of 6 copies Vendor to confirm			
1.Min.of 6 copies Vendor to confirm		vender to speedify	
	1.Min.of 6 copies	Vendor to confirm	
IIB SPECIAL CONTRACT REQUIREMENT, IF ANY			
IID   OI EOIAE OOMINAON MEGOMEMENI, II AM	IIB SPECIAL CONTR	ACT REQUIREMENT I	Ε ΔΝΥ
(USE AN ANNEXURE IF THIS SPACE IS INADEQUATE)			

#### **Technical Pre-Qualification Requirement (PQR) for Oil system Control Valves**

- 1. The vendor shall be an established supplier of <u>Top & bottom/ Top & port/ post guided/ cage guided plug, Globe body, single seated with Pneumatic diaphragm actuated type control valve, hereby referred as control valve, having adequate Engineering, Manufacturing, testing and servicing facilities and shall furnish technical backup documents in proof for above requirements.</u>
- 2. The vendor shall have experience of having supplied **control valves** as per the technical specification for LDO/HFO application or application of similar severity. Supply reference list with details of PO, PO date, customer name shall be submitted.
- 3. The **control valve** offered shall be from the existing regular supply range of the vendor. Vendor shall provide the product catalogue.
- 4. Proven track record is required. As proof of above pre-qualifying requirement points, vendor should submit .
  - a. Minimum ONE end user certificate for the satisfactory operational performance of their supplied control valve meeting the minimum pre-qualifying requirements stated above.

#### OR

Minimum Two past purchase orders of similar control valves meeting the minimum pre-qualifying requirements stated above.

- b. Vendor to attach the corresponding data sheets/ technical documents of the Control Valve supplied as per P.O / End user certificate (submitted vide point 4.c) for our review.
- 5. In case of ordering, the Vendor shall have the responsibility for the following and same to be confirmed point wise.
  - i) Vendor should have the component replacement responsibility in case of defect / failure.
  - ii) Experts from Vendor's side shall associate in commissioning activities at site, if required.
  - iii) Vendor should ensure the product performance during erection & commissioning and ensure performance guarantee.
  - 6. Backup document checklist to meet PQR to the fullest satisfaction of BHEL:

Clause	Documents acceptable	Check list
1	i) ISO or Other third Party certification about the engineering,	
	manufacturing, testing and servicing facilities in the name of	
	supplier/OEM as applicable. The certificate shall be specific for the	
	product quoted by the vendor.	
	ii) List of manufacturing, testing and servicing facilities available	
	(like machinery/equipment) in the letterhead of supplier/OEM as	
	applicable.	
2	Supply reference list with details of PO, PO date, customer name,	
	application severity/type in the form of a table	
3	Product Catalogue in the name of supplier/OEM as applicable	
4	Min. one end user certificate (or) Two POs in the name of	
	supplier/OEM as applicable	
5	Signed copy of this technical PQR document	

**OEM** signature and seal with Date

Vendor signature and seal with Date

(If applicable)



## SPECIFICATION FOR FO SYSTEM CONTROL VALVES

#### I. BINDING DOCUMENTS:

This Specification TOS: MEL: 1360, Part-I Data Sheet and the final Vendor Check List shall form part of the Purchase Order and be binding.

#### II. INTENT:

To design, manufacture, test and supply of Fuel Oil System Control Valves.

#### III. SCOPE:

The Control Valves shall be complete in all respects as per the specification and the Data Sheet.

#### IV. APPLICABLE STANDARDS:

- a. ANSI / ISA 75.01 for control valve sizing equations.
- b. ANSI / ISA 75.02 for control valve capacity test procedure.
- c. ANSI FCI 70.2 for seat leakage.
- d. ANSI B 16.10 for face-to-face dimensions.
- e. ANSI B 16.5 for flange dimensions and drilling.
- f. ANSI B 31.1, ANSI B 16.34, ASME, IBR and other applicable Standards if any.

#### V. TECHNICAL REQUIREMENTS:

1	Flow Parameters	For Flow Parameters and requirement of accessories refer
		to Item Description and/or the Vendor Check List.
2	Operating Criteria	At 80% opening of valve flow max, stem travel of 80% at
		max. Flow condition and stem travel of 20% at min. flow
		condition.
3	Capacity	120% of max. flow handling capacity.
4	Percentage of stem	Shall not be less than 50%.
	Travel from min. Flow	
	to max. Flow	
5	Sizing criteria	As per ISA Hand Book with measures to avoid choked flow.
6	Outlet velocity	Max. 150 m/sec. for steam and 8 m/sec. for liquid.
	_	50% of sonic velocity for flashing services.
7	Noise	Valve internal shall not vibrate or chatter and not unduly
		noisy. The noise level shall be limited to max. 85 dB at 1
		mtr. From valve surface.

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8	Design shall match as to prevent cavitation, wire drawing flashing on downstream side of valve and pipe	Yes. By providing anti-cavitation trim by dropping the pressure in stages. Simply shifting of point of cavitation shall not be acceptable.
9	Type of valve	Top & Bottom, Top & Port, Post guided or Cage guided plug, Globe body ,single seated.
10	Leakage Class	As per ANSI B 16.104 /ANSI FCI 70-2 /1991 - Class-V
11	Characteristics	Equal %, quick acting as applicable
12	Trim type	Quick changing, removable through top after bonnet removal without cutting
13	Plugs for pressure balancing	Yes. If required.
14	Bonnet	Plain Bonnet with packing to suit duty. Provide special bonnets if duty warrants as per Maker's Standard.
14	Bonnet joints	Flanged and bolted type designed for easy disassembly and correct stem alignment without any union or thread
15	Plug construction	Single piece cast/forged/machined from single bar stock.
16	Body Material	Cast or forged carbon steel
17	Packing Material	Graf oil
18	Material for stems, guide brushings, plugs, seat rings, stem lock pins, stuffing box parts and other trim parts	Stainless Steel (with a minimum Cr. content of 13%)
19	Stelliting (Hardened)	Required for seat (steam application only), guide posts & bushings
20	Trim Material	17-4 PH/440 c depending on service condition to avoid erosion
21	End connection	Butt welded, socket welded or flanged depending on appln.
22	Stem	Stem polished and finished .
23	Flanged Ends	Steel flanges RF type as per ANSI B 16.5 corresponding to pressure/temp greater than body
24	Extension Bonnet	For all valves where process temp. is greater than 280 °C
25	Stem Travel Indicator	Provide for all valves
26	Type of Actuator	Pneumatic spring opposed diaphragm type for all control valves with accessories in piped up condition
27	Selection/sizing	To suit pressure drop and max. shut off pressure
28	Mounting	Horizontal/vertical
29	Ambient temp	60°C max
30	Diaphragm material and	Moulded synthetic rubber and press steel housing



	housing	
31	Air filter	It shall be of sintered bronze material with 2"pressure gauge for power air
32	Type of Positioner	Force balance type, high capacity, high gain pneumatic. The positioner shall be direct/reverse action. Field adjustable and with 3 gauges (One for Input, One for output and one for Signal)
33	Input signal	0.2 to 1 kg/cm <sup>2</sup> (g)
34	Cams with Positioner	Equal percentage and quick acting
35	Positioner output	Field reversible linearity of $\pm$ 1% and hysterisis of $\pm$ 0.5% Of span
36	Position XMTR	LVDT (Non/contact type), 2 wire, 24 V DC operated
37	Output	4-20 mA DC
38	Open and close limit switch (Explosion Proof)	DPDT (2 NO + 2 NC) rated for 5A 240 V AC or 0.25A/ 220V DC
39	Solenoid Valve	Body : SS Bar Stock Trim : AISI SS-316, Heavy duty, Class - H insulation 24 V DC operated universal type: CV > 1.5
40	Air Lock	Auto reset type relay with alarms and field adjustability
41	Integral Terminal Box	To be provided, refer sheet 08 of 12 & 09 of 12.
42	Hand Wheel	To be provided, side mounted.

#### **ADDITIONAL REQUIREMENTS:**

- 1) All the control valves shall be supplied with positioners
- 2) Include all accessories as under item description & / or Vendor check list.
- 3) Limit switches shall be mounted in explosion proof box, if provided.
- 4) All accessories except Limit Switch shall be weather proof, water / oil tight to NEMA
- 4 & 13 suitable for outdoor installation and 60 deg C ambient.
- 5) All accessories shall be supplied in fully mounted and piped-up condition with 3/8" OD PVC jacketed SS tube.
- 6) Pneumatic ports on all equipments shall be 1/4" NPT female.

#### VI. MARKING:

a) Stainless steel nameplates with the following boldly engraved shall be firmly fixed to the bonnet:

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Maker's name & production serial number; service; BHEL material code; type, size and rating of body; Size & form of trim; Type, size & spring range of actuator; valve action; air failure position and plug lift, valve tag no and Trim material.

b) Each spare shall be individually tagged with part name, maker's name & spare code and BHEL Material Code.

#### VII. PAINTING:

- a) All interior surfaces supplied with rust preventive oil following hydraulic test and drying.
- b) All exposed surfaces degreased, derusted and epoxy coated.

#### VIII. PACKING:

- a) All openings (fluid, pneumatic and electric) shall be firmly capped.
- b) Valves shall be packed in wooden boxes with water proof under cover.
- c) Liberal packing material & struts shall be used to arrest rolling to protect from transit damages.
- d) The Limit Switches, Positioner, Position Transmitter and such components shall be capsulated covered properly with thermocole material.

#### IX. TEST CERTIFICATES:

All tests/inspection shall be carried out as per the approved specification and approved quality plan as per NTPC format. Approval shall be obtained prior to manufacturing.

- a) Body Hydraulic Test done at 1.5 times the cold body rating.
- b) Seat Leak Test as per ANSI /FCI/70-2/1991 Standard to meet Class V. for all Valves.
- c) Material Certificate for Body, Bonnet and Trim.
- d) Standard tests on actuator, Positioner and Position Transmitter.
- e) For proper actuation and response of Position Transmitter and Limit Switches.
- f) Dimensional certificate for overall dimensions and all terminal connections.
- g) IBR Certificates in Form III-C shall be furnished for the steam service valves

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- h) Quality Plan in BHEL format shall be submitted.
- i) Cv test as type test for one size/type as per standard. Certificate for type test carried out shall be presented during inspection.

#### X. INWARD INSPECTION:

- a) Verify the Works Test Certificates, Marking Particulars, Name Plates of each accessory and the scope of supply.
- b) Watch for damages
- c) Perform random check on all terminal connections and the internal particulars.

#### **XI. OPERATING & INSTRUCTION MANUALS:**

Operation and Maintenance manuals shall be submitted in soft in editable form and drawings shall be in ACAD-13 or higher. Manuals comprising of details on items listed under XII a and XII b below shall be furnished within 1 month from the date of Purchase Order.

#### XII. DOCUMENTS TO BE SUBMITTED WITH THE OFFER:

- a) Completely filled in vendor checklist.
- b) All documents referred under 'Reference Documents' Part-I of the Data Sheet (Dimensional Drg with all accessories mounted, catalogues, specifications, spares identifier drawings, O&M Manuals).
- c) Spares quotation for 3 years operation with clear description, part No., identification drawing, break-up price and with 6 months validity.
- d) Copies of std test methods and copies of certificate formats for main valve and all accessories.
- e) Confirmation/deviation list to each point of this specification.
  - f) Sizing calculation for actuator and control valve; valve outlet velocity and noise level calculations.
  - g) Pneumatic Hook up Diagram similar to the one enclosed.

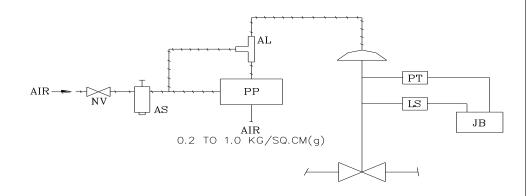
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h) Terminal Box wiring Diagram similar to the one enclosed.



#### HOOK UP DIAGRAM FOR CONTROL VALVE



PP - PNEUMATIC POSITIONER

AS - AIR SET

AL - AIR LOCK

PT - POSITION TRANSMITTER

JB - JUNCTION BOX

LS - OPEN & CLOSE LIMIT SWITCHES

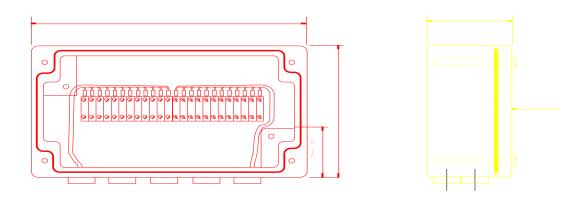
NV - BRASS ISOLATION VALVE

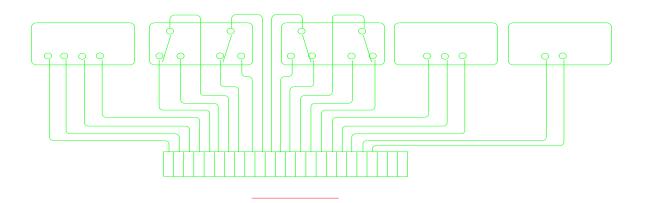
#### NOTE:

ALL REQUIRED FITTINGS SHALL BE PROVIDED BY VENDOR. SIZE OF VALVES / FITTINGS SHALL BE INDICATED.

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#### NOTE:-

- 1. ELMEX TERMINAL BLOCKS SHALL BE USED IN THE JUNCTION BOX.
- THE VALVE MANUFACTURER SHALL DO THE WIRING AS SHOWN IN THIS DRAWING. TERMINATION SHALL BE DONE BY USING SUITABLE CRIMPING LUGS.
- 3. THE JUNCTION BOX SHALL BE MOUNTED SUITABLY ON THE VALVE FOR EASY ACCESSIBILITY.
- 4. MATERIAL OF JUNCTION BOX: ALUMINIUM
- 5. THE JUNCTION BOX SHALL HAVE NEMA 4 & 13 CLASS OF ENCLOSURE PROTECTION
- 6. I) FROM THE POSITION TRANSMITTER TO THE JUNCTION BOX, THE CABLE SHALL ENTER THROUGH DOUBLE COMPRESSION TYPE BRASS CHROME PLATED CABLE GLAND SUITABLE FOR 0.5 SQ.MM TYPE F INSTRUMENTATION CABLE . SUITABLE CABLE GLAND TO BE PROVIDED IN JUNCTION BOX.

#### MAHAN 2x800 MW TPS



TOS: MEL: 1360/00

II) FOR THE CABLING FROM JUNCTION BOX TO REMOTE CONTROL (DDCMIS), ONE 5 PIN PLUG AND SOCKET SUITABLE FOR 2 PAIR F – TYPE INSTRUMENTATION CABLE IS TO BE PROVIDED IN THE JUNCTION BOX.

III) FOR THE SOLENOID VALVE COMMAND FROM REMOTE CONTROL (DDCMIS), CABLE GLAND SUITABLE FOR 0.5 SQ.MM

TYPE – G INSTRUMENTATION CABLE, 4 PAIR TO BE SUPPLIED IN THE JUNCTION BOX.

- 7 PVC FLEXIBLE CONDUIT SHALL BE USED AND CONNECTED TO SUITABLE END CONNECTORS & SEALED AT BOTH ENDS USING SUITABLE SEALANT.(EPOXY OR EQUIVALENT).
- 8. CONDUIT ENTRIES ARE PROVIDED ONLY AT THE BOTTOM.
- 8. MINIMUM GAP OF 25 MM IS TO BE LEFT BETWEEN THE TERMINALS OF ELECTRONIC POSITION TRANSMITTER & SOLENOID VALVE.
- 9. THE JUNCTION BOX SHALL HAVE EARTHING PROVISION.



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## PART - I: DATASHEET FOR CONTROL VALVE LOFCV (LO33A)

UNITS: Flow--Liquid CuM/hr, Steam--Kg/hr, Gas--NCuM/hr,Pr.--Kg/cmsq (g), Temp--°C

O.FLOW DATA

C.POSITIONER

SMART POSITIONER

O.FLOW DATA		C.POSITIONER	SMART	POSITIONER	3	
1.Line Fluid			1.Make/Type No			
2.Flow Max			2. Action	Direct /	Reverse Fiel	d Adjustable
3.Flow Min			3. Supply Pr			-
4.Max Flow in Pr			4.Bypass/Gauge	Provided		Three
5.Min Flow in Pr			5. Signal In/Out	4-20 mA		•
6.Max Flow out Pr			6. Air set make & type no			
7. Min Flow out Pr			7.Air set pr. range			
8.Actuator Sizing DP						
9.Temp Max			D.SOLENOID VALVE			
10.Flow Temp			1.Make / Type no			
11.Flow Sp Gravity			2.Style			
12.Flow Viscosity			3.Enclosure			
13.Max / Min Flow Cv			4.Valve flow CV			
14.plug Lifts @ max/minflow	%	%	5.Cable entry			
15.Valve Cv / Cf			E.TERMINAL BOX			
			1.Enclosure		I	
A.VALVE BODY	†		2.Terminals			
1.Make/Type No					T	
2.Line Size	OD X t	mm			1	
3.Body/ Port Size	Nb mm	mm			l l	
4.Plug Travel	Mm			l .		
5.Body Style/Rating	171111	NP	F.POSITION TRANSMETER			
6.Ends		111	1.Make / Type no			
7.Ports			2.Style		3 Wire / 2 Wire	
8.Guiding	Cage or Top & E	Rottom	3.Input		3 WILE / Z WILE	3
9.Body Matl	Cage of Top & L	ottom	4.Load			
10.Trim No			5.Out Put			
11.Plug Matl			6.Cable Entry			
12.Stem Size/Matl			G.LIMIT SWITCHES			
13.Seat Matl			1.Make/Type no 2.Mounted for	Mary Divi	- lift / Min. Diversi	11.64
14.Cage Matl				Max. Pluç	g lift / Min. Plug	IIIT
15.Plug/ Gauge Style			3.Contacts		Off	
16.Seat Leak Class			4.Contact Rating			
17.Plug Pushdown to			5.Enclosure			
18.Flow Tends to			6.Cable Entry Size			
19.Bonnet/Packing			H.SUPPLY CONDITION			
21.Drain Plug			1.Assembly-1			
22.Noise Level			2Assembly-2			
			3.Pneumatic Terminal		mm OD x 1.65 n	
B.ACTUATOR ASSY			4.Spares	Individual	lly tagged & pac	ked
1.Make / type no						
2.Style						
3.Size/Volume			I.REF. DOCUMENTS : SPECIF	Y DWG/ MA		
4.Diaphragm Matl			1.Assy Dimentional Dwg		2.Assy Hooku	ıp Dwg
5. Port Size	1/4 " NPT		S.No Item O & M Manual		Spares identi	fier catalog & specfn.
6.Spring no / Range			3. A			
7.Spring To			4. B			
8. Air To		<u> </u>	5. B12			
9. Signal Pr.			6. C			
10. Handwheel			7. C6			
11. On Air Failure	Stay	/ Put	8. D			
12.Lockup Valve Type no			9. F			
13. Lockup Valve Set Pr.S			10. G			
			11.			-

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#### PART II A VENDOR CHECK LIST FOR CONTROL VALVE

SERVICE : LOFCV ENQUIRY NO: TAG NO:LO33A

UNITS: Flow-Liquid Cu M / hr, St	eam-Kg / hr, Gas-NCu / hr, Pr-kg / cmSc	
IIA BHEL SPECIFICATION		VENDOR CONFIRMATION
O.FLOW DATA		
1. Line Fluid	LDO / HSD	
2. Flow Max	63.532	
3.Flow Min	3.165	
4. Max Flow In Pr	19.0	
5. Min Flow In Pr	23.0	
6. Max Flow Out Pr	16.0	
7.Min Flow Out Pr	4	
8. Actuator Sizing DP	28.5	
9. Temp Max	50	
10.Flow Temp	40	
11. Flow Sp Gravity	0.82	
12. Flow Viscosity CST	2.5 – 15.7	
13. Max / Min Flow Cv	38.86 1.36	
14. Plug Lifts %	80% @ maxflow / 20% min flow	1
15. Vale Cv/Cf	Vendor to state	
A. VALVE BODY	vendor to state	
	Marida da akata	
1. Make/Type No	Vendor to state	
2. Line Size mm	OD 88.9x5.49	
3. Body/port Size mm	NB : 80 Vendor to state	
4. Plug Travel mm	Vendor to state	<u> </u>
5. Body Style / Rating	ANSI 300 LBS NP	
6. Ends	3" Flange ANSI 300 LBS	
7. Port	Single / Double	
8. Guiding	Stem / Port ( Vendor to state )	
9. Body Matl	Cast or forged carbon steel	
10. Trim No	Vendor to state	
11. Plug Matl	ANSI	
12. Steam Size/Matl	Vendor to state	
13.Seat Matl	Vendor to state	
14. Cage Matl,if any	Vendor to state	
15.Plug/Cage Style	= %	
16. Seat Leak Class	As per ANSI B 16.104 / FCI 70-2-V	
17. Plug pushdown to	Close	
18. Flow Tends to	Open	
19. Bonnet / packing	STD / Extended	
20. Drain plug	Vendor to state	
21. Noise Level	<85dBA @1m distance	
B. ACTUATOR ASSY		
1. Make/Type No	Vendor to state	
2. Style	Pneumatic Diaphragm	
3. Size/Volume	Vendor to state	
4. Diaphragm Matl	Vendor to state	
5. Port size	1/4 " NPT (F)	
5.Spring No/Range/to	Vendor to state/Close	
6. Air to	Open	
7. Signal pr 8. On air Failure	Vendor to state Stay put	
9. Hand wheel	Provided	
10. Lockup Valve type No	Vendor to state	
11. Lockup Valve Set pr	Vendor to state	



#### PART II A VENDOR CHECK LIST FOR CONTROL VALVE

BHEL MATERIAL CODE: L183214220001001 ENQUIRY NO: SERVICE: LOFCV TAG NO:LO33A

UNITS: Flow-Liquid Cu M / hr, Steam-Kg / hr, Gas-NCu / hr, Pr-kg / cmSq ( g ), Temp-° C

	UNITS: Flow-Liquid Cu M / hr, Steam-Kg / hr, Gas-NCu / hr, Pr-kg / cmSq ( g ),  IIA BHEL SPECIFICATION		VENDOR CONFIRMATION
C.POSITIONER		SMART POSITIONER as per Cl. II B	
1. Make / Type No		Vendor to state	
2. Cam Style,if any		Characterised	
3.Action		Direct / Reverse	
	uss/Gauges	Required Three	
		nequired frilee	
5.Supply Pr 6. Signal In/Out		4-20 mA	
	et Type No	Vendor to state	
	SITION TRANSMITTER	Inbuilt with smart positioner	
1.Make	/Type No	Vendor to state	
2. Style	!	2 wire LVDT loop powered	
3.Input		24 V DC	
4. Load			
5. Outp		4-20mA DC signal	
	e Entry &Enclosure	3	
	T SWITCHES	REQUIRED: 2 No	
	e/Type No	Vendor to state	
	nted For	Max.Plug lift Min.Plug lift	
3. Cont		DPDT ( 2 NO + 2 NC)	
	act Rating	5A / 240 VAC 0.25A / 220 VDC	
5. Enclo		NEMA 4 & 13	
6.Cable		Vendor to State	
	UMATIC TERMINAL	To suit 8 mm OD x 1.65 t Tube	
	NOID VALVE	NOT REQUIRED	
	e / type no	NOTTEGORIED	
2. style	71		
3.Enclo			
	flow CV		
5.Cable			
	INAL BOX	Provided as per the sketch.	
1.Enclo		NEMA 4 & 13, Dust tight & oil tight	
	terminals	INCINIA 4 & 10, Dust light & on light	
	R. & INSTRN. MANUALS	Min. of 6 copies, Vendor to confirm	
			IF ANIV
II B	SPECIAL C	ONTRACT REQUIREMENTS,	IF ANY
specification TDC:T input for Control Va		o be supplied as per technical TCI: 317/Rev. 07 & E,C&I alve accessories for Mahan (832-1833)( CI: MAHAN:	

# Bharat Heavy Electricals Limited High Pressure Boiler Plant, Tiruchirappalli-620 014.

# TECHNICAL DELIVERY CONDITIONS FOR SUB - DELIVERY COMPONENTS OF CONTROLS AND INSTRUMENTATION

**Specification No. TCI: 317** 

Page 01 of 04

## **Technical specification**

## <u>Of</u>

## **SMART POSITIONER**

Rev.	Date	Description	Prepared	Reviewed	Approved
No.			M. Muruga Prabu	M. Muruga Prabu	D. Kavitha
00 – 07	19-04-22	Initial Release	-sd-	-sd-	-sd-
08	15-07-24	Revised after revisit	-sd-	-sd-	-sd-

Sl. No	Technical Description/Requirement			
1	SITE CONDITIONS: -  Altitude above Sea Level Atmosphere Relative humidity Operating temperature	500 Meters Tropical, Dusty, Windy & Heavily polluted atmosphere 100 % -30 to 80 degree Celsius		
2	Input demand signal	4-20 mA demand signal from DCS.		
3	Power Supply	2 wire system, Loop powered from output card of DCS.		
4	Operational signal range	4-20 mA. Split range operation shall also be possible if required as per the application.		
5	Air Supply	Shall match with the requirement of the control valve/damper application, as indicated in the valve datasheet.  Shall be suitable to work with instrument air of quality - Class 2 or Class 3 meeting the requirements of the standard ISO 8573.1		
6	Type of Action (Direct/Reverse)	Shall match with the requirement of the Control Valve/damper application.		
7	Flow Characterization	Shall match with valve characteristics, Linear/Equal percentage etc.		
8	Stroke time	Shall match with the requirement of the Control Valve/damper application.		
9	Single/Double Acting	Shall match with the requirement of the Control Valve/damper application.		
10	Pneumatic Process Connection	Shall match with the requirement of the Control Valve/damper application.		
11	Communication by Hart Protocol	SMART positioner shall be compatible for Remote calibration, configuration & Diagnostics using Centralised HART management system or Universal HART calibrator through HART protocol.		

