

ANNEXURE-"TOOLINGS"

Sr. No	Tool Description	Working length	Flute Length	Qty.
Solid carbide Ball Nose Cutters				
1	Dia. 10	75	40	10
	ISO 50 Holder for Dia. 10 - ER16			3
	Collet			3
	Spanner			2
	Dia. 20	100	65	10
	ISO 50 Holder for Dia. 20 - ER40			3
	Collet			3
2	Dia. 25	88	65	10
	ISO 50 Holder for Dia. 25 - ER40			3
	Collet			3
	Spanner			2
HSS(M42) Ball Nose Cutters				
3	Dia. 32	130	90	20
	ISO 50 Holder for Dia. 32			3
	Spanner			2
4	Dia. 40	150	125	20
	ISO 50 Holder for Dia. 40			3
	Spanner			2
5	Dia. 50	150	125	20
	ISO 50 Holder for Dia. 50			3
	Spanner			2
Solid Carbide End Mills				
1	Dia. 20	75	65	10
	ISO 50 Holder for Dia. 20 - ER40			3
	Collet			3
	Spanner			2
2	Dia 25	88	75	10
	ISO 50 Holder for Dia. 25 - ER40			3
	Collet			3
	Spanner			2
HSS(M42) End Mills				
3	Dia. 32	125	100	20
	ISO 50 Holder for Dia. 32			3
	Spanner			2
4	Dia. 40	150	140	20
	ISO 50 Holder for Dia. 40			3
	Spanner			2
5	Dia. 50	150	140	20
	ISO 50 Holder for Dia. 50			3
	Spanner			2
Indexable Carbide End Mill				
	Dia. 50	152	120	3
	Insert (each variety)			100

ANNEXURE-"TOOLINGS"

1				
	Screw			15
	Torx Key			3
	ISO 50 Holder for Dia. 50			3
Note : Working length mentioned above is cutter length outside adapter.				

ANNEXURE-1



