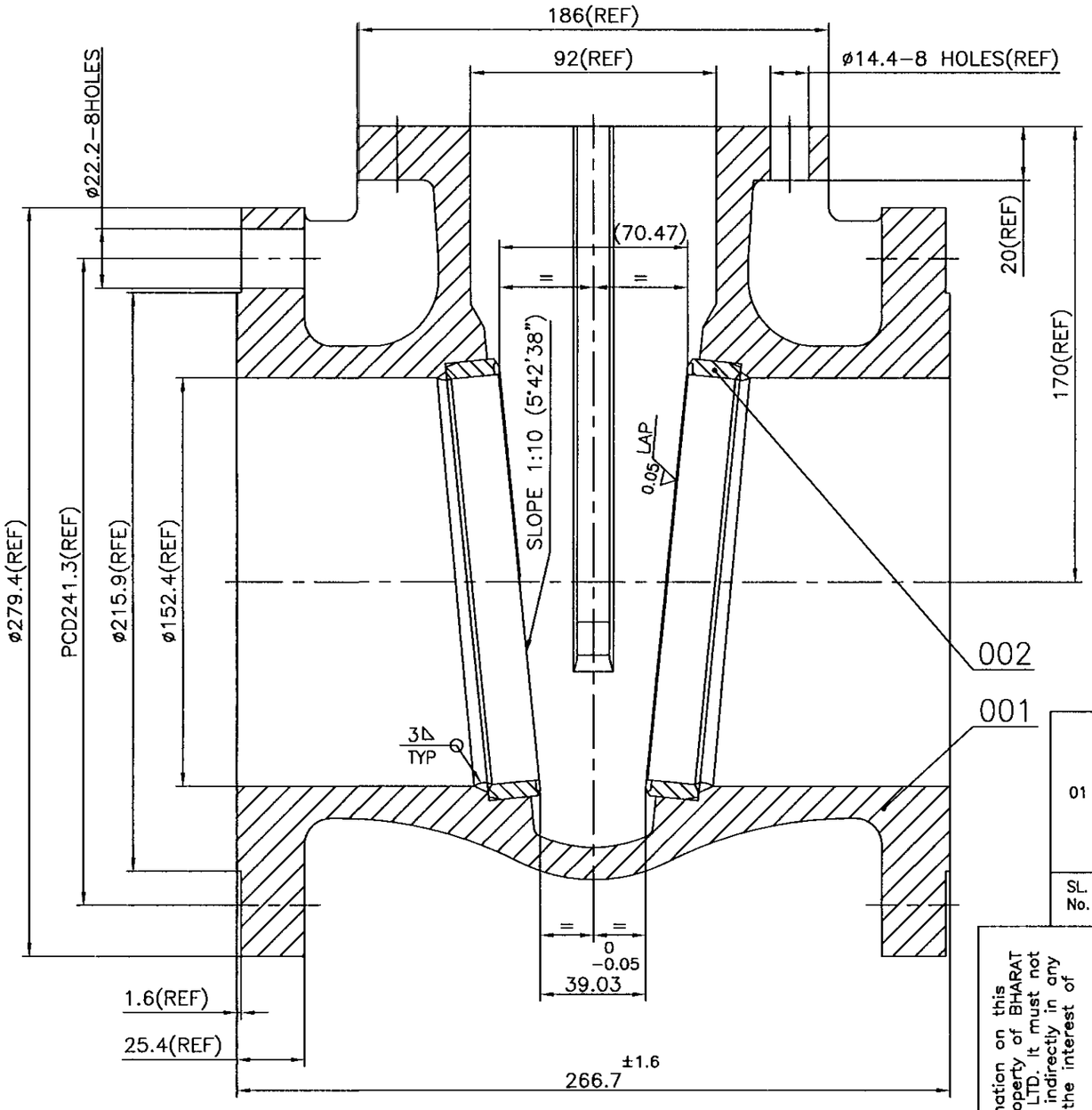
ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP.

DRAWING NO. 3-V-0000-23989



0.05

SL. No.	SL No.	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No / COMP. CODE	ITEM No
01	02	SEAL WELD	–	E 7018	–	–	0.01	–	3.V.NC06.23989	–
	02	SEAT RING ASSY 3-V-NC06-23990	93 110 780	SA106 GR.B CERTIFY	NORMALISED	–	0.82	–		002
	01	BODY 2-V-NC06-13591	93 110 779	ASTM A216 WCB ATTESTED	NORMALISED	–	38.0	–	93 110 778 0000	001

REV	DATE	ALTERED
		CHD & APPD

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TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LTD.,
UNIT: HIGH PRESSURE BOILER PLANT.
TIRUCHIRAPALLI-620014.
365-121

	NAME	SIGN	DATE	NO.OF VAR.
DRN	M.SRINIVASAN		07.04.03	
CHD	P.BOOMINATHAN		07.04.03	
APPD	K.S.RAMAN		07.04.03	

DEPT VL
CODE 320
SCALE NTS
WEIGHT (KG). 39.66
REFERENCE INFORMATIONS
CAD : C323989
NO. OF ITEMS

TITLE
BODY ASSY
(6" - C150 - FLANGED)

CARD CODE U 01

DRAWING NO. 3-V-0000-23989

REV

Size A3