PAGE 02 OF 04

Sl. No	Technical Description/Requirement		
12	Calibration	SMART positioner shall be compatible for Auto Start with self-calibration, Remote calibration using Hart protocol & local/manual calibration using push buttons available on the positioner.	
13	Position feedback Sensing & Transmitter	Position Feedback Sensing shall be integral to the SMART positioner and output shall be provided in the form of 4-20 mA hardwired current signal to control system.	
14	Electrical Cable entry	Side or bottom entry to avoid water ingress.	
15	Protection Class	IP 65	
16	Action required during failure of 4 to 20 mA control signal.	Shall be configured for the fail safe position as per the requirement of Control Valve/damper application.	
17	Characteristic Deviation	≤ 0.5% of span or better.	
18	Influence of temperature rise on positioner	≤ 0.01% per degree Celsius.	
19	Accessories	Pressure Gauge Block:- For Supply & output pressure, pressure gauges shall be provided on the positioner.  Operator panel:- The positioner shall have a display with push buttons for configuration and for read out.  Valve Mounting accessories:- Required mounting accessories & fasteners for mounting the positioner on valve actuators shall be	
20	Electro Magnetic Compatibility	taken care of by the valve vendor.  SMART positioner shall conform to EMC requirements as per the relevant international standards IEC/EN.	

TDC: TCI: 317 / REV 08 PAGE 04 OF 04

Sl. No	Technica	l Description/Requirement
21	Diagnostic Features	Positioner shall be provided with diagnostic features for monitoring.
22	Test reports & Catalogues	<ol> <li>Test Certificates as per Manufacturer's Standard.</li> <li>SMART positioner catalogues &amp; O&amp;M manuals.</li> </ol>

## <u>Controls & Instrumentation/Fossil Boilers</u> <u>E,C&I input for Control Valve accessories</u>

CI: MAHAN: ECI:CV, Rev. 01

Project: MAHAN (2 X 800 MW)

Cust. No.: 1832 - 33

Sl. No	Description
1.	<ul> <li>SMART positioner: -</li> <li>Vendor to supply SMART positioner as per the requirements indicated in the</li> </ul>
	Technical specification TCI:317/Rev. 08.
	<ul> <li>Additional requirements: -</li> <li>SMART positioner casings shall be dust tight, weather proof and corrosion resistant.</li> </ul>
	<ul> <li>SMART positioner shall be compatible for Remote Calibration and Online diagnostics using HART management system. Necessary provisions shall be taken care of.</li> </ul>
2.	Vendor can follow any one of the following makes of positioner SIEMENS, ABB, YOKOGAWA, FISHER, EMERSON, MTL, MOORE, FORBES MARSHALL. However, vendor should have proven track record for the selected make of positioner, supplied to regulating duty power cylinder applications.
3.	Integral Junction Box:- All the valve accessories shall be wired suitably and shall terminated in an integral junction box. The terminal blocks in the junction box shall be of cage clamp type suitable for 2.5 sq.mm. cable. Junction box shall meet the requirements of the protection class of IP - 65.
4.	Method of Termination of external cables to the integral junction box (i.e. Command & Feedback signals from external control system):- 3 Nos. of Double compression type, Brass with Nickel plated, weather proof cable glands shall be provided suitable for the termination of cable of OD 16 mm.
5.	Limit Switch Type & Contact Rating: - Limit switches shall be of high conductivity and non-corrosive type with either 1 No. of DPDT (2 NO + 2 NC contacts) or 2 Nos. of SPDT (2 NO + 2 NC contacts). Contact Rating: 5A at 240 V AC and 0.5 A at 220 V DC.
	Applicability and Quantity of the limit switches shall be as indicated in the valve/actuator datasheet.

#### **Note to Vendor:**

- A. Taking care of the above indicated technical requirements in full, vendor to submit signed & sealed copy of Sub-delivery enquiry deviation (SDED) format sent along with the purchase enquiry, without any deviations, quoting the document reference.
- **B.** Any deviation in the technical requirements has to be indicated only in the SDED format. Other than the SDED format, hidden deviations indicated elsewhere in the offer will not be considered.

**FEEDBACK** 4-20mA 24V DC  $\Xi$ 2 ω 4-20mA 24V DC INPUT 4 **SMART POSITIONER** G 6  $\infty$ 9 10

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

TITLE:

BHEL DRAWING NO.:
CI:PA:TB:WD Bharat Heavy Electricals Ltd
UNIT: HIGH PRESSURE BOILER PLANT
TIRUCHIRAPALLI - 620014

STANDARD

M. MURUGA PRABU

Sd. / MMP Sd. / DK

08-07-24 08-07-24 08-07-24

DEPT.-C & I CODE - 392

APPD D. KAVITHA

CUSTOMER DRAWING NO.: DRN M. MURUGA PRABU

TERMINAL BLOCK WIRING DRAWING OF PNEUMATIC

**ACTUATOR (REGULATING DUTY)** 

SCALE NTS

Д Ф

00 REV



### BHARAT HEAVY ELECTRICALS LIMITED TIRUCHIRAPPALLI - 620 014, INDIA. QUALITY ASSURANCE DEPARTMENT

# STANDARD QUALITY PLAN FOR CONTROL VALVES (FUEL OIL APPLICATION)

SQP:SD:07 Rev 00

Page: 1 of 4

Prepared By Quality Assurance VENKANNA RUPANI R 6 14-109 12015

Reviewed by	Signature					
Quality Assurance	- F					
Engineering M. THANDAPANI	VIVIA OPIIS					
Materials Management/BOI	h. vaym 1819/15					
Quality Control R. D HARMAR	15/09/ce					

Rev No	Date	Approved by	Signature
00	18/09/2015	AGM / QA & BE	Revi Sur 1809/15

#### Record of Revisions

ſ	Rev No		Details of Revision	Remarks
	00	Fresh Issue	•	



MANUFACTURER'S NAME & ADDRESS: BHEL TIRUCHIRAPPALLI APPROVED SUPPLIERS

## STANDARD QUALITY PLAN

PRODUCT: CONTROL VALVES – FUEL OIL APPLICATION (LFO/HFO/FLOW; TEMPERATURE; BURNER TRIP; DRAIN OIL ON/OFF)

SUB-SYSTEM :Steam Generator Package

QWI NO:SQP:SD:07

REV.NO.00 DATE: 18/09/2015 PAGE: 2 OF 4

CT	INITETALE INTERPOLATION INTERP										AGENCY	REMARKS
NO	OPERATIONS	CHARACTERISTICS	CLASS	CHECK		HECK	DOCUMENT	NORMS	RECORD		M C N	
1	2	3	4	5	M	C/N	7	8	9	D*	** 10	11

1.0	RAW MATER	IALS & BOUGHT O	UT IT	EMS										
		Chemical & Mech Properties, Heat treatment	В	TC Verification		1/Heat	BHEL approved datasheet/ ASTM Std	BHEL approved datasheet / ASTM Std	Test Certificate	1	P	V	V	
	D - 1 1	Surface quality*	В	Visual Examination	100%	100%	MSS SP 55	MSS SP 55	Test Certificate	V	P	V	V	*on castings.
1.1	Body and Bonnet	Internal Soundness for class rating ≥900 (RT/UT#)	В	TC Verification	100%	100%	ASME Sec V	RT: ASME B16.34 Appendix I/ UT: ASME B16.34 Appendix IV	Test Certificate	1	P	V	V	#RT on critical areas; UT for forgings of dia/thick ≥50mm.
	•	#Sub-Surface Soundness(MPI)	В	TC Verification	100%	100%	ASME Sec V/ ASTM E709	ASME B 16.34 Appendix II	Test Certificate	V	_	V	V	#On accessible areas.
1.2	Trim(Plug, Seat ring &	Chemical & Mechanical Properties	В	TC Verification	1/Heat	1/Heat	BHEL approved datasheet / ASTM Std	BHEL approved datasheet / ASTM Std	Test Certificate	1	P	V	V	
	Stem)	Stem Internal Soundness(UT#)	В	TC Verification	100%	100%	ASME Sec V/ ASTM A 388	ASME B 16.34 Appendix IV	Test Certificate	1	P	V	V	#UT for dia/ thick ≥50mm
1.3	Pressure retaining fasteners	Chemical, Mechanical Prop & Dimensions	В	TC Verification	1/Heat	1/Heat	BHEL approved datasheet /ASTM Std	BHEL approved datasheet /ASTM Std	Test Certificate / COC	1	P	V	V	-
1.4	Diaphragm	Surface Quality, Strength & %Elg, Hardness, *, Dimensions	В	Visual & Measurement	1/ Lot 100%	1/ Lot 100%	Manufacturer's Specification	Manufacturer's Specification	COC	1	P	V	V	*property change after heat aging.
1.5	Springs	Chemistry, Strength,  Hardness, Endurance, Linearity & Dimensions	В	Chemical Analysis, Compression & Load test, Measurement, Cyclic Test, Measurement	1/ Lot	1/ Lot	Manufacturer's Specification	Manufacturer's Specification	COC	1	P	V	V	
1.6	Pressure Gauges	Performance	В	Calibration	100%	100%	Manufacturer's Specification	Manufacturer's Specification	IR/COC	1	P	V	V	



3.1

Tests on

valves

assembled

Leak tightness &

(Body & Bonnet)

pressure resistance

# MANUFACTURER'S NAME & ADDRESS: BHEL TIRUCHIRAPPALLI APPROVED SUPPLIERS

## STANDARD QUALITY PLAN

PRODUCT: CONTROL VALVES – FUEL OIL APPLICATION (LFO/HFO/FLOW; TEMPERATURE; BURNER TRIP; DRAIN OIL ON/OFF)

QWI NO:SQP:SD:07

w v

Manufacturer's

Test Certificate

shall be submitted

√ P

Test Report

REV.NO.00 DATE: 18/09/2015

PAGE: 3 OF 4

COMPONENT & CHARACTERISTICS CLASS CHECK OF CHECK		APPROVED SUPPLIERS	SU	UB-SYSTEM :Steam	m Genera	tor Pac	kage							
Accessories: limit switch, ALR, junction box, positioner & transmitters, etc.    Accessories: limit switch, ALR, junction box, positioner & transmitters, etc.   Accessories: limit switch, ALR, junction box, positioner & transmitters, etc.   Accessories: limit switch, ALR, junction box, positioner & transmitters, etc.   Accessories: limit switch, ALR, junction box, positioner & transmitters, etc.   Accessories: limit switch, ALR, junction box, positioner & transmitters, etc.   Accessories: limit switch, ALR, junction box, positioner & transmitters, etc.   Accessories: limit switch, and protection (as applicable)*.   Accessories: limit switch, and protection (atasheet   Accessories: limit switch, and atasheet   Accessories: limit switch, and atashe			CLASS						RECORD		M	С	N	REMARKS
Accessories: Make/rating/type limit switch, ALR, junction box, positioner & transmitters, etc.  1.8 Solenoid valve, if applicable (AC/DC), type of coil (application) (ACP) applicable (ACP) appl			4		M	C/N	7	8	9	D*		** 1	0_[	11
Solenoid valve, if applicable   Solenoid valve, if applicabl	.7 limit switch, ALR, junction box, position & transmitte	ch, Degree of protection (as tioner applicable)*.	В	Verification	100%	100%		datasheet	Certificates*				v	*For electrical items, certificates by statutory bodies shall be furnished.
Welding Qualifications   Personnel #   B   Document Review   100%   100%   100%   18R/ASME Sec   IX   ASME Sec   IX   PQR &WPS   V   V	o Solenoid val	valve, (AC/DC),type of coil	В	Verification	100%	100%			1 -	1	P	v	V	
Personnel # B   Document Review   100%   1				-			T	NOTE 0 137	DOD 0 WDC	LJ	<u> </u>	17	17	· · · · · · · · · · · · · · · · · · ·
2.2 PWHT, if applicable control B Review of HT Chart							IBR/ASME Sec	IBR/ASME Sec				<del>_</del>		·
2.3   Hard faced   Trims   B   Measurement   On test samples   SHEL approved   datasheet / Manufacturer's Std   Manufacturer's Std   Manufacturer's Std			В		100%	100%				٧				
2.4 Body, Bonnet, Plug, Seat Dimensions Measurement Drawing Drawing  North Drawing Drawing  Drawing  Drawing  Drawing  Drawing  Drawing  Drawing  Drawing  Drawing  Drawing  Drawing  Drawing	.3 Hard faced		В	Measurement		amples	datasheet /	datasheet /	Test Report	√		v	V	
2.5 NDE on hard Weld Soundness B LPI 100% 100% ASME E165 ASME Sec VIII Div Test Report V P V V	Plug, Seat Rings & Ste after	Sterns Dimensions including profile check	В		100%		- ··· ·			-	P		_ :	•
raced thins		hard Weld Soundness	В	LPI	100%	100%	ASME E165	ASME Sec VIII Div 1 Appd 8.4	Test Report	\	P		v	
2.6 NDE on butt weld Soundness B MPI/LPI 100% 100% ASME E709/ ASME Sec VIII Test Report V P V V *if approximately selection of the second of t	2.6 NDE on bu	butt Weld Soundness	В	MPI/LPI	100%	100%	ASME E165	Div 1 Appd 6.4/8.4		Ĺ	<u> </u>			*if applicable
2.7 NDE on butt weld Soundness B MPI/LPI 100% 100% ASME E709/ ASME Sec VIII Test Report V P V V weld ends Div 1 Appd 6.4/8.4		I I	В	MPI/LPI	100%	100%	ASME E165	Div 1 Appd 6.4/8.4		1		L <sub>v</sub>	v	
2.8 Body & Leak tightness & A Hydro Test 100% - ASME 16.34/ No Leak Register/ - P   Bonnet pressure resistance   ISA 75.19		1 4 1	A	Hydro Test	100%	-	1	No Leak			P	_	-	
3.0 FINAL INSPECTION & TESTING	.0 FINAL IN	INSPECTION & TESTING	;		·-··		· ·		T ===	, ,-	T 75	****	T +;-	) ( C - '

No leak

**LEGEND:** \*RECORDS IDENTIFIED WITH "TICK" ( √ ) SHALL BE ESSENTIALLY INCLUDED BY THE SUPPLIER IN QA DOCUMENTATION;

\*\* M: MANUFACTURER, C: BHEL QC/BHEL AIA, N: CUSTOMER; P: PERFORM. W: WITNESS, V: VERIFICATION; CLASS: A - CRITICAL; B - MAJOR; C - MINOR;

MTC- Mill /Manufacturer's Test Certificate; IR- Inspection/Test Report; (R): Routine test; (T)/(Ts): Type test, COC: Certificate of compliance

100%

Hydro Test

Α

10%

ASME 16.34/

ISA 75.19



**MANUFACTURER'S** NAME & ADDRESS: BHEL TIRUCHIRAPPALLI APPROVED SUPPLIERS

## STANDARD QUALITY PLAN

PRODUCT: CONTROL VALVES - FUEL OIL APPLICATION (LFO/HFO/FLOW; TEMPERATURE; BURNER TRIP; DRAIN OIL ON/OFF)

QWI NO:SQP:SD:07

REV.NO.00 DATE: 18/09/2015

PAGE: 4 OF 4

SUB-SYSTEM :Steam Generator Package

SL.	COMPONENT & OPERATIONS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUAN OF CI		REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD		AC M	ENC	Y N	REMARKS
NO 1	OPERATIONS 2	3	4	5	M	C/N	7	- 8	9	D*		** 1	0	11
3.2	Performance Tests on	Leak through seat	A	Seat Leak Test (Air/Hydro test)	100%	10%	FCI 70.2/ BHEL approved datasheet	FCI 70.2 / BHEL approved datasheet	Test Report	1	Р	W		
3.3	Assembled valves fitted with Accessories	Travel, linearity, hysteresis, valve opening & closing time, fail safe feature, functioning of all accessories.	A	Performance/ Calibration Test	100%	10%	IEC 60534-4/ BHEL approved datasheet	BHEL approved datasheet	Test Report	<b>√</b>	P	W		
3.4		Packing Tightness	A	Packing Leak Test	100%	10%		BHEL approved datasheet	Test Report	1	P	W	V	
3.5		Control valve flow Capacity# (Discharge Vs Opening)	A	Capacity Test (Cv test)	One/ Type	100%	BHEL approved datasheet /ISA 75.02	Full Capacity	Test Report#	7	P	#	V	#-Note 2
3.6		Actuator chamber- Strength & leakage	В	Air Leak Test	100%	10%	Manufacturer's std	No leak when tested  @ 1.5 times supply press or 60 psi max.	Test Report	√	P	W	V	
3.7	Actuator & Positioner	Model, Sl No, Qty, Rating	В	Visual & Document Review	100%	10%	BHEL approved datasheet	BHEL approved datasheet	Test Report	1	P	W	V	
3.8	Final Inspection	Overall Dimensions*	В	Measurement	100%	10%	BHEL approved GA Drawing	BHEL approved GA Drawing	Test Report	1	P	W	V	*including OD, d1, thickness, etc
4.0	PAINTING, P	RESERVATION &	PACK	NG				T = :		1 .7	T 50	1	<b>5</b> 7	
4.1	Painting	Surface Prep, Primer & finish coats & Shade, DFT	В	Visual & Measurement	100%	10%	BHEL approved painting Scheme	BHEL approved painting Scheme	Test Report	٧	P	v	V	
4.2	Identification	Marking /Name Plate & Tagging	В	Visual	100%	10%	BHEL Spec & PO	BHEL Spec & PO	Test Report		P	V	V	
4.3	Packing*	Water-proof packing & Stability	В	Verification	100%	10%	BHEL Spec & PO	BHEL Spec & PO	Packing List	1	<u> </u>	V	-	*with site storage & handling instructions.
4.4	Spare Parts	Parts, Type, Qty, Dimensions, etc.	В	Visual & Measurement	100%	10%	BHEL approved datasheet & PO	BHEL approved datasheet & PO	IR/COC	V	P	V	-	

Note: 1. Customer verification stages specified above shall be followed. Any witness stages shall be as specified/indicated in BHEL PO.

<sup>2.</sup> Type test witnessed by BHEL or done at FCRI shall be submitted for review & clearance by BHEL Engg (certificate valid for 5 years).

adani	BTG & AUXILIARIES	<b>OWNER:</b> 552H-E-BTG-BOA- DM-S-V-0001			
auaili	DIO & ADVIENCES	CONTRACTOR: PL:C3-PS/1832			
MAHAN ENERGEN LTD. (PHASE-II)	PAINTING SCHEDULE	Dage 1 of 12			
BHEL	PAINTING SCHEDULE	Page 1 of 13			

## **BTG & AUXILIARIES**

	OWNER
	MAHAN ENERGEN LIMITED(MEL)
adani	2x800 MW ULTRA SUPER CRITICAL THERMAL
000111	POWER PROJECT, MAHAN (PHASE-II), SINGRAULI,
	M.P.
	OWNER'S ENGINEER
TATA	TATA CONSULTING ENGINEERS LIMITED
बीएचईएन	BTG CONTRACTOR
BHEL	BHARAT HEAVY ELECTRICALS LTD.
	CUSTOMER NO: U8-1832/1833, UNIT – I & II
LOGO	SUB-CONTRACTOR / SUB-SUPPLIER
LOGO	Not Applicable

PLANT	HIGH PRESSURE BOILER PLANT, TIRUCHIRAPPALLI
DOCUMENT TITLE	PAINTING SCHEDULE
OWNER DOC. NO.	552H-E-BTG-BOA-DM-S-V-0001
CONTRACTOR / SUPPLIER DOC. NO.	PL:C3-PS/1832
PACKAGE DISCIPLINE	BTG & AUXILIARIES
PREPARED BY	K. Srinivasan
REVIEWED BY	K. Raj Mohan
APPROVED BY	A. Santha Kumari A 8 astron

Fotal DFT µm	(min)	09	40	40	35
F O 1					
	Shade	Red oxide	Aluminum	Aluminum	Red Oxide
Finish coat	No. of	No paint	1	-	No paint
Fini	Paint	No paint	Heat Resistant Aluminium Paint to IS 13183 Gr. II DFT 20µm per	Heat Resistant Aluminium Paint to IS 13183 Gr. I DFT 20 µm per coat	No paint
rmediate Coat	No. of	1	:	:	:
Intermediate Coat	Paint	:	ı	ı	:
t	No. of	7	T	1	*
Primer coat	Paint	Red Oxide Zinc Phosphate Primer (Alkyd Base) to IS 12744 DFT= 30µm per coat	Heat Resistant Aluminium Paint to IS 13183 Gr. II DFT 20µm per coat	Heat Resistant Aluminium Paint to IS 13183 Gr. I DFT 20 µm per coat	Red Oxide Zinc Phosphate Dip coat primer to PR: CHEM: 09 - 03 DFT=35µm per coat
Surface Preparation & Surface	Profile	SSPC-SP3/ Power Tool Cleaning	SSPC-SP3/ Power Tool Cleaning	SSPC-SP3/ Power Tool Cleaning	SSPC – SP2 or SSPC – SP3 Hand tool / Power tool cleaning
PGMA / Description		Hot Air: 48-018, 022,116,202,204,207,208, 48-212,214,222,224, 262,264,267,662, 48-664,667; Flue Gas: 48-342,344,352,354,362,364,372, 48-382,384,386, 432,434,462,464,482,484,492, 48-494,496,498;	Components >95° C uninsulated other than components coming in gas path.  Temp: >95° C & <400° C 24-807,820,860,865,867; 42-200,300; Instrument tappings, doors: 48-200,915;	Components uninsulated other than components coming in gas path. (Temp: >400°C & <600°C) 09-003,004,005; 28-220; Components insulated (Temp: >400°C & <600°C) RH & SH headers 10-135,174,176,178,191,235,274,276,278,283, 10-284,285,291; 15-136, 178,236,278;	Loose tubes, SH, RH & Eco. coils 11-074,078,374,378,406,467,469, 11-487,491,494,606,608,684,694,716,717,718, 11-767,768,769,787,791,916,917,918,967,968, 11-969,987,991;12-179,181,184,187,368, 12-403,405,514,515,524,544,554; 12-800,803,805,903,914,917,924,927,928,944,948, 12-954,968; 16-079,201,202,203,278,379; 19-092,402,804,814,824,853,884,914,924,984;
SI. No.		PS3 (Contd.)	5 PS 9	6 PS 10	7 PS2

\*-In lieu of dip painting, 2 coats of brush painting of Red oxide Zinc Phosphate primer to a coating thickness of 60µ is also permitted in line with Sr.No.9.

