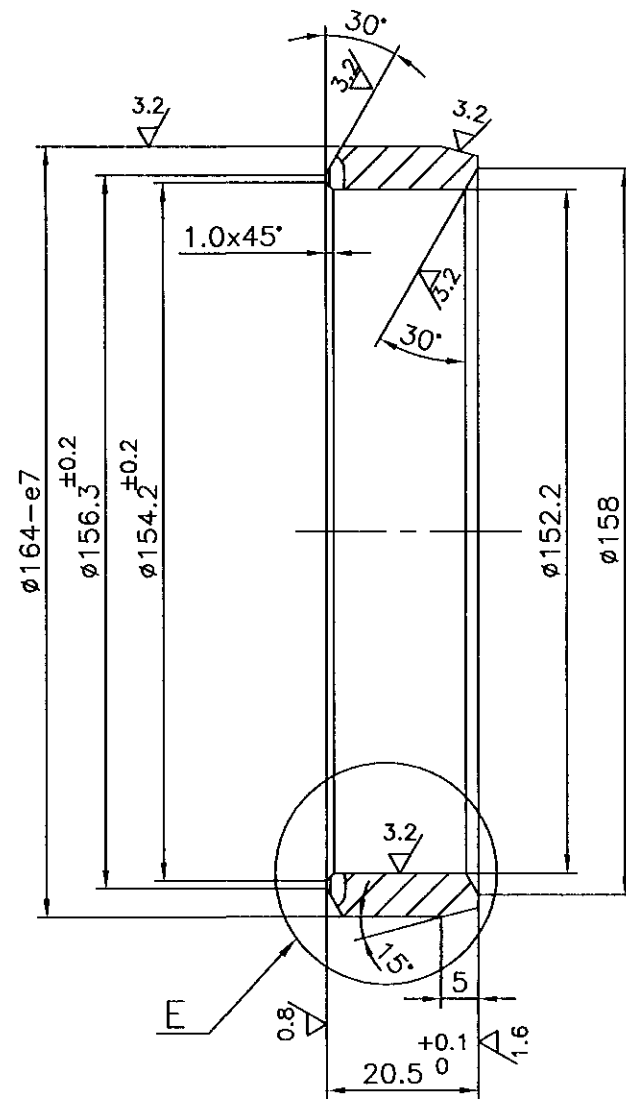
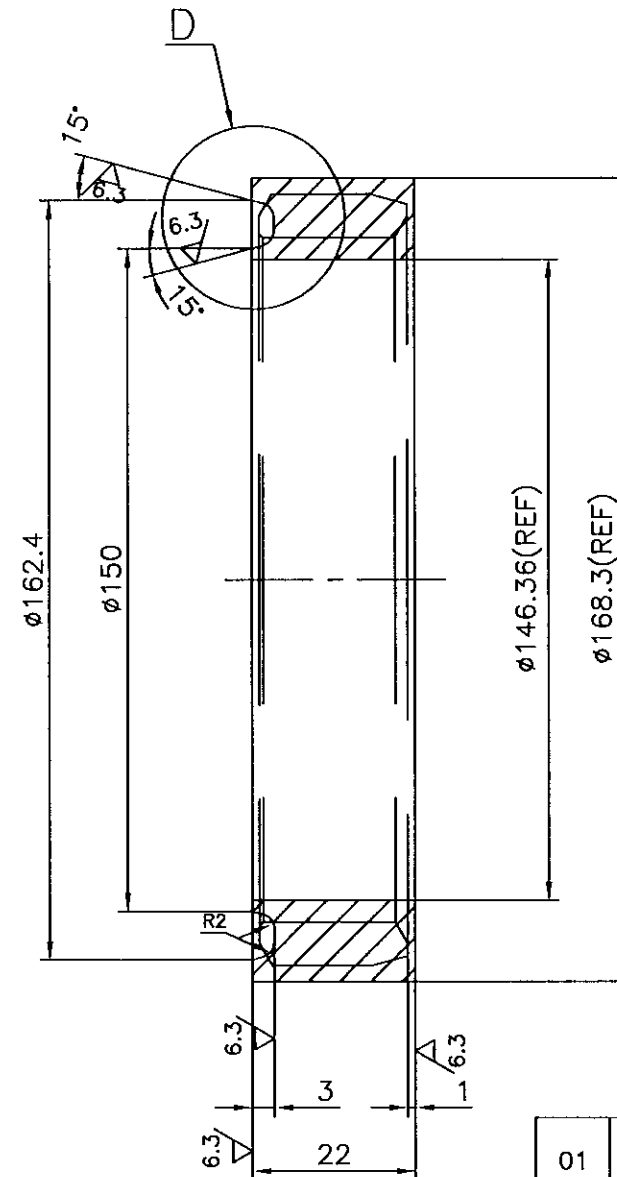
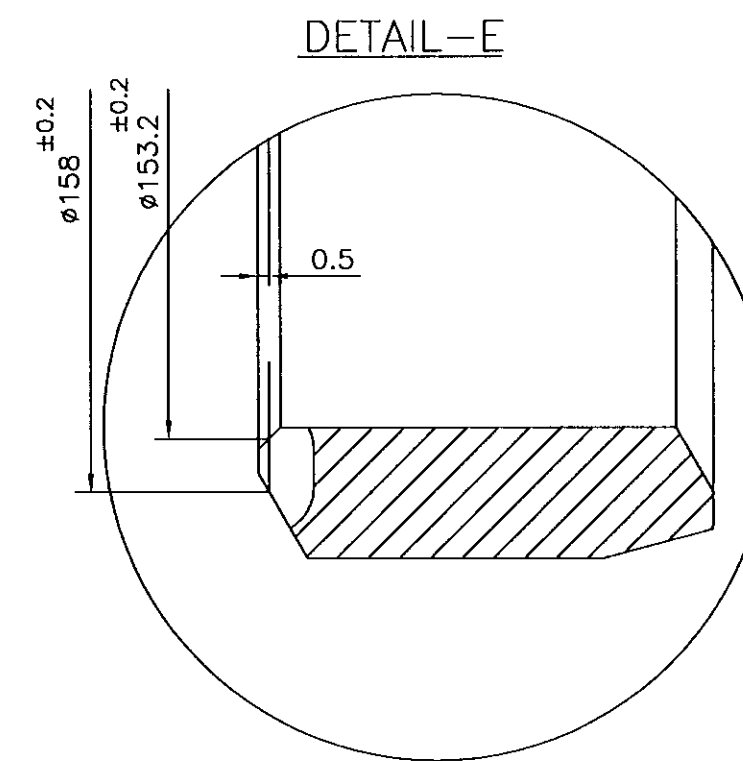


