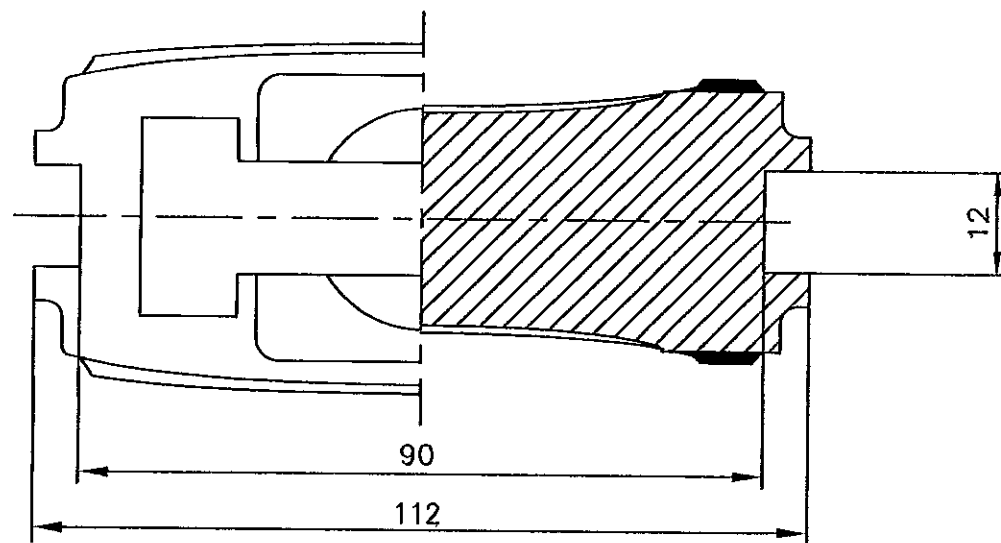
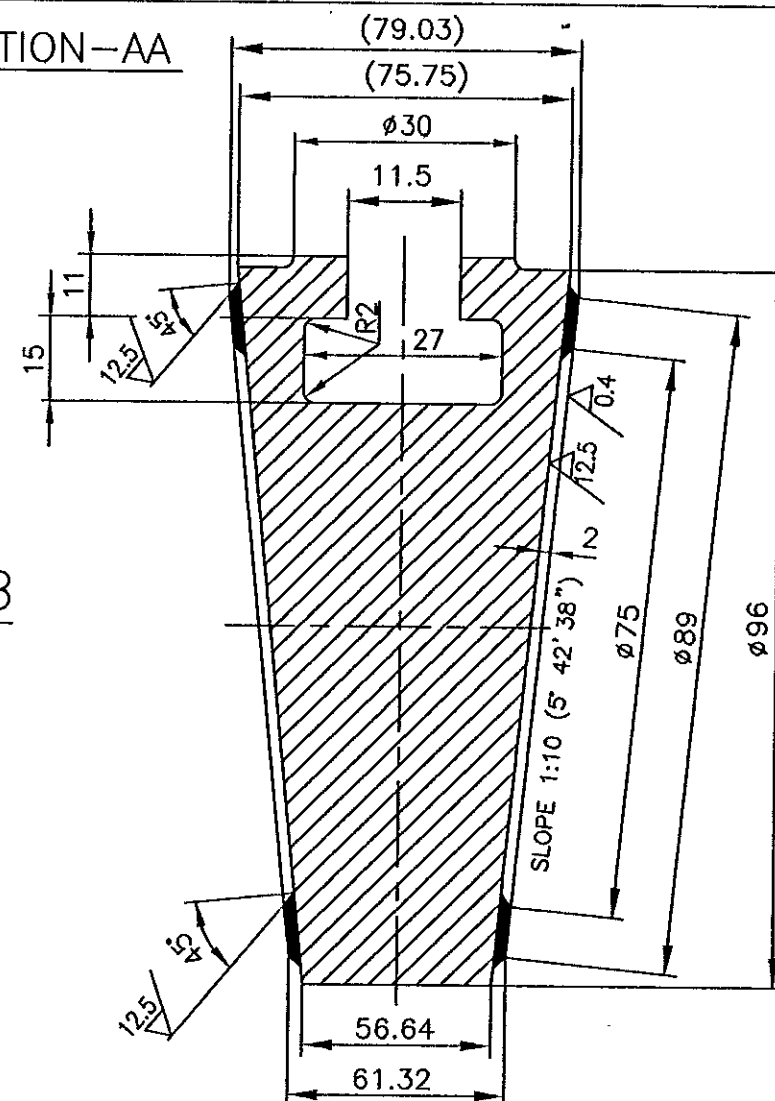