SI No	PR No	PR Item	Package	Delivery Location	Material Code	Material Description	Long Description	QTY	иом
1	137954160	10	Package A (MEL MAHAN)	FOR MEL MAHAN Project site	L183214220001001	LDO FLOW CONTROL VALVE NB80	LOFCV:TAG NO:LO33A; NB80 ANSI 300 LBS	1	NO
2	137954161	10	Package A (MEL MAHAN)	FOR MEL MAHAN Project site	L183214220001001	LDO FLOW CONTROL VALVE NB80	as per the enclosed Spec.no.TOS:MEI:1360/00.  LOFCV:TAG NO:LO33A; NB80 ANSI 300 LBS as per the enclosed Spec.no.TOS:MEI:1360/00.	1	NO
3	137954334	10	Package A (MEL MAHAN)	FOR MEL MAHAN Project site	L183284298802001	ACTUATOR DIAPHRAGM FOR FO CONTROL VALVES	Actuator diaphragm suitable for control valves offered against BHEL material code L183214220001001.  1 SET means 50% of total quantity in each variant of actuator diaphragm required for replacement in the control valves supplied against above said BHEL material codes.	1	SET
4	137954334	20	Package A (MEL MAHAN)	FOR MEL MAHAN Project site	L183284298802002	GLAND PACKING FOR FO CONTROL VALVES	Gland packing suitable for control valves offered against BHEL material code L183214220001001.  1 SET means 25% of total quantity in each variant of gland packing required for replacement in the control valves supplied against above said BHEL material codes.	1	SET
5	137954335	10	Package A (MEL MAHAN)	FOR MEL MAHAN Project site	L183284298802001	ACTUATOR DIAPHRAGM FOR FO CONTROL VALVES	Actuator diaphragm suitable for control valves offered against BHEL material code L183214220001001.  1 SET means 50% of total quantity in each variant of actuator diaphragm required for replacement in the control valves supplied against above said BHEL material codes.	1	SET
6	137954335	20	Package A (MEL MAHAN)	FOR MEL MAHAN Project site	L183284298802002	GLAND PACKING FOR FO CONTROL VALVES	Gland packing suitable for control valves offered against BHEL material code L183214220001001.  1 SET means 25% of total quantity in each variant of gland packing required for replacement in the control valves supplied against above said BHEL material codes.	1	SET
7	137954336	10	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183214220002001	LDO MAIN TRIP VALVE NB100	LDO MAIN TRIP VALVE AS PER THE ENCLOSED  SPECIFICATION NO TOS:MEL:1350/00  TAG NO. LO30A;NB100.	1	NO
8	137954336	20	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183214220002002	LIGHT OIL (3 WAY) RETURN TRIP VALVE NB80	LIGHT OIL (3 WAY) RETURN TRIP VALVE AS PER THE ENCLOSED  SPECIFICATION NO TOS:MEL:1350/00  TAG NO. LO45A;NB80.	1	NO
9	137954336	30	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183214220002003	BURNER TRIP VALVES- ATOMISING AIR NB25	Burner Trip valves _ Air , NB25 as per the enclosed Spec. no.TOS:MEL:1350:/Rev.00 (TAG NOS. A20A-A20H, A20J-A20N, A20P-R)	16	NO
10	137954336	40	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183214220002004	BURNER TRIP VALVES- LFO NB25	Burner Tripvalves _ LFO , NB25 as per the enclosed Spec. no.TOS:MEL:1350:/Rev.00 (TAG NOS. LO40A-LO40H, LO40J-LO40N, LO40P-LO40R)	16	NO
11	137954336	50	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183214220002005	BURNER TRIP VALVES- AIR SCAVENGING NB25	Burner Trip valves _ Scavenging air, NB 25 as per the enclosed Spec.no.TOS:MEL:1350:/Rev.00 (TAG NOS. A59A-A59H, A59J-A59N, A59P-A59R)	16	NO
12	137954336	60	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183214220002006	LFO RETURN BYPASS VALVE NB80	LFO RETURN BYPASS VALVE -LORBV (NB80; TAG NO.LO80) AS PER TECHNICAL SPECIFICATION TOS:MEL:1350/REV.00	1	NO
13	137954337	10	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183214220002001	LDO MAIN TRIP VALVE NB100	LDO MAIN TRIP VALVE AS PER THE ENCLOSED SPECIFICATION NO TOS:MEL:1350/00 TAG NO. LO30A;NB100.	1	NO
14	137954337	20	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183214220002002	LIGHT OIL (3 WAY) RETURN TRIP VALVE NB80	LIGHT OIL (3 WAY) RETURN TRIP VALVE AS PER THE ENCLOSED SPECIFICATION NO TOS:MEL:1350/00 TAG NO. LO45A;NB80.	1	NO
15	137954337	30	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183214220002003	BURNER TRIP VALVES- ATOMISING AIR NB25	Burner Trip valves _ Air , NB25 as per the enclosed Spec. no.TOS:MEL:1350:/Rev.00 (TAG NOS. A20A-A20H, A20J-A20N, A20P-R)	16	NO
16	137954337	40	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183214220002004	BURNER TRIP VALVES- LFO NB25	Burner Tripvalves _ LFO , NB25 as per the enclosed Spec. no.TOS:MEL:1350:/Rev.00 (TAG NOS. LO40A-LO40H, LO40J-LO40N, LO40P-LO40R)	16	NO

SI No	PR No	PR Item	Package	Delivery Location	Material Code	Material Description	Long Description	QT	UOM
17	137954337	50	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183214220002005	BURNER TRIP VALVES- AIR SCAVENGING NB25	Burner Trip valves _ Scavenging air, NB 25 as per the enclosed Spec.no.TOS:MEL:1350:/Rev.00 (TAG NOS. A59A-A59H, A59J-A59N, A59P-A59R)	16	NO
18	137954337	60	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183214220002006	LFO RETURN BYPASS VALVE NB80	LFO RETURN BYPASS VALVE -LORBV (NB80; TAG NO.LO80) AS PER TECHNICAL SPECIFICATION TOS:MEL:1350/REV.00	1	NO
19	137954342	10	Package B (MEL MAHAN)	BHEL Trichy stores	L1832S4299703001	SOLENOID VALVES	This solenoid valve shall be exactly same as the solenoid valve of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1832 & 1833. One set means 02 Nos. for each type & rating for trip valves released for this project under material codes L183214220002001 to L183214220002006	1	SET
20	137954342	20	Package B (MEL MAHAN)	BHEL Trichy stores	L1832S4299703002	POSITION FEEDBACK LIMIT SWITCH	This limit switch shall be exactly same as the limit switch of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1832 & 1833. One set means 10 Nos. for each type & rating for trip valves released for this project under material codes L183214220002001 to L183214220002006	1	SET
21	137954342	30	Package B (MEL MAHAN)	BHEL Trichy stores	L1832S4299703003	AIR FILTER REGULATORS	This air filter regulator shall be exactly same as the air filter regulator of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1832 & 1833. One set means 5 % of each type / model/ rating for trip valves released for this project under material codes L183214220002001 to L183214220002006	1	SET
22	137954342	40	Package B (MEL MAHAN)	BHEL Trichy stores	L1832S4299703004	DIAPHRAGM	This diaphragm shall be exactly same as the diaphragm of actuator of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1832 & 1833. One set means 2(two) nos. for each type of actuator for trip valves released for this project under material codes L183214220002001 to L183214220002006		SET
23	137954342	50	Package B (MEL MAHAN)	BHEL Trichy stores	L1832S4299703005	GLAND PACKING	This gland packing shall be exactly same as the gland packing of of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1832 & 1833. One set means 1(one) set for each type of Trip Valve released for this project under material codes L183214220002001 to L183214220002006	1	SET
24	137954342	60	Package B (MEL MAHAN)	BHEL Trichy stores	L1832S4299703006	PLUG, SEAT, CAGE, STEM ETC.	This Plug, Seat, Cage, Stem etc. shall be exactly same as the Plug, Seat, Cage, Stem etc. of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1832 & 1833. One set means 1(one) set for each type of Trip Valve released for this project under material codes L183214220002001 to L183214220002006	1	SET
25	137954342	70	Package B (MEL MAHAN)	BHEL Trichy stores	L1832S4299703007	RETAINER RING, SEAL RING ETC.	This Retainer Ring, Seal Ring etc. shall be exactly same as the Retainer Ring, Seal Ring etc. of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1832 & 1833. One set means 1(one) set for each type of Trip Valve released for this project under material codes L183214220002001 to L183214220002006	1	SET
26	137954342	80	Package B (MEL MAHAN)	BHEL Trichy stores	L1832S4299703008	GASKET	This gasket shall be exactly same as the gasket of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1832 & 1833. One set means 2(two) sets for each type of Trip Valve released for this project under material codes  L183214220002001 to L183214220002006	1	SET
27	137954342	90	Package B (MEL MAHAN)	BHEL Trichy stores	L1832S4299703009	SOLENOID COIL FOR PNEU TYPE ON/OFF VLV	This solenoid coil shall be exactly same as the solenoid valve coil of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1832 & 1833. One set means 05 Nos. for each type & rating of Trip Valve released for this project under material codes L183214220002001 to L183214220002006	1	SET
28	137954342	100	Package B (MEL MAHAN)	BHEL Trichy stores	L1832S4299703010	AIR LOCK RELAY	This air lock relay shall be exactly same as the air lock relay of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1832 & 1833. One set means 10 Nos. for each type of Trip Valve released for this project under material codes  L183214220002001 to L183214220002006	1	SET
29	137954342	110	Package B (MEL MAHAN)	BHEL Trichy stores	L183254299703011	SIGNAL AIR BOOSTER UNIT	This signal air booster shall be exactly same as the signal air booster of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1832 & 1833. One set means 02 Nos. for each type & rating of Trip Valve released for this project under material codes L183214220002001 to L183214220002006	1	SET

SI No	PR No	PR Item	Package	Delivery Location	Material Code	Material Description	Long Description	QTY	Y UOM
30	137954344	10	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183284298801001	ACTUATOR DIAPHRAGM FOR FO TRIP VALVES	Actuator Diaphragm for Trip valves against BHEL Material Codes: L183214220002001, L183214220002002 & L183214220002006.  1 SET means 50% of total quantity in each variant of Actuator diaphragm required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET
31	137954344	20	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183284298801002	GLAND PACKING FOR FO TRIP VALVES	Gland Packing for Trip valves against BHEL Material Codes: L183214220002001, L183214220002002 & L183214220002006.  1 SET means 25% of total quantity in each variant of gland packing required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET
32	137954344	30	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183284298801003	ACTUATOR DIAPHRAGM FOR BURNER TRIP VALVE	Actuator Diaphragm for Burner Trip valves against BHEL Material Codes: L183214220002003 to L183214220002005.  1 SET means 15% of total quantity in each variant of Actuator diaphragm required for replacement in the burner trip valves supplied against above said BHEL material codes.	1	SET
33	137954344	40	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183284298801004	GLAND PACKING FOR BURNER TRIP VALVES	Gland Packing for Burner Trip valves against BHEL Material Codes: L183214220002003 to L183214220002005.  1 SET means 15% of total quantity in each variant of gland packing required for replacement in the burner trip valves supplied against above said BHEL material codes.	1	SET
34	137954345	10	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183284298801001	ACTUATOR DIAPHRAGM FOR FO TRIP VALVES	Actuator Diaphragm for Trip valves against BHEL Material Codes: L183214220002001, L183214220002002 & L183214220002006.  1 SET means 50% of total quantity in each variant of Actuator diaphragm required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET
35	137954345	20	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183284298801002	GLAND PACKING FOR FO TRIP VALVES	Gland Packing for Trip valves against BHEL Material Codes: L183214220002001, L183214220002002 & L183214220002006.  1 SET means 25% of total quantity in each variant of gland packing required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET
36	137954345	30	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183284298801003	ACTUATOR DIAPHRAGM FOR BURNER TRIP VALVE	Actuator Diaphragm for Burner Trip valves against BHEL Material Codes: L183214220002003 to L183214220002005.  1 SET means 15% of total quantity in each variant of Actuator diaphragm required for replacement in the burner trip valves supplied against above said BHEL material codes.	1	SET
37	137954345	40	Package B (MEL MAHAN)	FOR MEL MAHAN Project site	L183284298801004	GLAND PACKING FOR BURNER TRIP VALVES	Gland Packing for Burner Trip valves against BHEL Material Codes: L183214220002003 to L183214220002005.  1 SET means 15% of total quantity in each variant of gland packing required for replacement in the burner trip valves supplied against above said BHEL material codes.	1	SET
38	137954356	10	Package A (MEL MAHAN)	BHEL Trichy stores	L183254299702001	VALVE TRIM	This Valve trim (including cage,plug, stem, seat rings, guide bushings etc.) shall be exactly same as the valve trim of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1832 & 1833. One set means 1 set for each type of control valve released for this project under material code L183214220001001	1	SET
39	137954356	20	Package A (MEL MAHAN)	BHEL Trichy stores	L1832S4299702002	ACTUATOR ASSEMBLY	This pneumatic actuator assembly shall be exactly same as the pneumatic actuator assembly of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1832 & 1833. One set means 10 % of each type / model/ rating of pneumatic actuator assembly of control valve released for this project under material code L183214220001001	1	SET

SI No	PR No	PR Item	Package	Delivery Location	Material Code	Material Description	Long Description	QTY	UOM
40	137954356	30	Package A (MEL MAHAN)	BHEL Trichy stores	L1832S4299702003	DIAPHR,'O' RINGS SEAL,GL PACKIN,GASKET	This diaphragm, 'O' rings seal, gland packing, gaskets etc., shall be exactly same as diaphragm, 'O' rings seal, gland packing, gaskets etc., of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1832 & 1833. One set means 10 % of each type / model/ rating of control valve released for this project under material code L183214220001001. Diaphragms (10% or 02 Nos which ever is more).	1	SET
41	137954356	40	Package A (MEL MAHAN)	BHEL Trichy stores	L1832S4299702004	AIR FILTER REGULATOR	This pneumatic air filter regulator shall be exactly same as the pneumatic air filter regulator of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1832 & 1833. One set means 5 % of each type / model/ rating of air filter regulator of control valve released for this project under material code L183214220001001	r 1	SET
42	137954356	50	Package A (MEL MAHAN)	BHEL Trichy stores	L1832S4299702005	POSITIONER UNIT	This positioner unit shall be exactly same as the positioner unit of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1832 & 1833. One set means 10 % of each type (If position feedback unit is separate, 10% of each type to be considered) of positioner unit of control valve released for this project under material code L183214220001001	1	SET
43	137954356	60	Package A (MEL MAHAN)	BHEL Trichy stores	L1832S4299702006	AIR LOCK RELAY	This air lock relay shall be exactly same as the air lock relay of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1832 & 1833. One set means 10 Nos each type of air lock relay of control valve released for this project under material code L183214220001001	1	SET
44	137954356	70	Package A (MEL MAHAN)	BHEL Trichy stores	L1832S4299702007	SIGNAL AIR BOOSTER UNIT	This signal air booster unit shall be exactly same as the signal air booster unit of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1832 & 1833. One set means 02 Nos each type of signal air booster unit of control valve released for this project under material code L183214220001001	1	SET
45	137954356	80	Package A (MEL MAHAN)	BHEL Trichy stores	L1832S4299702008	COMMUNICATION MODULE	This communication module shall be exactly same as the communication module of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1832 & 1833. One set means 01 No communication module of control valve released for this project under material code L183214220001001	1	NO
46	137954356	90	Package A (MEL MAHAN)	BHEL Trichy stores	L1832S4299702009	HART INTERFACE MODULE	This hart interface module shall be exactly same as the hart interface module of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1832 & 1833. One set means 10% of total nos. used in the system or minimum 1(one) no. whichever is more of control valve released for this project under material code  L183214220001001		SET
47	137954356	100	Package A (MEL MAHAN)	BHEL Trichy stores	L1832S4299702010	POWER SUPPLY MODULE	This power supply module shall be exactly same as the power suppoly module of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1832 & 1833. One set means 01 no of power supply module of control valve released for this project under material code L183214220001001	1	NO
48	137954356	110	Package A (MEL MAHAN)	BHEL Trichy stores	L1832S4299702011	ANY OTHER CRITICAL SPARE	this is any other critical spare of the hart management system of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1832 & 1833. One set means 1 (One) No. of each type & model used in the system of control valve released for this project under material code L183214220001001	1	NO
49	137954356	120	Package A (MEL MAHAN)	BHEL Trichy stores	L1832S4299702012	POSITION FEEDBACK LIMIT SWITCH	This position feedback limit switch shall be exactly same as the poistion feedback limit switch of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1832 & 1833. One set means 10 Nos. for each type & rating of control valve released for this project under material code L183214220001001	1 1	SET
50	137954332	10	Package C(Raigarh STPP)	FOR Raigarh STPP Project site	L184284298802001	ACTUATOR DIAPHRAGM FOR FO CONTROL VALVES	Actuator diaphragm suitable for control valves offered against BHEL material code L183214220001001.  1 SET means 50% of total quantity in each variant of actuator diaphragm required for replacement in the control valves supplied against above said BHEL material codes.	1	SET

SI No	PR No	PR Item	Package	Delivery Location	Material Code	Material Description	Long Description	QTY	UOM
51	137954332	20	Package C(Raigarh STPP)	FOR Raigarh STPP Project site	L184284298802002	GLAND PACKING FOR FO CONTROL VALVES	Gland packing suitable for control valves offered against BHEL material code L183214220001001.  1 SET means 25% of total quantity in each variant of gland packing required for replacement in the control valves supplied against above said BHEL material codes.	1	SET
52	137954333	10	Package C(Raigarh STPP)	FOR Raigarh STPP Project site	L184284298802001	ACTUATOR DIAPHRAGM FOR FO CONTROL VALVES	Actuator diaphragm suitable for control valves offered against BHEL material code L183214220001001.  1 SET means 50% of total quantity in each variant of actuator diaphragm required for replacement in the control valves supplied against above said BHEL material codes.	1	SET
53	137954333	20	Package C(Raigarh STPP)	FOR Raigarh STPP Project site	L184284298802002	GLAND PACKING FOR FO CONTROL VALVES	Gland packing suitable for control valves offered against BHEL material code L183214220001001.  1 SET means 25% of total quantity in each variant of gland packing required for replacement in the control valves supplied against above said BHEL material codes.	1	SET
54	137954338	10	Package C (Raigarh STPP)	FOR Raigarh STPP Project site	L184214220001001	LDO FLOW CONTROL VALVE NB80	LOFCV:TAG NO:LO33A; NB80 ANSI 300 LBS as per the enclosed Spec.no.TOS:MEL:1360/00.	1	NO
55	137954339	10	Package C (Raigarh STPP)	FOR Raigarh STPP Project site	L184214220001001	LDO FLOW CONTROL VALVE NB80	LOFCV:TAG NO:LO33A; NB80 ANSI 300 LBS as per the enclosed Spec.no.TOS:MEL:1360/00.	1	NO
56	137954340	10	Package D(Raigarh STPP)	FOR Raigarh STPP Project site	L184284298801001	ACTUATOR DIAPHRAGM FOR FO TRIP VALVES	Actuator Diaphragm for Trip valves against BHEL Material Codes: L184214220002001, L184214220002002 & L184214220002006.  1 SET means 50% of total quantity in each variant of Actuator diaphragm required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET
57	137954340	20	Package D(Raigarh STPP)	FOR Raigarh STPP Project site	L184284298801002	GLAND PACKING FOR FO TRIP VALVES	Gland Packing for Trip valves against BHEL Material Codes: L184214220002001, L184214220002002 & L184214220002006.  1 SET means 25% of total quantity in each variant of gland packing required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET
58	137954340	30	Package D(Raigarh STPP)	FOR Raigarh STPP Project site	L184284298801003	ACTUATOR DIAPHRAGM FOR BURNER TRIP VALVE	Actuator Diaphragm for Burner Trip valves against BHEL Material Codes: L184214220002003 to L184214220002005.  1 SET means 15% of total quantity in each variant of Actuator diaphragm required for replacement in the burner trip valves supplied against above said BHEL material codes.	1	SET
59	137954340	40	Package D(Raigarh STPP)	FOR Raigarh STPP Project site	L184284298801004	GLAND PACKING FOR BURNER TRIP VALVES	Gland Packing for Burner Trip valves against BHEL Material Codes: L184214220002003 to L184214220002005.  1 SET means 15% of total quantity in each variant of gland packing required for replacement in the burner trip valves supplied against above said BHEL material codes.	1	SET
60	137954341	10	Package D(Raigarh STPP)	FOR Raigarh STPP Project site	L184284298801001	ACTUATOR DIAPHRAGM FOR FO TRIP VALVES	Actuator Diaphragm for Trip valves against BHEL Material Codes: L184214220002001, L184214220002002 & L184214220002006.  1 SET means 50% of total quantity in each variant of Actuator diaphragm required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET
61	137954341	20	Package D(Raigarh STPP)	FOR Raigarh STPP Project site	L184284298801002	GLAND PACKING FOR FO TRIP VALVES	Gland Packing for Trip valves against BHEL Material Codes: L184214220002001, L184214220002002 & L184214220002006.  1 SET means 25% of total quantity in each variant of gland packing required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET

SI No	PR No	PR Item	Package	Delivery Location	Material Code	Material Description	Long Description	QTY	UOM
62	137954341	30	Package D(Raigarh STPP)	FOR Raigarh STPP Project site	L184284298801003	ACTUATOR DIAPHRAGM FOR BURNER TRIP VALVE	Actuator Diaphragm for Burner Trip valves against BHEL Material Codes: L184214220002003 to L184214220002005.  1 SET means 15% of total quantity in each variant of Actuator diaphragm required for replacement in the burner trip valves supplied against above said BHEL material codes.	1	SET
63	137954341	40	Package D(Raigarh STPP)	FOR Raigarh STPP Project site	L184284298801004	GLAND PACKING FOR BURNER TRIP VALVES	Gland Packing for Burner Trip valves against BHEL Material Codes: L184214220002003 to L184214220002005.  1 SET means 15% of total quantity in each variant of gland packing required for replacement in the burner trip valves supplied against above said BHEL material codes.	1	SET
64	137954343	10	Package D(Raigarh STPP)	BHEL Trichy stores	L1842S4299703001	SOLENOID VALVES	This solenoid valve shall be exactly same as the solenoid valve of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1842 & 1843. One set means 02 Nos. for each type & rating for trip valves released for this project under material codes L184214220002001 to L184214220002006	1	SET
65	137954343	20	Package D(Raigarh STPP)	BHEL Trichy stores	L1842S4299703002	POSITION FEEDBACK LIMIT SWITCH	This limit switch shall be exactly same as the limit switch of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1842 & 1843. One set means 10 Nos. for each type & rating for trip valves released for this project under material codes L184214220002001 to L184214220002006	1	SET
66	137954343	30	Package D(Raigarh STPP)	BHEL Trichy stores	L1842S4299703003	AIR FILTER REGULATORS	This air filter regulator shall be exactly same as the air filter regulator of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1842 & 1843. One set means 5 % of each type / model/ rating for trip valves released for this project under material codes L184214220002001 to L184214220002006	1	SET
67	137954343	40	Package D(Raigarh STPP)	BHEL Trichy stores	L1842S4299703004	DIAPHRAGM	This diaphragm shall be exactly same as the diaphragm of actuator of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1842 & 1843. One set means 2(two) nos. for each type of actuator for trip valves released for this project under material codes L184214220002001 to L184214220002006	1	SET
68	137954343	50	Package D(Raigarh STPP)	BHEL Trichy stores	L1842S4299703005	GLAND PACKING	This gland packing shall be exactly same as the gland packing of of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1842 & 1843. One set means 1(one) set for each type of Trip Valve released for this project under material codes L184214220002001 to L184214220002006	1	SET
69	137954343	60	Package D(Raigarh STPP)	BHEL Trichy stores	L184254299703006	PLUG, SEAT, CAGE, STEM ETC.	This Plug, Seat, Cage, Stem etc. shall be exactly same as the Plug, Seat, Cage, Stem etc. of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1842 & 1843. One set means 1(one) set for each type of Trip Valve released for this project under material codes L184214220002001 to L184214220002006	1	SET
70	137954343	70	Package D(Raigarh STPP)	BHEL Trichy stores	L1842S4299703007	RETAINER RING, SEAL RING ETC.	This Retainer Ring, Seal Ring etc. shall be exactly same as the Retainer Ring, Seal Ring etc. of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1842 & 1843. One set means 1(one) set for each type of Trip Valve released for this project under material codes L184214220002001 to L184214220002006	1	SET
71	137954343	80	Package D(Raigarh STPP)	BHEL Trichy stores	L1842S4299703008	GASKET	This gasket shall be exactly same as the gasket of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1842 & 1843. One set means 2(two) sets for each type of Trip Valve released for this project under material codes  L184214220002001 to L184214220002006	1	SET
72	137954343	90	Package D(Raigarh STPP)	BHEL Trichy stores	L1842S4299703009	SOLENOID COIL FOR PNEU TYPE ON/OFF VLV	This solenoid coil shall be exactly same as the solenoid valve coil of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1842 & 1843. One set means 05 Nos. for each type & rating of Trip Valve released for this project under material codes L184214220002001 to L184214220002006	1	SET
73	137954343	100	Package D(Raigarh STPP)	BHEL Trichy stores	L1842S4299703010	AIR LOCK RELAY	This air lock relay shall be exactly same as the air lock relay of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1842 & 1843. One set means 10 Nos. for each type of Trip Valve released for this project under material codes L184214220002001 to L184214220002006	1	SET