06637-900N-V-3

DRAWING NO.



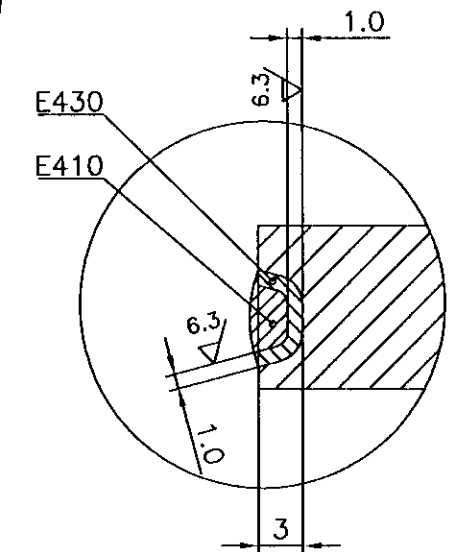
AFTER FINAL MACHINING

DOTTED LINE INDICATES THE  
FINISH MACHINED PROFILE.FINAL MACHINING AFTER  
ASSEMBLING WITH THE BODY.

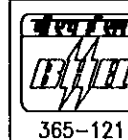
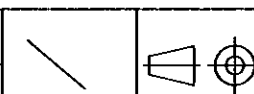
6.3/ 3.2/ 1.6/ 0.8/

Ø164-e7	-0.085
	-0.125

DETAIL-D



01	SEATING	-	E410	-	-	0.02	0.04	-	010
01	SEATING	-	E430	-	-	0.04	0.06	-	010
01	SUGG.MIN.SIZE PIPE Ø168.3x10.97 L = 30	150822376000	SA106 GR.B CERTIFY	NORMALISED	-	0.82	1.28	-	010
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No

TYPE OF PRODUCT  
OR NAME OF  
CUSTOMER/PROJECTBHARAT HEAVY ELECTRICALS LTD.,  
UNIT: HIGH PRESSURE BOILER PLANT.  
TIRUCHIRAPALLI-620014.DEPT  
VL  
CODESCALE  
NTSWEIGHT (KG).  
0.88REFERENCE INFORMATION  
COMPONENT CODE: 931107800000  
CAD : C323990NO. OF  
ITEMSTITLE  
SEAT RING  
(6-C150-GV)CARD  
CODE  
U 01DRAWING NO.  
3-V-NC06-23990

REV

REV	DATE	ALTERED
		CHD & APPD

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