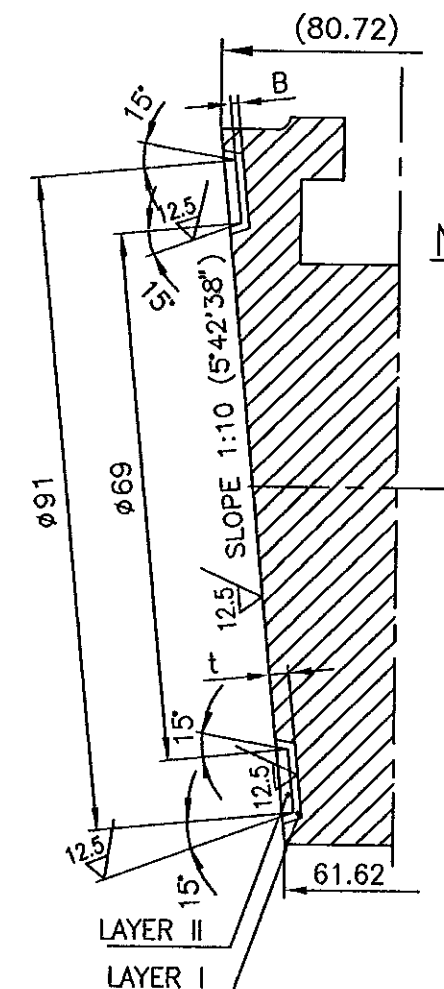
SECTION-BB



SECTION-AA



GROOVE PREPARATION FOR WELDING



NOTES:

1. HARDNESS OF HARDFACING 250 TO 300 BHN FOR E410
2. DIFFERENCE OF SEAT HARDNESS BETWEEN WEDGE AND SEATING SHOULD BE 50 BHN (MIN.)
3. HARDFACING STELLITE HARDNESS 35 HRC(MIN.)

---	E CoCrA	0.06	03	—	2.5	92 200 480	A217 WC6	N&T	20	3.6	4.6	3.V.N257.06599/02	---
												931070300000	
---	E CoCrA	0.06	02	—	2.5	92 200 481	A217 WC9	N&T	20	3.6	4.6	3.V.N258.06599/02	---
												931070090000	
E 430	E 410	0.06	01	1	3.5	92 034 284	A216 WCB	NR	10	3.6	4.6	3.V.N049.06599/04	---
												931026320000	
LAYER I	LAYER II	NET WT (kg)	SL No.	B	t	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
WELD SPECN				DIMENSIONS								COMPONENT CODE	
SEATING													

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

CS DRAWING RETRACED WITH REV. 07 ON 08.03.2k
(REFER DCN: 0257 & 0352)



BHARAT HEAVY ELECTRICALS LTD.
UNIT: HIGH PRESSURE BOILER PLANT.
TIRUCHIRAPALLI 620014.

365-121

DEPT
VL

CODE	
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TITLE



SCALE
NTS

WEIGHT (KG).	3.72
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0	R. STRAMAN	<i>Handwritten signature</i>
REFERENCE INFORMATION		
CAD:C306599		

[illegible]

WEDGE ASSY.
(3"-300c)

CARD CODE	U 01
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DRAWING NO.	REV
3-V-0000-06599	05

REV	
-----	--

REV	DATE	ALTERED.
05	14.03.2k	CHD & APPD

DRAWING CORRECTED TO SUIT
WEDGE ROUGH DRAWING
REFER DCN:CS:1087