SI No	PR No	PR Item	Package	Delivery Location	Material Code	Material Description	Long Description	QT	Y UOM
74	137954343	110	Package D(Raigarh STPP)	BHEL Trichy stores	L1842S4299703011	SIGNAL AIR BOOSTER UNIT	This signal air booster shall be exactly same as the signal air booster of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1842 & 1843. One set means 02 Nos. for each type & rating of Trip Valve released for this project under material codes L184214220002001 to L184214220002006	1	SET
75	137954346	10	Package D(Raigarh STPP)	FOR Raigarh STPP Project site	L184214220002001	LDO MAIN TRIP VALVE NB100	LDO MAIN TRIP VALVE AS PER THE ENCLOSED SPECIFICATION NO TOS:MEL:1350/00 TAG NO. LO30A;NB100.	1	NO
76	137954346	20	Package D(Raigarh STPP)	FOR Raigarh STPP Project site	L184214220002002	LIGHT OIL (3 WAY) RETURN TRIP VALVE NB80	LIGHT OIL (3 WAY) RETURN TRIP VALVE AS PER THE ENCLOSED  SPECIFICATION NO TOS:MEL:1350/00  TAG NO. LO45A;NB80.	1	NO
77	137954346	30	Package D (Raigarh STPP)	FOR Raigarh STPP Project site	L184214220002003	BURNER TRIP VALVES- ATOMISING AIR NB25	Burner Trip valves _ Air , NB25 as per the enclosed Spec. no.TOS:MEL:1350:/Rev.00 (TAG NOS. A20A-A20H, A20J-A20N, A20P-R)	16	NO
78	137954346	40	Package D (Raigarh STPP)	FOR Raigarh STPP Project site	L184214220002004	BURNER TRIP VALVES- LFO NB25	Burner Tripvalves _ LFO , NB25 as per the enclosed Spec. no.TOS:MEL:1350:/Rev.00 (TAG NOS. LO40A-LO40H, LO40J-LO40N, LO40P-LO40R)	16	NO
79	137954346	50	Package D(Raigarh STPP)	FOR Raigarh STPP Project site	L184214220002005	BURNER TRIP VALVES- AIR SCAVENGING NB25	Burner Trip valves _Scavenging air, NB 25 as per the enclosed  Spec.no.TOS:MEL:1350:/Rev.00 (TAG NOS. A59A-A59H, A59J-A59N, A59P-A59R)	16	NO
80	137954346	60	Package D (Raigarh STPP)	FOR Raigarh STPP Project site	L184214220002006	LFO RETURN BYPASS VALVE NB80	LFO RETURN BYPASS VALVE -LORBV (NB80; TAG NO.LO80) AS PER TECHNICAL SPECIFICATION TOS:MEL:1350/REV.00	1	NO
81	137954347	10	Package D(Raigarh STPP)	FOR Raigarh STPP Project site	L184214220002001	LDO MAIN TRIP VALVE NB100	LDO MAIN TRIP VALVE AS PER THE ENCLOSED  SPECIFICATION NO TOS:MEL:1350/00  TAG NO. LO30A;NB100.	1	NO
82	137954347	20	Package D(Raigarh STPP)	FOR Raigarh STPP Project site	L184214220002002	LIGHT OIL (3 WAY) RETURN TRIP VALVE NB80	LIGHT OIL (3 WAY) RETURN TRIP VALVE AS PER THE ENCLOSED  SPECIFICATION NO TOS:MEL:1350/00  TAG NO. LO45A;NB80.	1	NO
83	137954347	30	Package D(Raigarh STPP)	FOR Raigarh STPP Project site	L184214220002003	BURNER TRIP VALVES- ATOMISING AIR NB25	Burner Trip valves _ Air , NB25 as per the enclosed Spec. no.TOS:MEL:1350:/Rev.00 (TAG NOS. A20A-A20H, A20J-A20N, A20P-R)	16	NO
84	137954347	40	Package D(Raigarh STPP)	FOR Raigarh STPP Project site	L184214220002004	BURNER TRIP VALVES- LFO NB25	Burner Tripvalves _ LFO , NB25 as per the enclosed Spec. no.TOS:MEL:1350:/Rev.00 (TAG NOS. LO40A-LO40H, LO40J-LO40N, LO40P-LO40R)	16	NO
85	137954347	50	Package D(Raigarh STPP)	FOR Raigarh STPP Project site	L184214220002005	BURNER TRIP VALVES- AIR SCAVENGING NB25	Burner Trip valves _ Scavenging air, NB 25 as per the enclosed Spec.no.TOS:MEL:1350:/Rev.00 (TAG NOS. A59A-A59H, A59J-A59N, A59P-A59R)	16	NO
86	137954347	60	Package D (Raigarh STPP)	FOR Raigarh STPP Project site	L184214220002006	LFO RETURN BYPASS VALVE NB80	LFO RETURN BYPASS VALVE -LORBV (NB80; TAG NO.LO80) AS PER TECHNICAL SPECIFICATION TOS:MEL:1350/REV.00	1	NO
87	137954357	10	Package C(Raigarh STPP)	BHEL Trichy stores	L1842S4299702001	VALVE TRIM	This Valve trim (including cage,plug, stem, seat rings, guide bushings etc.) shall be exactly same as the valve trim of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1842 & 1843. One set means 1 set for each type of control valve released for this project under material code L184214220001001	1	SET
88	137954357	20	Package C(Raigarh STPP)	BHEL Trichy stores	L1842S4299702002	ACTUATOR ASSEMBLY	This pneumatic actuator assembly shall be exactly same as the pneumatic actuator assembly of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1842 & 1843. One set means 10 % of each type / model/ rating of pneumatic actuator assembly of control valve released for this project under material code L184214220001001	1	SET
89	137954357	30	Package C(Raigarh STPP)	BHEL Trichy stores	L1842S4299702003	DIAPHR,'O' RINGS SEAL,GL PACKIN,GASKET	This diaphragm, 'O' rings seal, gland packing, gaskets etc., shall be exactly same as diaphragm, 'O' rings seal, gland packing, gaskets etc., of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1842 & 1843. One set means 10 % of each type / model/ rating of control valve released for this project under material code L184214220001001. Diaphragms (10% or 02 Nos which ever is more).	1	SET

SI No	PR No	PR Item	Package	Delivery Location	Material Code	Material Description	Long Description	QTY	UOM
90	137954357	40	Package C(Raigarh STPP)	BHEL Trichy stores	L1842S4299702004	AIR FILTER REGULATOR	This pneumatic air filter regulator shall be exactly same as the pneumatic air filter regulator of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1842 & 1843. One set means 5 % of each type / model/ rating of air filter regulator of control valve released for this project under material code L184214220001001	1	SET
91	137954357	50	Package C(Raigarh STPP)	BHEL Trichy stores	L1842S4299702005	POSITIONER UNIT	This positioner unit shall be exactly same as the positioner unit of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1842 & 1843. One set means 10 % of each type (If position feedback unit is separate, 10% of each type to be considered) of positioner unit of control valve released for this project under material code L184214220001001	1	SET
92	137954357	60	Package C(Raigarh STPP)	BHEL Trichy stores	L1842S4299702006	AIR LOCK RELAY	This air lock relay shall be exactly same as the air lock relay of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1842 & 1843. One set means 10 Nos each type of air lock relay of control valve released for this project under material code L184214220001001	1	SET
93	137954357	70	Package C(Raigarh STPP)	BHEL Trichy stores	L1842S4299702007	SIGNAL AIR BOOSTER UNIT	This signal air booster unit shall be exactly same as the signal air booster unit of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1842 & 1843. One set means 02 Nos each type of signal air booster unit of control valve released for this project under material code L184214220001001	1	SET
94	137954357	80	Package C(Raigarh STPP)	BHEL Trichy stores	L1842S4299702008	COMMUNICATION MODULE	This communication module shall be exactly same as the communication module of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1842 & 1843. One set means 01 No communication module of control valve released for this project under material code L184214220001001	1	NO
95	137954357	90	Package C(Raigarh STPP)	BHEL Trichy stores	L1842S4299702009	HART INTERFACE MODULE	This hart interface module shall be exactly same as the hart interface module of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1842 & 1843. One set means 10% of total nos. used in the system or minimum 1(one) no. whichever is more of control valve released for this project under material code L184214220001001		SET
96	137954357	100	Package C(Raigarh STPP)	BHEL Trichy stores	L1842S4299702010	POWER SUPPLY MODULE	This power supply module shall be exactly same as the power suppoly module of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1842 & 1843. One set means 01 no of power supply module of control valve released for this project under material code L184214220001001	1	NO
97	137954357	110	Package C(Raigarh STPP)	BHEL Trichy stores	L1842S4299702011	ANY OTHER CRITICAL SPARE	this is any other critical spare of the hart management system of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1842 & 1843. One set means 1 (One) No. of each type & model used in the system of control valve released for this project under material code L184214220001001	1	NO
98	137954357	120	Package C(Raigarh STPP)	BHEL Trichy stores	L1842S4299702012	POSITION FEEDBACK LIMIT SWITCH	This position feedback limit switch shall be exactly same as the poistion feedback limit switch of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1842 & 1843. One set means 10 Nos. for each type & rating of control valve released for this project under material code L184214220001001	1	SET
99	138981545	10	Package E (APL RAIPUR)	FOR APL RAIPUR Project site	L184414220001001	LDO FLOW CONTROL VALVE NB80	LOFCV:TAG NO:LO33A; NB80 ANSI 300 LBS as per the enclosed Spec.no.TOS:MEL:1360/00.	1	NO
100	138981671	10	Package E (APL RAIPUR)	FOR APL RAIPUR Project site	L184414220001001	LDO FLOW CONTROL VALVE NB80	LOFCV:TAG NO:LO33A; NB80 ANSI 300 LBS as per the enclosed Spec.no.TOS:MEL:1360/00.	1	NO
101	138981675	10	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184414220002001	LDO MAIN TRIP VALVE NB100	LDO MAIN TRIP VALVE AS PER THE ENCLOSED  SPECIFICATION NO TOS:MEL:1350/00  TAG NO. LO30A;NB100.	1	NO
102	138981675	20	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184414220002002	LIGHT OIL (3 WAY) RETURN TRIP VALVE NB80	LIGHT OIL (3 WAY) RETURN TRIP VALVE AS PER THE ENCLOSED  SPECIFICATION NO TOS:MEL:1350/00  TAG NO. LO45A;NB80.	1	NO
103	138981675	30	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184414220002003	BURNER TRIP VALVES- ATOMISING AIR NB25	Burner Trip valves _ Air , NB25 as per the enclosed Spec. no.TOS:MEL:1350:/Rev.00 (TAG NOS. A20A-A20H, A20J-A20N, A20P-R)	16	NO

SI No	PR No	PR Item	Package	Delivery Location	Material Code	Material Description	Long Description	QT	/ UOM
104	138981675	40	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184414220002004	BURNER TRIP VALVES- LFO NB25	Burner Tripvalves _ LFO , NB25 as per the enclosed Spec. no.TOS:MEL:1350:/Rev.00 (TAG NOS. LO40A-LO40H, LO40J-LO40N, LO40P-LO40R)	16	NO
105	138981675	50	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184414220002005	BURNER TRIP VALVES- AIR SCAVENGING NB25	Burner Trip valves _ Scavenging air, NB 25 as per the enclosed Spec.no.TOS:MEL:1350:/Rev.00 (TAG NOS. A59A-A59H, A59J-A59N, A59P-A59R)	16	NO
106	138981675	60	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184414220002006	LFO RETURN BYPASS VALVE NB80	LFO RETURN BYPASS VALVE -LORBV (NB80; TAG NO.LO80) AS PER TECHNICAL SPECIFICATION TOS:MEL:1350/REV.00	1	NO
107	138981676	10	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184414220002001	LDO MAIN TRIP VALVE NB100	LDO MAIN TRIP VALVE AS PER THE ENCLOSED SPECIFICATION NO TOS:MEL:1350/00 TAG NO. LO30A;NB100.	1	NO
108	138981676	20	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184414220002002	LIGHT OIL (3 WAY) RETURN TRIP VALVE NB80	LIGHT OIL (3 WAY) RETURN TRIP VALVE AS PER THE ENCLOSED  SPECIFICATION NO TOS:MEL:1350/00  TAG NO. LO45A;NB80.	1	NO
109	138981676	30	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184414220002003	BURNER TRIP VALVES- ATOMISING AIR NB25	Burner Trip valves _ Air , NB25 as per the enclosed Spec. no.TOS:MEL:1350:/Rev.00 (TAG NOS. A20A-A20H, A20J-A20N, A20P-R)	16	NO
110	138981676	40	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184414220002004	BURNER TRIP VALVES- LFO NB25	Burner Tripvalves _ LFO , NB25 as per the enclosed Spec. no.TOS:MEL:1350:/Rev.00 (TAG NOS. LO40A-LO40H, LO40J-LO40N, LO40P-LO40R)	16	NO
111	138981676	50	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184414220002005	BURNER TRIP VALVES- AIR SCAVENGING NB25	Burner Trip valves _Scavenging air, NB 25 as per the enclosed  Spec.no.TOS:MEL:1350:/Rev.00 (TAG NOS. A59A-A59H, A59J-A59N, A59P-A59R)	16	NO
112	138981676	60	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184414220002006	LFO RETURN BYPASS VALVE NB80	LFO RETURN BYPASS VALVE -LORBV (NB80; TAG NO.LO80) AS PER TECHNICAL SPECIFICATION TOS:MEL:1350/REV.00	1	NO
113	138981874	10	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184484298801001	ACTUATOR DIAPHRAGM FOR FO TRIP VALVES	Actuator Diaphragm for Trip valves against BHEL Material Codes: L184414220002001, L184414220002002 & L184414220002006.  1 SET means 50% of total quantity in each variant of Actuator diaphragm required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET
114	138981874	20	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184484298801002	GLAND PACKING FOR FO TRIP VALVES	Gland Packing for Trip valves against BHEL Material Codes: L184414220002001, L184414220002002 & L184414220002006.  1 SET means 25% of total quantity in each variant of gland packing required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET
115	138981874	30	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184484298801003	ACTUATOR DIAPHRAGM FOR BURNER TRIP VALVE	Actuator Diaphragm for Burner Trip valves against BHEL Material Codes: L184414220002003 to L184414220002005.  1 SET means 15% of total quantity in each variant of Actuator diaphragm required for replacement in the burner trip valves supplied against above said BHEL material codes.	1	SET
116	138981874	40	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184484298801004	GLAND PACKING FOR BURNER TRIP VALVES	Gland Packing for Burner Trip valves against BHEL Material Codes: L184414220002003 to L184414220002005.  1 SET means 15% of total quantity in each variant of gland packing required for replacement in the burner trip valves supplied against above said BHEL material codes.	1	SET
117	138981875	10	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184484298801001	ACTUATOR DIAPHRAGM FOR FO TRIP VALVES	Actuator Diaphragm for Trip valves against BHEL Material Codes: L184414220002001, L184414220002002 & L184414220002006.  1 SET means 50% of total quantity in each variant of Actuator diaphragm required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET
118	138981875	20	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184484298801002	GLAND PACKING FOR FO TRIP VALVES	Gland Packing for Trip valves against BHEL Material Codes: L184414220002001, L184414220002002 & L184414220002006.  1 SET means 25% of total quantity in each variant of gland packing required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET

SI No	PR No	PR Item	Package	Delivery Location	Material Code	Material Description	Long Description	QT	Y UOM
119	138981875	30	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184484298801003	ACTUATOR DIAPHRAGM FOR BURNER TRIP VALVE	Actuator Diaphragm for Burner Trip valves against BHEL Material Codes: L184414220002003 to L184414220002005.  1 SET means 15% of total quantity in each variant of Actuator diaphragm required for replacement in the burner trip valves supplied against above said BHEL material codes.	1	SET
120	138981875	40	Package F (APL RAIPUR)	FOR APL RAIPUR Project site	L184484298801004	GLAND PACKING FOR BURNER TRIP VALVES	Gland Packing for Burner Trip valves against BHEL Material Codes: L184414220002003 to L184414220002005.  1 SET means 15% of total quantity in each variant of gland packing required for replacement in the burner trip valves supplied against above said BHEL material codes.	1	SET
121	138981951	10	Package E (APL RAIPUR)	FOR APL RAIPUR Project site	L184484298802001	ACTUATOR DIAPHRAGM FOR FO CONTROL VALVES	Actuator diaphragm suitable for control valves offered against BHEL material code L184414220001001.  1 SET means 50% of total quantity in each variant of actuator diaphragm required for replacement in the control valves supplied against above said BHEL material codes.	1	SET
122	138981951	20	Package E (APL RAIPUR)	FOR APL RAIPUR Project site	L184484298802002	GLAND PACKING FOR FO CONTROL VALVES	Gland packing suitable for control valves offered against BHEL material code L184414220001001.  1 SET means 25% of total quantity in each variant of gland packing required for replacement in the control valves supplied against above said BHEL material codes.	1	SET
123	138981952	10	Package E (APL RAIPUR)	FOR APL RAIPUR Project site	L184484298802001	ACTUATOR DIAPHRAGM FOR FO CONTROL VALVES	Actuator diaphragm suitable for control valves offered against BHEL material code L184414220001001.  1 SET means 50% of total quantity in each variant of actuator diaphragm required for replacement in the control valves supplied against above said BHEL material codes.	1	SET
124	138981952	20	Package E (APL RAIPUR)	FOR APL RAIPUR Project site	L184484298802002	GLAND PACKING FOR FO CONTROL VALVES	Gland packing suitable for control valves offered against BHEL material code L184414220001001.  1 SET means 25% of total quantity in each variant of gland packing required for replacement in the control valves supplied against above said BHEL material codes.	1	SET
125	138981955	10	Package E (APL RAIPUR)	BHEL Trichy stores	L1844S4299702001	VALVE TRIM	This Valve trim (including cage,plug, stem, seat rings, guide bushings etc.) shall be exactly same as the valve trim of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1844 & 1845. One set means 1 set for each type of control valve released for this project under material code L184414220001001	1	SET
126	138981955	20	Package E (APL RAIPUR)	BHEL Trichy stores	L1844S4299702002	ACTUATOR ASSEMBLY	This pneumatic actuator assembly shall be exactly same as the pneumatic actuator assembly of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1844 & 1845. One set means 10 % of each type / model/ rating of pneumatic actuator assembly of control valve released for this project under material code L184414220001001	1	SET
127	138981955	30	Package E (APL RAIPUR)	BHEL Trichy stores	L1844S4299702003	DIAPHR,'O' RINGS SEAL,GL PACKIN,GASKET	This diaphragm, 'O' rings seal, gland packing, gaskets etc., shall be exactly same as diaphragm, 'O' rings seal, gland packing, gaskets etc., of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1844 & 1845. One set means 10 % of each type / model/ rating of control valve released for this project under material code L184414220001001. Diaphragms (10% or 02 Nos which ever is more).	1	SET
128	138981955	40	Package E (APL RAIPUR)	BHEL Trichy stores	L1844S4299702004	AIR FILTER REGULATOR	This pneumatic air filter regulator shall be exactly same as the pneumatic air filter regulator of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1844 & 1845. One set means 5 % of each type / model/ rating of air filter regulator of control valve released for this project under material code L184414220001001		SET

SI No	PR No	PR Item	Package	Delivery Location	Material Code	Material Description	Long Description	QT	Y UOM
129	138981955	50	Package E (APL RAIPUR)	BHEL Trichy stores	L1844S4299702005	POSITIONER UNIT	This positioner unit shall be exactly same as the positioner unit of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1844 & 1845. One set means 10 % of each type (If position feedback unit is separate, 10% of each type to be considered) of positioner unit of control valve released for this project under material code L184414220001001		SET
130	138981955	60	Package E (APL RAIPUR)	BHEL Trichy stores	L1844S4299702006	AIR LOCK RELAY	This air lock relay shall be exactly same as the air lock relay of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1844 & 1845. One set means 10 Nos each type of air lock relay of control valve released for this project under material code L184414220001001		SET
131	138981955	70	Package E (APL RAIPUR)	BHEL Trichy stores	L1844S4299702007	SIGNAL AIR BOOSTER UNIT	This signal air booster unit shall be exactly same as the signal air booster unit of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1844 & 1845. One set means 02 Nos each type of signal air booster unit of control valve released for this project under material code L184414220001001	r 1	SET
132	138981955	80	Package E (APL RAIPUR)	BHEL Trichy stores	L1844S4299702008	COMMUNICATION MODULE	This communication module shall be exactly same as the communication module of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1844 & 1845. One set means 01 No communication module of control valve released for this project under material code L184414220001001		NO
133	138981955	90	Package E (APL RAIPUR)	BHEL Trichy stores	L1844S4299702009	HART INTERFACE MODULE	This hart interface module shall be exactly same as the hart interface module of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customen nos.1844 & 1845. One set means 10% of total nos. used in the system or minimum 1(one) no. whichever is more of control valve released for this project under material code L184414220001001		SET
134	138981955	100	Package E (APL RAIPUR)	BHEL Trichy stores	L1844S4299702010	POWER SUPPLY MODULE	This power supply module shall be exactly same as the power suppoly module of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1844 & 1845. One set means 01 no of power supply module of control valve released for this project under material code L184414220001001		NO
135	138981955	110	Package E (APL RAIPUR)	BHEL Trichy stores	L1844S4299702011	ANY OTHER CRITICAL SPARE	this is any other critical spare of the hart management system of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1844 & 1845. One set means 1 (One) No. of each type & model used in the system of control valve released for this project under material code L184414220001001	e 1	NO
136	138981955	120	Package E (APL RAIPUR)	BHEL Trichy stores	L1844S4299702012	POSITION FEEDBACK LIMIT SWITCH	This position feedback limit switch shall be exactly same as the poistion feedback limit switch of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1844 & 1845. One set means 10 Nos. for each type & rating of control valve released for this project under material code L184414220001001	1 1	SET
137	138981958	10	Package F (APL RAIPUR)	BHEL Trichy stores	L1844S4299703008	GASKET	This gasket shall be exactly same as the gasket of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos. 1844 & 1845. One set means 2(two) sets for each type of Trip Valve released for this project under material codes L184414220002001 to L184414220002006	1	SET
138	138981958	20	Package F (APL RAIPUR)	BHEL Trichy stores	L1844S4299703009	SOLENOID COIL FOR PNEU TYPE ON/OFF VLV	This solenoid coil shall be exactly same as the solenoid valve coil of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1844 & 1845. One set means 05 Nos. for each type & rating of Trip Valve released for this project under material codes L184414220002001 to L184414220002006	1	SET
139	138981958	30	Package F (APL RAIPUR)	BHEL Trichy stores	L1844S4299703010	AIR LOCK RELAY	This air lock relay shall be exactly same as the air lock relay of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1844 & 1845. One set means 10 Nos. for each type of Trip Valve released for this project under material codes  L184414220002001 to L184414220002006	1	SET
140	138981958	40	Package F (APL RAIPUR)	BHEL Trichy stores	L1844S4299703011	SIGNAL AIR BOOSTER UNIT	This signal air booster shall be exactly same as the signal air booster of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1844 & 1845. One set means 02 Nos. for each type & rating of Trip Valve released for this project under material codes L184414220002001 to L184414220002006	1	SET

