

SECTION -BB

SECTION - AA

GROOVE PREPARATION FOR HARDFACING

DETAIL-D





GROOVE PREPARATION FOR HARDFACING

NOTE

01. BREAK ALL SHARP CORNERS

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

REV	DATE	ALTERED
		CHD & APPD
ZONE		

02	SEATING	-	E410	-	-	0.12	0.22	-	-																						
02	SEATING	-	E430	-	-	0.08	0.14	-	-																						
01	CASTING	92 201 427	ASTM A216 WCB-CERTIFY	NORMALISED	-	4.60	5.3	-	-																						
No OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No																						
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT																															
<div><div><div><div>BHARAT HEAVY ELECTRICALS LTD.,</div><div>UNIT: HIGH PRESSURE BOILER PLANT.</div><div>TIRUCHIRAPALLI-620014.</div></div></div><table><tr><td>DRN</td><td>NAME M.SRINIVASAN</td><td>SIGN</td><td>DATE 04.04.03</td><td rowspan="3">NO.OF VAR.</td></tr><tr><td>CHD</td><td>P.Boomnathan</td><td></td><td>04.04.03</td></tr><tr><td>APPD</td><td>K.S.RAMAN</td><td></td><td>04.04.03</td></tr></table><div><table><tr><td>DEPT V L</td><td rowspan="2"></td><td>SCALE</td><td>WEIGHT (KG).</td><td rowspan="2">REFERENCE INFORMATION</td><td rowspan="2">NO. OF ITEMS</td></tr><tr><td>CODE 320</td><td>NTS</td><td>5.0</td></tr></table><div>365-120</div></div></div>										DRN	NAME M.SRINIVASAN	SIGN	DATE 04.04.03	NO.OF VAR.	CHD	P.Boomnathan		04.04.03	APPD	K.S.RAMAN		04.04.03	DEPT V L		SCALE	WEIGHT (KG).	REFERENCE INFORMATION	NO. OF ITEMS	CODE 320	NTS	5.0
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CODE 320		NTS	5.0																												
TITLE <div>WEDGE (6 - C150)</div>					CARD CODE U 01	DRAWING NO. 2-V-NC06-13610			REV																						
CAD :C213610																															