SI No	PR No	PR Item	Package	Delivery Location	Material Code	Material Description	Long Description	QTY	UOM
141	138981958	50	Package F (APL RAIPUR)	BHEL Trichy stores	L1844S4299703001	SOLENOID VALVES	This solenoid valve shall be exactly same as the solenoid valve of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1844 & 1845. One set means 02 Nos. for each type & rating for trip valves released for this project under material codes L184414220002001 to L184414220002006	1	SET
142	138981958	60	Package F (APL RAIPUR)	BHEL Trichy stores	L1844S4299703002	POSITION FEEDBACK LIMIT SWITCH	This limit switch shall be exactly same as the limit switch of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1844 & 1845. One set means 10 Nos. for each type & rating for trip valves released for this project under material codes L184414220002001 to L184414220002006	1	SET
143	138981958	70	Package F (APL RAIPUR)	BHEL Trichy stores	L1844S4299703003	AIR FILTER REGULATORS	This air filter regulator shall be exactly same as the air filter regulator of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1844 & 1845. One set means 5 % of each type / model/ rating for trip valves released for this project under material codes L184414220002001 to L184414220002006	1	SET
144	138981958	80	Package F (APL RAIPUR)	BHEL Trichy stores	L1844S4299703004	DIAPHRAGM	This diaphragm shall be exactly same as the diaphragm of actuator of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1844 & 1845. One set means 2(two) nos. for each type of actuator for trip valves released for this project under material codes L184414220002001 to L184414220002006	1	SET
145	138981958	90	Package F (APL RAIPUR)	BHEL Trichy stores	L1844S4299703005	GLAND PACKING	This gland packing shall be exactly same as the gland packing of of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1844 & 1845. One set means 1(one) set for each type of Trip Valve released for this project under material codes L184414220002001 to L184414220002006	1	SET
146	138981958	100	Package F (APL RAIPUR)	BHEL Trichy stores	L1844S4299703006	PLUG, SEAT, CAGE, STEM ETC.	This Plug, Seat, Cage, Stem etc. shall be exactly same as the Plug, Seat, Cage, Stem etc. of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1844 & 1845. One set means 1(one) set for each type of Trip Valve released for this project under material codes L184414220002001 to L184414220002006	1	SET
147	138981958	110	Package F (APL RAIPUR)	BHEL Trichy stores	L1844S4299703007	RETAINER RING, SEAL RING ETC.	This Retainer Ring, Seal Ring etc. shall be exactly same as the Retainer Ring, Seal Ring etc. of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1844 & 1845. One set means 1(one) set for each type of Trip Valve released for this project under material codes L184414220002001 to L184414220002006	1	SET
148	138981672	10	Package G (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project	L184614220001001	LDO FLOW CONTROL VALVE NB80	LOFCV:TAG NO:LO33A; NB80 ANSI 300 LBS as per the enclosed Spec.no.TOS:MEL:1360/00.	1	NO
149	138981673	10	Package G (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184614220001001	LDO FLOW CONTROL VALVE NB80	LOFCV:TAG NO:LO33A; NB80 ANSI 300 LBS as per the enclosed Spec.no.TO5:MEL:1360/00.	1	NO
150	138981862	10	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184614220002005	BURNER TRIP VALVES- AIR SCAVENGING NB25	Burner Trip valves _ Scavenging air, NB 25 as per the enclosed Spec.no.TOS:MEL:1350:/Rev.00 (TAG NOS. A59A-A59H, A59J-A59N, A59P-A59R)	16	NO
151	138981862	20	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184614220002006	LFO RETURN BYPASS VALVE NB80	LFO RETURN BYPASS VALVE -LORBV (NB80; TAG NO.LO80) AS PER TECHNICAL SPECIFICATION TOS:MEL:1350/REV.00	1	NO
152	138981862	30	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184614220002001	LDO MAIN TRIP VALVE NB100	LDO MAIN TRIP VALVE AS PER THE ENCLOSED  SPECIFICATION NO TOS:MEL:1350/00  TAG NO. LO30A;NB100.	1	NO
153	138981862	40	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184614220002002	LIGHT OIL (3 WAY) RETURN TRIP VALVE NB80	LIGHT OIL (3 WAY) RETURN TRIP VALVE AS PER THE ENCLOSED SPECIFICATION NO TOS:MEL:1350/00 TAG NO. LO45A;NB80.	1	NO
154	138981862	50	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184614220002003	BURNER TRIP VALVES- ATOMISING AIR NB25	Burner Trip valves _ Air , NB25 as per the enclosed Spec. no.TOS:MEL:1350:/Rev.00 (TAG NOS. A20A-A20H, A20J-A20N, A20P-R)	16	NO
155	138981862	60	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184614220002004	BURNER TRIP VALVES- LFO NB25	Burner Tripvalves _ LFO , NB25 as per the enclosed Spec. no.TOS:MEL:1350:/Rev.00 (TAG NOS. LO40A-LO40H, LO40J-LO40N, LO40P-LO40R)	16	NO
156	138981863	10	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184614220002001	LDO MAIN TRIP VALVE NB100	LDO MAIN TRIP VALVE AS PER THE ENCLOSED  SPECIFICATION NO TOS:MEL:1350/00  TAG NO. LO30A;NB100.	1	NO

SI No	PR No	PR Item	Package	Delivery Location	Material Code	Material Description	Long Description	QTY	UOM
157	138981863	20	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184614220002002	LIGHT OIL (3 WAY) RETURN TRIP VALVE NB80	LIGHT OIL (3 WAY) RETURN TRIP VALVE AS PER THE ENCLOSED  SPECIFICATION NO TOS:MEL:1350/00  TAG NO. LO45A;NB80.  SPECIFICATION NO TOS:MEL:1350/00  TAG NO. LO30A;NB100.	1	NO
158	138981863	30	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184614220002003	BURNER TRIP VALVES- ATOMISING AIR NB25	Burner Trip valves _ Air , NB25 as per the enclosed Spec. no.TOS:MEL:1350:/Rev.00 (TAG NOS. A20A-A20H, A20J-A20N, A20P-R) SPECIFICATION NO TOS:MEL:1350/00 TAG NO. LO30A;NB100.	16	NO
159	138981863	40	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184614220002004	BURNER TRIP VALVES- LFO NB25	Burner Tripvalves _ LFO , NB25 as per the enclosed Spec. no.TOS:MEL:1350:/Rev.00 (TAG NOS. L040A-L040H, L040J-L040N, L040P-L040R)  SPECIFICATION NO TOS:MEL:1350/00 TAG NO. L030A;NB100.	16	NO
160	138981863	50	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184614220002005	BURNER TRIP VALVES- AIR SCAVENGING NB25	Burner Trip valves _ Scavenging air, NB 25 as per the enclosed  Spec.no.TOS:MEL:1350:/Rev.00 (TAG NOS. A59A-A59H, A59J-A59N, A59P-A59R)  SPECIFICATION NO TOS:MEL:1350/00  TAG NO. LO30A;NB100.	16	NO
161	138981863	60	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184614220002006	LFO RETURN BYPASS VALVE NB80	LFO RETURN BYPASS VALVE -LORBV (NB80; TAG NO.LO80) AS PER TECHNICAL SPECIFICATION TOS:MEL:1350/REV.00 SPECIFICATION NO TOS:MEL:1350/00 TAG NO. LO30A;NB100.	1	NO
162	138981872	10	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184684298801001	ACTUATOR DIAPHRAGM FOR FO TRIP VALVES	Actuator Diaphragm for Trip valves against BHEL Material Codes: L184614220002001, L184614220002002 & L184614220002006.  1 SET means 50% of total quantity in each variant of Actuator diaphragm required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET
163	138981872	20	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184684298801002	GLAND PACKING FOR FO TRIP VALVES	Gland Packing for Trip valves against BHEL Material Codes: L184614220002001, L184614220002002 & L184614220002006.  1 SET means 25% of total quantity in each variant of gland packing required for replacement in the trip valves supplied against above said BHEL material codes.  1 SET means 50% of total quantity in each variant of Actuator diaphragm required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET
164	138981872	30	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184684298801003	ACTUATOR DIAPHRAGM FOR BURNER TRIP VALVE	Actuator Diaphragm for Burner Trip valves against BHEL Material Codes: L184614220002003 to L184614220002005.  1 SET means 15% of total quantity in each variant of Actuator diaphragm required for replacement in the burner trip valves supplied against above said BHEL material codes.  1 SET means 50% of total quantity in each variant of Actuator diaphragm required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET

SI No	PR No	PR Item	Package	Delivery Location	Material Code	Material Description	Long Description	QTY	Y UOM
165	138981872	40	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184684298801004	GLAND PACKING FOR BURNER TRIP VALVES	Gland Packing for Burner Trip valves against BHEL Material Codes: L184614220002003 to L184614220002005.  1 SET means 15% of total quantity in each variant of gland packing required for replacement in the burner trip valves supplied against above said BHEL material codes.  1 SET means 50% of total quantity in each variant of Actuator diaphragm required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET
166	138981873	10	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184684298801001	ACTUATOR DIAPHRAGM FOR FO TRIP VALVES	Actuator Diaphragm for Trip valves against BHEL Material Codes: L184614220002001, L184614220002002 & L184614220002006.  1 SET means 50% of total quantity in each variant of Actuator diaphragm required for replacement in the trip valves supplied against above said BHEL material codes.  1 SET means 50% of total quantity in each variant of Actuator diaphragm required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET
167	138981873	20	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184684298801002	GLAND PACKING FOR FO TRIP VALVES	Gland Packing for Trip valves against BHEL Material Codes: L184614220002001, L184614220002002 & L184614220002006.  1 SET means 25% of total quantity in each variant of gland packing required for replacement in the trip valves supplied against above said BHEL material codes.  1 SET means 50% of total quantity in each variant of Actuator diaphragm required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET
168	138981873	30	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184684298801003	ACTUATOR DIAPHRAGM FOR BURNER TRIP VALVE	Actuator Diaphragm for Burner Trip valves against BHEL Material Codes: L184614220002003 to L184614220002005.  1 SET means 15% of total quantity in each variant of Actuator diaphragm required for replacement in the burner trip valves supplied against above said BHEL material codes.  1 SET means 50% of total quantity in each variant of Actuator diaphragm required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET
169	138981873	40	Package H (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184684298801004	GLAND PACKING FOR BURNER TRIP VALVES	Gland Packing for Burner Trip valves against BHEL Material Codes: L184614220002003 to L184614220002005.  1 SET means 15% of total quantity in each variant of gland packing required for replacement in the burner trip valves supplied against above said BHEL material codes.  1 SET means 50% of total quantity in each variant of Actuator diaphragm required for replacement in the trip valves supplied against above said BHEL material codes.	1	SET
170	138981953	10	Package G (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184684298802001	ACTUATOR DIAPHRAGM FOR FO CONTROL VALVES	Actuator diaphragm suitable for control valves offered against BHEL material code L184614220001001.  1 SET means 50% of total quantity in each variant of actuator diaphragm required for replacement in the control valves supplied against above said BHEL material codes.	1	SET

SI No	PR No	PR Item	Package	Delivery Location	Material Code	Material Description	Long Description	QT	Y UOM
171	138981953	20	Package G (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184684298802002	GLAND PACKING FOR FO CONTROL VALVES	Gland packing suitable for control valves offered against BHEL material code L184614220001001.  1 SET means 25% of total quantity in each variant of gland packing required for replacement in the control valves supplied against above said BHEL material codes.	1	SET
172	138981954	10	Package G (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184684298802001	ACTUATOR DIAPHRAGM FOR FO CONTROL VALVES	Actuator diaphragm suitable for control valves offered against BHEL material code L184614220001001.  1 SET means 50% of total quantity in each variant of actuator diaphragm required for replacement in the control valves supplied against above said BHEL material codes.	1	SET
173	138981954	20	Package G (MIRZAPUR MTEUPPL)	FOR MIRZAPUR MTEUPPL Project site	L184684298802002	GLAND PACKING FOR FO CONTROL VALVES	Gland packing suitable for control valves offered against BHEL material code L184614220001001.  1 SET means 25% of total quantity in each variant of gland packing required for replacement in the control valves supplied against above said BHEL material codes.	1	SET
174	138981956	10	Package G (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299702001	VALVE TRIM	This Valve trim (including cage,plug, stem, seat rings, guide bushings etc.) shall be exactly same as the valve trim of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1846 & 1847. One set means 1 set for each type of control valve released for this project under material code L184614220001001	1	SET
175	138981956	20	Package G (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299702002	ACTUATOR ASSEMBLY	This pneumatic actuator assembly shall be exactly same as the pneumatic actuator assembly of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1846 & 1847. One set means 10 % of each type / model/ rating of pneumatic actuator assembly of control valve released for this project under material code L184614220001001	1	SET
176	138981956	30	Package G (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299702003	DIAPHR,'O' RINGS SEAL,GL PACKIN,GASKET	This diaphragm, 'O' rings seal, gland packing, gaskets etc., shall be exactly same as diaphragm, 'O' rings seal, gland packing, gaskets etc., of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1846 & 1847. One set means 10 % of each type / model/ rating of control valve released for this project under material code L184614220001001. Diaphragms (10% or 02 Nos which ever is more).	1	SET
177	138981956	40	Package G (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299702004	AIR FILTER REGULATOR	This pneumatic air filter regulator shall be exactly same as the pneumatic air filter regulator of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1846 & 1847. One set means 5 % of each type / model/ rating of air filter regulator of control valve released for this project under material code L184614220001001	r 1	SET
178	138981956	50	Package G (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299702005	POSITIONER UNIT	This positioner unit shall be exactly same as the positioner unit of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1846 & 1847. One set means 10 % of each type (If position feedback unit is separate, 10% of each type to be considered) of positioner unit of control valve released for this project under material code L184614220001001	1	SET
179	138981956	60	Package G (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299702006	AIR LOCK RELAY	This air lock relay shall be exactly same as the air lock relay of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1846 & 1847. One set means 10 Nos each type of air lock relay of control valve released for this project under material code L184614220001001	1	SET
180	138981956	70	Package G (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299702007	SIGNAL AIR BOOSTER UNIT	This signal air booster unit shall be exactly same as the signal air booster unit of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1846 & 1847. One set means 02 Nos each type of signal air booster unit of control valve released for this project under material code L184614220001001	1	SET
181	138981956	80	Package G (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299702008	COMMUNICATION MODULE	This communication module shall be exactly same as the communication module of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1846 & 1847. One set means 01 No communication module of control valve released for this project under material code L184614220001001	1	NO

SI No	PR No	PR Item	Package	Delivery Location	Material Code	Material Description	Long Description	QT	Y UOM
182	138981956	90	Package G (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299702009	HART INTERFACE MODULE	This hart interface module shall be exactly same as the hart interface module of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1846 & 1847. One set means 10% of total nos. used in the system or minimum 1(one) no. whichever is more of control valve released for this project under material code L184614220001001		SET
183	138981956	100	Package G (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299702010	POWER SUPPLY MODULE	This power supply module shall be exactly same as the power suppoly module of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1846 & 1847. One set means 01 no of power supply module of control valve released for this project under material code L184614220001001	1	NO
184	138981956	110	Package G (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299702011	ANY OTHER CRITICAL SPARE	this is any other critical spare of the hart management system of the control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1846 & 1847. One set means 1 (One) No. of each type & model used in the system of control valve released for this project under material code L184614220001001	1	NO
185	138981956	120	Package G (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299702012	POSITION FEEDBACK LIMIT SWITCH	This position feedback limit switch shall be exactly same as the poistion feedback limit switch of Control Valve as offered for this project for PGMA 42-200 for check list no.01 for customer nos.1846 & 1847. One set means 10 Nos. for each type & rating of control valve released for this project under material code L184614220001001	1	SET
186	138981959	10	Package H (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299703010	AIR LOCK RELAY	This air lock relay shall be exactly same as the air lock relay of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1846 & 1847. One set means 10 Nos. for each type of Trip Valve released for this project under material codes L184614220002001 to L184614220002006	1	SET
187	138981959	20	Package H (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299703011	SIGNAL AIR BOOSTER UNIT	This signal air booster shall be exactly same as the signal air booster of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1846 & 1847. One set means 02 Nos. for each type & rating of Trip Valve released for this project under material codes L184614220002001 to L184614220002006	1	SET
188	138981959	30	Package H (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299703001	SOLENOID VALVES	This solenoid valve shall be exactly same as the solenoid valve of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1846 & 1847. One set means 02 Nos. for each type & rating for trip valves released for this project under material codes L184614220002001 to L184614220002006	1	SET
189	138981959	40	Package H (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299703002	POSITION FEEDBACK LIMIT SWITCH	This limit switch shall be exactly same as the limit switch of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1846 & 1847. One set means 10 Nos. for each type & rating for trip valves released for this project under material codes L184614220002001 to L184614220002006	1	SET
190	138981959	50	Package H (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299703003	AIR FILTER REGULATORS	This air filter regulator shall be exactly same as the air filter regulator of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1846 & 1847. One set means 5 % of each type / model/ rating for trip valves released for this project under material codes L184614220002001 to L184614220002006	1	SET
191	138981959	60	Package H (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299703004	DIAPHRAGM	This diaphragm shall be exactly same as the diaphragm of actuator of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1846 & 1847. One set means 2(two) nos. for each type of actuator for trip valves released for this project under material codes L184614220002001 to L184614220002006	1	SET
192	138981959	70	Package H (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299703005	GLAND PACKING	This gland packing shall be exactly same as the gland packing of of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1846 & 1847. One set means 1(one) set for each type of Trip Valve released for this project under material codes L184614220002001 to L184614220002006	1	SET
193	138981959	80	Package H (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299703006	PLUG, SEAT, CAGE, STEM ETC.	This Plug, Seat, Cage, Stem etc. shall be exactly same as the Plug, Seat, Cage, Stem etc. of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1846 & 1847. One set means 1(one) set for each type of Trip Valve released for this project under material codes L184614220002001 to L184614220002006	1	SET

SI No	PR No	PR Item	Package	Delivery Location	Material Code	Material Description	Long Description	QTY	UOM
194	138981959	90	Package H (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299703007	RETAINER RING, SEAL RING ETC.	This Retainer Ring, Seal Ring etc. shall be exactly same as the Retainer Ring, Seal Ring etc. of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1846 & 1847. One set means 1(one) set for each type of Trip Valve released for this project under material codes L184614220002001 to L184614220002006	1	SET
195	138981959	100	Package H (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299703008	GASKET	This gasket shall be exactly same as the gasket of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1846 & 1847. One set means 2(two) sets for each type of Trip Valve released for this project under material codes L184614220002001 to L184614220002006	1	SET
196	138981959	110	Package H (MIRZAPUR MTEUPPL)	BHEL Trichy stores	L1846S4299703009	SOLENOID COIL FOR PNEU TYPE ON/OFF VLV	This solenoid coil shall be exactly same as the solenoid valve coil of trip valves as offered for this project for PGMA 42-200 for check list no.02 for customer nos.1846 & 1847. One set means 05 Nos. for each type & rating of Trip Valve released for this project under material codes L184614220002001 to L184614220002006	1	SET

# BHARAT HEAVY ELECTRICALS LIMITED TIRUCHIRAPPALLI-620 014.

# **Buyer Added Bid Specific Additional Terms & Conditions (ATC)**

Note: This Annexure has to be mandatorily filled & signed by the manufacturer (or) mill and submitted along with Technical bid.

Any deviation to the below mentioned terms shall be stated specifically in the comments column for each term and also in case of acceptance to our terms, it will be construed that the whole term is understood and agreed in totality without any deviation. (If otherwise mentioned).

SI	BHEL Requirements	Supplier
No	Pre-Qualification Criteria:	Comment
	1.1 Technical	
	Supply shall be as per Annexure B - Item details	
	A ) CONTROL VALVE FOR FUEL OIL SYSTEM AS PER THE ENCLOSED ANNEXURE AND SPECIFICATION	
	TOS: MEL: 1360/00.	
	ENCLOSURE:	
	1.SPECIFICATION AND DATA SHEET:TOS: MEL: 1360/00	
	2.SPECIFICATION FOR SMART POSITIONER SPECIFICATION NO.TCI:317/rev08.	
	3.E, C&I Input - CI:MAHAN:ECI:CV/REV.01	
	REMARKS:	
	1. VENDOR SHALL FURNISH UNIT WEIGHT AND DIMENSIONAL DRAWINGS OF THE VALVES AT THE	
	TIME OF OFFER ITSELF. 2. VENDOR SHALL FOLLOW APPLICABLE PAINTING SCHEDULE FOR THIS PROJECT.	
	3. VENDOR SHALL FOLLOW APPLICABLE PAINTING SCHEDULE FOR THIS PROJECT.  3. VENDOR SHALL OFFER GUARANTEE FOR THE PRODUCTS SUPPLIED FOR A PERIOD OF 18 MONTHS	
	FROM THE DATE OF COMMISSIONING OR 24 MONTHS FROM THE DATE OF SUPPLY WHICHEVER IS	
	EARLIER.	
	COMMISSIONING SPARES FOR FUEL OIL SYSTEM CONTROL VALVES.	
1	REMARKS	
	1. While calculating the Quantity of Items for Commissioning spares, vendor shall round the	
	number to the nearest higher whole number.	
	MANDATORY SPARES FOR CONTROL VALVES PROCURED FOR OIL SYSTEM.	
	GUARANTEE & WARRANTY: -	
	1. ALL MATERIALS SHALL BE DEFECT FREE AND SHALL BE REPLACEABLE FREE OF COST DURING	
	GUARANTEE PERIOD. THE PERFORMANCE OF THE ITEMS SHALL BE GUARANTEED FOR A PERIOD OF	
	24 MONTHS FROM THE DATE OF SUPPLY OF 18 MONTHS FROM THE DATE OF COMMISSIONING, WHICHEVER IS EARLIER.	
	WHICHEVER IS EARLIER	
	PACKING REQ: -	
	1. ALL OPENINGS (FLUID, PNEUMATIC & ELECTRIC) SHALL BE FIRMLY CAPPED.  2. ITEM SHALL BE PACKED IN WOODEN BOXES WITH WATER PROOF UNDER COVER.	
	3. PACKING AND STRUTS SHALL BE USED TO ARREST ROLLING OF ITEMS AND TO AVOID TRANSIT	
	DAMAGE.	
	4. LIMIT SWITCHES AND SUCH COMPONENTS SHALL BE ENCAPSULATED PROPERLY WITH THERMOCOLE.	
	B) TRIP VALVE FOR FUEL OIL SYSTEM AS PER THE SPECIFICATION No.TOS:MEL:1350/00	
	ENCLOSURES:	

1.SPECIFICATION NO:TOS:MEL:1350/00.

#### **REMARKS:**

1.VENDOR TO FURNISH DIMENSIONAL DRAWING, FILLED IN DATA SHEETS Cv CALCULATION, HOOK UP & JB DIAGRAM ALONG WITH THE OFFER ITSELF.

2.VENDOR SHALL CONFIRM GUARANTEE FOR THE PRODUCTS SUPPLIED FOR A PERIOD OF 24 MONTHS FROM THE DATE OF SUPPLY OR 18 MONTHS FROM THE DATE OF COMMISSIONING WHICHEVER IS EARLIER.

3. VENDOR SHALL FOLLOW PAINTING SCHEDULE AS APPLICABLE

#### COMMISSIONING SPARES FOR FUEL OIL SYSTEM TRIP VALVES AND BURNER TRIP VALVES.

#### **REMARKS**

1. While calculating the quantity of Items for Commissioning spares, vendor shall round the number to the nearest higher whole number.

#### MANDATORY SPARES FOR TRIP VALVES PROCURED FOR OIL SYSTEM

#### **REMARKS:**

#### **GUARANTEE & WARRANTY: -**

1. ALL MATERIALS SHALL BE DEFECT FREE AND SHALL BE REPLACEABLE FREE OF COST DURING GUARANTEE PERIOD. THE PERFORMANCE OF THE ITEMS SHALL BE GUARANTEED FOR A PERIOD OF 24 MONTHS FROM THE DATE OF SUPPLY OF 18 MONTHS FROM THE DATE OF COMMISSIONING, WHICHEVER IS EARLIER

#### **PACKING REQ: -**

- 1. ALL OPENINGS (FLUID, PNEUMATIC & ELECTRIC) SHALL BE FIRMLY CAPPED.
- 2. ITEM SHALL BE PACKED IN WOODEN BOXES WITH WATER PROOF UNDER COVER.
- 3. PACKING AND STRUTS SHALL BE USED TO ARREST ROLLING OF ITEMS AND TO AVOID TRANSIT DAMAGE.
- 4. LIMIT SWITCHES AND SUCH COMPONENTS SHALL BE ENCAPSULATED PROPERLY WITH THERMOCOLE.

BHEL Quality Plan SQP:SD:07 Rev 00 to be followed

- 1.2 Financial: As per Annexure C (Financial Soundness)
- 1.3 Integrity Pact: Applicable
- 1.4 Bidder must not be admitted under Corporate Insolvency Resolution Process or Liquidation as on date, by NCLT or any adjudicating authority/authorities, and shall submit undertaking (Annexure-4) to this effect.
- 1.5 Customer Approval : Applicable

#### **Explanatory Notes for the PQR:**

- i. 'Supplied' in PQR 1.1 means, bidder should have delivered the <u>tendered item</u>. Bidder shall submit the relevant documents against the above PQRs inclusive of Purchase order (wherein PO no., date, etc. is legible) along with proof of supply (i.e. Completion Certificate/ Copy of Invoices / LR Copies/ Store Receipt Vouchers/ Payment Advice etc.) in the respective attachments in their offer in support of PQR. The "Contract" referred in Technical PQR may be Rate Contract/ Framework Agreement/ Purchase Order/ Work Order.
- **ii.** Bidder to submit Audited Balance Sheet and Profit and Loss Account for the respective years as indicated against Financial Turnover PQR 1.2 above along with all annexures.
- **iii.** In case of audited Financial Statements have not been submitted for all the three years as indicated against Financial Turnover PQR above, then the applicable audited statements submitted by the bidders against the requisite three years, will be averaged for three years i.e. total divided by three.
- **iv.** If Financial Statements are not required to be audited statutorily, then instead of audited Financial Statements, Financial Statements are required to be certified by Chartered Accountant.
- v. Credentials furnished by the bidder against "PRE-QUALIFYING CRITERIA" shall be verified from the issuing authority for its authenticity. In case, any credential (s) is/are found to be spurious, offer of the bidder is liable to be rejected. BHEL reserves the right to initiate any further action as per extant guidelines for Suspension of Business Dealings as applicable in BHEL.

	vi. Price Bids of only those bidders shall be opened who stand qualified after compliance of QR – 1.1 to 1.5	
	Scope of Supply:	
	Supply of FUEL OIL CONTROL & TRIP VALVES & ACCESSORIES to Various project locations as per	
02	Annexure B on F.O.R. Destination Basis.	
	Unloading of materials at Destination / Site shall be in BHEL's scope.	
	PRICE BASIS:	
	Price in INR should be quoted for F.O.R. DESTINATION SITE delivery to Various project locations as per	
03	Annexure B	
	GSTIN: 33AAACB4146P2ZL	

#### 04 TAXES & DUTIES:

**4.1** The Supplier/Vendor shall pay all (save the specific exclusions as enumerated in this clause) taxes, fees, license, charges, deposits, duties, tools, royalty, commissions, other charges, etc. which may be levied on the input goods & services consumed and output goods & services delivered in course of his operations in executing the contract. In case BHEL is forced to pay any of such taxes/duties, BHEL shall have the right to recover the same from his bills or otherwise as deemed fit along with the applicable overheads @5% and interest on the total value (i.e. amount paid by BHEL + overhead).

However, provisions regarding **GST** on output supply (goods/service) and TDS/TCS as per Income Tax Act shall be as per following clauses.

#### 4.2 GST (Goods and Services Tax)

- **4.2.1** GST as applicable on output supply (goods/services) are excluded from Supplier/Vendor's scope; therefore, contractor's price/rates shall be **exclusive** of GST. Reimbursement of GST is subject to compliance of following terms and conditions. BHEL shall have the right to deny payment of GST and to recover any loss to BHEL on account of tax, interest, penalty etc. for non-compliance of any of the following condition.
- **4.2.2** The admissibility of GST, taxes and duties referred in this chapter or elsewhere in the contract shall be limited to direct transactions between BHEL & its Supplier/Vendor. BHEL shall not consider GST on any transaction other than the direct transaction between BHEL & its Supplier/Vendor.
- **4.2.3** Supplier/Vendor shall obtain prior written consent of BHEL before billing the amount towards such taxes. Where the GST laws permit more than one option or methodology for discharging the liability of tax/levy/duty, BHEL shall have the right to adopt the appropriate one considering the amount of tax liability on BHEL/Client as well as procedural simplicity with regard to assessment of the liability. The option chosen by BHEL shall be binding on the Contractor for discharging the obligation of BHEL in respect of the tax liability to the Supplier/Vendor.
- **4.2.4** Supplier/Vendor has to submit GST registration certificate of the concerned state. Supplier/Vendor also needs to ensure that the submitted GST registration certificate should be in active status during the entire contract period.
- **4.2.5** Supplier/Vendor has to issue Invoice/Debit Note/Credit Note indicating HSN/SAC code, Description, Value, Rate, applicable tax and other particulars in compliance with the provisions of relevant GST Act and Rules made thereunder.
- **4.2.6** Supplier/Vendor has to submit GST compliant invoice within the due date of invoice as per GST Law. In case of delay, BHEL reserves the right of denial of GST payment if there occurs any hardship to BHEL in claiming the input thereof. In case of goods, Supplier/Vendor has to provide scan copy of invoice & GR/LR/RR to BHEL before movement of goods starts to enable BHEL to meet its GST related compliances. Special care should be taken in case of month end transactions.
- **4.2.7** Supplier/Vendor has to ensure that invoice in respect of such services which have been provided/completed on or before end of the month should not bear the date later than last working day of the month in which services are performed.
- **4.2.8** Subject to other provisions of the contract, GST amount claimed in the invoice shall be released on fulfilment of all the following conditions by the Supplier/Vendor: -

- Supply of goods and/or services have been received by BHEL.
- b) Original Tax Invoice has been submitted to BHEL.
- c) Supplier/Vendor has submitted all the documents required for processing of bill as per contract/ purchase order/ work order.
- d) In cases where e-invoicing provision is applicable, Supplier/Vendor is required to submit invoice in compliance with e-invoicing provisions of GST Act and Rules made thereunder.
- e) Supplier/Vendor has filed all the relevant GST return (e.g. GSTR-1, GSTR-3B, etc.) pertaining to the invoice submitted and submit the proof of such return along with immediate subsequent invoice. In case of final invoice/ bill, contractor has to submit proof of such return within fifteen days from the due date of relevant return.
- f) Respective invoice has appeared in BHEL's GSTR 2A for the month corresponding to the month of invoice and in GSTR-2B of the month in which such invoices has been reported by the contractor along with status of ITC availability as "YES" in GSTR-2B. Alternatively, BG of appropriate value may be furnished which shall be valid at least one month beyond the due date of confirmation of relevant payment of GST on GSTN portal or sufficient security is available to adjust the financial impact in case of any default by the Supplier/Vendor.
- g) Supplier/Vendor has to submit an undertaking confirming the payment of all due GST in respect of invoices pertaining to BHEL.
- **4.2.9** Any financial loss arises to BHEL on account of failure or delay in submission of any document as per contract/purchase order/work order at the time of submission of Tax invoice to BHEL, shall be deducted from Supplier/Vendor's bill or otherwise as deemed fit.
- 4.2.10 TDS as applicable under GST law shall be deducted from Supplier/Vendor's bill.
- **4.2.11** Supplier/Vendor shall comply with the provisions of e-way bill wherever applicable. Further wherever provisions of GST Act permits, all the e-way bills, road permits etc. required for transportation of goods needs to be arranged by the contractor.
- **4.2.12** Supplier/Vendor shall be solely responsible for discharging his GST liability according to the provisions of GST Law and BHEL will not entertain any claim of GST/interest/penalty or any other liability on account of failure of Supplier/Vendor in complying the provisions of GST Law or discharging the GST liability in a manner laid down thereunder.
- **4.2.13** In case declaration of any invoice is delayed by the vendor in his GST return or any invoice is subsequently amended/altered/deleted on GSTN portal which results in any adverse financial implication on BHEL, the financial impact thereof including interest/penalty shall be recovered from the Supplier/Vendor's due payment.
- **4.2.14** Any denial of input credit to BHEL or arising of any tax liability on BHEL due to non-compliance of GST Law by the Supplier/Vendor in any manner, will be recovered along with liability on account of interest and penalty (if any) from the payments due to the Supplier/Vendor.
- **4.2.15** In the event of any ambiguity in GST law with respect to availability of input credit of GST charged on the invoice raised by the contractor or with respect to any other matter having impact on BHEL, BHEL's decision shall be final and binding on the Supplier/Vendor.

#### 4.2.16 Variation in Taxes & Duties:

Any upward variation in GST shall be considered for reimbursement provided supply of goods and services are made within schedule date stipulated in the contract or approved extended schedule for the reason solely attributable to BHEL. However downward variation shall be subject to adjustment as per actual GST applicability.

In case the Government imposes any new levy/tax on the output service/goods after price bid opening, the same shall be reimbursed by BHEL at actual. The reimbursement under this clause is restricted to the direct transaction between BHEL and its Supplier/Vendor only and within the contractual delivery period only. In case any new tax/levy/duty etc. becomes applicable after the date of Bidder's offer but before opening of the price Bid, the Bidder/ Supplier/Vendor must convey its impact on his price duly substantiated by documentary evidence in support of the same before opening of price bid. Claim for any such impact after opening the price bid will not be considered by BHEL for reimbursement of tax or reassessment of offer.

#### 4.3 Income Tax:

	TDS/TCS as applicable under Income Tax Act, 1961 or rules made thereunder shall be deducted/collected
	from Supplier/Vendor's bill.
	4.4 Supplier HSN Code & Applicable GST % (To be filled by Supplier)
05	MATERIAL DISPATCH CLEARANCE CERTIFICATE (MDCC):
	MDCC shall be issued by BHEL. No material shall be dispatched by supplier unless and until Material Dispatch
	Clearance Certificate (MDCC) issued by BHEL Site. In case any material is dispatched without MDCC and any
	loss is incurred by Supplier/Vendor for any reason whatsoever, BHEL shall not be responsible in any manner
	to compensate the supplier in this regard.
06	INSPECTION / INSPECTION & TESTING AT SUPPLIERS WORKS:
	Inspection and testing requirements are to be carried out as per the specification and BHEL/Customer
	approved Drawing (All documents shall be submitted within 15 days from the date of PO for our approval), Technical spec & QP and all test certificates are to be submitted in complete set.
	approvary, recrimical spec & QP and all test certificates are to be submitted in complete set.
	BHEL reserves the right to inspect the material during manufacturing and also to get tested the material
	under dispatch from third party. The test results of third party test shall be final and binding on the
	Supplier/Vendor.
	BHEL will reserve the right to inspect/test the material during/after manufacturing at suppliers' works,
	and/or at BHEL Site. In case of rejection at any stage, Supplier/Vendor shall be liable to replace the
	materials at his own cost.
07	DELIVERY:
	Delivery shall be as follows
	Delivery strait be as follows
	1.MEL MAHAN: 120 days from Manufacturing clearance
	2.Raigarh STPP: 150 days from Manufacturing clearance
	3.APL RAIPUR: 180 days from Manufacturing clearance
	4.MIRZAPUR MTEUPPL: 210 Days from Manufacturing clearance
	Package Details as per Annexure B .
	(including Manufacturing, Inspection, Packing, Forwarding and delivery at project site/Trichy stores).
	( )
	Note: Delivery period mentioned elsewhere in the GeM Bid document shall be ignored and the delivery
	period shall be as per this clause.
	NOTE.
	NOTE:  a) If the delivery of supply as detailed above gets delayed beyond the delivery period, the
	Supplier/Vendor shall request for a delivery extension and BHEL at its discretion may extend the
	Contract. However, if any 'Delivery extension' is granted to the Supplier/Vendor for completion of
	supply, due to backlog attributable to the Supplier/Vendor, then it shall be without prejudice to the
	rights of BHEL to impose LD for the delays attributable to the Supplier/Vendor.
	b) In case BHEL increase the quantity during currency of the contract in line with quantity variation
	clause (sl.no of GeM bid), delivery extension shall be given for supply of these additional
	quantity.
08	TRANSIT INSURANCE:
	Transit Insurance of material is in <b>BHEL scope</b> . BHEL shall insure the material at their cost for transportation.
09	PAYMENT TERMS:
	Payment term shall be as below
	For Direct to Site despatch

- 1.For Non MSME suppliers, Payment term is 100% direct EFT payment after 90 days from the date of Site Acknowledgement (Against submission of GST invoice, Packing List, GeM invoice, copy of Site Acknowledged LR) with 5% PBG.
- 2.For MSE suppliers, Payment term is 100% direct EFT payment on 45th day from the date of Site Acknowledgement (Against submission of GST invoice, Packing List, GeM invoice, copy of Site Acknowledged LR) with 5% PBG.
- 3.For Medium Suppliers, Payment term is 100% direct EFT payment after 60 days from the date of Site Acknowledgement (Against submission of GST invoice, Packing List, GeM invoice, copy of Site Acknowledged LR) with 5% PBG.

#### For BHEL Trichy stores Despatch

- 1. For Non MSME suppliers, Payment term is 100% direct EFT payment after 90 days from the Material Acceptance Date (Against submission of GST invoice, GeM invoice, LR copy, Last Movement e-Way Bill) with 5% PBG.
- 2. For MSE suppliers, Payment term is 100% direct EFT payment on 45th day from the Material Acceptance Date (Against submission of GST invoice, GeM invoice, LR copy, Last Movement e-Way Bill) with 5% PBG.
- 3. For Medium Suppliers, Payment term is 100% direct EFT payment after 60 days from the Material Acceptance Date (Against submission of GST invoice, GeM invoice, LR copy, Last Movement e-Way Bill)with 5% PBG..

However, GST amount shall be reimbursed in line with compliance to Cl. No. 4 (Taxes & Duties) above.

#### b) NO INTEREST PAYABLE TO CONTRACTOR

No interest shall be payable on the security deposit or any other money due to the Supplier.

#### 10 DOCUMENTS REQUIRED FOR BILL PROCESSING:

The following documents are required to be sent with Material Dispatch/Billing Documents:

- Original Tax Invoice (As per Cl. No. 4 above).
- Copy of LR
- Warranty Certificate
- Duplicate for Transporter
- Original Consignee copy of LR
- Site acknowledged copy of LR
- E Way bill
- Bank Guarantee
- GeM Invoice

#### 11 BANK DETAILS FOR EMD & PERFORMANCE SECURITY SUBMISSION:

For Electronic Fund Transfer the details are as below:

a) Name of the Beneficiary: Bharat Heavy Electricals Limited

b) Bank Particulars:

Name of the Company : BHARAT HEAVY ELECTRICALS LTD

Address of the company : TRICHY

Name of the bank :STATE BANK OF INDIA Bank : HEAVY ELECTRICALS,

KAILASAPURAM BRANCH

City : TRICHY
Branch code :01363

Account Number : 10891588977

Account type :CC

IFSC code - :SBIN0001363

	MICR code : 620002004	1
12	EARNEST MONEY DEPOSIT: Applicable / Not Applicable.	
	42.4.5	1
	12.1 Every tender must be accompanied by the prescribed amount of Earnest Money Deposit (EMD) in the	1
	manner described herein.	1
	i EMD shall be furnished before tender opening / along with the offer in full as per the amount indicated in the NIT.	1
	ii The EMD up to an amount of Rsis to be paid only in the following forms:	1
	a) Electronic Fund Transfer credited in BHEL account (before tender opening).	1
	b) Banker's cheque/ Pay order/ Demand draft, in favour of 'Bharat Heavy Electricals Limited' and	1
	payable at Regional HQ issuing the tender (along with offer).	1
	c) Fixed Deposit Receipt (FDR) issued by Scheduled Banks/ Public Financial Institutions as defined in	1
	the Companies Act (FDR should be in the name of the Contractor, a/c BHEL marking lien in favour of	1
	BHEL) (along with offer). The Fixed Deposit in such cases shall be valid for a period of 45 (forty-five)	1
	days beyond the final bid validity period.	1
	d) Bank Guarantee from any of the Scheduled Banks. In such cases shall be valid for a period of 45	1
	(forty-five) days beyond the final bid validity period.	1
	e) Insurance Surety Bonds. In case the EMD is more than Rs. Two lakh and in case of foreign bidders,	
	it may be in the form of a bank guarantee (in equivalent Foreign Exchange amount, in case of foreign	
	bidders) issued/ confirmed from any of the scheduled commercial bank in India in the prescribed	1
	format. The EMD shall remain valid for a period of 45 (forty-five) days beyond the final bid validity	1
	<del>period.</del>	1
	iii No other form of EMD remittance shall be acceptable to BHEL.	1
	12.2 EMD by the Bidder will be forfeited as per NIT conditions, if:	1
		1
	<ul> <li>i. The bidder withdraws or amends its/his tender or impairs or derogates from the tender in any respect within the period of validity of the tender or if the successful bidder fails to furnish the</li> </ul>	1
	required performance security within the specified period mentioned in the Tender.	1
	ii. EMD by the Bidder shall be withheld in case any action on the tenderer is envisaged under the	1
	provisions of extant "Guidelines on Suspension of business dealings with suppliers/ contractors"	1
	and shall be forfeited in case of suspension	1
		1
	<b>12.3</b> Subject to Clause 12.2 above, EMD of the unsuccessful bidders shall be returned at the earliest after	1
	expiry of the final bid validity period and latest by the 30th day after the award of the contract. However,	1
	in case of two packet or two stage bidding, EMD of unsuccessful bidders during first stage i.e., technical	1
	evaluation etc. shall be returned within 30 days of declaration of result of first stage i.e. technical	1
	evaluation etc.	1
	12.4EMD of successful Bidder shall be refunded on conclusion of the order/receipt of a performance security	1
	as mentioned in NIT.	1
		1
	12.5 EMD shall not carry any interest.	1
	12.6 MSE / KVIC / ACASH / WDO / Colr Board / TRIFED / Kendriya Bhandar / Turnover above 500 Cr / BIS	1
	License holders / Central PSU / State PSU / Startups as recognized by Department for Promotion of	1
	Industry and Internal Trade (DPIIT) shall be exempted from payment of EMD.	1
	, and	1
13	PERFORMANCE SECURITY: Applicable / Not Applicable	
		1
	<b>13.1</b> Successful bidder awarded the contract should deposit <b>5</b> % of the contract value as performance security towards fulfilment of all contractual obligations, including warranty obligations.	ı
	13.2 Performance Security is to be furnished within 14 days after issuance of Contract/PO and should remain	1
	valid for a period of 60 (sixty) days beyond the date of completion of all contractual obligations of the	
	Supplier/Vendor, including warranty obligations.	
	Supplier, Terraor, moraling warrancy songulations.	1
	13.3 Modes of deposit:	1
		1
	a) Performance security may be furnished in the following forms:	

- i. Local cheques of Scheduled Banks (subject to realization)/ Pay Order/Demand Draft/ Electronic Fund Transfer in favour of 'Bharat Heavy Electricals Limited' and payable at Regional HQ
- ii. Bank Guarantee from Scheduled Banks / Public Financial Institutions as defined in the Companies Act. The Bank Guarantee should be in the prescribed format of BHEL.
- iii. Fixed Deposit Receipt (FDR) issued by Scheduled Banks / Public Financial Institutions as defined in the Companies Act (FDR should be in the name of the Contractor, a/c BHEL).
- iv. Securities available from Indian Post offices such as National Savings Certificates, Kisan Vikas Patras etc. (held in the name of Contractor furnishing the security and duly endorsed/ hypothecated/ pledged, as applicable, in favour of BHEL).
- v. Insurance Surety Bond.

Note: BHEL will not be liable or responsible in any manner for the collection of interest or renewal of the documents or in any other matter connected therewith.

- b) In case of GTE tenders, the performance security should be in the same currency as the contract and must conform to Uniform Rules for Demand Guarantees (URDG 758) an international convention regulating international securities.
- **13.4** The performance security will be forfeited and credited to BHEL's account in the event of a breach of contract by the Supplier/Vendor as provided herein or elsewhere in the Contract/PO.
- **13.5** Performance Security shall be refunded to the Supplier/Vendor without interest, after the Supplier/Vendor duly performs and completes the contract in all respects but not later than 60(sixty) days of completion of all such obligations including the warranty under the contract.
- 13.6 The Performance Security shall not carry any interest.
- 13.7 There is no exemption of Performance security deposit submission for MSE Vendors.

#### 14 BREACH OF CONTRACT, REMEDIES AND TERMINATION:

- **14.1** The following shall amount to breach of contract:
  - I. Non-supply of material/ non-completion of work by the Supplier/Vendor within scheduled delivery/ completion period as per contract or as extended from time to time.
  - II. The Supplier/Vendor fails to perform as per the activity schedule and there are sufficient reasons even before expiry of the delivery/ completion period to justify that supplies shall be inordinately delayed beyond contractual delivery/ completion period
  - III. The Supplier/Vendor delivers equipment/ material not of the contracted quality.
  - IV. The Supplier/Vendor fails to replace the defective equipment/ material/ component as per guarantee clause.
  - V. Withdrawal from or abandonment of the work by the Supplier/Vendor before completion as per contract.
  - VI. Assignment, transfer, subletting of Contract by the Supplier/Vendor without BHEL's written permission resulting in termination of Contract or part thereof by BHEL.
  - VII. Non-compliance to any contractual condition or any other default attributable to Supplier/Vendor.
  - VIII. Any other reason(s) attributable to Vendor towards failure of performance of contract. In case of breach of contract, BHEL shall have the right to terminate the Purchase Order/Contract either in whole or in part thereof without any compensation to the Supplier/Vendor.
  - IX. Any of the declarations furnished by the contractor at the time of bidding and/ or entering into the contract for supply are found untruthful and such declarations were of a nature that could have resulted in non-award of contract to the contractor or could expose BHEL and/ or Owner to adverse consequences, financial or otherwise.
  - X. Supplier/Vendor is convicted of any offence involving corrupt business practices, antinational activities or any such offence that compromises the business ethics of BHEL, in violation of the Integrity Pact entered into with BHEL has the potential to harm the overall business of BHEL/ Owner.

**Note**-Once BHEL considers that a breach of contract has occurred on the part of Supplier/Vendor, BHEL shall notify the Supplier/Vendor by way of notice in this regard. Contractor shall be given an opportunity to rectify the reasons causing the breach of contract within a period of 14 days.

In case the contractor fails to remedy the breach, as mentioned in the notice, to the satisfaction of BHEL, BHEL shall have the right to take recourse to any of the remedial actions available to it under the relevant provisions of contract.

#### 14.2 Remedies in case of Breach of Contract.

- i. Wherein the period as stipulated in the notice issued under clause 14.1 has expired and Supplier/Vendor has failed to remedy the breach, BHEL will have the right to terminate the contract on the ground of "Breach of Contract" without any further notice to contractor.
- ii. Upon termination of contract, BHEL shall be entitled to recover an amount equivalent to 10% of the Contract Value for the damages on account of breach of contract committed by the Supplier/Vendor. This amount shall be recovered by way of encashing the security instruments like performance bank guarantee etc available with BHEL against the said contract. In case the value of the security instruments available is less than 10% of the contract value, the balance amount shall be recovered from other financial remedies (i.e. available bills of the Supplier/Vendor, retention amount, from the money due to the Supplier/Vendor etc. with BHEL) or the other legal remedies shall be pursued.
- iii. wherever the value of security instruments like performance bank guarantee available with BHEL against the said contract is 10% of the contract value or more, such security instruments to the extent of 10% contract value will be encashed. In case no security instruments are available or the value of the security instruments available is less than 10% of the contract value, the 10% of the contract value or the balance amount, as the case may be, will be recovered in all or any of the following manners:
- iv. In case the amount recovered under sub clause (a) above is not sufficient to fulfil the amount recoverable then; a demand notice to deposit the balance amount within 30 days shall be issued to Supplier/Vendor.
- v. If Supplier/Vendor fails to deposit the balance amount within the period as prescribed in demand notice, following action shall be taken for recovery of the balance amount:
  - a) from dues available in the form of Bills payable to defaulted Supplier/Vendor against the same contract.
  - b) If it is not possible to recover the dues available from the same contract or dues are insufficient to meet the recoverable amount, balance amount shall be recovered from any money(s) payable to Supplier/Vendor under any contract with other Units of BHEL including recovery from security deposits or any other deposit available in the form of security instruments of any kind against Security deposit or EMD.
- vi. In-case recoveries are not possible with any of the above available options, Legal action shall be initiated for recovery against defaulted supplier/Vendor.
- vii. It is an agreed term of contract that this amount shall be a genuine pre-estimate of damages that BHEL would incur in completion of balance contractual obligation of the contract through any other agency and BHEL will not be required to furnish any other evidence to the Supplier/Vendor for the purpose of estimation of damages.
- viii. In addition to the above, imposition of liquidated damages, debarment, termination, descoping, short-closure, etc., shall be applied as per provisions of the contract.

#### Note:

- 1) The defaulting Supplier/Vendor shall not be eligible for participation in any of the future enquiries floated by BHEL to complete the balance work. The defaulting contractor shall mean and include:
  - (a) In case defaulted Supplier/Vendor is the Sole Proprietorship Firm, any Sole Proprietorship Firm owned by same Sole Proprietor.
  - (b) In case defaulted Supplier/Vendor is The Partnership Firm, any firm comprising of same partners/some of the same partners; or sole proprietorship firm owned by any partner(s) as a sole proprietor.

#### LD against delay in executed supply in case of Termination of Contract:

LD against delay in executed supply shall be calculated in line with LD clause no. 18.0 below, for the delay attributable to Supplier/Vendor. For limiting the maximum value of LD, contract value shall be taken as Executed Value of supply till termination of contract.

Method for calculation of "LD against delay in executed supply in case of termination of contract" is given below.

i. Let the time period from scheduled date of start of supply till termination of contract excluding the period of Hold (if any) not attributable to contractor = T1

- ii. Let the value of executed supply till the time of termination of contract= X
- iii. Let the Total Executable Value of supply for which inputs/fronts were made available to Supplier/Vendor and were planned for execution till termination of contract = Y
- iv. Delay in executed supply attributable to Supplier/Vendor i.e. T2=[1-(X/Y)] x T1
- v. LD shall be calculated in line with LD clause (clause 18.0) of the Contract for the delay attributable to Supplier/Vendor taking "X" as Contract Value and "T2" as period of delay attributable to Supplier/Vendor.

# 15 BILL TO ADDRESS:

BHARAT HEAVY ELECTRICALS LIMITED HIGH PRESSURE BOILER PLANT, TIRUCHIRAPALLI - 620 014 TAMIL NADU - INDIA.

GST: 33AAACB4146P2ZL

#### **SHIP TO ADDRESS:**

To be intimated Later

**GUARANTEE/WARRANTY:** Guarantee period for supply of materials covered in the enquiry shall be for a period of 24 months from the date of supply (calendar months from the date of last dispatch) or 18 months from the date of commissioning, whichever is earlier.

No Deviation is permitted. If still vendor offered any deviation on the Guarantee / warranty period, it may lead to rejection of offer.

#### 17 MICRO AND SMALL ENTERPRISES (MSE):

Any Bidder falling under MSE category shall furnish the following details & submit documentary evidence/Govt. Certificate etc. in support of the same along with their techno-commercial offer.

Type under MSE	UDYAM No	SC/ST Owned	Women Owned	Others (Excluding SC/ST/Women)
Micro				
Small				

Note: If the bidder does not furnish the above, offer shall be processed construing that the bidder is not falling under MSE category.

a) MSE suppliers can avail the intended benefits in respect of the procurements related to the Goods and Services only (Definition of Goods and Services as enumerated by Govt. of India vide Office Memorandum F. No. 21(8)/2011-MA dtd. 09/11/2016 office of AS & DC, MSME) only if they submit along with the offer, attested copies of either Udyam Registration. Date to be reckoned for determining the deemed validity will be the last date of Technical Bid submission. Non-submission of supporting document in GeM portal will lead to consideration of their bids at par with other bidders. No benefits shall be applicable for this enquiry if the above required documents are not uploaded at the time of bid submission. Documents submitted by the bidder shall be verified by BHEL for rendering the applicable benefits.

#### 18 LIQUIDATED DAMAGE:

Liquidated Damages, wherever referred under this Tender/Agreement, shall mean and refer to the damages, not in the nature of penalty, which the contra

ctor agrees to pay in the event of delay in delivery of supplies, breach of contract etc. as the case may be. Liquidated Damages leviable upon the Supplier/Vendor is a sum which is agreed by the parties as a reasonable and genuine pre-estimate of damages which will be suffered by BHEL on account of delay/breach on the part of the Supplier/Vendor.

If the Seller/Service Provider fails to deliver any or all of the Goods/Services within the original/re-fixed delivery period(s) specified in the contract/PO, the Buyer/BHEL will be entitled to deduct/recover the Liquidated Damages for the delay, unless covered under Force Majeure conditions aforesaid, @ 0.5% of the contract value of delayed quantity per week or part of the week of delayed period as pre-estimated damages not exceeding 10% of the contract value of delayed quantity without any controversy/dispute of any sort whatsoever.

LD shall be reckoned from the Contract delivery date to material receipt date.

Material receipt date means the following

Direct to Site (DTS)- Site Acknowledgement date Dispatch to BHEL Trichy Stores- Vehicle Entry date

#### 19 INTEGRITY PACT (IP): Applicable / Not Applicable

a) IP is a tool to ensure that activities and transactions between the Company and its Bidders/Supplier/Vendor are handled in a fair, transparent and corruption free manner. Following Independent External Monitors (IEMs) on the present panel have been appointed by BHEL with the approval of CVC to oversee implementation of IP in BHEL.

SI No	IEM	E Mail
1	Shri Otem Dai, IAS (Retd.)	iem1@bhel.in
2	Shri Bishwamitra Pandey, IRAS (Retd.)	iem2@bhel.in
3	Shri Mukesh Mittal, IRS (Retd.)	iem3@bhel.in

- **b)** The IP as enclosed with the tender is to be submitted (duly signed by authorized signatory) along with techno-commercial bid (Part-I, in case of two/ three part bid). Only those bidders who have entered into such an IP with BHEL would be competent to participate in the bidding. In other words, entering into this Pact would be a preliminary qualification.
- c) Please refer Section-8 of IP for Role and Responsibilities of IEMs. In case of any complaint arising out of the tendering process, the matter may be referred to any of the above IEM(s). All correspondence with the IEMs shall be done through email only.

#### Note:

No routine correspondence shall be addressed to the IEM (phone/ post/ email) regarding the clarifications, time extensions or any other administrative queries, etc. on the tender issued. All such clarification/ issues shall be addressed directly to the tender issuing (procurement) department's officials whose contact details are as per Clause no. 21 below.

#### 20 PREFERENCE TO MAKE IN INDIA:

For this procurement, the local content to categorize a Supplier/Vendor as a Class I local supplier/ Class II local Supplier/Non-Local Supplier and purchase preferences to Class I local supplier, is as defined in Public Procurement (Preference to Make in India), Order 2017 dated 04.06.2020 issued by DPIIT. In case of subsequent orders issued by the nodal ministry, changing the definition of local content for the items of the GeM Bid, the same shall be applicable even if issued after issue of this GeM Bid, but before opening of Part-II bids against this GeM Bid.

#### 23.1 Compliance to Restrictions under Rule 144 (xi) of GFR 2017:

- I. Any bidder from a country which shares a land border with India will be eligible to bid in this tender only if the bidder is registered with the Competent Authority. The Competent Authority for the purpose of this Clause shall be the Registration Committee constituted by the Department for Promotion of Industry and Internal Trade (DPIIT).
- II. "Bidder" (including the term 'tenderer', 'consultant' or 'service provider' in certain contexts) means any person or firm or company, including any member of a consortium or joint venture (that is an association of several persons, or firms or companies), every artificial juridical person not falling in any of the descriptions of bidders stated hereinbefore, including any agency branch or office controlled by such person, participating in a procurement process.
- III. "Bidder from a country which shares a land border with India" for the purpose of this Clause means:
  - a. An entity incorporated established or registered in such a country; or
  - b. A subsidiary of an entity incorporated established or registered in such a country; or
  - c. An entity substantially controlled through entities incorporated, established or registered in such a country; or
  - d. An entity whose beneficial owner is situated in such a country; or
  - e. An Indian (or other) agent of such an entity; or
  - f. A natural person who is a citizen of such a country; or
  - g. A consortium or joint venture where any member of the consortium or joint venture falls under any of the above.

IV. The beneficial owner for the purpose of (III) above will be as under:

1. In case of a company or Limited Liability Partnership, the beneficial owner is the natural person(s), who, whether acting alone or together or through one or more juridical person, has a controlling ownership interest or who exercises control through other means.

#### Explanation

- a. "Controlling ownership interest" means ownership of or entitlement to more than twenty-five per cent of shares or capital or profits of the company.
- b. "Control" shall include the right to appoint majority of the directors or to control the management or policy decisions including by virtue of their shareholding or management rights or shareholders agreements or voting agreements.
- 2. In case of a partnership firm, the beneficial owner is the natural person(s) who, whether acting alone or together, or through one or more juridical person, has ownership of entitlement to more than fifteen percent of capital or profits of the partnership.
- 3. In case of an unincorporated association or body of individuals, the beneficial owner is the natural person(s), who, whether acting alone or together, or through one or more juridical person has ownership of or entitlement to more than fifteen percent of the property or capital or profits of the such association or body of individuals.
- 4. Where no natural person is identified under (1) or (2) or (3) above, the beneficial owner is the relevant natural person who holds the position of senior managing official;
- 5. In case of a trust, the identification of beneficial owner(s) shall include identification of the author of the trust, the trustee, the beneficiaries with fifteen percent or more interest in the trust and any other natural person exercising ultimate effective control over the trust through a chain of control or ownership.
  - (i) The bidder shall provide undertaking for their compliance to this Clause, in the format provided in Annexure-13.
  - (ii) Registration of the bidder with Competent Authority should be valid at the time of submission of bids and at the time of acceptance of the bids

# 21 Settlement of Dispute:

If any dispute or difference of any kind whatsoever shall arise between BHEL and the Supplier/Vendor, arising out of the contract for the performance of the work whether during the progress of contract termination, abandonment or breach of the contract, it shall in the first place referred to Designated Engineer for amicable resolution by the parties. Designated Engineer (to be nominated by BHEL for settlement of disputes arising out of the contract) who within 60 days after being requested shall give written notice of his decision to the contractor. Save as hereinafter provided, such decision in respect of every matter so referred shall forthwith be given effect to by the Supplier/Vendor who shall proceed with the work with all due diligence, whether he or BHEL desires to resolve the dispute as hereinafter provided or not.

If after the Designated Engineer has given written notice of this decision to the party and no intention to pursue the dispute has been communicated to him by the affected party within 30 days from the receipt of such notice, the said decision shall become final and binding on the parties. In the event the Supplier/Vendor being dissatisfied with any such decision or if amicable settlement cannot be reached then all such disputed issues shall be resolved through conciliation in terms of the BHEL Conciliation Scheme 2018 as per Clause 21.1

#### 21.1 Conciliation:

Any dispute, difference or controversy of whatever nature howsoever arising under or out of or in relation to this Agreement (including its interpretation) between the Parties, and so notified in writing by either Party to the other Party (the "Dispute") shall, in the first instance, be attempted to be resolved amicably in accordance with the conciliation procedure as per BHEL Conciliation Scheme 2018. The proceedings of Conciliation shall broadly be governed by Part-III of the Arbitration and Conciliation Act 1996 or any statutory modification thereof and as provided in - "Procedure for conduct of conciliation proceedings" (as available in www.bhel.com)).

**Note:** Ministry of Finance has issued OM reference No. 1/2/24 dated 03.06.2024 regarding "Guidelines for Arbitration and Mediation in Contracts of Domestic Public Procurement. In the said OM it has been recommended that Government departments/ Entities/agencies are to encourage mediation under the

Mediation Act. 2023. The said Act has not yet been notified by the Government. Therefore, the clause "Settlement of Disputes" shall be modified accordingly as and when the Mediation Act 2023 gets notified.

#### **21.2 ARBITRATION:**

- 21.2.1 Except as provided elsewhere in this Contract, in case Parties are unable to reach amicable settlement (whether by Conciliation to be conducted as provided in Clause 14.1 herein above or otherwise) in respect of any dispute or difference; arising out of the formation, breach, termination, validity or execution of the Contract; or, the respective rights and liabilities of the Parties; or, in relation to interpretation of any provision of the Contract; or. in any manner touching upon the Contract (hereinafter referred to as the 'Dispute'), then, either Party may, refer the disputes to **Madras High Court, Arbitration Centre (MHCAC)** and such dispute to be adjudicated by Sole Arbitrator appointed in accordance with the Rules of said Arbitral Institution.
- 21.2.2 A party willing to commence arbitration proceeding shall invoke Arbitration Clause by giving notice to the other party in terms of section 21 of the Arbitration & Conciliation Act, 1996 (hereinafter referred to as the 'Notice') before referring the matter to arbitral institution. The Notice shall be addressed to the Head of the Unit, BHEL, executing the Contract and shall contain the particulars of all claims to be referred to arbitration with sufficient detail and shall also indicate the monetary amount of such claim including interest, if any.
- 21.2.3 After expiry of 30 days from the date of receipt of aforesaid notice, the party invoking the Arbitration shall submit that dispute to the Arbitral Institution- Madras High Court, Arbitration Centre (MHCAC)- and that dispute shall be adjudicated in accordance with their respective Arbitration Rules. The matter shall be adjudicated by a Sole Arbitrator who shall necessarily be a Retd Judge having considerable experience in commercial matters to be appointed/nominated by the respective institution. The cost/expenses pertaining to the said Arbitration shall also be governed in accordance with the Rules of the respective Arbitral Institution. The decision of the party invoking the Arbitration for reference of dispute to Madras High Court, Arbitration Centre (MHCAC)- for adjudication of that dispute shall be final and binding on both the parties and shall not be subject to any change thereafter. The institution once selected at the time of invocation of dispute shall remain unchanged.
- 21.2.4 The fee and expenses shall be borne by the parties as per the Arbitral Institutional rules.
- 21.2.5 The Arbitration proceedings shall be in English language and the seat of Arbitration shall be Trichy.
- 21.2.6 Subject to the above, the provisions of Arbitration & Conciliation Act 1996 and any amendment thereof shall be applicable. All matters relating to this Contract and arising out of invocation of Arbitration clause are subject to the exclusive jurisdiction of the Court(s) situated at **Trichy.**
- 21.2.7 Notwithstanding any reference to the Designated Engineer or Conciliation or Arbitration herein, a. the parties shall continue to perform their respective obligations under the Contract unless they otherwise agree. Settlement of Dispute clause cannot be invoked by the Contractor, if the Contract has been mutually closed or 'No Demand Certificate' has been furnished by the Contractor or any Settlement Agreement has been signed between the Employer and the Contractor.
- 21.2.8 It is agreed that Mechanism of resolution of disputes through arbitration shall be available only in the cases where the value of the dispute is less than Rs. 10 Crores.
- 21.2.9 In case the disputed amount Claim, Counter claim including interest is Rs. 10 crores and above, the parties shall be within their rights to take recourse to remedies other than Arbitration, as may be available to them under the applicable laws after prior intimation to the other party. Subject to the aforesaid conditions, provisions of the Arbitration and Conciliation Act, 1996 and any statutory modifications or reenactment thereof as amended from time to time, shall apply to the arbitration proceedings under this clause.
- 21.2.10 In case, multiple arbitrations are invoked (whether sub-judice or arbitral award passed) by any party to under this contract, then the cumulative value of claims (including interest claimed or awarded) in all such arbitrations shall be taken in account while arriving at the total claim in dispute for the subject contract for the purpose of clause 14.2.9. Disputes having cumulative value of less than 10 crores shall be resolved through arbitration and any additional dispute shall be adjudicated by the court of competent jurisdiction.
- 21.3 In case of Contract with Public Sector Enterprise (PSE) or a Government Department, the following shall be applicable:

In the event of any dispute or difference relating to the interpretation and application of the provisions of commercial contract(s) between Central Public Sector Enterprises (CPSEs)/ Port Trusts inter se and also between CPSEs and Government Departments/Organizations (excluding disputes concerning Railways, Income Tax, Customs & Excise Departments), such dispute or difference shall be taken up by either party for resolution through AMRCD (Administrative Mechanism for Resolution

#### 22 JURISDICTION

Subject to clause 21 of this contract, the Civil Court having original Civil Jurisdiction at Tiruchirappalli, Tamilnadu shall alone have exclusive jurisdiction in regard to all matters in respect of the Contract.

#### **GOVERNING LAWS**

The contract shall be governed by the Law for the time being in force in the Republic of India.

#### 23 FORCE MAJEURE

- 23.1 "Force Majeure" shall mean circumstance which is:
- a) beyond control of either of the parties to contract,
- b) either of the parties could not reasonably have provided against the event before entering into the contract,
- c) having arisen, either of the parties could not reasonably have avoided or overcome, and
- d) not substantially attributable to either of the parties and Prevents the performance of the contract, such circumstances include but shall not be limited to:
  - i. War, hostilities, invasion, act of foreign enemies.
  - ii. Rebellion, terrorism, revolution, insurrection, military or usurped power, or civil war.
  - iii. Riot, commotion or disorder by persons other than the contractor's personnel and other employees of the contractor and sub-contractors.
  - iv. Strike or lockout not solely involving the contractor's personnel and other employees of the contractor and sub-contractors.
  - v. Encountering munitions of war, explosive materials, ionizing radiation or contamination by radioactivity, except as may be attributable to the contractor's use of such munitions, explosives, radiation or radio- activity.
  - vi. Natural catastrophes such as earthquake, tsunami, volcanic activity, hurricane or typhoon, flood, fire, cyclones etc.
  - vii. Epidemic, pandemic etc.
- 23.2 The following events are explicitly excluded from Force Majeure and are solely the responsibilities of the non-performing party: a) any strike, work-to-rule action, go-slow or similar labour difficulty (b) late delivery of equipment or material (unless caused by Force Majeure event) and (c) economic hardship.
- 23.3 If either party is prevented, hindered or delayed from or in performing any of its obligations under the Contract by an event of Force Majeure, then it shall notify the other in writing of the occurrence of such event and the circumstances thereof within 15 (fifteen) days after the occurrence of such event.
- 23.4 The party who has given such notice shall be excused from the performance or punctual performance of its obligations under the Contract for so long as the relevant event of Force Majeure continues and to the extent that such party's performance is prevented, hindered or delayed. The Time for Completion shall be extended by a period of time equal to period of delay caused due to such Force Majeure event.
- 23.5 Delay or non-performance by either party hereto caused by the occurrence of any event of Force Majeure shall not
  - i) Constitute a default or breach of the Contract.
  - ii) Give rise to any claim for damages or additional cost expense occasioned thereby, if and to the extent that such delay or non-performance is caused by the occurrence of an event of Force Majeure.
- 23.6 BHEL at its discretion may consider short closure of contract after 1 year of imposition of Force Majeure in line with extant guidelines. In any case, Supplier/Vendor cannot consider deemed short-closure after 1 year of imposition of Force Majeure.

#### 24 Non-Disclosure Agreement:

The bidders shall enter into the Non-disclosure agreement separately. (Annexure 7 attached).

#### 25 | Cartel Formation

The Bidder declares that they will not enter into any illegal or undisclosed agreement or understanding, whether formal or informal with other Bidder(s). This applies in particular to prices, specifications, certifications, subsidiary contracts, submission or non-submission of bids or any other actions to restrict competitiveness or to introduce cartelization in the bidding process. In case, the Bidder is found having indulged in above activities, suitable action shall be taken by BHEL as per extant policies/ guidelines.

#### 26 Fraud Prevention Policy

Bidder along with its associate /collaborators /sub-contractors /sub-vendors / consultants / service providers shall strictly adhere to BHEL Fraud Prevention Policy displayed on BHEL website http://www.bhel.com and shall immediately bring to the notice of BHEL Management about any fraud or suspected fraud as soon as it comes to their notice.

#### 27 | Suspension of Business Dealings with Suppliers / Contractors:

The offers of the bidders who are under suspension as also the offers of the bidders, who engage the services of the banned firms / principal / agents, shall be rejected. The list of banned firms is available on BHEL website www.bhel.com.

If any bidder / supplier / contractor during pre-tendering / tendering / post tendering / award /execution / post-execution stage indulges in any act, including but not limited to, mal-practices, cheating, bribery, fraud or and other misconduct or formation of cartel so as to influence the bidding process or influence the price or tampers the tendering process or acts or omits in any manner which tantamount to an offence punishable under any provision of the Indian Penal Code, 1860(Bhartiya Nyaya Samhita 2023) or any other law in force in India, or does anything which is actionable under the Guidelines for Suspension of Business dealings, action may be taken against such bidder / supplier / contractor as per extant guidelines of the company available on www.bhel.com and / or under applicable legal provisions. Guidelines for suspension of business dealings is available in the webpage:

http://www.bhel.com/vender registration/vender.php.

Bid should be free from correction, overwriting, using corrective fluid, etc. Any interlineation, cutting, erasure or overwriting shall be valid only if they are attested under full signature(s) of person(s) signing the bid else bid shall be liable for rejection. In the event of any Technical or Commercial queries, the same may please be addressed to the following BHEL concerned before Part I opening-

Akhil K Das (Manager/MM/BOI)	M Ramya (Senior Manager/MM/BOI)
Email: akhildas@bhel.in	Email: mramya@bhel.in
Phone: 04312574553	Phone: 04312571265

#### 29 Order of Precedence:

In the event of any ambiguity or conflict between the Tender Documents, the order of precedence shall be in the order below:

- a. Amendments/Clarifications/Corrigenda/Errata etc. issued in respect of the tender documents by BHEL.
- b. Buyer Added Bid Specific ATC
- c. GeM Bid Technical Conditions of Contract (TCC)
- d. GeM GTC

#### 30 Note:

- 1. In the event of our customer order covering this tender being cancelled /placed on hold /otherwise modified, BHEL would be constrained to accordingly cancel / hold / modify the tender at any stage of execution.
- 2. BHEL may negotiate the L1 rate, if not meeting our budget / estimated cost. BHEL may re-float the tender opened, if L1 price is not acceptable to BHEL even after negotiation. Any deviation from the conditions specified in TECHNO-COMMERCIAL TERMS AND CONDITIONS Annexure-A, will lead to rejection of offer.
- 3. Any change in applicable rates of Tax or any other statutory levies (Direct / Indirect) or any new introduction of any levy by means of statute and its corresponding liability for the deliveries beyond the agreed delivery date for reasons not attributable to BHEL will be to vendors account. BHEL will not reimburse the same and any subsequent claim in this respect will be summarily rejected.
- 4. BHEL reserves its right to reject an offer due to unsatisfactory past performance by the respective Vendor in the execution of any contract to any BHEL project / Unit.
- 5. The offers of the bidders who are under suspension and also the offers of the bidders, who engage the services of the banned firms /principal/agents, shall be rejected. The list of banned firms is available on BHEL web site www.bhel.com.

6. Recovery / deduction as applicable as per Direct and Indirect taxes as notified by Govt. Of India from time to time will be made and information/certificate for such deduction/recoveries shall be provided by BHEL to the vendor. 31 **Enclosure:** Annexure-1: Check List. Annexure-2: Offer forwarding letter / tender submission letter Annexure-3: No Deviation Certificate Annexure-4: Declaration regarding Insolvency/ Liquidation/ Bankruptcy Proceedings Annexure-5: Declaration by Authorized Signatory Annexure-6: Declaration by Authorized Signatory regarding Authenticity of submitted Documents Annexure-7: Non-Disclosure Certificate Annexure-8: Integrity Pact Annexure-9: Declaration confirming knowledge about Site Conditions Annexure-10: Declaration reg. Related Firms & their areas of Activities Annexure-11: Declaration for relation in BHEL Annexure- 12: Declaration reg. minimum local content in line with revised public procurement Annexure- 13: Declaration regarding compliance to Restrictions under Rule 144 (xi) of GFR 2017 Annexure-14: Bank Account Details for E-Payment Annexure-15: Power of Attorney for submission of tender. Annexure-16: Proforma of Bank Guarantee for Earnest Money. Annexure-17: Proforma of Bank Guarantee for Performance Security. Annexure-18: List of Consortium Bank.

Signature and seal

429-024	PURCHASE / MM / FB ANNEXURE- 3: CERTIFICATE OF NO DEVIATION	
	Page	OF
	DATE	
DESCRIPTION	FUEL OIL CONTROL & TRIP VALVES & ACCESSORIES ( GEM ENQUIRY:)	
SPECIFICATION	1.SPECIFICATION AND DATA SHEET:TOS: MEL: 1360/00 2.SPECIFICATION FOR SMART POSITIONER SPECIFICATION NO.TCI:317/rev08. 3.E, C&I Input - CI:MAHAN:ECI:CV/REV.01 4. SPECIFICATION NO:TOS:MEL:1350/00. 5. Annexure B- Item details	
QUALITY PLAN	BHEL Quality Plan SQP:SD:07 Re	v 00
DOC. REFERENCE	BHEL ENQ. CALLED FOR	FIRM'S ALTERNATE OFFER

- 1. We hereby confirm that we have not changed/ modified/materially altered any of the tender documents as downloaded from the website/ issued by BHEL and in case of such observance at any stage, it shall be treated as null and void.
- 2. We also hereby confirm that we have neither set any Terms and Conditions and nor have we taken any deviation from the Tender conditions together with other references applicable for the above referred GeM Bid.
- 3. We further confirm our unqualified acceptance to all Terms and Conditions, unqualified compliance to Tender Conditions.
- 4. We confirm to have submitted offer in accordance with tender instructions and as per aforesaid references.

STATION:

SIGNATURE OF FIRMS REPRESENTETIVE DATE: FIRM SEAL

NOTE: 1.

Deviations should be taken only in the extreme case.

If necessary, use additional sheets with page control number 2.

# **ANNEXURE-4**

# **UNDERTAKING**

(To be typed and submitted in the Letter Head of the Company/Firm of Bidder)
То,
(Write Name & Address of Officer of BHEL inviting the Tender)
Dear Sir/Madam,
Sub: DECLARATION REGARDING INSOLVENCY/ LIQUIDATION/ BANKRUPTCY PROCEEDINGS
Ref: GeM Bid Specification No:
I/We, declare that,
I/We am/are not admitted under insolvency resolution process or liquidation under Insolvency and
Bankruptcy Code, 2016, as amended from time to time or under any other law as on date, by NCLT or
any adjudicating authority/authorities.
Sign. of the AUTHORISED SIGNATORY (With Name, Designation and Company seal)
Place: Date:

# **ANNEXURE – 6**

# **DECLARATION BY AUTHORISED SIGNATORY OF BIDDER**

(To be typed and submitted in the Letter Head of the Company/Firm of Bidder)
To,
(Write Name & Address of Officer of BHEL inviting the Tender)
Dear Sir,
Sub : <b>Declaration by Authorised Signatory regarding Authenticity of submitted documents.</b>
Ref : 1) GeM Bid No. & Date:
I/We, hereby certify that all the documents submitted by us in support of possession of "Qualifying Requirements" are true copies of the original and are fully compliant required for qualifying / applying in the bid and shall produce the original of same as and when required by Bharat Heavy Electrical Limited.
I / We hereby further confirm that no tampering is done with documents submitted in support of our qualification as bidder. I / We understand that at any stage (during bidding process or while executing the awarded contract) if it is found that fake / false / forged bid qualifying / supporting documents certificates were submitted, it would lead to summarily rejection of our bid / termination of contract

BHEL shall be at liberty to initiate other appropriate actions as per the terms of the Bid / Contract and

other extant policies of Bharat Heavy Electricals Limited.

Yours faithfully,

(Signature, Date & Seal of Authorized Signatory of the Bidder)

Date:

# **ANNEXURE-7**

# **NON-DISCLOSURE CERTIFICATE**

(To be Typed & subm	nitted in the Letter Head of the Company/Firn	n of Bidder)
I/We understand that BHEL TRICH as per their Information Security Po		ity Management System
Hence,	I/We	M/s
Nofollowing in line with Information S	providing services to BHEL TRICHYhereby undert Security Policy of BHEL TRICHY  of documents & information which shall be us	
of the Contract.  The documents & informat be in the business interest of the contract.	tion shall not be revealed to or shared with th of BHEL TRICHY	nird party which shall not
	(Signature, date 8 Signatory of t	દ્ર seal of Authorized the bidder)
Date:		

# ANNEXURE – 8

#### **INTEGRITY PACT**

#### Between

Bharat Heavy Electricals Ltd. (BHEL), a company registered under the Companies Act 1956 and having its gistered office at "RHEL House" Siri Fort, New Dolbi - 110049 (India) hereinafter referred to as "The

Principal", which expression unless repugnant to the context or meaning hereof shall include its successors or assigns of the ONE PART
and
<u>Preamble</u>
The Principal intends to award, under laid-down organizational procedures, contract/s for
. The Principal values full compliance with all relevant laws of the land, rules and regulations, and the principles of economic use of resources, and of fairness and transparency in its relations with its Bidder(s)/ Contractor(s).
In order to achieve these goals, the Principal will appoint Independent External Monitor(s), who will monitor the tender process and the execution of the contract for compliance with the principles mentioned above.

# **Section 1- Commitments of the Principal**

- 1.1 The Principal commits itself to take all measures necessary to prevent corruption and to observe the following principles:-
- 1.1.1 No employee of the Principal, personally or through family members, will in connection with the tender for, or the execution of a contract, demand, take a promise for or accept, for self or third person, any material or immaterial benefit which the person is not legally entitled to.
- 1.1.2 The Principal will, during the tender process treat all Bidder(s) with equity and reason. The Principal will in particular, before and during the tender process, provide to all Bidder(s) the same information and will not provide to any Bidder(s) confidential/ additional information through

- which the Bidder(s) could obtain an advantage in relation to the tender process or the contract execution.
- 1.1.3 The Principal will exclude from the process all known prejudiced persons.
- 1.2 If the Principal obtains information on the conduct of any of its employees which is a penal offence under the Indian Penal Code 1860 and Prevention of Corruption Act 1988 or any other statutory penal enactment, or if there be a substantive suspicion in this regard, the Principal will inform its Vigilance Office and in addition can initiate disciplinary actions.

# **Section 2 - Commitments of the Bidder(s)/ Contractor(s)**

- 2.1 The Bidder(s)/ Contractor(s) commit himself to take all measures necessary to prevent corruption. He commits himself to observe the following principles during his participation in the tender process and during the contract execution.
- 2.1.1 The Bidder(s)/ Contractor(s) will not, directly or through any other person or firm, offer, promise or give to the Principal or to any of the Principal's employees involved in the tender process or the execution of the contract or to any third person any material, immaterial or any other benefit which he/ she is not legally entitled to, in order to obtain in exchange any advantage of any kind whatsoever during the tender process or during the execution of the contract.
- 2.1.2 The Bidder(s)/ Contractor(s) will not enter with other Bidder(s) into any illegal or undisclosed agreement or understanding, whether formal or informal. This applies in particular to prices, specifications, certifications, subsidiary contracts, submission or non-submission of bids or any other actions to restrict competitiveness or to introduce cartelization in the bidding process.
- 2.1.3 The Bidder(s)/ Contractor(s) will not commit any penal offence under the relevant Indian Penal Code (IPC) and Prevention of Corruption Act; further the Bidder(s)/ Contractor(s) will not use improperly, for purposes of competition or personal gain, or pass on to others, any information or document provided by the Principal as part of the business relationship, regarding plans, technical proposals and business details, including information contained or transmitted electronically.
- 2.1.4 Foreign Bidder(s)/ Contractor(s) shall disclose the name and address of agents and representatives in India and Indian Bidder(s)/ Contractor(s) to disclose their foreign principals or associates. The Bidder(s)/ Contractor(s) will, when presenting his bid, disclose any and all payments he has made, and is committed to or intends to make to agents, brokers or any other intermediaries in connection with the award of the contract.
- 2.2 The Bidder(s)/ Contractor(s) will not instigate third persons to commit offences outlined above or be an accessory to such offences.

2.3 The Bidder(s)/ Contractor(s) shall not approach the Courts while representing the matters to IEMs and will await their decision in the matter.

## Section 3 - Disqualification from tender process and exclusion from future contracts

If the Bidder(s)/ Contractor(s), before award or during execution has committed a transgression through a violation of Section 2 above, or acts in any other manner such as to put his reliability or credibility in question, the Principal is entitled to disqualify the Bidder(s)/ Contractor(s) from the tender process or take action as per the separate "Guidelines on Banning of Business dealings with Suppliers/ Contractors", framed by the Principal.

# **Section 4 - Compensation for Damages**

- 4.1 If the Principal has disqualified the Bidder from the tender process prior to the award according to Section 3, the Principal is entitled to demand and recover the damages equivalent Earnest Money Deposit/ Bid Security.
- 4.2 If the Principal has terminated the contract according to Section 3, or if the Principal is entitled to terminate the contract according to section 3, the Principal shall be entitled to demand and recover from the Contractor liquidated damages equivalent to 5% of the contract value or the amount equivalent to Security Deposit/ Performance Bank Guarantee, whichever is higher.

#### **Section 5 - Previous Transgression**

- 5.1 The Bidder declares that no previous transgressions occurred in the last 3 years with any other company in any country conforming to the anti-corruption approach or with any other Public Sector Enterprise in India that could justify his exclusion from the tender process.
- 5.2 If the Bidder makes incorrect statement on this subject, he can be disqualified from the tender process or the contract, if already awarded, can be terminated for such reason.

#### Section 6 - Equal treatment of all Bidders/ Contractors / Sub-contractors

- 6.1 The Principal will enter into agreements with identical conditions as this one with all Bidders and Contractors. In case of sub-contracting, the Principal contractor shall be responsible for the adoption of IP by his sub-contractors and shall continue to remain responsible for any default by his subcontractors.
- 6.2 The Principal will disqualify from the tender process all bidders who do not sign this pact or violate its provisions.

## Section 7 - Criminal Charges against violating Bidders/ Contractors /Subcontractors

If the Principal obtains knowledge of conduct of a Bidder, Contractor or Subcontractor, or of an employee or a representative or an associate of a Bidder, Contractor or Subcontractor which constitutes corruption, or if the Principal has substantive suspicion in this regard, the Principal will inform the Vigilance Office.

## **Section 8 -Independent External Monitor(s)**

- 8.1 The Principal appoints competent and credible Independent External Monitor for this Pact. The task of the Monitor is to review independently and objectively, whether and to what extent the parties comply with the obligations under this agreement.
- 8.2 The Monitor is not subject to instructions by the representatives of the parties and performs his functions neutrally and independently. He reports to the CMD, BHEL.
- 8.3 The Bidder(s)/ Contractor(s) accepts that the Monitor has the right to access without restriction to all contract documentation of the Principal including that provided by the Bidder(s)/ Contractor(s). The Bidder(s)/ Contractor(s) will grant the monitor, upon his request and demonstration of a valid interest, unrestricted and unconditional access to his contract documentation. The same is applicable to Sub-contractor(s). The Monitor is under contractual obligation to treat the information and documents of the Bidder(s)/ Contractor(s) / Sub-contractor(s) with confidentiality in line with Non- disclosure agreement.
- 8.4 The Principal will provide to the Monitor sufficient information about all meetings among the parties related to the contract provided such meetings could have an impact on the contractual relations between the Principal and the Contractor. The parties offer to the Monitor the option to participate in such meetings.
- 8.5 The role of IEMs is advisory, would not be legally binding and it is restricted to resolving issues raised by an intending bidder regarding any aspect of the tender which allegedly restricts competition or bias towards some bidders. At the same time, it must be understood that IEMs are not consultants to the Management. Their role is independent in nature and the advice once tendered would not be subject to review at the request of the organization.
- 8.6 For ensuring the desired transparency and objectivity in dealing with the complaints arising out of any tendering process, the matter should be examined by the full panel of IEMs jointly as far as possible, who would look into the records, conduct an investigation, and submit their joint recommendations to the Management.
- 8.7 The IEMs would examine all complaints received by them and give their recommendations/ views to CMD, BHEL, at the earliest. They may also send their report directly to the CVO and the Commission,

- in case of suspicion of serious irregularities requiring legal/ administrative action. IEMs will tender their advice on the complaints within 10 days as far as possible.
- 8.8 The CMD, BHEL shall decide the compensation to be paid to the Monitor and its terms and conditions.
- 8.9 IEM should examine the process integrity; they are not expected to concern themselves with fixing of responsibility of officers. Complaints alleging mala fide on the part of any officer of the organization should be looked into by the CVO of the concerned organization.
- 8.10 If the Monitor has reported to the CMD, BHEL, a substantiated suspicion of an offence under relevant Indian Penal Code/ Prevention of Corruption Act, and the CMD, BHEL has not, within reasonable time, taken visible action to proceed against such offence or reported it to the Vigilance Office, the Monitor may also transmit this information directly to the Central Vigilance Commissioner, Government of India.
- 8.11 The number of Independent External Monitor(s) shall be decided by the CMD, BHEL.
- 8.12 The word 'Monitor' would include both singular and plural.

#### **Section 9 - Pact Duration**

- 9.1 This Pact shall be operative from the date IP is signed by both the parties till the final completion of contract for successful bidder and for all other bidders 6 months after the contract has been awarded. Issues like warranty / guarantee etc. should be outside the purview of IEMs.
- 9.2 If any claim is made/ lodged during currency of IP, the same shall be binding and continue to be valid despite the lapse of this pact as specified above, unless it is discharged/ determined by the CMD, BHEL.

#### **Section 10 - Other Provisions**

- 10.1 This agreement is subject to Indian Laws and jurisdiction shall be registered office of the Principal, i.e. New Delhi.
- 10.2 Changes and supplements as well as termination notices need to be made in writing. Side agreements have not been made.
- 10.3 If the Contractor is a partnership or a consortium, this agreement must be signed by all partners or consortium members.

- 10.4 Should one or several provisions of this agreement turn out to be invalid, the remainder of this agreement remains valid. In this case, the parties will strive to come to an agreement to their original intentions.
- 10.5 Only those bidders / contractors who have entered into this agreement with the Principal would be competent to participate in the bidding. In other words, entering into this agreement would be a preliminary qualification.

For & On behalf of the Bidder/ Contractor
(Office Seal)
Witness:
(Name & Address) ————

# **ANNEXURE – 10**

# **DECLARATION**

To,			Date:
	Name & Address of Officer of BHEL inviting the Tend	ler)	
Dear S	Sir/ Madam,		
Sub:	Details of related firms and their area of activitie	S	
	find below details of firms owned by our family men item with BHEL, (NA, <i>if not applicable</i> )	ibers that are doir	ng business/ registered for
1	Material Category/ Work Description Name of Firm Address of Firm Nature of Business Name of Family Member		
2	Relationship  Material Category/ Work Description  Name of Firm  Address of Firm  Nature of Business  Name of Family Member  Relationship		
	I certify that the above information is true and I f the above information furnished is found to be fo	• .	action from BHEL in case  Regards,
			()
	ς	From:	M/s

# **ANNEXURE - 11**

(To be typed and submitted in the Letter Head of the Company/Firm of Bidder failing which the offer of Bidder is liable to be summarily rejected)
To,
(Write Name & Address of Officer of BHEL inviting the Tender)
Dear Sir,
Sub: <u>Declaration for relation in BHEL</u> Ref: 1) GeM Bid Specification No:
I/We hereby submit the following information pertaining to relation/relatives of Proprieter/Partner(s), Director(s) employed in BHEL
Tick (√) any one as applicable:
1. The Proprieter, Partner(s), Director(s) of our Company/Firm DO NOT have any relation o relatives employed in BHEL
OR  2. The Proprieter, Partner(s), or Director(s) of our Company/Firm HAVE relation/relatives employed in BHEL and their particulars are as below:
i.
ii.
(Signature, Date & Seal of Authorized Signatory of the Bidder)

# Note:

- 1. Attach separate sheet, if necessary.
- 2. If BHEL Management comes to know at a later date that the information furnished by the Bidder is false, BHEL reserves the right to take suitable against the Bidder/Contractor.

# **ANNEXURE - 12**

(Signature, Date & Seal of

**Authorized Signatory of the Bidder)** 

# DECLARATION REGARDING MINIMUM LOCAL CONTENT IN LINE WITH REVISED PUBLIC PROCUREMENT (PREFERENCE TO MAKE IN INDIA), ORDER 2017 DATED $04^{\text{TH}}$ JUNE, 2020 AND SUBSEQUENT ORDER(S)

(To be typed and submitted in the Letter Head of the Entity/Firm providing certificate as applicable)	
(Write Name & Address of Officer of BHEL inviting the Tender)	
Dear Sir,	
<b>Sub</b> : Declaration reg. minimum local content in line with Public Procurement (Preference to Make in India), Order 2017-Revision, dated 04 <sup>th</sup> June, 2020 and subsequent order(s).	
Ref: 1) GeM Bid Specification No:	
We hereby certify that the items/works/services offered by	
The details of the location(s) at which the local value addition is made are as follows:	
1	
3 4	
Thanking you, Yours faithfully,	

\*\* - Strike out whichever is not applicable.

Note:

- 1. Bidders to note that above format, duly filled & signed by authorized signatory, shall be submitted along with the techno-commercial offer.
- 2. In case the bidder's quoted value is in excess of Rs. 10 crores, the authorized signatory for this declaration shall necessarily be the statutory auditor or cost auditor of the company (in the case of companies) or a practising cost accountant or practicing chartered accountant (in respect of suppliers other than companies).
- 3. In the event of false declaration, actions as per the above order and as per BHEL Guidelines shall be initiated against the bidder.

#### **BANK GUARANTEE FOR PERFORMANCE SECURITY**

	Bank Guarantee No:
	Date:
То	
NAME	
& ADDRESSES OF THE BENEFICIARY	
Dear Sirs,	
n consideration of <u>Bharat Heavy Electricals Limited</u> (hereinafter refer	red to as the 'Employer' which expression
shall unless repugnant to the context or meaning thereof, include	e its successors and permitted assigns)
incorporated under the Companies Act, 1956 and having its registered	office at through
its Unit at(name of the Unit) having awarded to ( <u>Name o</u>	f the Vendor / Contractor / Supplier) with
its registered office at hereinafter referred to as the ' <u>Vendor</u>	/ Contractor / Supplier ', which expression
shall unless repugnant to the context or meaning thereof, include its suc	cessors and permitted assigns), a contract
Ref No(Rupees	)/FC) for
(hereinafter called the 'Contract') and the <u>Vendor /</u>	Contractor / Supplier having agreed to
provide a Contract Performance Bank Guarantee, equivalent to% (	. Percent) of the said value of the Contract
to the Employer for the faithful performance of the Contract,	
we, (hereinafter referred to as the Bank), having registered/Head	d office at and inter alia a branch
at being the Guarantor under this Guarantee, hereby, irrevo	
forthwith and immediately pay to the Employer any sum or sums upto	
Rupees) without any demur, immediately on first de	
reservation, protest, and recourse and without the Employer needing	
such demand.	to prove of demonstrate reasons for its
acii demana.	
Any such demand made on the Bank shall be conclusive as regards the	ne amount due and payable by the Bank
under this guarantee. However, our liability under this guarantee shall	be restricted to an amount not exceeding
Rs	

We undertake to pay to the Employer any money so demanded notwithstanding any dispute or disputes raised by the <u>Vendor / Contractor / Supplier</u> in any suit or proceeding pending before any Court or Tribunal, Arbitrator or any other authority, our liability under this present being absolute and unequivocal.

The payment so made by us under this Guarantee shall be a valid discharge of our liability for payment thereunder and the Vendor / Contractor / Supplier shall have no claim against us for making such payment.

We the ......bank further agree that the guarantee herein contained shall remain in full force and effect during the period that would be taken for the performance of the said Contract/satisfactory completion of the performance guarantee period as per the terms of the Contract and that it shall continue to be enforceable till all the dues of the Employer under or by virtue of the said Contract have been fully paid and its claims satisfied or discharged.

We ......BANK further agree with the Employer that the Employer shall have the fullest liberty without our consent and without affecting in any manner our obligations hereunder to vary any of the terms and conditions of the said Contract or to extend time of performance by the said Vendor / Contractor / Supplier from time to time or to postpone for any time or from time to time any of the powers exercisable by the Employer against the said Vendor / Contractor / Supplier and to forbear or enforce any of the terms and conditions relating to the said Contract and we shall not be relieved from our liability by reason of any such variation, or extension being granted to the said Vendor / Contractor / Supplier or for any forbearance, act or omission on the part of the Employer or any indulgence by the Employer to the said Vendor / Contractor / Supplier or by any such matter or thing whatsoever which under the law relating to sureties would but for this provision have effect of so relieving us.

The Bank also agrees that the Employer at its option shall be entitled to enforce this Guarantee against the Bank as a principal debtor, in the first instance without proceeding against the <u>Vendor / Contractor / Supplier</u> and notwithstanding any security or other guarantee that the Employer may have in relation to the <u>Vendor / Contractor / Supplier</u> 's liabilities.

This Guarantee shall remain in force upto and including...... and shall be extended from time to time for such period as may be desired by Employer.

This Guarantee shall not be determined or affected by liquidation or winding up, dissolution or change of constitution or insolvency of the <u>Vendor / Contractor / Supplier</u> but shall in all respects and for all purposes be binding and operative until payment of all money payable to the Employer in terms thereof.

Unless a demand or claim under this guarantee is made on us in writing on or before the ......we shall be discharged from all liabilities under this guarantee thereafter.

This Bank Guarantee shall be governed, construed and interpreted in accordance with the laws of India.

Courts at ...... shall alone have exclusive jurisdiction over any matter arising out of or in connection with this Bank Guarantee

We,	BANK lastly undertake not to revoke this guarantee during its currency except with the previou
consent of t	he Employer in writing.
Notwithstan	nding anything to the contrary contained hereinabove:
a) The	e liability of the Bank under this Guarantee shall not exceed
b) This	s Guarantee shall be valid up to
c) Unl	ess the Bank is served a written claim or demand on or before all rights under the
gua	rantee shall be forfeited and the Bank shall be relieved and discharged from all liabilities under th
gua	rrantee irrespective of whether or not the original bank guarantee is returned to the Bank.
We,	Bank, have power to issue this Guarantee under law and the undersigned as a dul
authorized p	person has full powers to sign this Guarantee on behalf of the Bank.
	For and on behalf of
	(Name of the Bank)
Dated	
Place of Issu	re
<sup>1</sup> NAME ANI	D ADDRESS OF EMPLOYER I.e Bharat Heavy Electricals Limited
<sup>2</sup> NAME ANI	D ADDRESS OF THE VENDOR /CONTRACTOR / SUPPLIER.
<sup>3</sup> DETAILS A	BOUT THE NOTICE OF AWARD/CONTRACT REFERENCE
4 CONTRACT	T VALUE
<sup>5</sup> PROJECT/S	SUPPLY DETAILS
<sup>6</sup> BG AMOU	NT IN FIGURES AND WORDS
<sup>7</sup> VALIDITY [	DATE
<sup>8</sup> DATE OF E	XPIRY OF CLAIM PERIOD
Note:	

- 1. Units are advised that expiry of claim period may be kept 3-6 months after validity date. It may be ensured that the same is in line with the agreement/ contract entered with the Vendor.
- 2. The BG should be on Non-Judicial Stamp paper/e-stamp paper of appropriate value as per Stamp Act prevailing in the State(s) where the BG is submitted or is to be acted upon or the rate prevailing in the State where the BG was executed, whichever is higher. The Stamp Paper/e-stamp paper shall be purchased in the name of Vendor/Contractor/Supplier /Bank issuing the guarantee.

- 3. In line with the GCC, SCC or contractual terms, Unit may carry out minor modifications in the Standard BG Formats. If required, such modifications may be carried out after taking up appropriately with the Unit/Region's Law Deptt.
- 4. In Case of Bank Guarantees submitted by Foreign Vendors
  - a. From Nationalized/Public Sector / Private Sector/ Foreign Banks (BG issued by Branches in India) can be accepted subject to the condition that the Bank Guarantee should be enforceable in the town/city or at nearest branch where the Unit is located i.e. Demand can be presented at the Branch located in the town/city or at nearest branch where the Unit is located.
  - b. From Foreign Banks (wherein Foreign Vendors intend to provide BG from local branch of the Vendor country's Bank)
    - b.1 In such cases, in the Tender Enquiry/ Contract itself, it may be clearly specified that Bank Guarantee issued by any of the Consortium Banks only will be accepted by BHEL. As such, Foreign Vendor needs to make necessary arrangements for issuance of Counter-Guarantee by Foreign Bank in favour of the Indian Bank's (BHEL's Consortium Bank) branch in India. It is advisable that all charges for issuance of Bank Guarantee/ counter-Guarantee should be borne by the Foreign Vendor. The tender stipulation should clearly specify these requirements.
    - **b.2** In case, Foreign Vendors intend to provide BG from Overseas Branch of our Consortium Bank (e.g. if a BG is to be issued by SBI Frankfurt), the same is acceptable. However, the procedure at **sl.no. b.1** will required to be followed.
    - **b.3** The BG issued may preferably be subject to Uniform Rules for Demand Guarantees (URDG) 758 (as amended from time to time). The BG Format provided to them should clearly specify the same.

# **ANNEXURE – 18**

# LIST OF CONSORTIUM BANK

\_\_\_\_\_\_

SI. No.	NAME OF THE BANK
1	State Bank of India
2	Canara Bank
3	IDBI Bank Limited
4	ICICI Bank Limited
5	HDFC Bank Limited
6	Axis Bank
7	IndusInd Bank Limited
8	Bank of Baroda
9	Exim Bank
10	Indian Bank
11	Punjab National Bank
12	Union Bank of India
13	Yes Bank Limited
14	RBL Bank Ltd.
15	Standard Chartered Bank
16	Indian Overseas Bank
17	Kotak Mahindra Bank Limited
18	Federal Bank Limited
19	Hongkong and Shanghai Banking Corporation Ltd

# **ANNEXURE-C**

# **Financial Soundness:**

1. Indigenous suppliers shall submit Audited copies of annual reports (Balance Sheets), Profit & Loss statement for the last three years (or from date of incorporation whichever is less) and GST certificate.

Vendor signature and seal with Date